

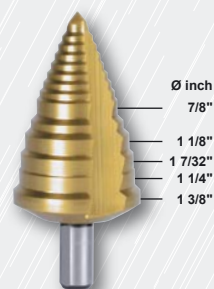
Step drills HSS-TiN, inch size, CBN ground, with split point

Point cut: work's specification
with split point DIN 1412 C
Point angle: 118°
Step angle: 90°
Ø-tolerance: work's specification
Surface: titanium-nitride coated
Right hand cutting

The CBN ground flutes guarantee quiet running and high cutting performance. The cone makes it easier to withdraw the tool from the material.

Packing unit:
in plastic tubes of 1

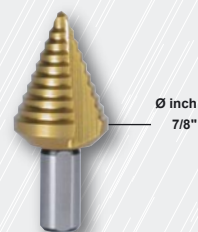
Size no.	Drilling range inch	Total length inch	Steps	Shank Ø inch	Article no.	Price / each €
1	3/16 - 1/2	3 1/8	6	1/4	101 701 T	
2	1/8 - 1/2	3 1/8	13	1/4	101 702 T	
3	1/4 - 3/4	2 3/4	9	3/8	101 703 T	
4	3/16 - 7/8	3 1/4	12	3/8	101 704 T	
5	1/2 - 1	3 1/4	9	3/8	101 705 T	
6	7/8 - 1 3/8	3 1/4	5	3/8	101 706 T	
7	3/8 - 1/2	1 7/8	2	1/4	101 707 T	
8	7/8	2 19/32	1	3/8	101 708 T	
9	7/8 - 1 1/8	3 7/64	2	3/8	101 709 T	



No. 6



No. 7



No. 8



No. 9

Step drill set HSS, CBN ground, spiral fluted in steel case

Description	Article no.	Price / set €
Step drills HSS spiral fluted, sizes 0/9, 1, 2	101 026	

No. 101 026 E



Step drill set HSS Co 5, CBN ground, spiral fluted in steel case

Description	Article no.	Price / set €
Step drills HSS Co 5 spiral fluted, sizes 0/9, 1, 2	101 026 E	

No. 101 026 T



Step drill set HSS-TiN, CBN ground, spiral fluted in steel case

Description	Article no.	Price / set €
Step drills HSS-TiN spiral fluted, sizes 0/9, 1, 2	101 026 T	

Step drill set Combi HSS, CBN ground, spiral fluted in steel case

Description	Article no.	Price / set €
Step drills HSS spiral fluted, sizes 1, 2 + 1 milling drill HSS Ø 6,0 mm x 90 mm	101 027	

No. 101 027

