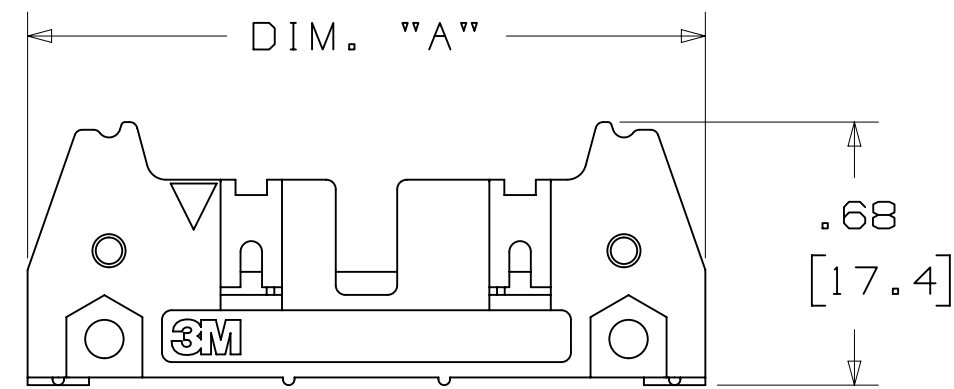


.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



Technical drawing of a mechanical part showing dimensions and tolerances:

- Top left dimension: $.573 \pm .010$
- Top left dimension in brackets: $[14.55 \pm 0.25]$
- Left side dimension: $.08$
- Left side dimension in brackets: $[2.0]$
- Right side dimension: (1.07)
- Right side dimension in brackets: $[(27.2)]$

UL
UL FILE NO: E68080

A

3M™ THREE-WALL HEADER, 3000 SERIES

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

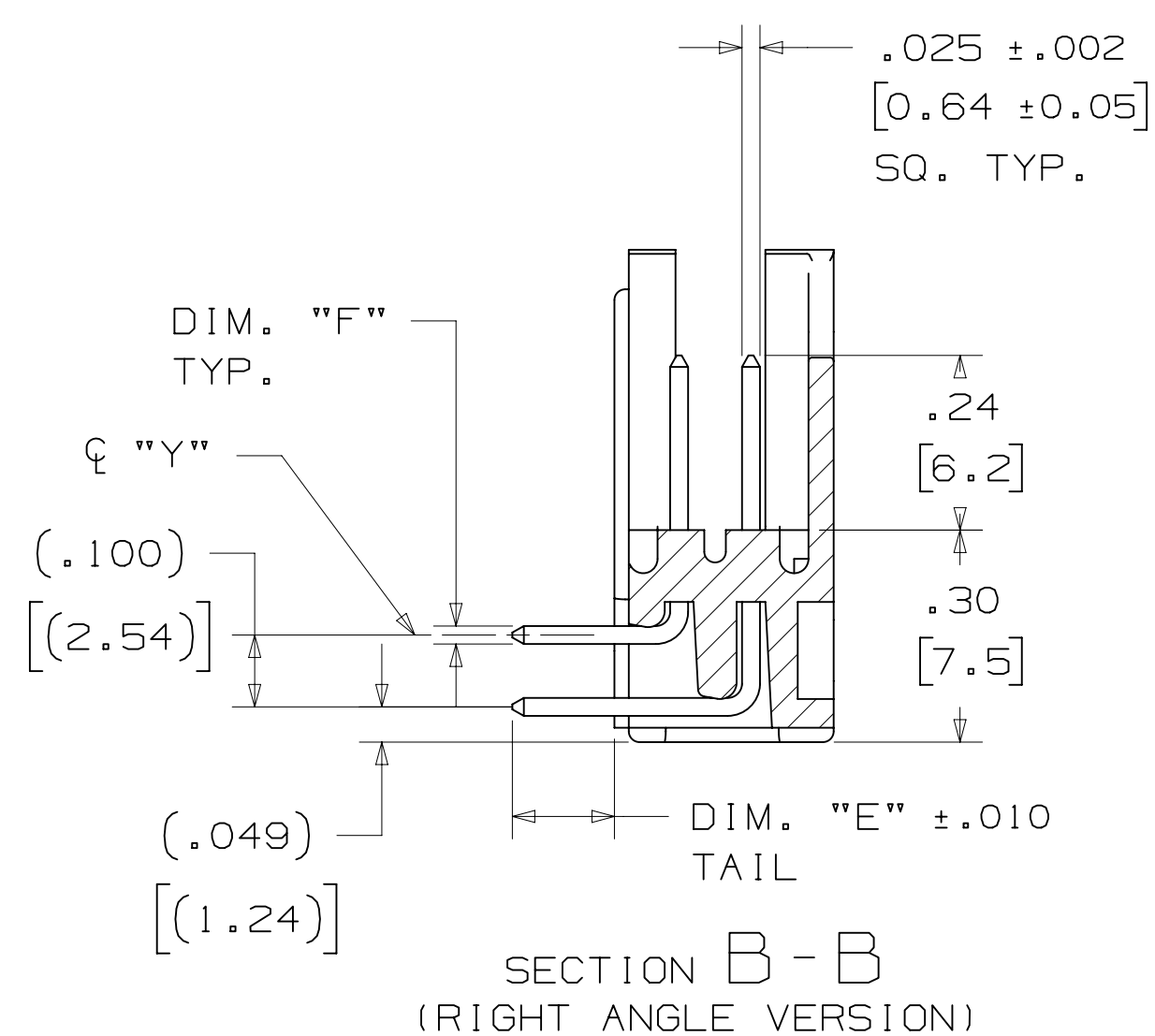
