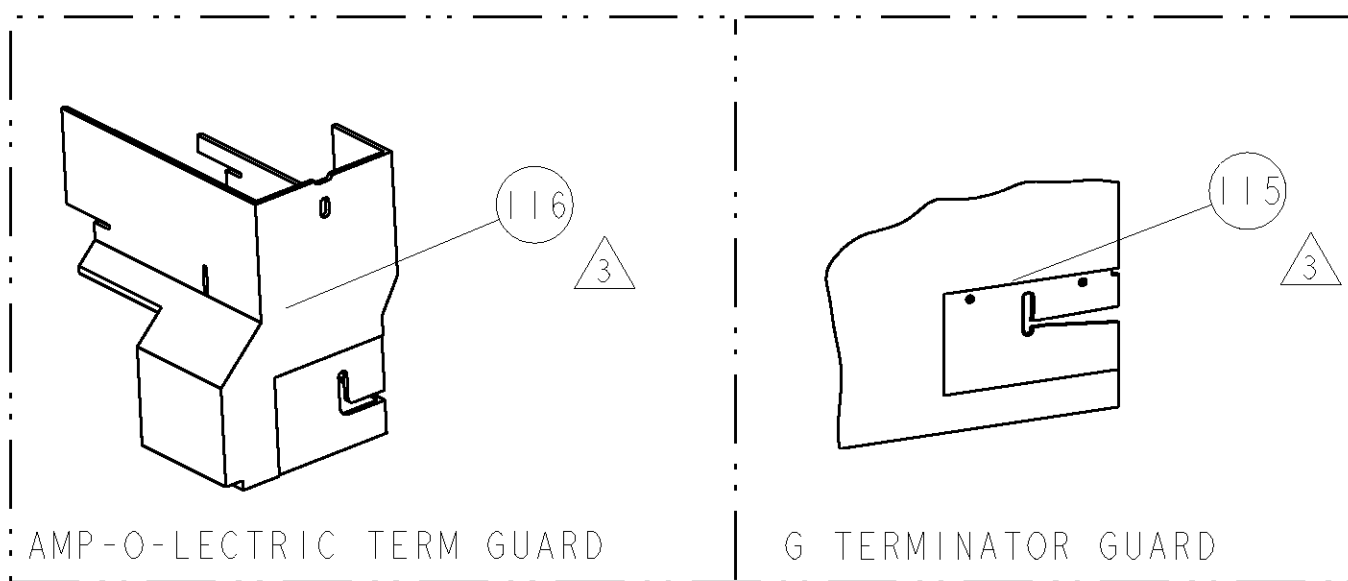
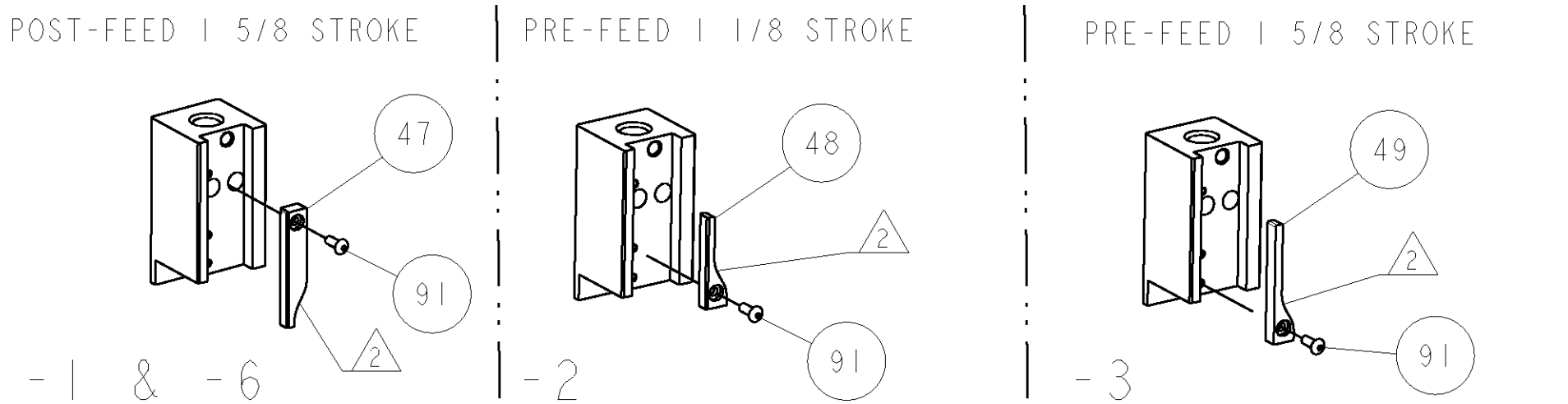
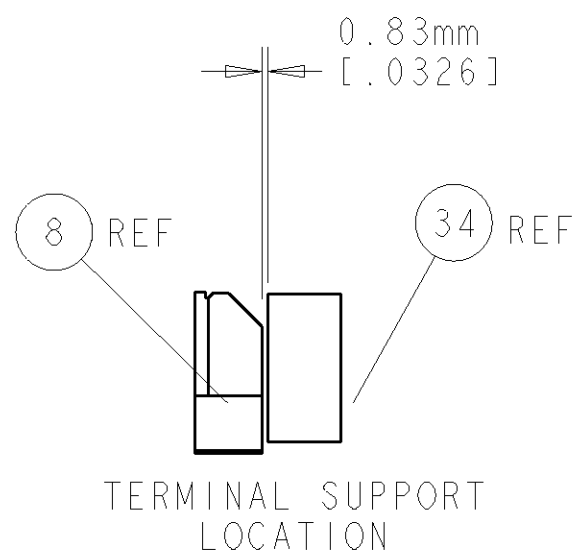
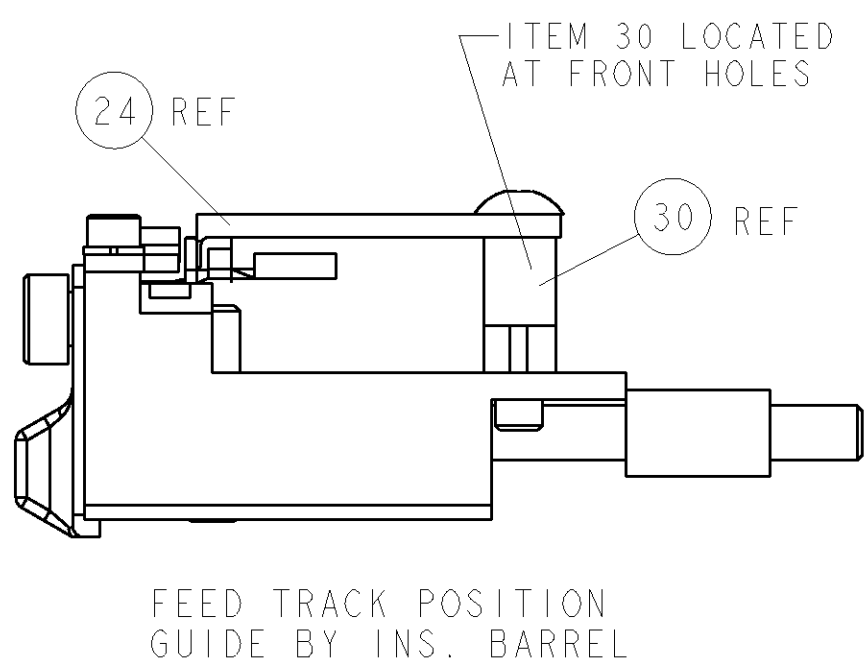
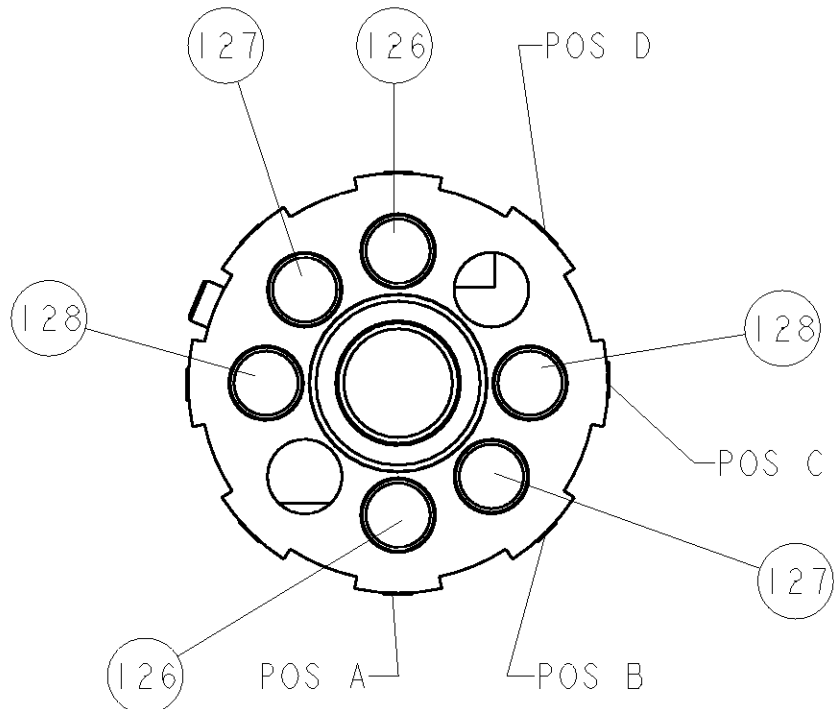


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852757-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852757-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852757-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852757-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852757-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: EL CONNECTOR CONTACT			
TE PN	JST	JST TERMINAL - JST CRIMP SPECS	
1949563-1	SLM-4IT-PI.3E		
1949564-1	SLF-4IT-PI.3E		
		CRIMP HEIGHT	WIRE SIZE
-	-	A 1.10mm+.05/- .05 [.043+.002/- .002]	16AWG
-	-	B 1.00mm+.05/- .05 [.039+.002/- .002]	18AWG
-	-	C 0.95mm+.05/- .05 [.037+.002/- .002]	20AWG
-	-	D	-
		CRIMP	SIZE TYPE RANGE
-	-	WIRE 1.96mm [.077]	F 16-20 AWG
-	-	INSUL 3.30mm [.130]	OV Ø1.905 - 3.404
WIRE STRIP LENGTH 2.57-2.95	TERM APPL SPEC CP-CS540	FEED 10.80	APPLICATOR INSTRUCTIONS 408-8040 SET UP GAGE 458637-1

LOC		DIST		REV		DESCRIPTION		DATE	DWN	APVD
A	66	F LTR		A		RELEASED		16DEC2008	LG	GB
-	2	2	2	2	-	3-354779-1	PIN, WIRE DISC, .3145			128
-	2	2	2	2	-	2-354779-7	PIN, WIRE DISC, .3125			127
-	2	2	2	2	-	1-354779-8	PIN, WIRE DISC, .3080			126
-	-	REF	-	-	..	455749-1	GUARD WINDOW			116
-	-	REF	-	-	..	679532-1	INSERT, GUARD			115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR			112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375			91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP			89
