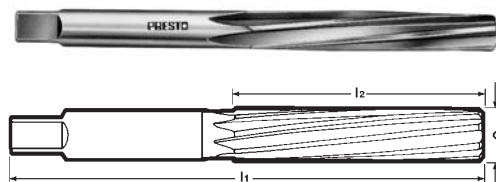


HAND REAMERS**Straight Shank**

BS 328 DIN 206 ISO 236/1



	Range	Finish
73 060 HSS	1/16" - 2" 1.5mm - 40mm	Bright Bright

Hand Reamers are supplied with Left-Hand Helical Flutes and Taper Lead unless otherwise ordered.

Hand Reamers without Lead are non-standard and will be priced in accordance with the quantity ordered

Dia	Cutting Edge length	Overall Length	Availability
in d	mm l ₂	mm l ₁	

1.50	20	41	●
1/16	21	44	●
5/64	25	50	●
2.00	25	50	●
3/32	29	58	●
2.50	29	58	●
7/64	31	62	●
3.00	31	62	●
1/8	33	66	●
3.50	35	71	●
9/64	35	71	●
5/32	38	76	●
4.00	38	76	●
11/64	41	81	●
4.50	41	81	●
3/16	44	87	●
5.00	44	87	●
13/64	44	87	●
5.50	47	93	●
7/32	47	93	●
15/64	47	93	●
6.00	47	93	●
1/4	50	100	●
6.50	50	100	●
17/64	54	107	●
7.00	54	107	●
9/32	54	107	●
7.50	54	107	●
19/64	58	115	●
5/16	58	115	●
8.00	58	115	●
21/64	58	115	●
8.50	58	115	●
11/32	62	124	●
9.00	62	124	●
23/64	62	124	●
9.50	62	124	●
3/8	66	133	●
25/64	66	133	●
10.00	66	133	●
13/32	66	133	●
10.50	66	133	●
27/64	71	142	●
11.00	71	142	●
7/16	71	142	●
11.50	71	142	●
29/64	71	142	●
15/32	76	152	●

Dia	Cutting Edge length	Overall Length	Availability
in d	mm l ₂	mm l ₁	

12.00	76	152	●
31/64	76	152	●
12.50	76	152	●
1/2	76	152	●
13.00	76	152	●
33/64	76	152	●
17/32	81	163	●
13.50	81	163	●
14.00	81	163	●
9/16	81	163	●
14.50	81	163	●
15.00	81	163	●
19/32	87	175	●
5/8	87	175	●
16.00	87	175	●
16.50	87	175	●
21/32	87	175	●
17.00	87	175	●
11/16	93	188	●
18.00	93	188	●
23/32	93	188	●
19.00	93	188	●
3/4	100	201	●
25/32	100	201	●
20.00	100	201	●
13/16	100	201	●
21.00	100	201	●
27/32	107	215	●
22.00	107	215	●
7/8	107	215	●
23.00	107	215	●
29/32	107	215	●
15/16	115	231	●
24.00	115	231	●
31/32	115	231	●
25.00	115	231	●
1	115	231	●
26.00	115	231	●
1.1/32	115	231	●
1.1/16	124	247	●
27.00	124	247	●
28.00	124	247	●
1.1/8	124	247	●
29.00	124	247	●
30.00	124	247	●
1.3/16	133	265	●
31.00	133	265	●
1.1/4	133	265	●

Dia	Cutting Edge length	Overall Length	Availability
in d	mm l ₂	mm l ₁	

32.00	133	265	●
33.00	133	265	●
1.5/16	133	265	●
34.00	142	284	●
1.3/8	142	284	●
35.00	142	284	●
36.00	142	284	●
1.7/16	142	284	●
37.00	142	284	●
38.00	152	305	●
1.1/2	152	305	●
40.00	152	305	●
1.5/8	152	305	●
1.3/4	163	326	●
1.7/8	174	347	●
2	174	347	●