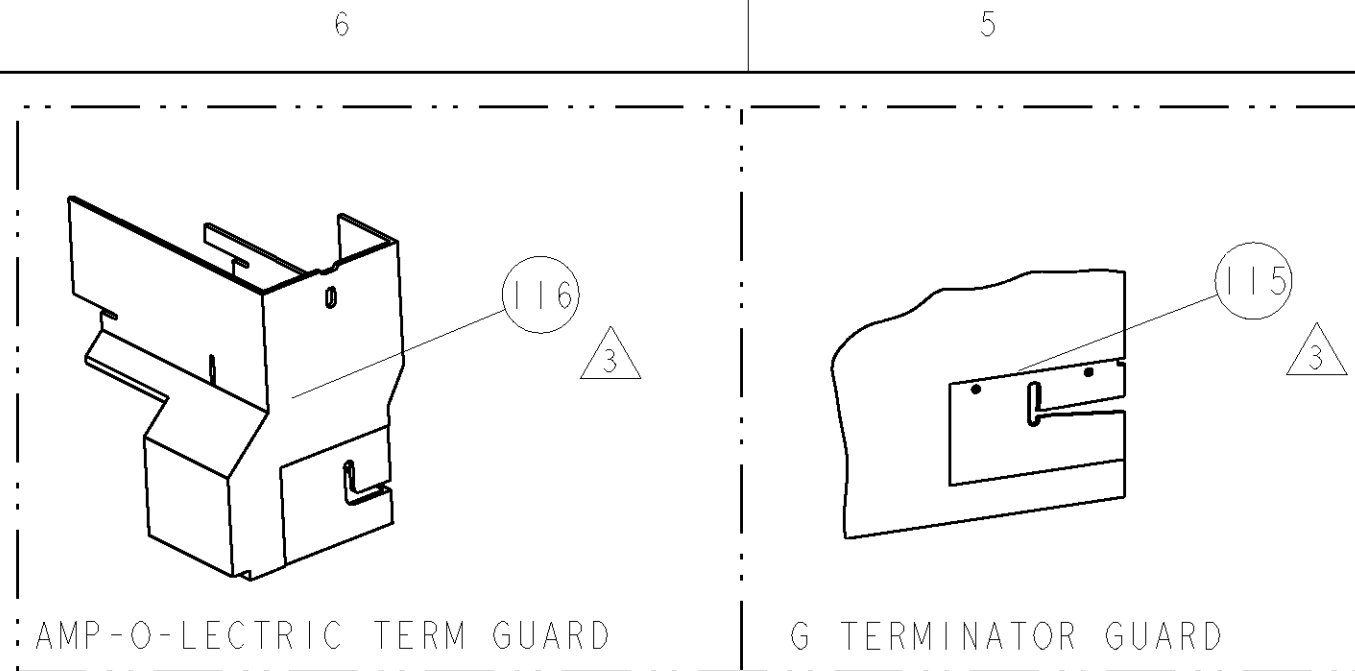


PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855138-1		B	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1855138-2		B	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1855138-3		B	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
7-1855138-7		A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ INSTALL ITEMS 101,102 AND 119 ON SIDE OF STRIPPER ON APPL. HOUSING USING ITEM 21.

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: RING TONGUE					
TYCO PN	MANF PN	PACKARD TERMINAL - PACKARD CRIMP SPECS		REF SETTING	
1949178	2977493				
-	-	CRIMP HEIGHT		WIRE SIZE	
-	-	2.75±0.05mm[.108±.002]		2.0mm or (1)18+(1)16	B2
-	-	2.60±0.05mm[.102±.002]		1.0mm	C5
-	-			-	-
-	-			-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.68mm [.145]	F	2.0-1.0mm2
-	-	INSUL	5.18mm [.204]	O	3.36-3.97
WIRE STRIP LENGTH 6.05-6.43mm		TERM APPL SPEC NONE		SET UP GAGE 458637-1	
		FEED 19.94mm		APPLICATOR INSTRUCTIONS 408-8040	

3 3	-	-	1	-	-	455350-4	AIR BLAST ASS'Y	125
	-	1	1	1	-	690432-3	ADJUSTMENT SCREW	124
	-	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750	121
	-	18	24	18	IN	27319-4	TUBING, POLY-FLO, NATURAL	119
	-	-	1	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
	-	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
	-	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
	-	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
	-	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	108
	-	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
	-	-	1	-	-	24042-2	VALVE, SLEEVE, 3-WAY	106
	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
	-	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
	-	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103
	-	1	1	1	-	986220-3	CLAMP, CABLE, BLACK	102
	-	1	1	1	-	23238-1	INSERT, COUPLING	101
	-	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	100
	-	2	2	2	-	22281-9	SPRING, COMPRESSION	99
	-	2	2	2	-	2-21002-1	SCR, BTN SKT HD CAP 8-32 X .375	98
	-	1	1	1	-	1424350-1	HOLDER, PIN, WIRED	92
	-	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	91
	-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	88
	-	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
	-	1	1	1	-	455888-1	SPACER, CRIMPER	82
	-	1	1	1	-	240641-7	SPACER	81
	-	1	1	1	-	1490525-2	DEPRESSOR, WIRE	78
	-	1	1	1	-	1490524-2	DEPRESSOR, SPACER	76
	-	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	3	3	3	-	2-23147-2	SPRING, COMPRESSION	70
	-	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	-	2-22603-1	SCR, HEX HD CAP 8-32 X .375	59
	-	1	1	1	-	1-694433-5	FEED PAWL	56
	-	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	-	1633508-2	HOLDER, SLUG BLADE	50	
-	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46	
-	1	1	1	-	690191-1	PLUG,NYLON	45	
-	1	1	1	-	1-455673-5	RAM, SIDE FEED	44	
-	1	1	1	-	690686-1	CRIMPER, BOLT SPECIAL	41	
-	1	1	1	-	690125-1	SHIM SUB-ASSY	39	
-	1	1	1	-	469367-7	SHIM	38	
-	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37	
-	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32	
-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31	
-	1	1	1	-	2-844048-7	PLATE, REAR STRIP GUIDE	29	
-	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	27	
-	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26	
-	1	1	1	-	240792-1	DRAG, TERMINAL	25	
-	1	1	1	-	1-690438-9	FRONT STRIP GUIDE	24	
-	1	1	1	-	2-189124-3	GUIDE, FRONT STRIP	23	
-	1	1	1	-	21055-6	WASHER, FLAT, REG NO 8	22	
-	1	1	1	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	21	
-	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20	
-	1	1	1	-	1-456468-1	STRIPPER, SPECIAL	19	
-	1	1	1	-	1633124-7	PLATE, REAR SHEAR	15	
-	1	1	1	-	1583859-4	BLADE, SLUG	10	
1	1	1	1	-	1633507-2	ANVIL, SPECIAL, COMBINATION	8	
-	1	1	1	-	2-238009-1	BLOCK, FL CRIMPER SPACER	4	
1	1	1	1	-	8-1583690-4	CRIMPER, INSUL O	3	
-	2	2	2	-	455888-3	SPACER, CRIMPER	2	
1	1	1	1	-	6-1633305-8	CRIMPER, WIRE PREMIUM	1	
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO	