

UNLESS OTHERWISE NOTED		TITLE:	DWG NO:
DIMENSIONS ARE IN INCHES	TOLERANCES ARE:		
ONE PLACE DECIMALS: $\pm$	THREE PLACE DECIMALS: $\pm$	HLT ASSEMBLY	HLT-XXXX-X-X SHEET 1 OF 1
TWO PLACE DECIMALS: $\pm$	FOUR PLACE DECIMALS: $\pm$		
		ANGLES	
		$\pm$	

HLT-XXXX-X-X

ROW SPECIFICATION
 (SEE FIG. 1)
 EXPRESSED IN NO. OF ROWS
 1 THRU 20

TERMINAL SPECIFICATION
 (SEE TABLE 1)

PLATING SPECIFICATION
 -G: GOLD, SPECIFY -G IN TERMINAL SUFFIX -X
 -T: TIN, SPECIFY -T IN TERMINAL SUFFIX -X

BODY LENGTH SPECIFICATION
 (SEE FIG. 1)
 EXPRESSED IN NO. OF POS. PER ROW
 1 THRU 20

- NOTES:
- 1.) FILL ALL POSITIONS.
 - 2.) PINS TO ENTER BODY FROM C'BORE SIDE.
 - 3.) BARB ON SOCKET MUST BE VISABLE BELOW BODY.

ASSEMBLY INSTRUCTIONS

DO NOT SCALE
FROM THIS PRINT

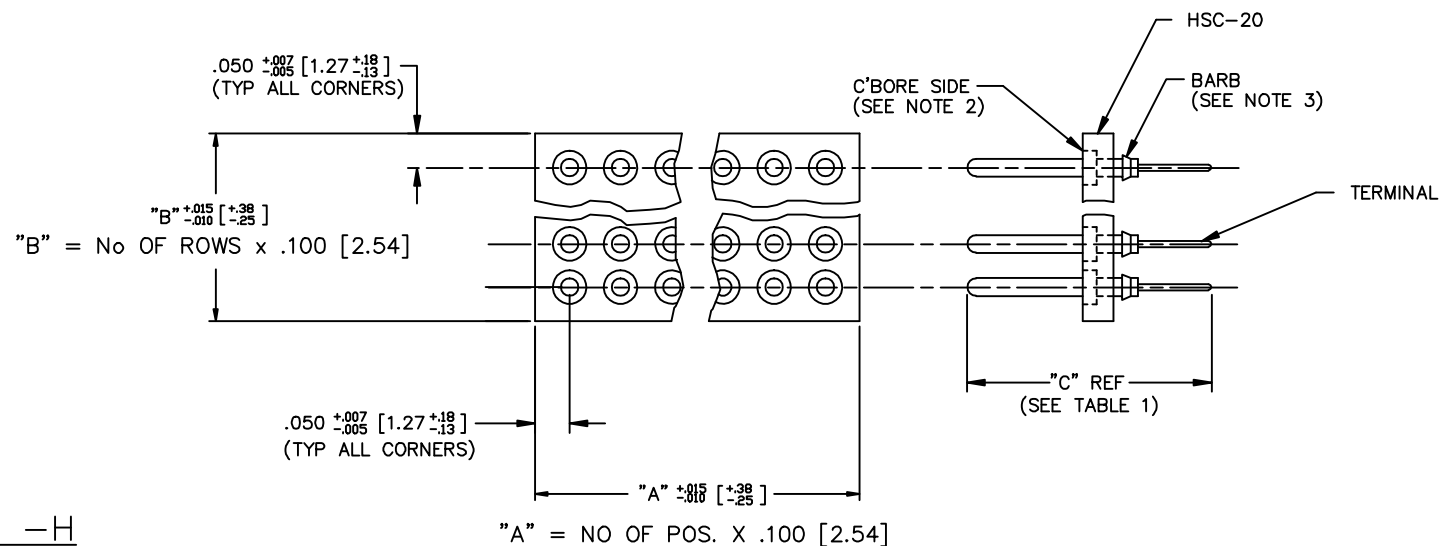
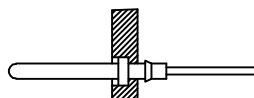


FIGURE 1



TERMINALS TO BE RECESSED (COUNTER-SUNK)
INTO BODY TO ALLOW BARB
PROTRUSION AT BOTTOM

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MATERIAL:
PET POLYESTER
COLOR: BLACK

TERMINAL:
PHOS BRONZE

samtec

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MISC\MKTG
HLT-MKT

MADE BY:	JORDAN 5-29-85
CHECKED BY:	THRUSTON 6-4-85

ENGINEER
APPROVAL
BET
6-4-85

HLT-XXXX-X-X
SHEET 1 OF 1