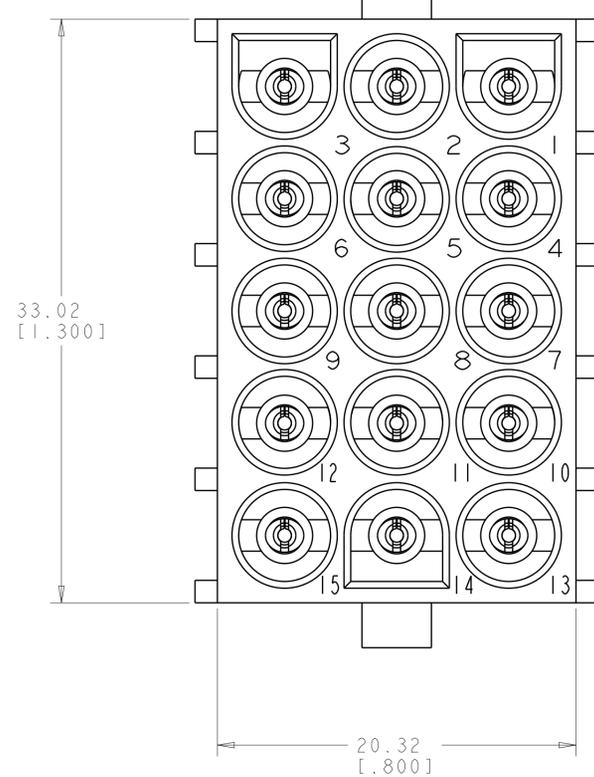
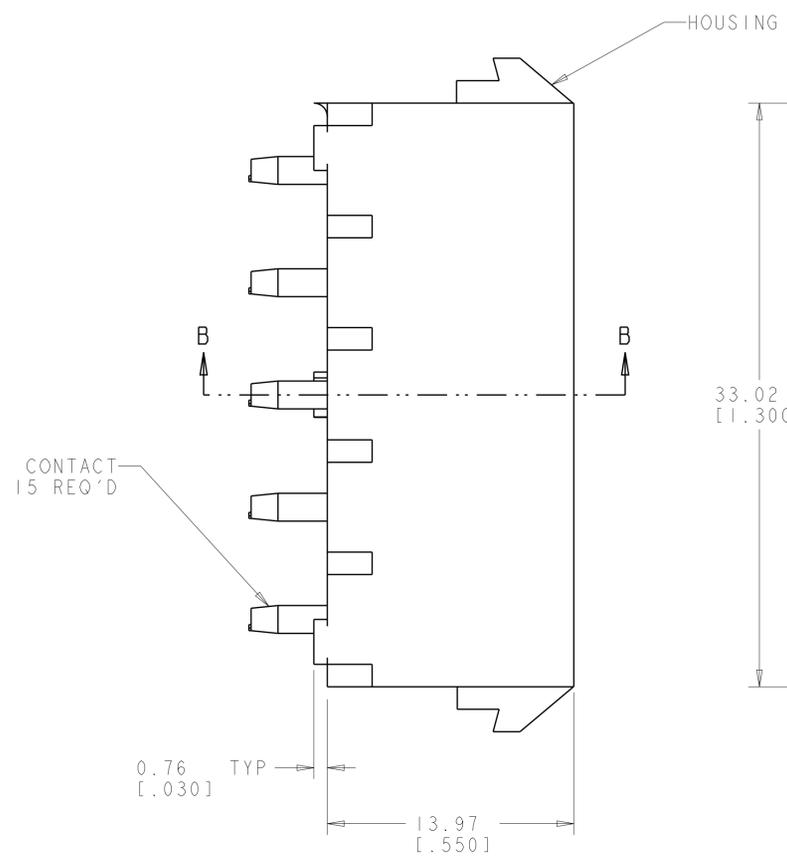
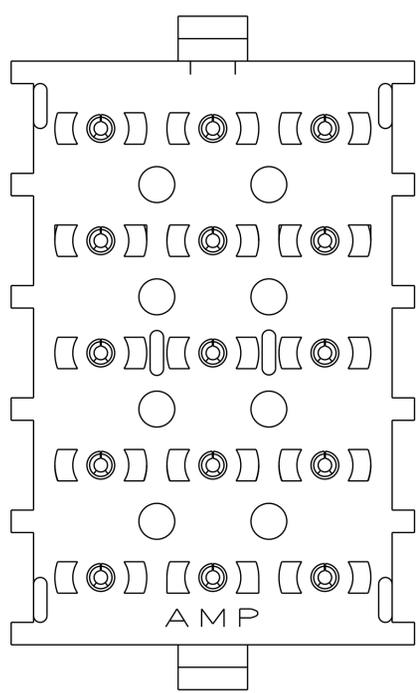
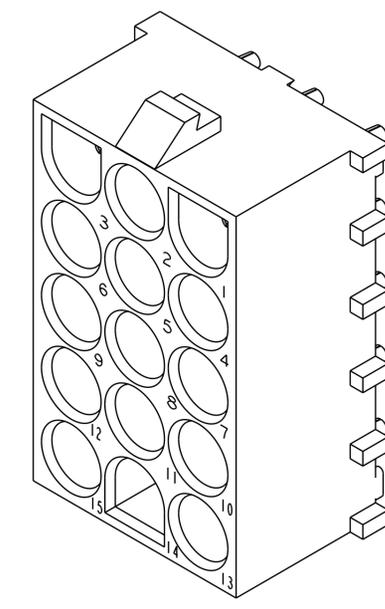