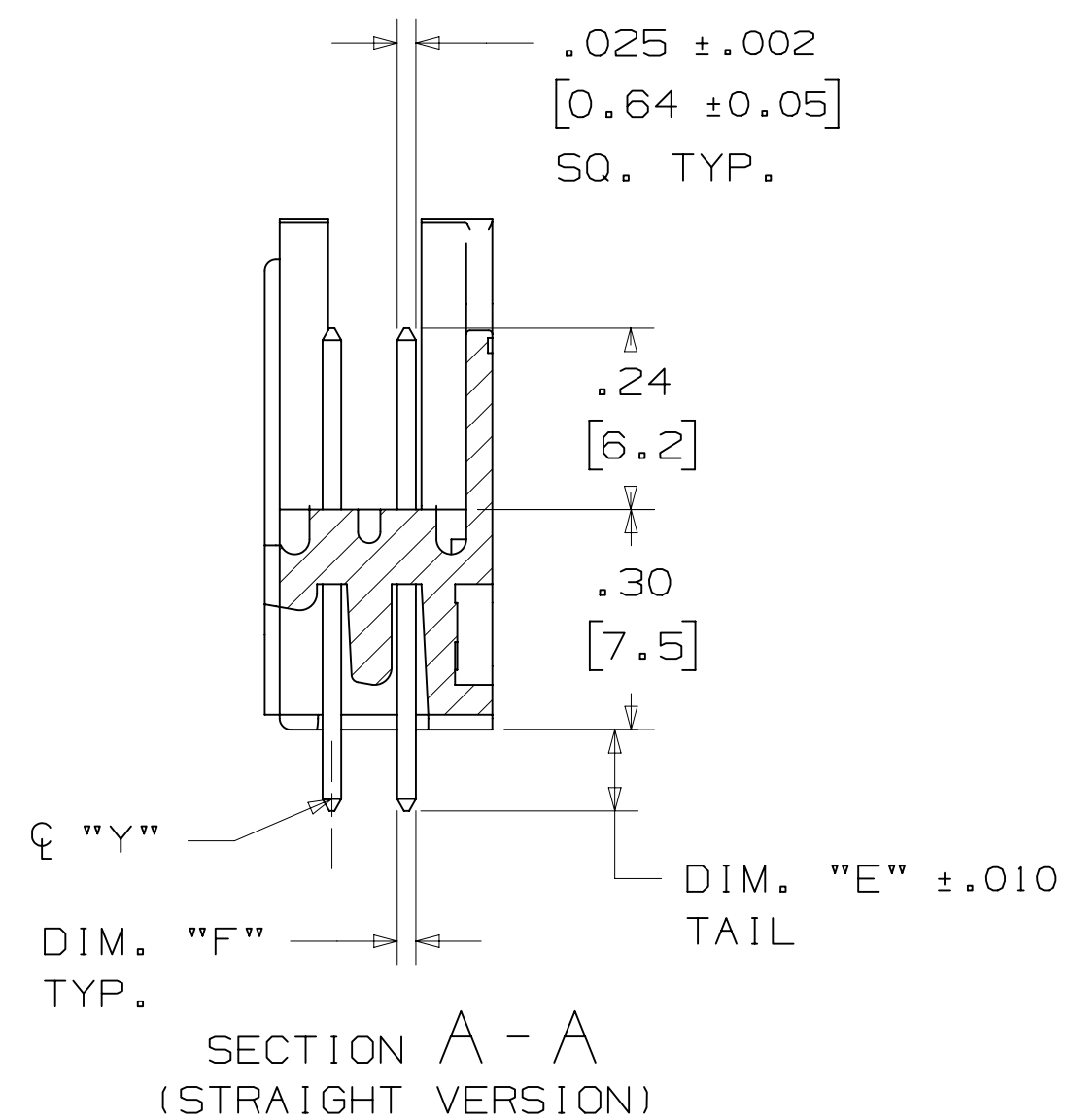
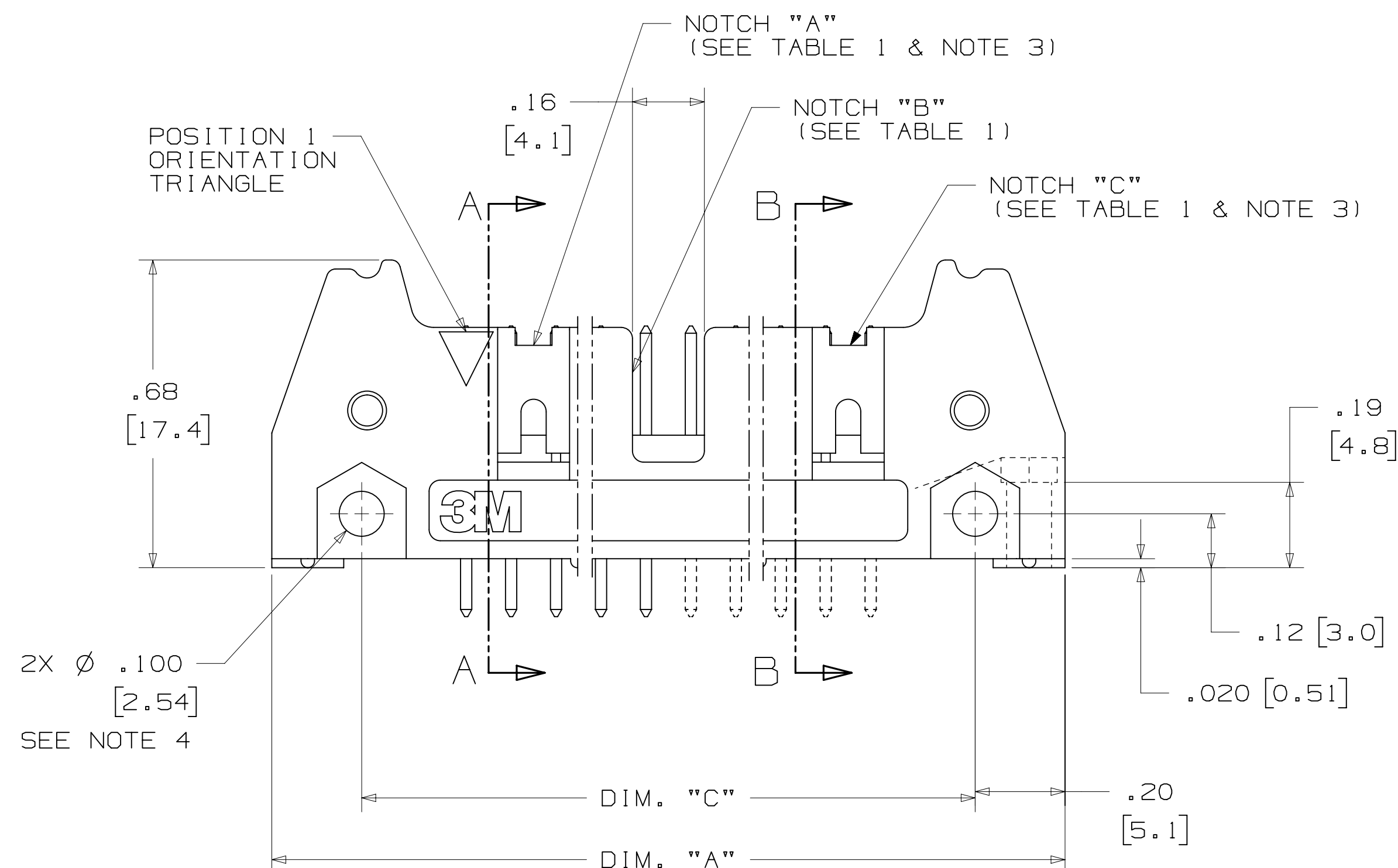
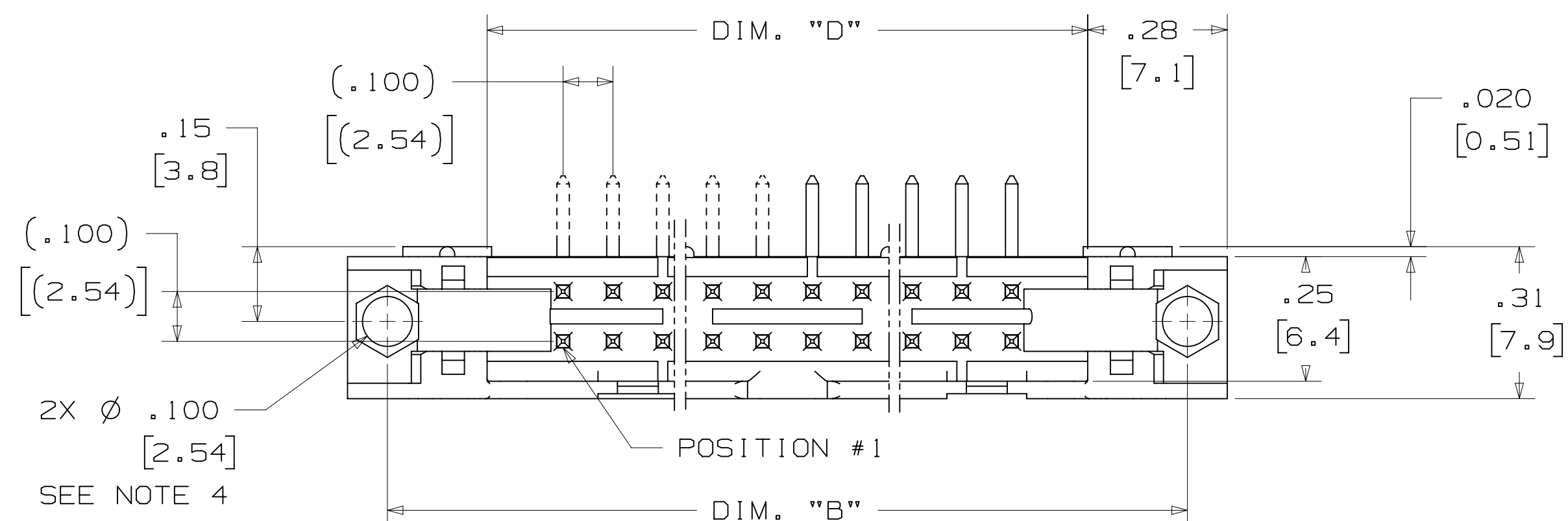