-	1	1	1	1	-	455888-5	SPACER, CRIMPER			82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040			72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG			71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION			67
-	2	2	2	2	-	21017-2	SCREW, DRIVE			66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION			64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250			63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25			62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375			60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312			59
-	1	1	1	1	-	458537-2	PAWL, FEED			56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500			54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500			53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32			52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN			51
-	1	1	1	1	-	690753-1	SPACER, TONKER			50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8			49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8			48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8			47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)			46
-	1	1	1	1	-	690191-1	PLUG,NYLON			45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED			44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY			43
-	1	1	1	1	-	1-690124-4	WASHER, RAM (.120)			42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00			41
-	1	1	1	1	-	23241-6	BALL, STEEL			40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION			39
-	1	1	1	1	-	690142-1	DISC, INSULATION			38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY			37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION			36
-	1	1	1	1	-	690212-1	POST, RAM			35
-	1	1	1	1	-	690786-1	TERMINAL SUPPORT			34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750			33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10			32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375			31
-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE			30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE			29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER			28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE			24
-	1	-	-	1	-	690472-2	STRIPPER			22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500			21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8			20
-	-	1	1	-	-	691353-1	STRIPPER			19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)			13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION			12
-	1	1	1	1	-	690461-1	STOP, SHEAR			11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT			10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT			9
1	1	1	1	1	-	9-1633535-0	ANVIL, COMBINATION			8
-	-	-	-	-	..	-	-			7
-	-	-	-	-	..	-	-			6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR			5
-	1	1	1	1	-	238011-7	BLOCK, CRIMPER SPACER			4
1	1	1	1	1	-	2-854830-3	CRIMPER, INSULATION SPECIAL			3
-	1	1	1	1	-	455888-3	SPACER, CRIMPER			2
1	1	1	1	1	-	1633738-1	CRIMPER, WIRE			1

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GROSS		20NOV2008	Tyco Electronics		Harrisburg, PA 17105-3608
G. BAILEY		20NOV2008	NAME		SIDE FEED HDM APPLICATOR
N. DEMING		20NOV2008	PRODUCT SPEC		-
APPLICATION SPEC		WEIGHT		A1 00779 ©=1852757	
MATERIAL		FINISH		CUSTOMER DRAWING	
SCALE		3:5		SHEET 1 OF 1	
REV		A		RESTRICTED TO	

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