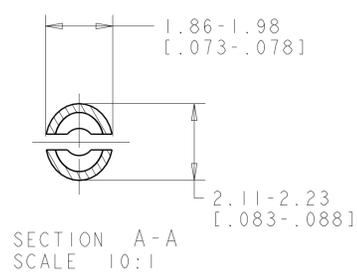
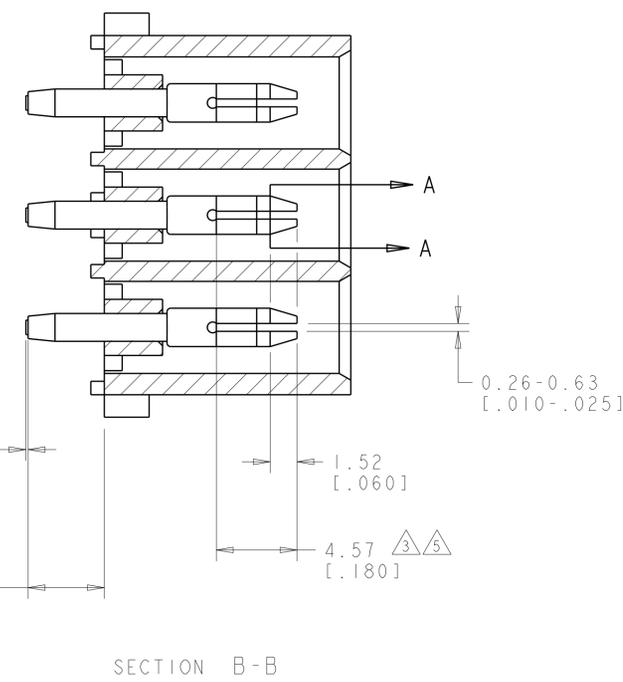
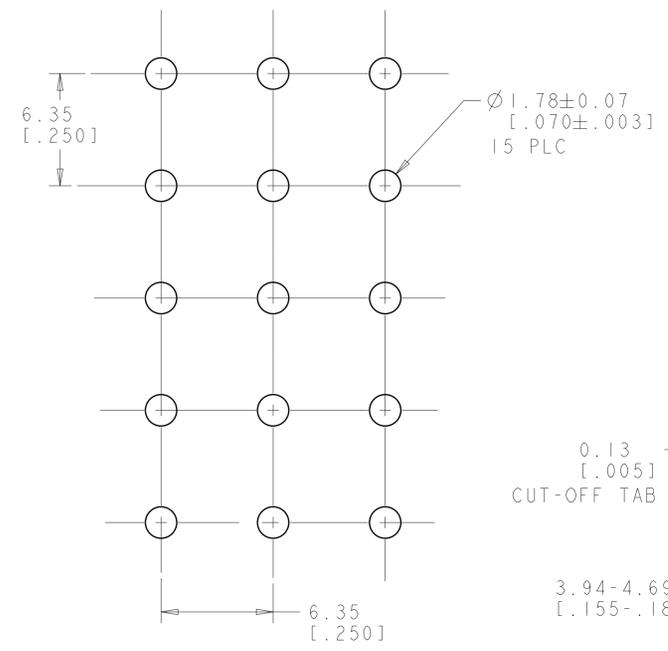
LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DWN	APVD
	Y2	REVISED PER ECR-12-011660	24JAN2013	KH	TM
	Y3	REVISED PER ECR-13-019507	02JAN2014	AV	KD



- MATES WITH HOUSING 480710.
- PARTS COMPLY TO TE SOLDERABILITY SPECIFICATION 109-11-3.
- CONTACT IS PLATED OVERALL WITH 0.00127 [0.00050] NICKEL, THEN 0.00076 [0.00030] GOLD OVER CONTACT LENGTH INDICATED AND TIN LEAD ON SOLDER TAIL END.
- CIRCUIT IDENTIFICATION CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.
- CONTACT IS PLATED OVERALL WITH 0.00127 [0.00050] NICKEL, THEN 0.00076 [0.00030] GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.
- DIMENSIONS IN BRACKETS ARE IN INCHES.
- SUPERSEDED BY 350434-4



3 DIMENSIONAL MODEL
SCALE 4:1



SECTION A-A
SCALE 10:1

PIN CONTACT MATERIAL AND FINISH	HOUSING MATERIAL AND COLOR	PART NUMBER
PHOSPOR BRONZE, GOLD	NYLON, UL94V-2, NATURAL	350434-4
PHOSPOR BRONZE, GOLD	NYLON, UL94V-2, NATURAL	350434-2
PHOSPOR BRONZE, PRE-TIN	NYLON, UL94V-2, NATURAL	350434-1

RECOMMENDED MOUNTING HOLE PATTERN FOR 1.57 [0.062] THICK P.C. BOARD HOLE THAT CORRESPONDS TO REMOVED CONTACT CAN BE OMITTED



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. WHITAKER 04MAY2005	TE Connectivity
DIMENSIONS: mm [INCHES]		CHK S. RIDGILL 04MAY2005	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S. RIDGILL 04MAY2005	NAME PIN HEADER ASSEMBLY, 15 CIRCUIT, UNIVERSAL MATE-N-LOK(TM)
MATERIAL SEE TABLE		FINISH SEE TABLE	SIZE A100779
CUSTOMER DRAWING		SCALE 1:1	SHEET 1 OF 1