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				P LTR DESCRIPTION DATE DWN APVD			
				A1	ECR-14-001601	04FEB2014	GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2266079-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852134
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1852134

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1852134	
		SCALE		SHEET 1 OF 2	
				REV A1	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	LOC	DISP	P	LTR	DESCRIPTION	DATE	DRAWN	APPROVED
1852134-1	A	122500-1	LEADMAKER	POST FEED	A	66	A		RELEASED	03OCT2005	RK	TE
1852134-2	A	565435-5	BENCH MODEL K	PRE FEED								
1852134-3	A	354500-1	BENCH MODEL G	PRE FEED								

TERMINAL NAME: MSTBC-MT 0.5-1.0 BA				
AMP P/N	PHOENIX P/N	PHOENIX TERMINAL - AMP CRIMP SPECS		
1572806	3190645	PAD	CRIMP HEIGHT	WIRE SIZE
-	-	A	.058±.002[1.47±0.05mm]	16 AWG
-	-	B	.051±.002[1.30±0.05mm]	18 AWG
-	-	C	.046±.002[1.17±0.05mm]	20 AWG
-	-	D	-	-
-	-	CRIMP	SIZE	TYPE
-	-	WIRE	.080 [2.03mm]	F 16-20 AWG
-	-	INSUL	.090 [2.29mm]	F Ø.070 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE
.137 -.152	NONE	.556	408-8040	458637-1

1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	73
-	-	-	-	-	-	72
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ITEM NO	DESCRIPTION	ITEM NO	DESCRIPTION	ITEM NO	DESCRIPTION	ITEM NO	DESCRIPTION
1	LEADMAKER	2	POST-FEED 1 5/8 STROKE	3	PRE-FEED 1 1/8 STROKE	4	PRE-FEED 1 5/8 STROKE
5	LEADMAKER	6	LEADMAKER	7	LEADMAKER	8	LEADMAKER
9	LEADMAKER	10	LEADMAKER	11	LEADMAKER	12	LEADMAKER
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201	LEADMA						

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