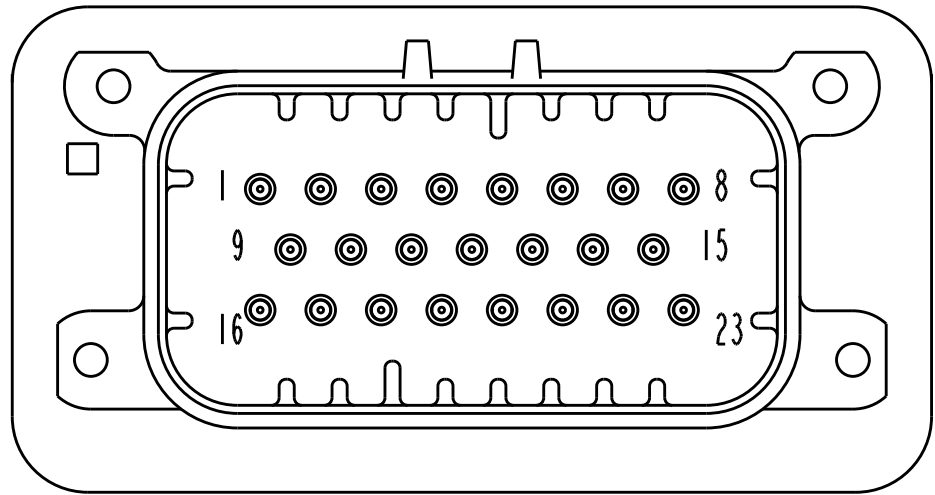
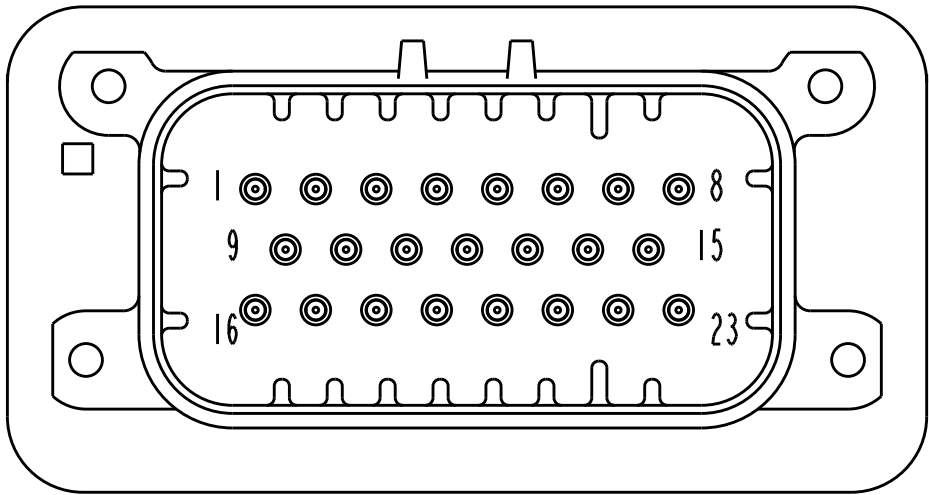
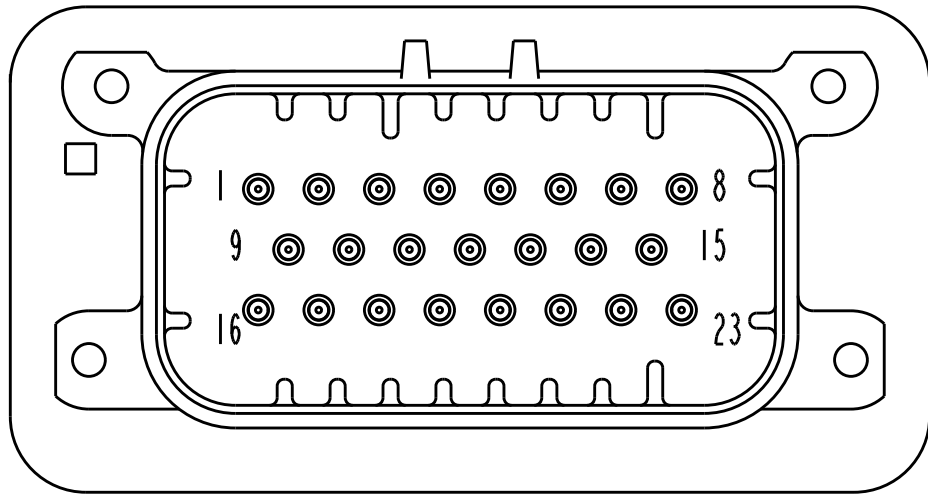




