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				P LTR DESCRIPTION		
				A2	ECR-14-002242	18FEB2014 GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2266003-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855188
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855188

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity		
DIMENSIONS:		CHK RAGHAVENDRA				
		APVD RAGHAVENDRA				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC				
0 PLC ±		APPLICATION SPEC				
1 PLC ±						
2 PLC ±						
3 PLC ±						
4 PLC ±						
ANGLES ±		WEIGHT		SIZE CAGE CODE DRAWING NO		
MATERIAL		CUSTOMER DRAWING		A3 C- 1855188		
FINISH		SCALE		SHEET 1 OF 2 REV A2		

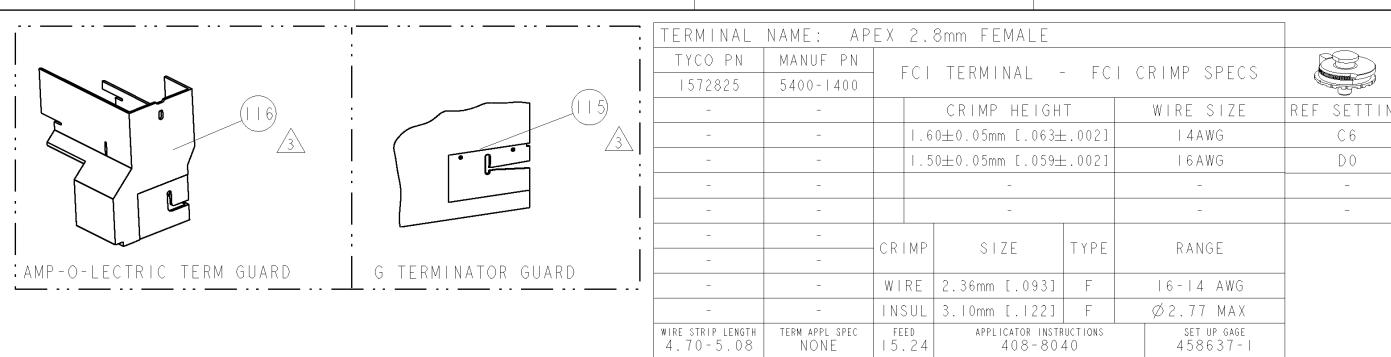
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855188-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855188-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855188-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855188-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855188-7	A	-	-	-	SPARE PARTS

 RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

 3) GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

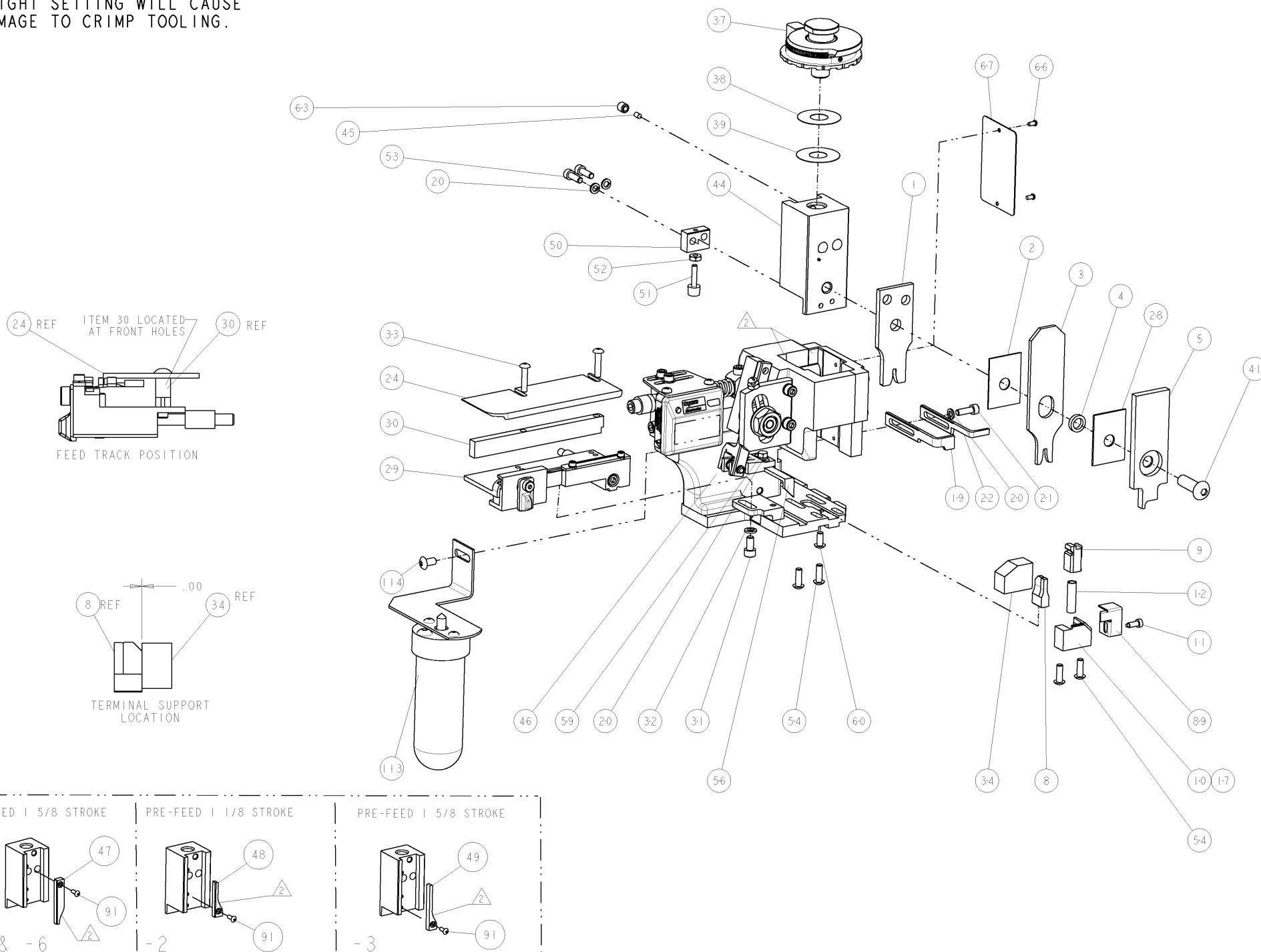
* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: APEX 2.8mm FEMALE