TABLE 1							
PIN QTY.	3M PART NUMBER	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	POLARIZING NOTCHES	PIN QTY.
10	3793	1.26 [32.1]	1.105 [28.04]	.865 [21.97]	.71 [18.0]	BC	10
14	3314	1.46 [37.2]	1.305 [33.12]	1.065 [27.05]	.91 [23.1]	BC	14
16	3408	1.56 [39.7]	1.405 [35.66]	1.165 [29.59]	1.01 [25.6]	ABC	16
20	3428	1.76 [44.8]	1.604 [40.74]	1.365 [34.67]	1.21 [30.7]	ABC	20
26	3429	2.06 [52.4]	1.905 [48.36]	1.665 [42.29]	1.51 [38.3]	ABC	26
34	3431	2.46 [62.6]	2.305 [58.52]	2.065 [52.45]	1.91 [48.5]	ABC	34
40	3432	2.76 [70.2]	2.605 [66.14]	2.365 [60.07]	2.21 [56.1]	ABC	40
50	3433	3.26 [82.9]	3.105 [78.84]	2.865 [72.77]	2.71 [68.8]	ABC	50
60	3372	3.76 [95.6]	3.605 [91.54]	3.365 [85.47]	3.21 [81.5]	ABC	60
64	3764	3.96 [100.7]	3.805 [96.62]	3.565 [90.55]	3.41 [86.6]	ABC	64