770669-2 & 1-770669-2
KEY LOCATION
SCALE 2:1



770669-4 & 1-770669-4
KEY LOCATION
SCALE 2:1

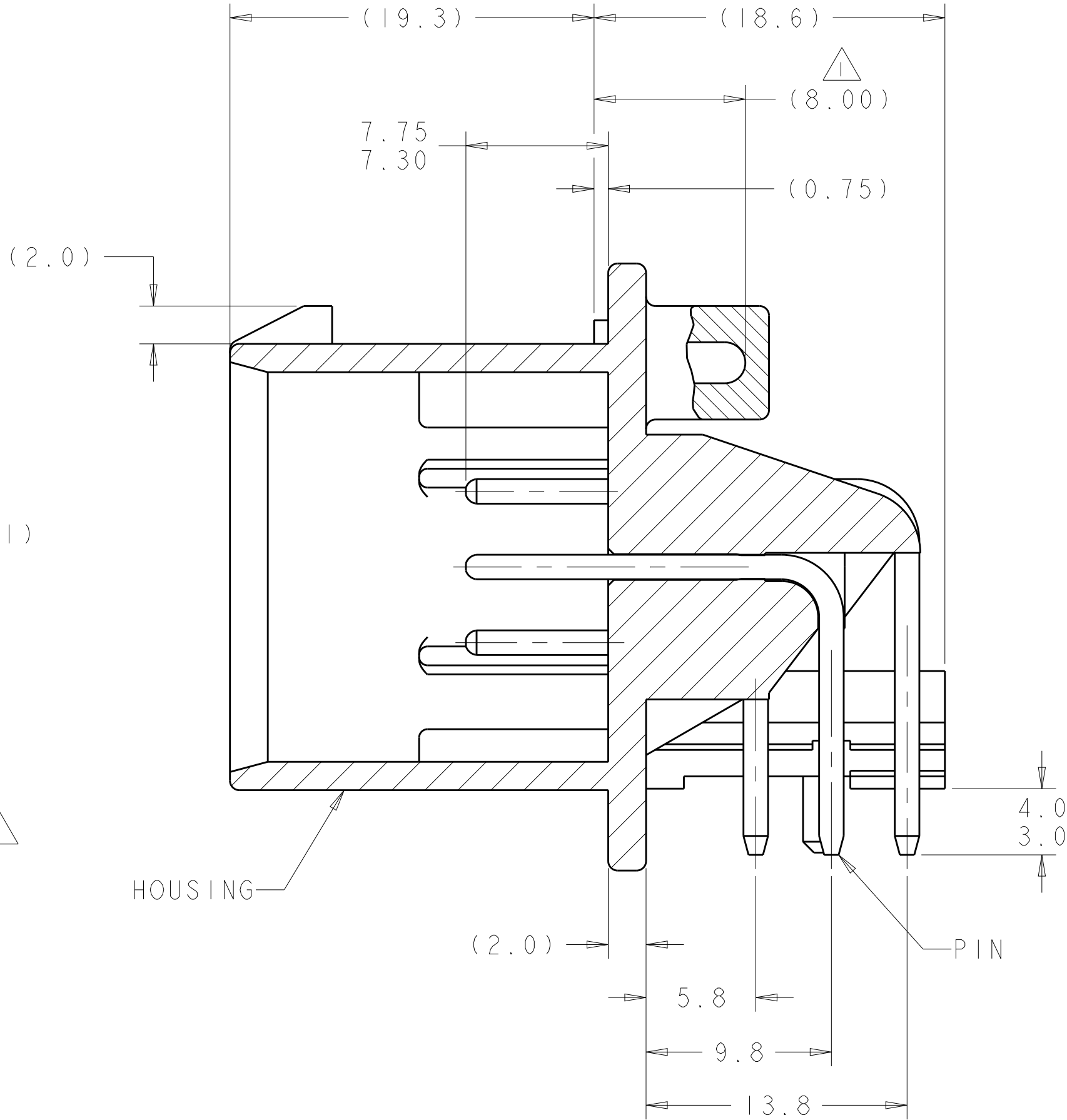
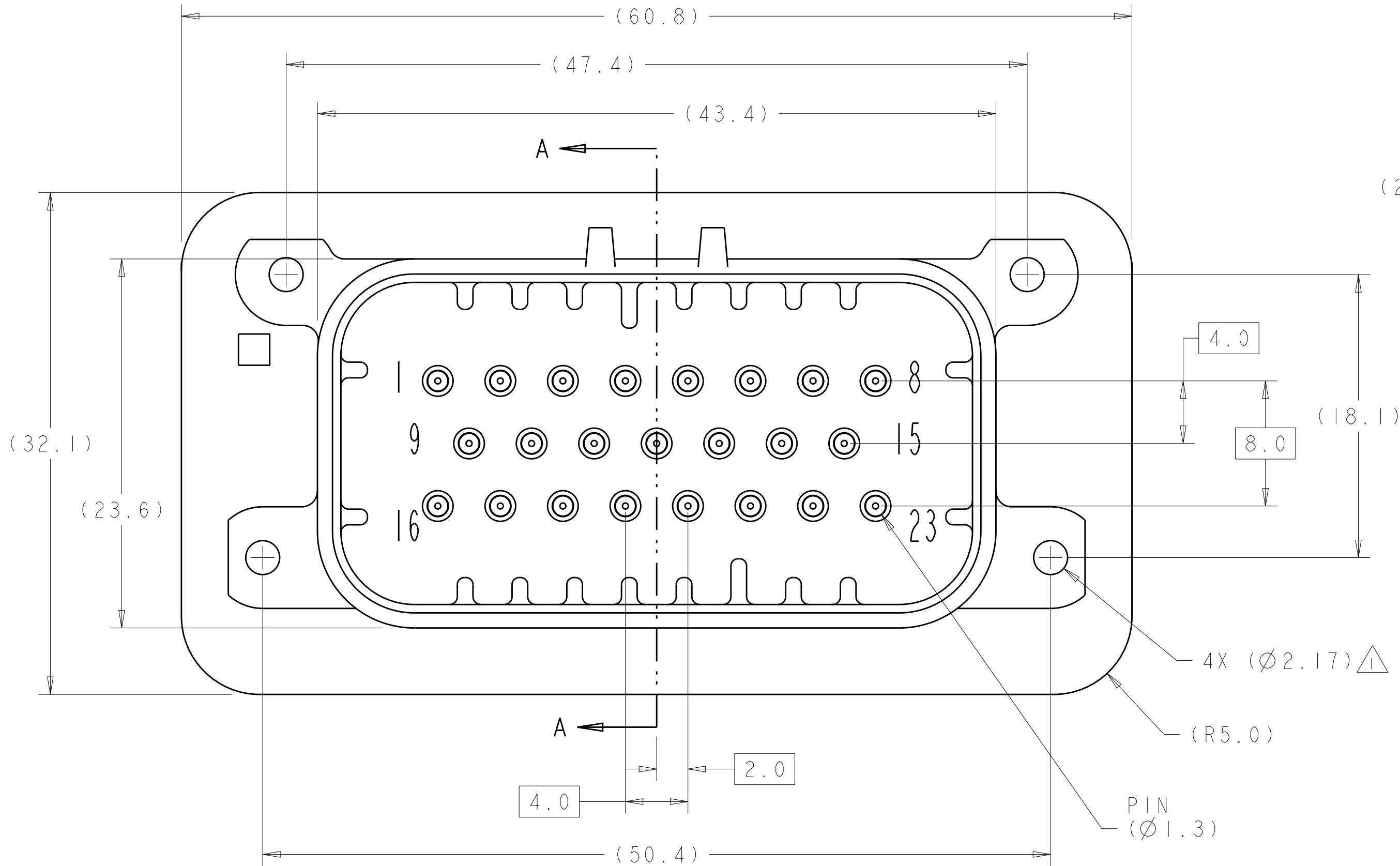


