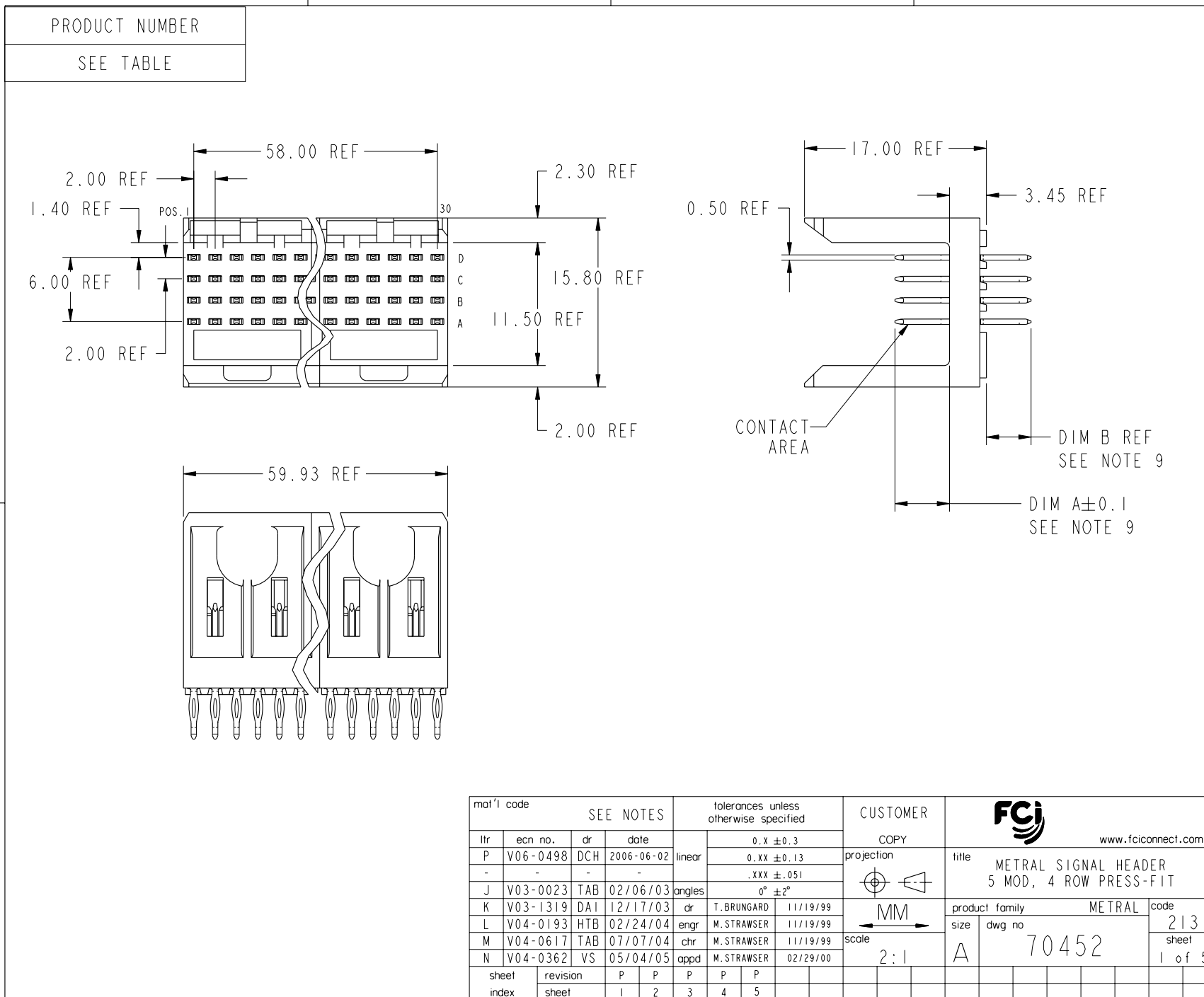
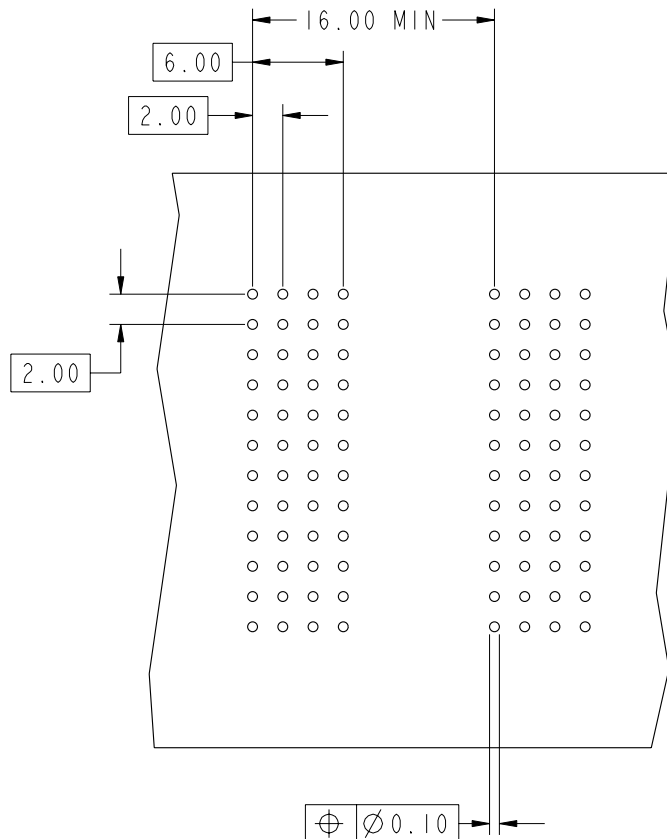