TABLE 2						
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"	PIN CROSS SECTION			DIM. "G"
-1XX2	.062 [1.57] THICK PC BOARD	.112 [2.84]	DIM. "F"	DIAGONALS	CORNER RADIUS	.035+/- .003 [.89] SEE NOTE 5
-2XX2			.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	
-1X03	.094 [2.39] TO .125 [3.18] THICK PC BOARD	.155 [3.94]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	.035+/- .003 [.89]
-2X03						



H	60056	MAR 06,2015		JNC	RS
		REVISE ORDERING			RS
G	56068	AUG 05,2014		JNC	RS
		REVISED AND REDRAWN			
REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
DRFT	CASTIGLIONE		DATE	APPR	DATE
			AUG 05,2014	R. SCHERER	SEP 05,2014
CHKD	DATE		APPR	DATE	
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3M Center St. Paul, MN 55144					
TITLE					
HEADER , 3-WALL , .100 X .100 LATCH/EJECTOR , STRAIGHT & RA					
CAGE NUMBER	SIZE	DRAWING NO.			REV.
D	78-5100-0771-5	H			
MODEL	3000 SERIES	DET	STS	☐ YES ☐ NO	SHT 2 OF 4

DESIGN REFERENCE				NEXT ASSEMBLY			
Access codes							
DIVISION				DIVISION CODE			
Interconnect Solutions				EMSD			
DO NOT SCALE DRAWING		SCALE $\frac{\quad}{1}$		TOLERANCES EXCEPT AS NOTED			
				INCHES			
THIRD ANGLE PROJECTION				.0 ± .00 ± .01 .000 ± .005 .0000 ±			
INTERPRET PER ASME Y14.5 - 2009				MILLIMETERS			
				0 ± .0 ± .3 .00 ± .13 .000 ±			
MAX. SURFACE ROUGHNESS							
☒ SURFACES							
☐ MARKED ONLY				ANGLES			

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TITLE		HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA	

CAGE NUMBER	SIZE D	DRAWING NO. 78-5100-0771-5	REV. H
MODEL 3000 SERIES		DET. LISTS ☐ YES ☒ NO	SHT 2 OF 4

3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



RECOMMENDED MOUNTING HOLE PATTERN
(STRAIGHT VERSION)



RECOMMENDED MOUNTING HOLE PATTERN
(RIGHT ANGLE VERSION)

PART CUSTOMIZATION

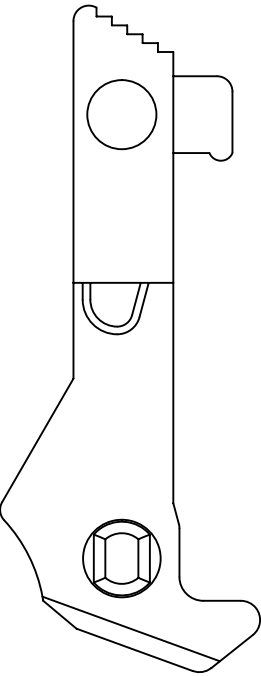
THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