770669-5 & 1-770669-5
KEY LOCATION
SCALE 2:1

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN	APVD
K8		REVISED PER ECO-13-019565	12DEC2013	DD	DS
K9		REVISED PER ECO-15-000100	22JAN2015	DD	DS
K10		REVISED PER ECO-15-003872	25MAR2015	DD	DS
K11		REVISED PER ECO-16-003526	09MAR2016	JM	DS

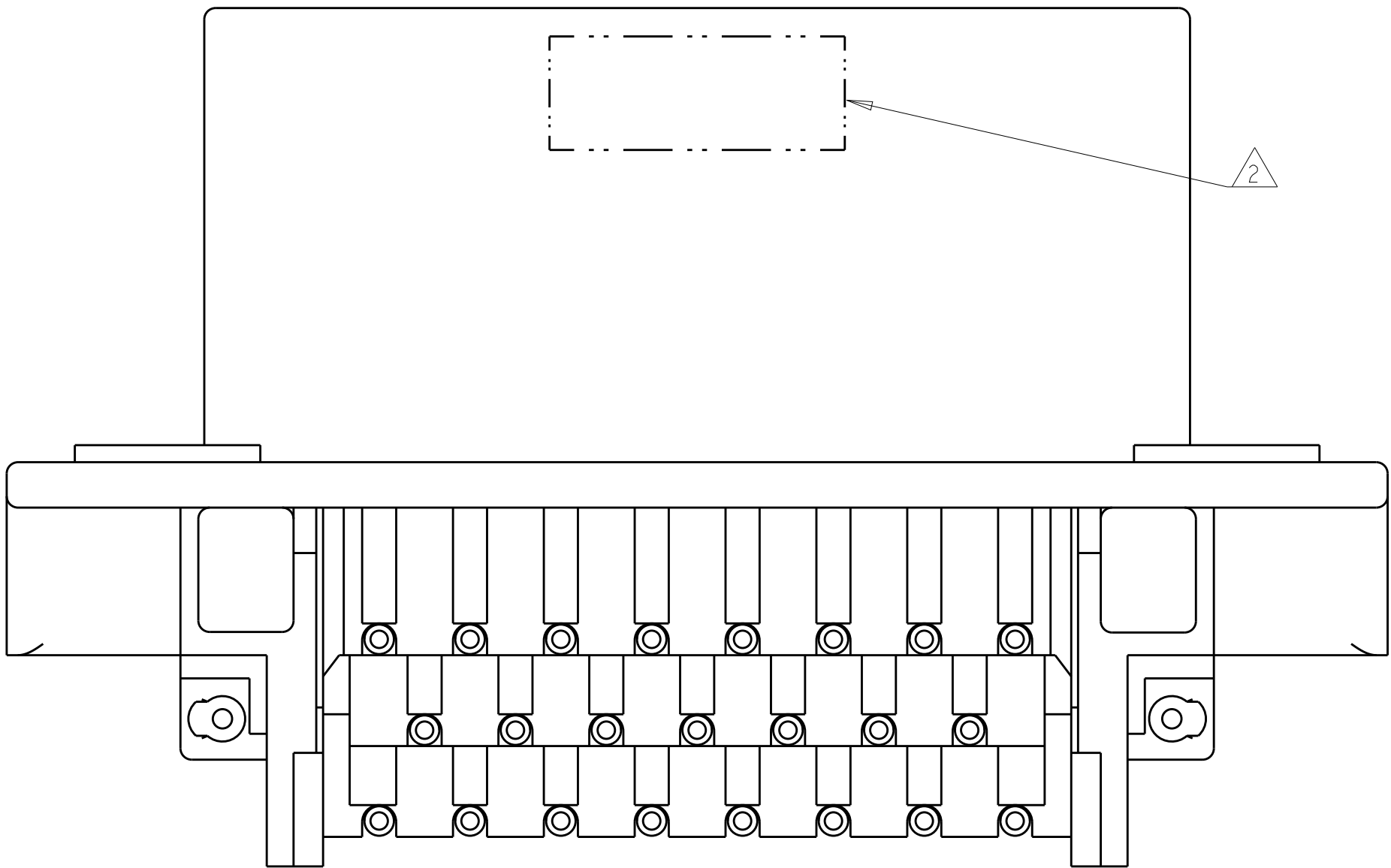
- 1 ACCEPTS #3 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m.
- 2 DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60 USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK LAST DIGIT = DAY
- 3 HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
- 4 MATERIALS: HEADER HOUSING - GLASS FILLED PBT
PINS: TIN OR GOLD PLATED BRASS

