

Heyco® Blade-Ground Pin-Blade Series: BGB and BGMT

Blade-Pin-Blade/Blade-Tab-Pin Strip Sequences:

One shot, one operator, one die terminating!

NEMA 1-15P & 5-15P - .058" Mold Line Thickness

For mating Female Cord Connectors, see page 8-54.

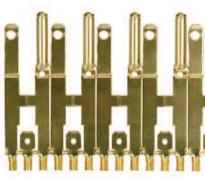
For Male Ground Pins, see pages 8-45 & 8-46.

For Full Thickness Male/Female Combination Terminals, see pages 8-59 & 8-60.

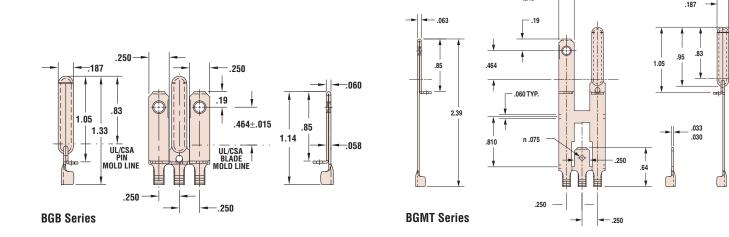
PART DATA			PART NO.		APPLICATION TOOLING*				
Blade Profile	AWG Range	Material	Non- polarized	Polarized	Die**	Feeds	Tool Pack	Crimp Punch	Anvil
BGB Series – Blade-Ground Pin-Blade									
Flat	18-14	Brass Post-Ni	5790 5794	-	5790UXX5 5794UXX5	Left to Right	B280L/B281L	C453	C327
7-Shape	18-14	Brass Tin-Pl	5792 5796	-	5792UXX5 5796UXX5	Right to Left	D200L/D201L		
		Brass	5793	-	5793UXX5		B280R/B281R		
alternate tooling for above BGB'S:									
	18						B282L/B283L	C798	
	16						B284L/B285L	C799	C327
	14						B286L/B287L	C800	
BGMT Series – Blade-Male Tab-Ground Pin									
Flat	18-14	Brass	5797	-	Consult Heyco	Left to Right	Consult Heyco		

⁷⁻Shape Blades feature a retention ledge to maintain position during overmolding (mold stop).





- BGB and BGMT Series Blades feature
 (3) components on one reel, allowing the operator to attach all three conductors at once for highly efficient "3-Up" terminating: one shot, one operator, one die.
- Flat BGB/BGMT Plug Blades are front loaded for overmolding.
- Due to their profile, 7-Shape BGB Blades are side loaded for overmolding.
- Both BGB and BGMT feature a unique folded, double-seam Ground Pin design.



Materials

Alloy 260 Brass (70% Cu, 30% Zn. Higher Cu content resists dezincification)

Tin-PI = Brass, Tin plated before or after stamping Post-Ni = Brass, Nickel plated after stamping

Certifications

Recognized Component under UL File E164169

© Certified by the Canadian Standards Association File 91824
NEMA 1-15P & NEMA 5-15P

Standards

Quick Specs

^{*} Use the Heyco Universal Applicator Die (indicated by "U" in the Die Part No.), page 8-63.

^{** &}quot;XX" represents Wire Gauge. Please specify Wire Gauge when ordering.

Mouser Electronics

Authorized Distributor

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Heyco: 7341