



NOTES:

1. MATERIALS:

ALL METAL PARTS - BRASS QQ-B-626.

SPONGE PAD - SILICONE RUBBER, ZZ-R-765a.

2. FINISHES:

ALL METAL PARTS - KINGS TR-5 FINISH

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

REVISIONS

ISSUE	CHANGES
<p>G S-D</p>	

USED ON:

REF:

FINISH

SPEC. KER-10004

MATL.

SPEC.

DUST CAP

DRAWN CC

DATE 13 DEC 78

APPR. P.T.

DATE 14 DEC 78

KINGS ELECTRONICS
40 MARBLEDALE ROAD
TUCKAHOE, N. Y. 10707

KC-89-58 G S-D