5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINALS 770520 OR LOOSE PIECE TERMINALS 770854



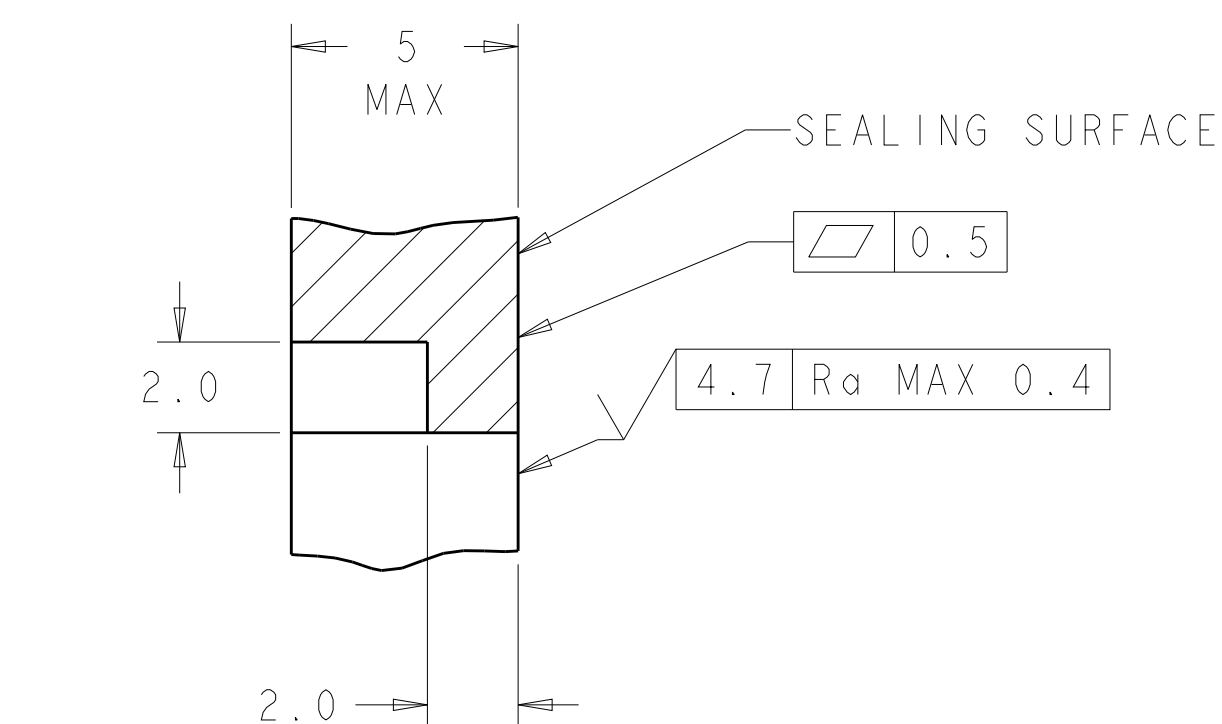
SECTION A-A

770669-1 & 1-770669-1
KEY LOCATION AS SHOWN



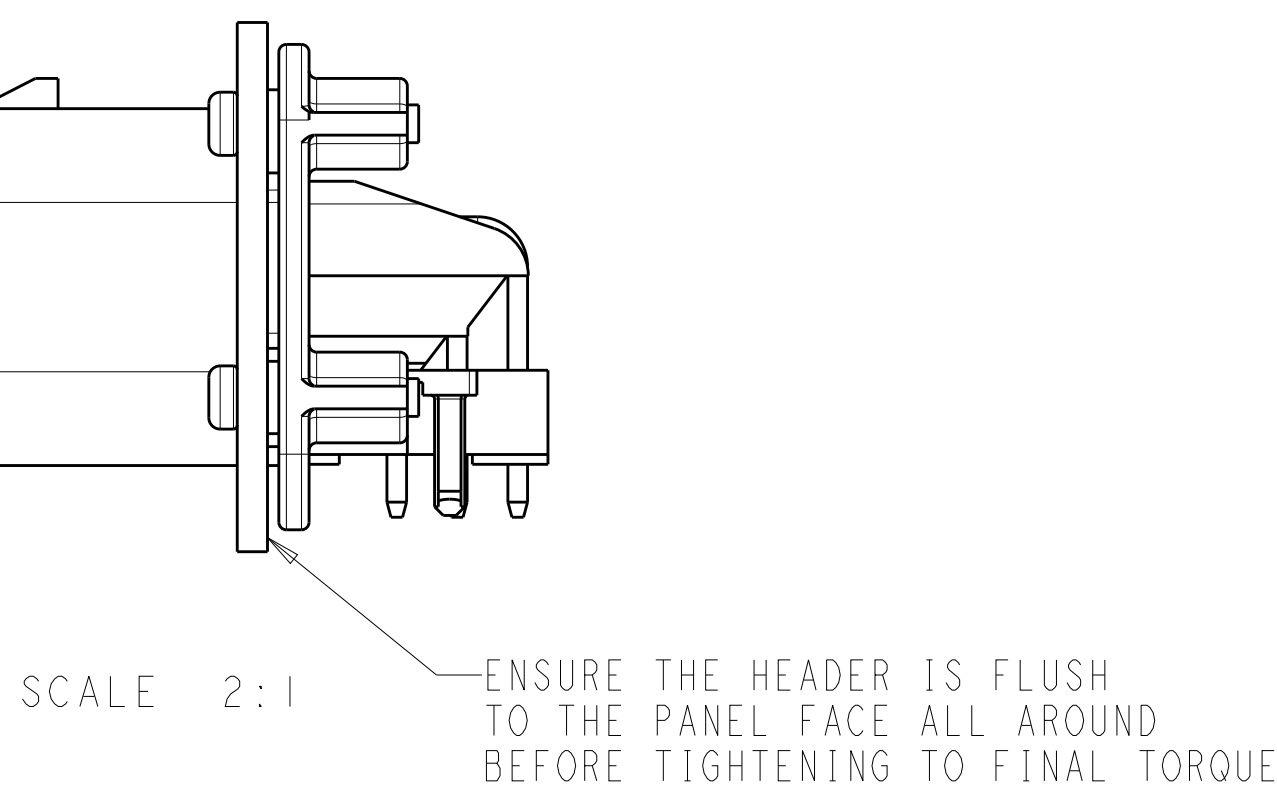
DURAGOLD	BLUE	1-770669-5
DURAGOLD	GRAY	1-770669-4
DURAGOLD	NATURAL	1-770669-2
DURAGOLD	BLACK	1-770669-1
TIN	BLUE	770669-5
TIN	GRAY	770669-4
TIN	NATURAL	770669-2
TIN	BLACK	770669-1
PLATING	HEADER COLOR/3	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN R. VESTAL 31DEC2002	TE Connectivity NAME HEADER ASSEMBLY, 23 POSITION, RIGHT ANGLE AMPSEAL SIZE A100779 SCALE 2:1 SHEET 1 OF 2 REV K11						
DIMENSIONS:			CHK D. CROWE 31DEC2002							
mm			APVD D. CROWE 31DEC2002							
TOLERANCES UNLESS OTHERWISE SPECIFIED:			PRODUCT SPEC 108-1329							
0 PLC ±0.2			APPLICATION SPEC 114-16016							
1 PLC ±			WEIGHT -							
2 PLC ±			CUSTOMER DRAWING							
3 PLC ±										
4 PLC ±										
ANGLES ±										
FINISH										
MATERIAL										



Technical drawing of a mechanical part showing surface texture specifications. The drawing includes a 45° chamfer and a hatched area. The following table summarizes the surface texture parameters:

Feature	Symbol	Value
SEALING SURFACE		0.5
Surface texture (hatched area)		4.7 R _a MAX 0.4

4805 (3/13)