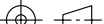


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 to others without the written consent of FCI.
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KEY (SIGNAL PRESS-FIT)		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
19	8.00	4.30

REQUIRED PC BOARD LAYOUT
 COMPONENT SIDE
 SEE PRINT 58351 FOR
 ADDITIONAL PCB INFORMATION

mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com						
ltr	ecr no.	dr	date	linear	0. X ±0.3		COPY							
P					0. XX ±0.13		projection							
					. XXX ±.051									
				angles	0° ±2°				title					
				dr	T.BRUNGARD	11/19/99			product family		METRAL		code	213
				enrg	M.STRAWSE	11/19/99			size	dwg no	70452		sheet	2
				chr	M.STRAWSE	11/19/99			scale	A				
				appd	M.STRAWSE	02/29/00								
sheet index		revision sheet												

cage code 22526

Pro/E

PDM: Rev:P

STATUS: Released Printed: May 16, 2009



A

B

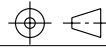
1 | 2

PRODUCT NUMBER	DESCRIPTION	PLATING IN PRESS FIT TAIL AREA	PERFORMANCE LEVEL OF PLATING IN CONTACT AREA
70452-NIYYY	STANDARD	TIN LEAD	TELCORDIA CO (NXT)
70452-N5YYY	STANDARD	TIN LEAD	TECORDIA UE (NXT)
70452-1YYY	STANDARD	TIN LEAD	TELCORDIA CO
70452-2YYY	STANDARD	TIN LEAD	TELECOM CLASS
70452-3YYY	STANDARD	TIN LEAD	IEC CLASS I
70452-5YYY	STANDARD	TIN LEAD	TELCORDIA UE
70452-9YYY	STANDARD	TIN LEAD	TELCORDIA CO
70452-NIYYLFF	LEAD FREE	TIN	TELCORDIA CO (NXT), IEC CLASS I, SEE NOTES 10 AND 11
70452-N5YYLFF	LEAD FREE	TIN	TECORDIA UE (NXT) SEE NOTES 10 AND 11
70452-1YYLFF	LEAD FREE	TIN	TELCORDIA CO, IEC CLASS I, SEE NOTES 10 AND 11
70452-2YYLFF	LEAD FREE	TIN	TELECOM CLASS, SEE NOTES 10 AND 11
70452-5YYLFF	LEAD FREE	TIN	TELCORDIA UE, SEE NOTES 10 AND 11

NOTES:

