

4

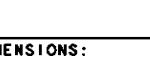
1

2

**REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151749-1**

FOR REPLACEMENT PARTS FOR APPLICATOR 1855224
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855224

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV	 TE Connectivity							
DIMENSIONS:		CHK RAGHAVENDRA								
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA								
		PRODUCT SPEC								
0 PLC \pm 1 PLC \pm 2 PLC \pm 3 PLC \pm 4 PLC \pm ANGLES \pm		APPLICATION SPEC								
MATERIAL	FINISH	WEIGHT	FINE ADJUST SIDE FEED HDM APPLICATOR							
		CUSTOMER DRAWING								
		A3	CAGE CODE	DRAWING NO		RESTRICTED TO				
		C- 1855224		SCALE	SHEET	1	OF	2	REV	B1

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855224-1	B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855224-2	B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855224-3	B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855224-6	B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855224-7	A	-	-	-	SPARE PARTS

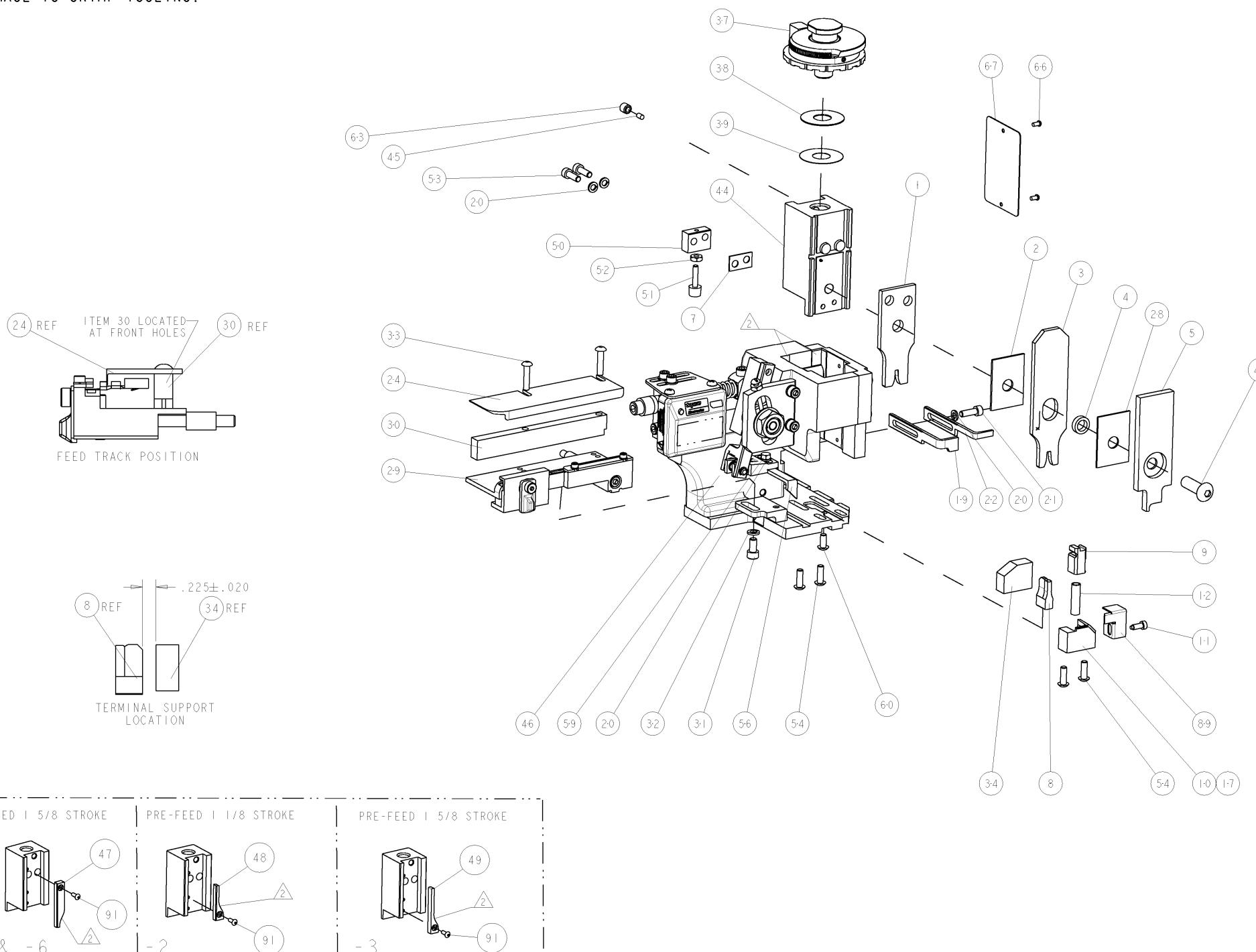
 RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

 ③ GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

TERMINAL NAME: 480 FEMALE TERMINAL					
TERM PN	MFR PN	PACKARD TERMINAL-PACKARD CRIMP SPECS			
1572145	12015860	CRIMP HEIGHT		WIRE SIZE	REF SETT
2-1393884-2	-	1.40±0.05mm [.055±.002]		1mm2	B5
-	-	1.35±0.05mm [.053±.002]		18AWG or 0.8mm2	C0
-	-	1.25±0.05mm [.049±.002]		0.5mm2	C8
-	-	-		-	-
CRIMP		SIZE	TYPE	RANGE	
-	-	WIRE	2.39mm [.094]	F	0.5-0.8mm2 OR 18
-	-	INSUL	3.43mm [.135]	O	.080-.123
WIRE STRIP LENGTH 5.16-5.94mm	TERM APPL SPEC NONE	FEED	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



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		DRAWN BY	DATE	tyco Electronics		Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME			
		0 PLC \pm 1 PLC \pm 2 PLC \pm 3 PLC \pm 4 PLC \pm ANGLES \pm		DWN J. KOGA 29MAR2007 CHK J. KOGA 29MAR2007 APVD - 29MAR2007 PRODUCT SPEC - APPLICATION SPEC - WEIGHT - CUSTOMER DRAWING -			
MATERIAL:		FINISH:	-	SIZE	CAGE CODE	DRAWING NO.	RESTRICTED TO
			-	A	00779	C-1855224	-
				SCALE	3:5	SHEET 1 OF 1	REV B
CUSTOMER VIEWABLE ASSEMBLY							