

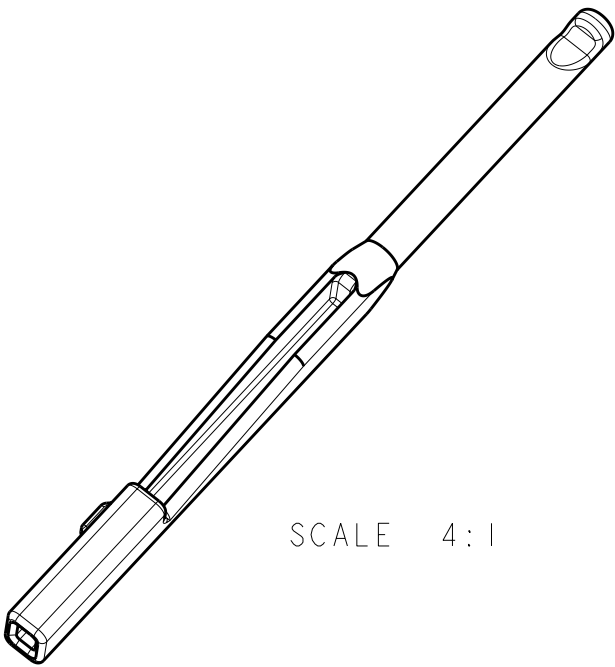
4

3

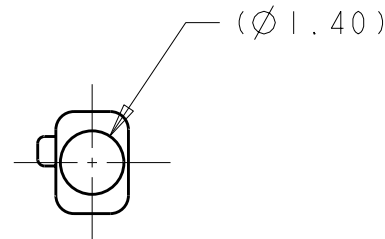
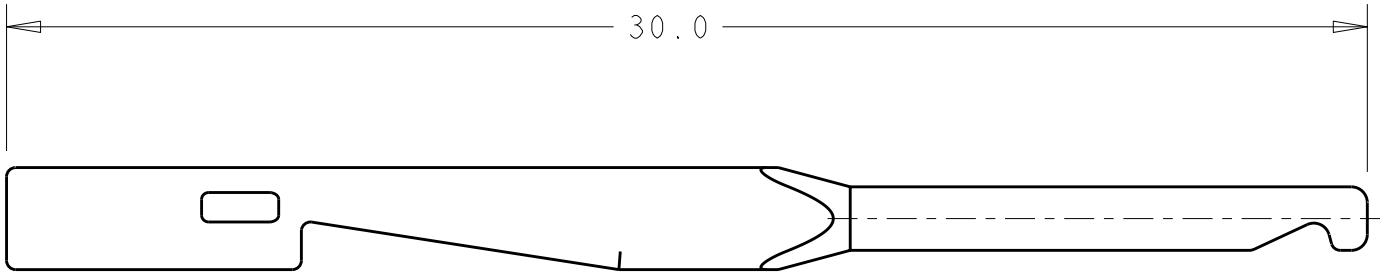
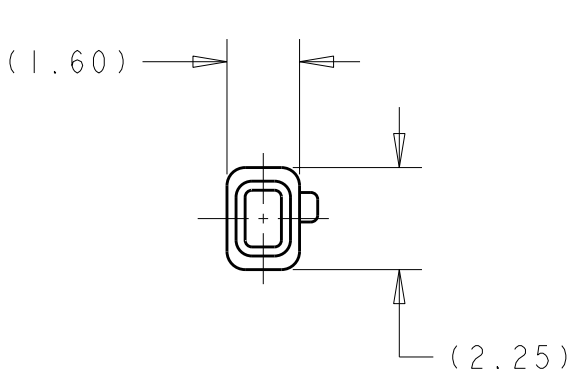
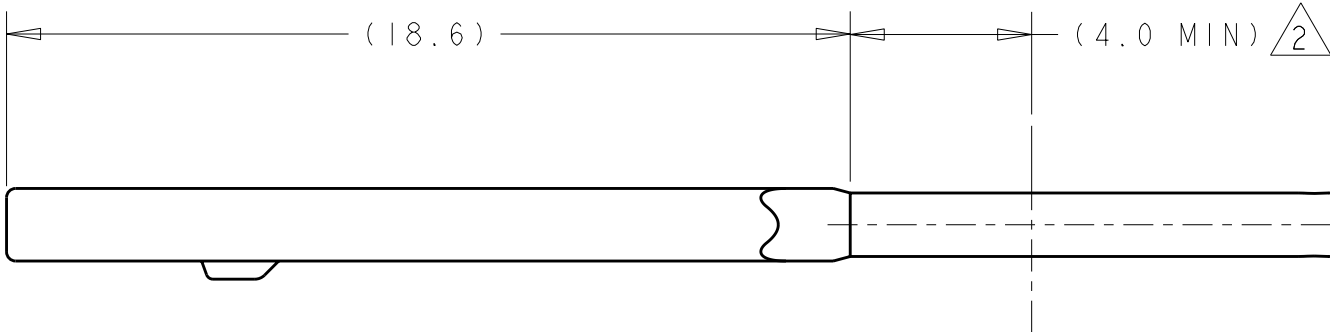
2

1

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GE	00		A	ECR-07-008191	09APR2007	JCP	JCP
			B	ECR-07-011334	26APR2007	AH	JCP
			C	REVISED PER ECO-09-018086	04AUG2009	DD	GM



SCALE 4:1



- 1

MATERIAL: PBT, 15% GLASS-FILLED.
COLOR: YELLOW
- 2

SEALING SURFACE MUST BE FREE OF DEFECTS OR IRREGULARITIES INCLUDING: DRAFT, TOOL LINES, HAIR LINE CRACKS, STAINS, OR SCORES ALL AROUND ON INDICATED SURFACE.
3.

SEAL PLUG IS FOR SERVICE AND PROTOTYPE USE ONLY. REFERENCE SDM INSTRUCTION SHEET 408-10126.

1456538-1

PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN J. PATTERSON 28FEB2006	Tyco Electronics Harrisburg, PA 17105-3608	
		CHK J. PATTERSON 28FEB2006		
		APVD J. PATTERSON 28FEB2006		
DIMENSIONS: mm		PRODUCT SPEC	NAME SEAL PLUG, MAT, 54 AND 24 POSITION, SDM	
		APPLICATION SPEC		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		WEIGHT	RESTRICTED TO	
0 PLC ±-		-	-	
1 PLC ±0.3				
2 PLC ±0.20				
3 PLC ±-				
4 PLC ±-				
ANGLES ±1°				
FINISH				
MATERIAL				
		CUSTOMER DRAWING		