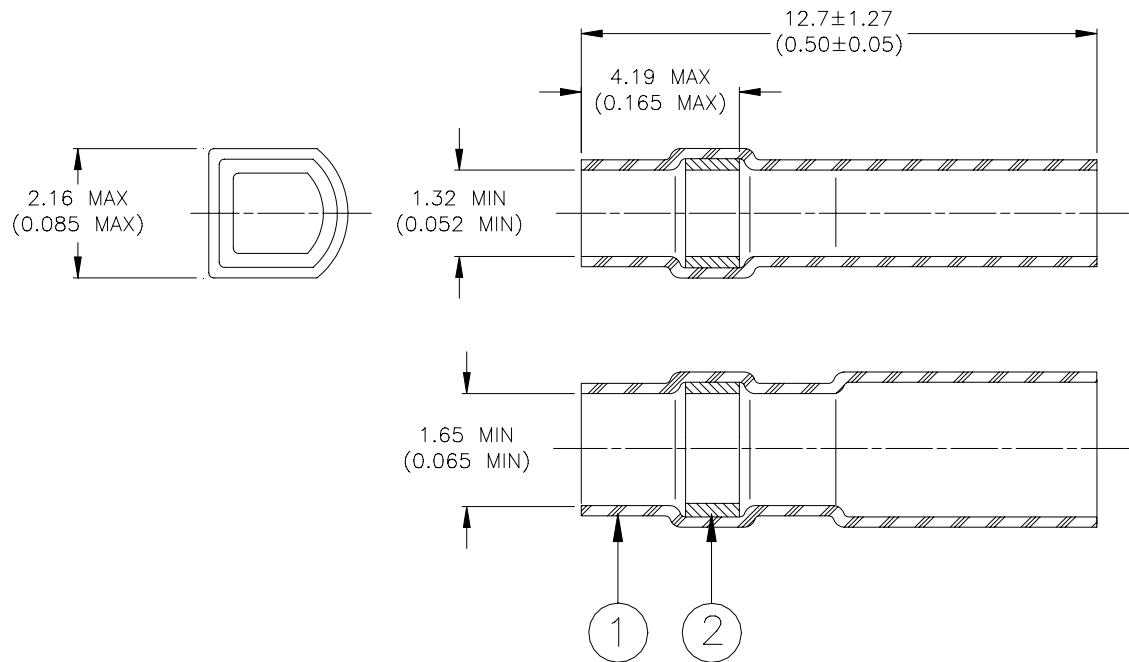


SPECIFICATION CONTROL DRAWING



MATERIALS

1. **INSULATION SLEEVE:** Heat-shrinkable, transparent blue, radiation cross-linked modified thermoplastic.
2. **SOLDER PREFORM WITH FLUX:**
SOLDER: TYPE Sn63 per ANSI J-STD-006.
FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This part is designed to be used in conjunction with a Raychem AS-4000 Wire Organization System to attach tin or silver plated wires to connector terminals.
Wire Accommodation:
Jacket O.D.: 1.32 (0.052) max.
Max. Wire Gauge: 24 - stranded
22 - solid
Connector Terminal:
Max. Width: 1.27 (0.050)
Min. Height: 4.45 (0.175)
2. Sleeve will recover to 0.76 (0.030) max. I.D.
3. This drawing forms part of Raychem Devices Specification Control Drawing D-704-0025.

Raychem Interconnect <i>a division of tuco / Electronics</i> 300 Constitution Drive Menlo Park, CA 94025, USA		THERMOFIT DEVICES	TITLE : (AS-4000) SOLDERSLEEVE WIRE TERMINATOR TAB TERMINAL					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.					DOCUMENT NO.: D-128-0010			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.			DCR NUMBER: D000537	REPLACES: N/A		
DRAWN BY: M. FORONDA		DATE: 14-Nov.-00	PROD. REV. D	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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