

HSS Split Point Jobber Drills

Metric



DIN 338/BS 328

Flute Geometry

Standard Helix, right hand spiral

Surface finish

Blue

Point geometry

Up to 2.9mm - 118°

3.0mm and above - 135° split point

494487

| Size<br>(mm) | Flute Length<br>(mm) | Overall Length<br>(mm) | Order Code | Price<br>Each |
|--------------|----------------------|------------------------|------------|---------------|
| 1.00         | 12                   | 34                     | 387-1034   |               |
| 1.50         | 18                   | 40                     | 387-1046   |               |
| 2.00         | 24                   | 53                     | 387-1058   |               |
| 2.50         | 30                   | 57                     | 387-1060   |               |
| 3.00         | 33                   | 61                     | 387-1071   |               |
| 3.30         | 36                   | 70                     | 387-1290   |               |
| 3.50         | 39                   | 70                     | 387-1083   |               |
| 4.00         | 43                   | 75                     | 387-1095   |               |
| 4.20         | 43                   | 75                     | 387-1307   |               |
| 4.50         | 47                   | 80                     | 387-1101   |               |
| 5.00         | 52                   | 86                     | 387-1113   |               |
| 5.50         | 57                   | 93                     | 387-1125   |               |
| 6.00         | 57                   | 93                     | 387-1137   |               |
| 6.50         | 63                   | 101                    | 387-1149   |               |
| 6.80         | 69                   | 109                    | 387-1319   |               |
| 7.00         | 69                   | 109                    | 387-1150   |               |
| 7.50         | 69                   | 109                    | 387-1162   |               |
| 8.00         | 75                   | 117                    | 387-1174   |               |
| 8.50         | 75                   | 117                    | 387-1186   |               |
| 9.00         | 81                   | 125                    | 387-1198   |               |
| 9.50         | 81                   | 125                    | 387-1204   |               |
| 10.00        | 87                   | 133                    | 387-1216   |               |
| 10.20        | 87                   | 133                    | 387-1435   |               |
| 10.50        | 87                   | 133                    | 387-1228   |               |
| 11.00        | 94                   | 142                    | 387-1230   |               |
| 11.50        | 94                   | 142                    | 387-1241   |               |
| 12.00        | 101                  | 151                    | 387-1253   |               |
| 12.50        | 101                  | 151                    | 387-1265   |               |
| 13.00        | 101                  | 151                    | 387-1277   |               |