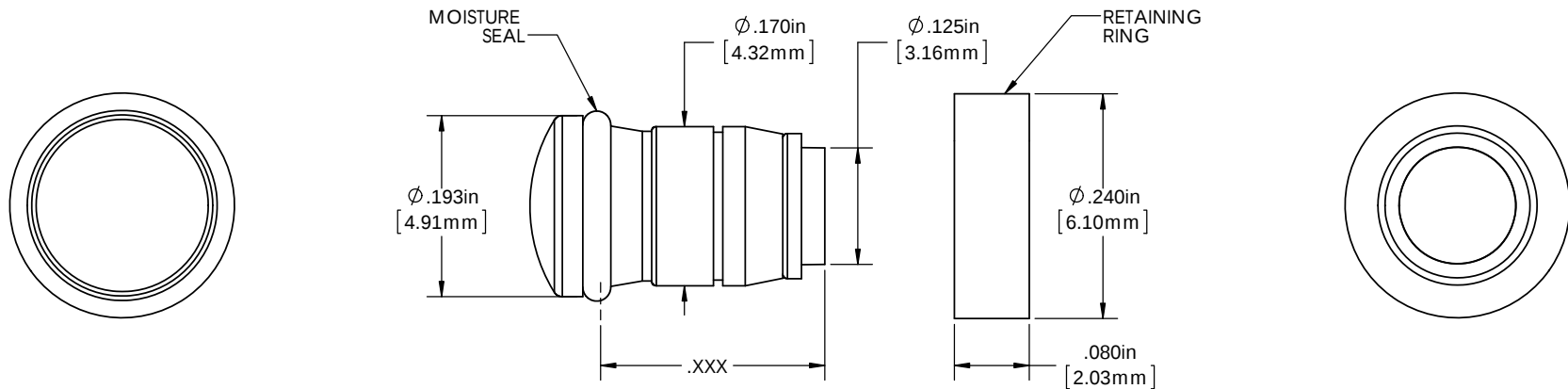


NOTES:

1. ROHS COMPLIANT
2. MATERIAL:
LITEPIPE - ACRYLIC (CLEAR OPTICAL GRADE), UL 94-HB
LENS - POLYCARBONATE, UL 94-V2
SEAL - EPDM
RETAINING RING - POLYPROPYLENE (BLACK)
3. MOUNTING: MOUNTS IN A $\phi .171" \pm .002$ [$\phi 4.34\text{mm} \pm .05$] PANEL HOLE ON
.250" [6.35mm] CENTER
4. PANEL HOLE SHALL BE DEBURRED, BUT NOT CHAMFERED
5. PANEL THICKNESS: .031" [.8mm] TO .094" [2.39mm]
6. ASSEMBLY:
A.) INSERT LITEPIPE THROUGH PANEL HOLE
B.) PRESS ON RETAINING RING TO SECURE UNIT TO PANEL
C.) SLIDE PCB INTO POSITION ALIGNING LED WITH END OF LITEPIPE UNIT
7. U.S AND FOREIGN PATENTS ISSUED

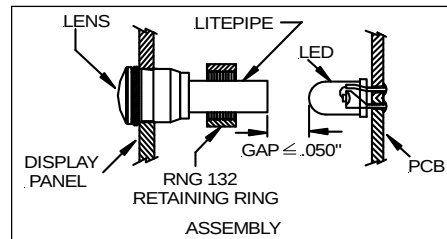


REVISIONS					
ECN #	REV.	DESCRIPTION	DATE	INITIALS	CHK'D
391	000	INITIAL RELEASE	2/20/12	KH	AZ



ORDERING CODE: LSS XXX XXX

LITEPIPE		LENS	
XXX =	LENGTH	XXX =	COLOR
024	.240" (6.10mm)	RTP	RED TRANSPARENT
044	.440" (11.18mm)	ATP	AMBER TRANSPARENT
064	.640" (16.26mm)	GTP	GREEN TRANSPARENT
084	.840" (21.34mm)	BTP	BLUE TRANSPARENT
104	1.04" (26.4mm)	YTP	YELLOW TRANSPARENT
124	1.24" (31.5mm)	CTP	CLEAR TRANSPARENT
CUSTOM LENGTHS AVAILABLE UPON REQUEST			



APPROVAL		DATE
DRAWN	KHOWARD	2/20/12
CHECKED	AZANELLI	3/6/12
MATERIAL		FINISH
SEE NOTES		SEE NOTES
DO NOT SCALE DRAWING		SCALE: 8:1



12780 DANIELSON CT, SUITE A, POWAY, CA 92064 U.S.A
PHONE: (800) 522-5546 EMAIL: vccsales@vcc-lite.com

TITLE: ASSY, 3MM MOISTURE SEALED LITEPIPE

SIZE	DWG. NO.	REV
B	LSS XXX XXX	000

SHEET 1 OF 1