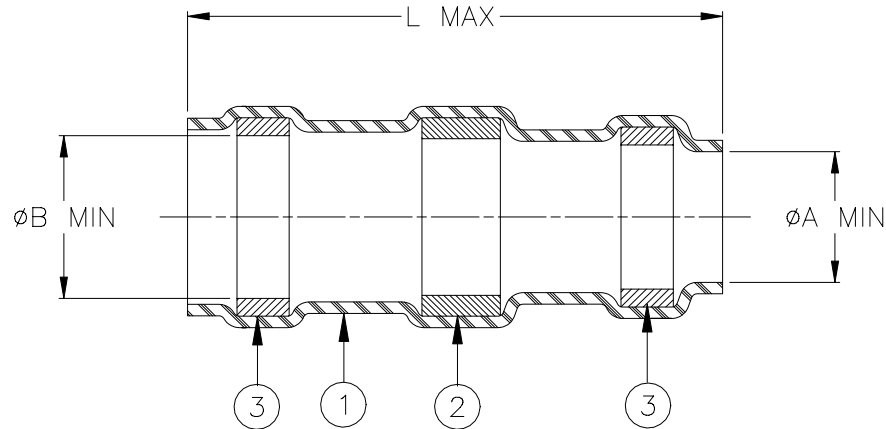


SPECIFICATION CONTROL DRAWING



4

Product Revision		Product Dimensions			Cable Dimensions			
Product Name		L max	ØA min	ØB min	ØD max	ØE min	ØG max	J±1.3 (J±0.05)
D-105-00	R	29.75 (1.170)	13.35 (0.525)	13.84 (0.545)	13.6 (0.535)	8.9 (0.350)	13.35 (0.525)	9.4 (0.370)

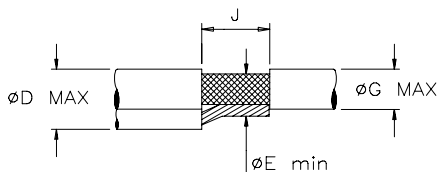
MATERIALS


1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
SOLDER: TYPE Sn63 per ANSI-J-STD-006.
FLUX: TYPE ROL1 per ANSI-J-STD-004.
3. MELTABLE RINGS: Thermally stabilized thermoplastic. Color: clear.

APPLICATION

1. This part is designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the 40 dimensional criteria listed, having tin or silver plated copper shields.
 2. Install using Raychem-approved convection or infrared tools in accordance with Raychem assembly procedure RCPS-100-70.
 3. Assemblies will meet requirements of Raychem Specification RT-1404 and National Aerospace Standard NAS-1747.
2. Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



<div> 300 Constitution Drive Menlo Park, CA 94025</div>		<div>Wire and Harnessing Products</div>		<div>TITLE : Solder Sleeve Shield Terminator</div>			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: D-105-00			
<div>TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A</div>	<div>ANGLES: N/A ROUGHNESS IN MICRON</div>	<div>Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.</div>		<div>DCR NUMBER: D010041</div>		<div>REPLACES: D981828</div>	
<div>DRAWN BY: M. FORONDA</div>		<div>DATE: 18-Jan-01</div>	<div>PROD. REV. SEE TABLE</div>	<div>DOC ISSUE: 3</div>	<div>SCALE: None</div>	<div>SIZE: A</div>	<div>SHEET: 1 of 1</div>

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