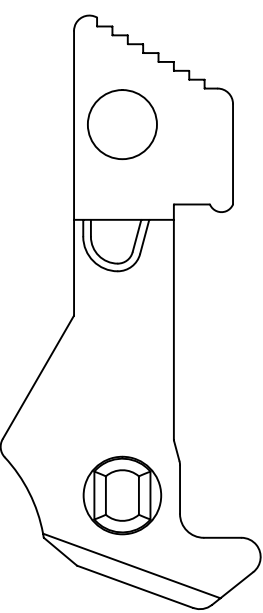
BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

MATERIAL	SHORT LATCH	LONG LATCH	LATCH STYLE	COLOR
HIGH TEMP. (PCT)	N3505-2B	N3505-3B	ROLL PIN	BLACK
HIGH TEMP (PPA)	N3505-30B	N3505-31B	SNAP-IN	BLACK

- * SELECTIVE PIN REMOVAL (ATA OR OTHER COMPATABILITY)
- * WIRE WRAP TAILS STYLE



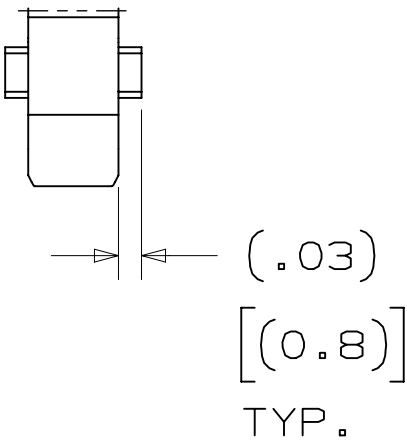
LONG



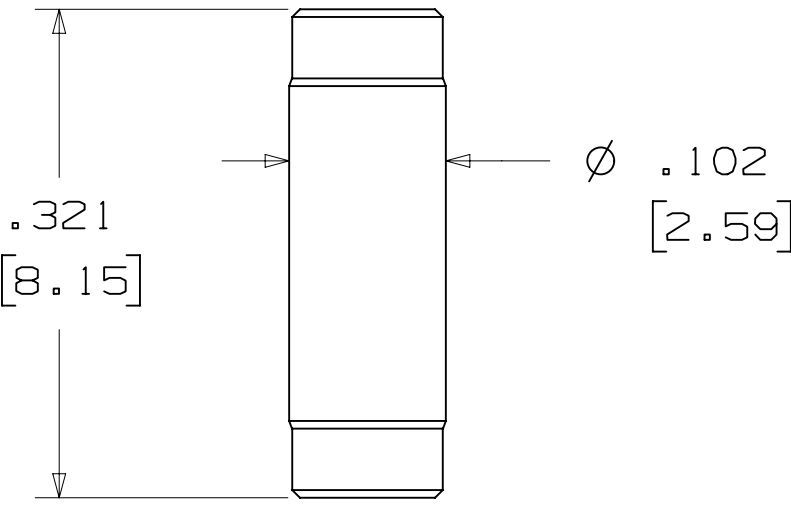
SHORT

SNAP-IN LATCHES

NOTE:
SNAP-IN LATCHES CAN ONLY BE ORDERED SEPARATELY AND ARE THE CUSTOMERS RESPONSIBILITY TO INSTALL.



