

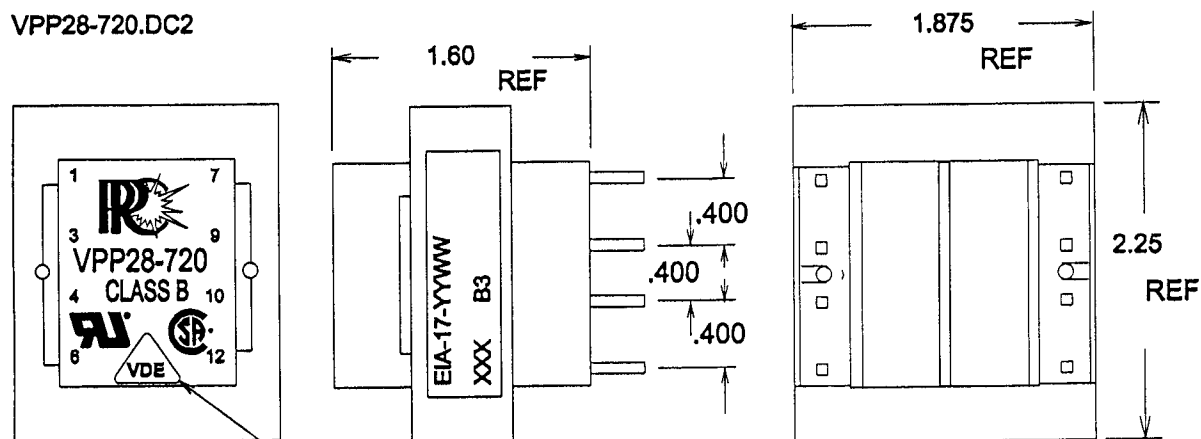
TOLERANCE UNLESS SPECIFIED =

.XXX= +/- .005

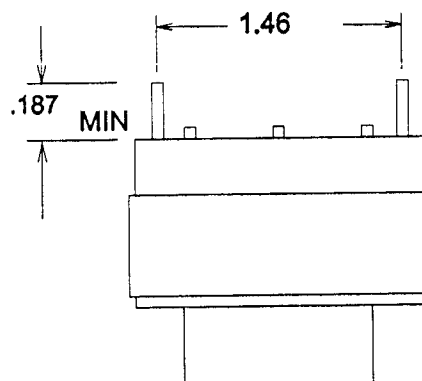
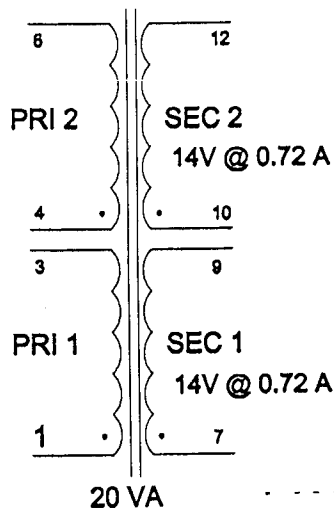
.XX= +/- .015

FRACTIONS= +/- .032

VPP28-720.DC2

ALL MANUFACTURING
SITES USE THIS MARK

PC PINS .036 SQ

115/230V
50/60 HZ

20 VA

PRODUCTION TESTS

TURNS RATIO = 100%

DC RESISTANCE IN OHMS	1-3 =	77 NOM
	4-6 =	90 NOM
	7-9 =	1.38 NOM
	10-12 =	1.65 NOM

MAX EXCITATION CURRENT = 0.030 A
APPLY 230V 60HZ 1-6 (3+4)PRI WDGS 114.5 TO 115.5 V
SEC WDGS 16.3 TO 16.75 VHIPOT: 4000V P-S
4000V P,S, TO CORE
600V P-P, S-SIMPREGNATION NOTES: PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION.

FINAL ASSEMBLY NOTES

METHOD 1 X 1
LEAVE OFF LAST "I" PCSMARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL AFTER IMPREGNATION

PART NO. : VPP28-720