- FOR DIM A AND B SEE DWG. NO. 70451 SHTS 2 THRU 8
FOR DASH NUMBERS X010 THROUGH X099.
FOR DASH NOS. X300 AND UP, SEE SHT 3 FOR SELECT
LOAD NUMBERS.
- FOR DIM A, AND B SEE SHEET 2 AND UP.
- BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL
PHOSPHOR BRONZE:
- PLATING ON: PRESS-FIT AREA SEE PRODUCT NUMBER TABLE.
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
LEVEL SHOWN IN TABLE ON SHEET3.
- PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT
TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING
IS REQUIRED, SUFFIX "P" WILL BE ADDED TO THE END OF
THE PART NUMBER. EXAMPLE: XXXXX-XXXXP OR XXXXX-XXXXPLF
- PRODUCT SPECIFICATION:
GS-12-180
APPLICATION SPECIFICATION:
BUS-20-073
- AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- THE PRODUCTS WHERE THE PART NUMBERS ENDS IN
LF MEET THE EUROPEAN UNION DIRECTIVE AND OTHER
COUNTRY REGULATIONS AS DESCRIBED IN GS-12-008.
- ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS
CONTAINING 70452-NI--- OR 70452-N5--- WILL WITHSTAND
EXPOSURE TO 260 DEGREES C FOR 60 SECONDS IN A
CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
PART NUMBERS 70452-NI--- AND 70452-N5--- WILL NOT
WITHSTAND REFLOW AND THE Au CONTACT SURFACE
OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140
DEGREES C FOR NO LONGER THAN 15 SECONDS IN A
WAVE SOLDER APPLICATION.

A

mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com				
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY	projection		title			
P					0.XX ±0.13							
					.XXX ±.051							
				angles	0° ±2°	MM	scale		product family			
				dr	T.BRUNGARD					11/19/99	METRAL	code
				enrg	M.STRAWSE					11/19/99		
				chr	M.STRAWSE	11/19/99	A	70452	sheet			
				appd	M.STRAWSE	02/29/00				3		
sheet	revision											
index	sheet											

B

1 | 2

Pro/E

3 |

cage code 22526

4



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5									
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
70452-X300 AND 70452-X300LF	D	1	1	1	1	1	1	1	19	1	1	1	1	19	1	19	1	19	1	19	1	19	1	19	1	1	19	1	1	19	1
	C	1	1	1	1	1	1	1	19	1	1	1	1	19	1	19	1	19	1	19	1	19	1	19	1	1	19	1	1	19	1
	B	3	3	3	3	1	1	1	1	19	1	1	1	1	19	1	19	1	19	1	19	1	19	1	1	19	1	1	19	1	1
	A	3	3	3	3	1	1	1	1	1	19	1	1	1	1	19	1	19	1	19	1	19	1	1	19	1	1	19	1	1	19
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5									
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
70452-X301 AND 70452-X301LF	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	2	2	2	2	2	2	2	2	2	2	2	3	3	3	3	3	3	3	3	3	3	3	3
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5									
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70452-X302 AND 70452-X302LF	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5									
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70452-X303 AND 70452-X303LF	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5									
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
70452-X304 AND 70452-X304LF	D	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3

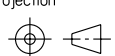
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	C	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5									
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70452-X306 AND 70452-X306LF	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5									
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
70452-X307 AND 70452-X307LF	D	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	C	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	B	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
	A	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19

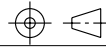
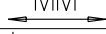
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5									
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70452-X308 AND 70452-X308LF	D	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	B	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
	A	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5									
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70452-X309 AND 70452-X309LF	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com			
ltr	ecr no.	dr	date	linear	0.X ±0.3		COPY			title			
P					0.XX ±0.13		projection			METRAL SIGNAL HEADER			
					.XXX ±.051		MM			5 MOD, 4 ROW PRESS-FIT			
				angles	0° ±2°						product family		
				dr	T.BRUNGARD 11/19/99						METRAL	code	
				enrg	M.STRAWSE 11/19/99						size	213	
				chr	M.STRAWSE 11/19/99						dwg no	sheet	
				appd	M.STRAWSE 02/29/00						A	4	
sheet index		revision sheet											



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29
70452-X310 AND 70452-X310LF	D	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29
70452-X311 AND 70452-X311LF	D	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
	C	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
	B	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5								
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70452-X312 AND 70452-X312LF	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	4	4	4	4	2	2	2	2	2	2	1	1	1	1	1	1	2	2	2	2	2	4	4	4	4	4	4
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29
70452-X313 AND 70452-X313LF	D	3	3	19	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	19	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
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mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com		
ltr	ecr no.	dr	date	linear	0.X ±0.3		projection	COPY		title		
P					0.XX ±0.13					METRAL SIGNAL HEADER		
					.XXX ±.051					5 MOD, 4 ROW PRESS-FIT		
				angles	0° ±2°			scale	1:1	product family		code
				dr	T.BRUNGARD	11/19/99				METRAL		213
				enrg	M.STRAWSE	11/19/99				size		sheet
				chr	M.STRAWSE	11/19/99	A	70452	5			
				appd	M.STRAWSE	02/29/00				dwg no		
sheet index		revision sheet								cage code		
										22526		