POLARIZING POST



3M PART NO.	MATERIAL	COLOR
3201-4	LCP	BLACK

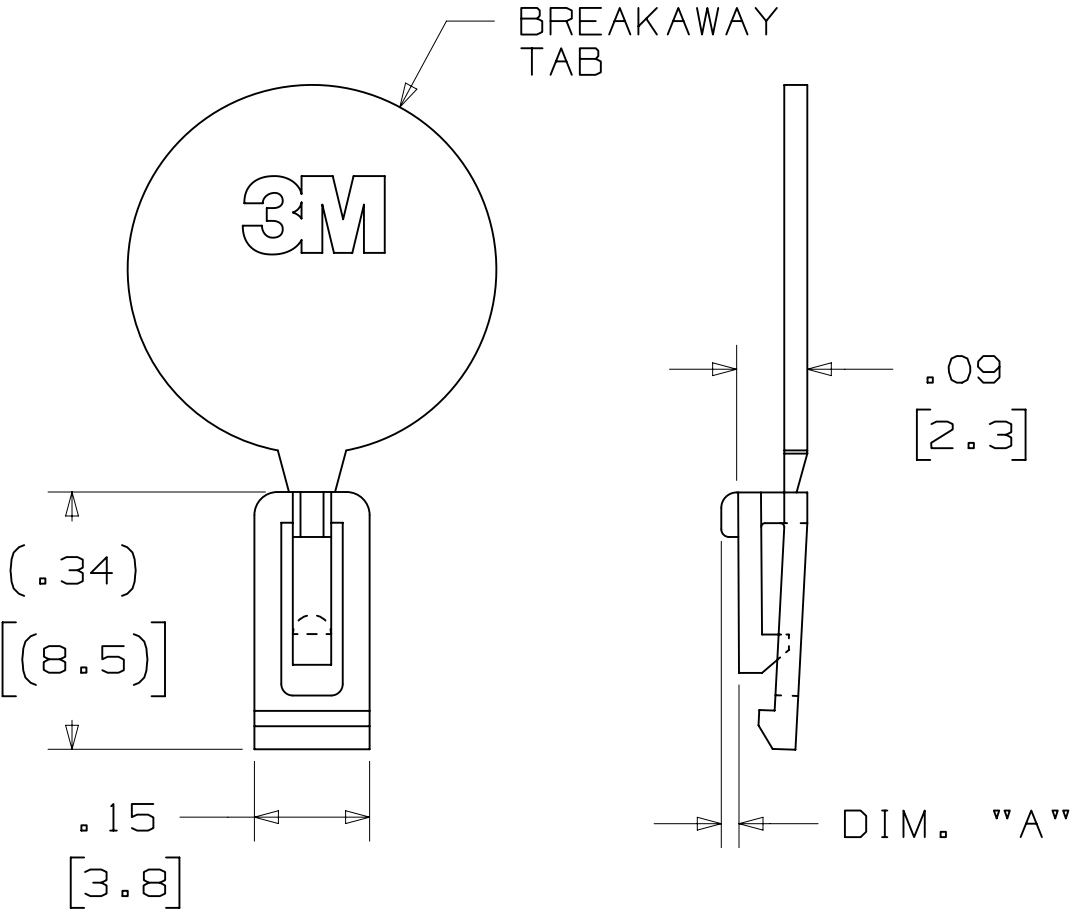
NOTE:
INSERT POST INTO ONE MOUNTING HARDWARE HOLE ON BOTTOM OF HEADER. SET POST TO PROTRUDE .115 [2.92]

(K2) OPTION

2500 & 3000 SERIES SHROUDED HEADER					
TOTAL NO. OF PINS	NO. OF TAILS KINKED	POSITIONS KINKED			
10	4	3	4	7	8
14	4	3	4	11	12
16	4	3	4	13	14
20	4	3	4	17	18
26	4	3	4	23	24
34	4	7	8	27	28
40	4	7	8	33	34
50	4	7	8	43	44
60	4	11	12	49	50
64	4	11	12	53	54

KINKED TAIL DETAIL:
- KINK IS LOCATED .05" BELOW BOTTOM SURFACE OF PLASTIC.
- EXTERNAL RADIUS OF KINK TOWARD PART CENTERLINE.

POLARIZING KEY



3M PART NO.	MATERIAL	COLOR	DIM. 'A'
N3518	LCP	BLACK	.02

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO ADHERE KEYS.

DESIGN REFERENCE		NEXT ASSEMBLY		H	60056	MAR 06,2015	REVISE ORDERING NUMBER	JNC	RS
REV		ECO		G	56068	AUG 05,2014	REVISED AND REDRAWN	JNC	RS
DIVISION		DIVISION CODE		DATE		DATE		DATE	
Interconnect Solutions		EMSD		AUG 05,2014		AUG 05,2014		SEP 05,2014	
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED		INCHES .00 ±.01 .000 ±.0005 .0000 ±		MILLIMETERS 0 ±.3 .00 ±.13 .000 ±	
THIRD ANGLE PROJECTION		INTERPRET PER ASME Y14.5 - 2009		MAX SURFACE ROUGHNESS 12.5 SURFACES		MARKED ONLY		CAGE NUMBER D78-5100-0771-5	
MODEL 3000 SERIES		DRAWING NO. 78-5100-0771-5		REV. H		SHT 3 OF 4		REV. H	