TYCO PN	MANUF PN	FCI TERMINAL	-	FCI CRIMP	CRIMP	SPE
1572825	5400-1400					
-	-	CRIMP HEIGHT			WIRE SIZE	
-	-	1.60±0.05mm [0.063±.002]			14AWG	
-	-	1.50±0.05mm [0.059±.002]			16AWG	
-	-	-			-	
-	-	-			-	
-	-	-			-	
-	-	CRIMP		SIZE	TYPE	RANGE
-	-	-				
-	-	WIRE	2.36mm [.093]	F	16-14 AWG	
-	-	INSUL	3.10mm [.122]	F	Ø2.77	MA
IRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS			SET UP GUIDE
4.70-5.08	NONE	15.24	408-8040			458637

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DNW	APV
A	66		A	PRODUCT RELEASE	15FEB2007	CMR	GB
			A1	ECR 07-005962	14MAR2007	MEH	GB



REF	455749-1	GUARD WINDOW	11
REF	679532-1	INSERT, GUARD	11
I I I I -	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	11
- - - - -	1-465184-0	LUBRICATOR ASSY	11
I I I I -	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	9
I I I I -	318563-1	GUARD, FRONT CHIP	8
I I I I -	4088040	SF APPL INST 408-8040	7
I I I I -	217238-1	GENERAL INSTRUCTION PKG	7
I I I I -	461264-5	PLATE, IDENTIFICATION	6
2 2 2 2 2	21017-2	SCREW, DRIVE	6
I I I I -	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	6
I I I I -	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	6
I I I I -	2-22603-0	SCR, HEX HD CAP 8-32 X .312	5
I I I I -	458537-2	PAWL, FEED	5
4 4 4 4 4	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	5
2 2 2 2 2	2-21000-7	SCR, SKT HD CAP 8-32 X .500	5
I I I I -	21018-5	NUT, HEX, REG 6-32	5
I I I I -	811242-2	BUMPER, HOLD DOWN	5
I I I I -	690753-1	SPACER, TONKER	5
- I - - -	690602-6	CAM, PRE FEED, 1 5/8	4
- - - - -	690602-5	CAM, PRE FEED, 1 1/8	4
I - - I -	690501-4	CAM, POST FEED, 1 5/8	4
I I I I -	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	4
I I I I -	690191-1	PLUG, NYLON	4
I I I I -	455673-1	RAM, SIDE FEED	4
I I I I -	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	4
I I I I -	690125-1	SHIM SUB-ASSY	3
I I I I -	469367-1	SHIM	3
I I I I -	879103-2	FINE ADJUST HEAD ASSEMBLY	3
I I I I -	690786-3	TERMINAL SUPPORT	3
2 2 2 2 2	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	3
I I I I -	21024-5	WASHER, SPRG LOCK, REG NO 10	3
I I I I -	3-21000-4	SCR, SKT HD CAP 10-32 X .375	3
I I I I -	1-1320908-5	SPACER, STRIP GUIDE	3
I I I I -	1633091-2	ASSEMBLY, STRIP GUIDE	2
I I I I -	1-455888-0	SPACER, CRIMPER	2
I I I I -	1320928-3	PLATE, STRIP GUIDE	2
I - - I -	690472-2	STRIPPER	2
I I I I -	2-21000-7	SCR, SKT HD CAP 8-32 X .500	2
4 4 4 4 4	21024-4	WASHER, SPRG LOCK, REG NO 8	2
- I I - -	691353-1	STRIPPER	1
I - - - -	679625-1	SHEAR HOLDER, FRONT (NO CUT)	1
I I I I -	3-22280-3	SPRING, COMPRESSION	1
I I I I -	690461-1	STOP, SHEAR	1
- I I I -	690459-1	SHEAR HOLDER, FRONT	1
I I I I -	1-454276-9	FLOATING SHEAR, FRONT	1
I I I I -	9-1633116-8	ANVIL, COMBINATION	1
I I I I -	1-455889-4	DEPRESSOR, SHEAR	1
I I I I -	238011-9	BLOCK, CRIMPER SPACER	1
I I I I -	3-1633471-6	CRIMPER, INSULATION F	1
I I I I -	455886-6	SPACER, CRIMPER	1
I I I I -	5-1673600-2	CRIMPER, WIRE	1
-77-6 -3-2 -I U/M	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
		0 PLC $\pm .01$ 1 PLC $\pm .02$ 2 PLC $\pm .03$ 4 PLC $\pm .005$ ANGLES $\pm .5^\circ$	
MATERIAL:		FINISH:	
- -		- -	
DWN M. HERR		26 JAN 2007	
CHK T. BAILEY		26 JAN 2007	
APV T. BENHOFF		26 JAN 2007	
PRODUCT SPEC		NAME	
APPLICATION SPEC		FINE ADJUST SIDE FEED HDM APPLICATOR	
WEIGHT:		SIZE: CAGE CODE: DRAWING NO: RESTRICTED	
-		A1 00779 C-1855188 -	
CUSTOMER DRAWING		SCALE: 1:1 SHEET 1 OF 1 REV A	
CUSTOMER VIEWABLE ASSEMBLY			

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1855188-3](#)