3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

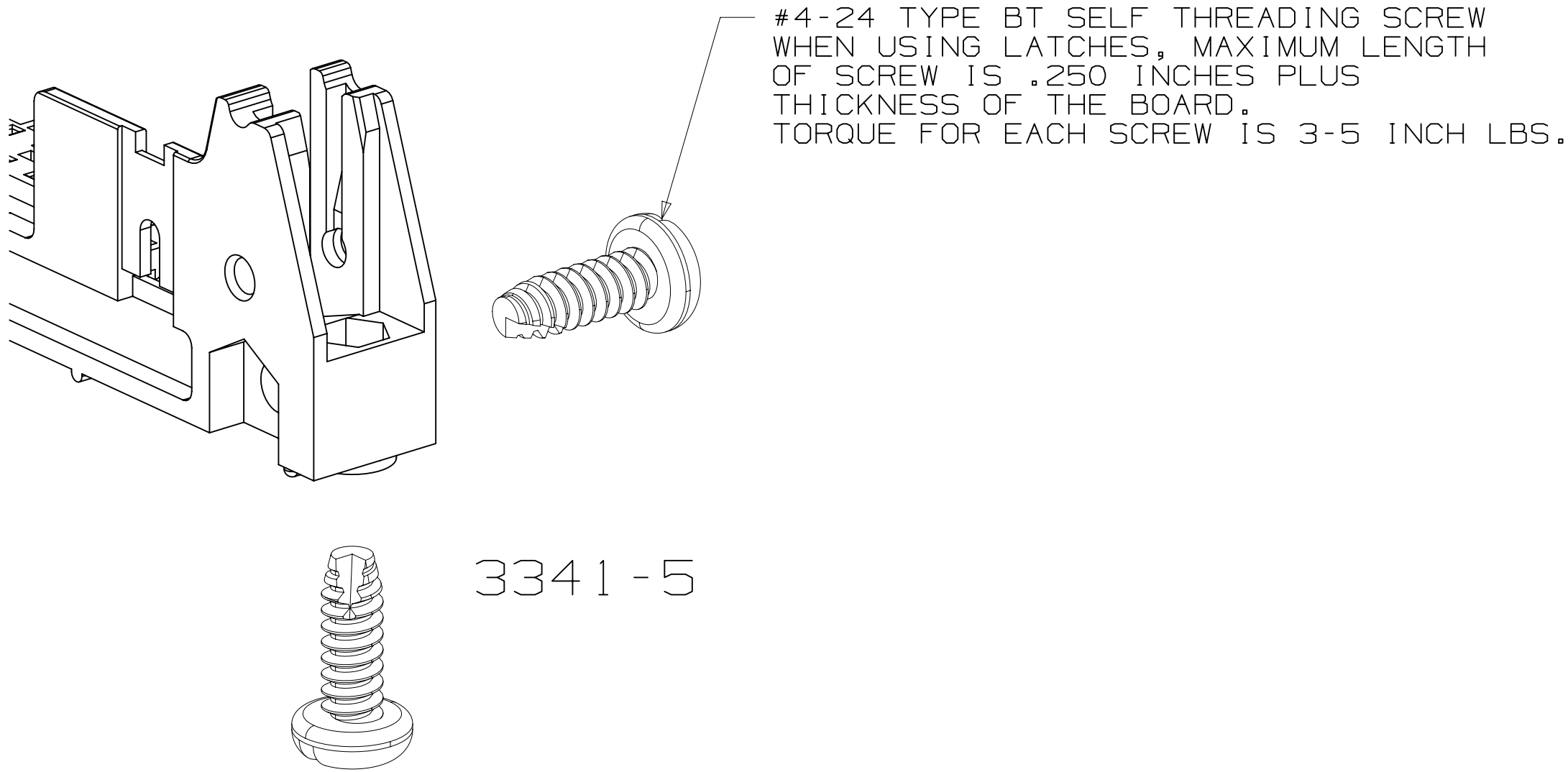
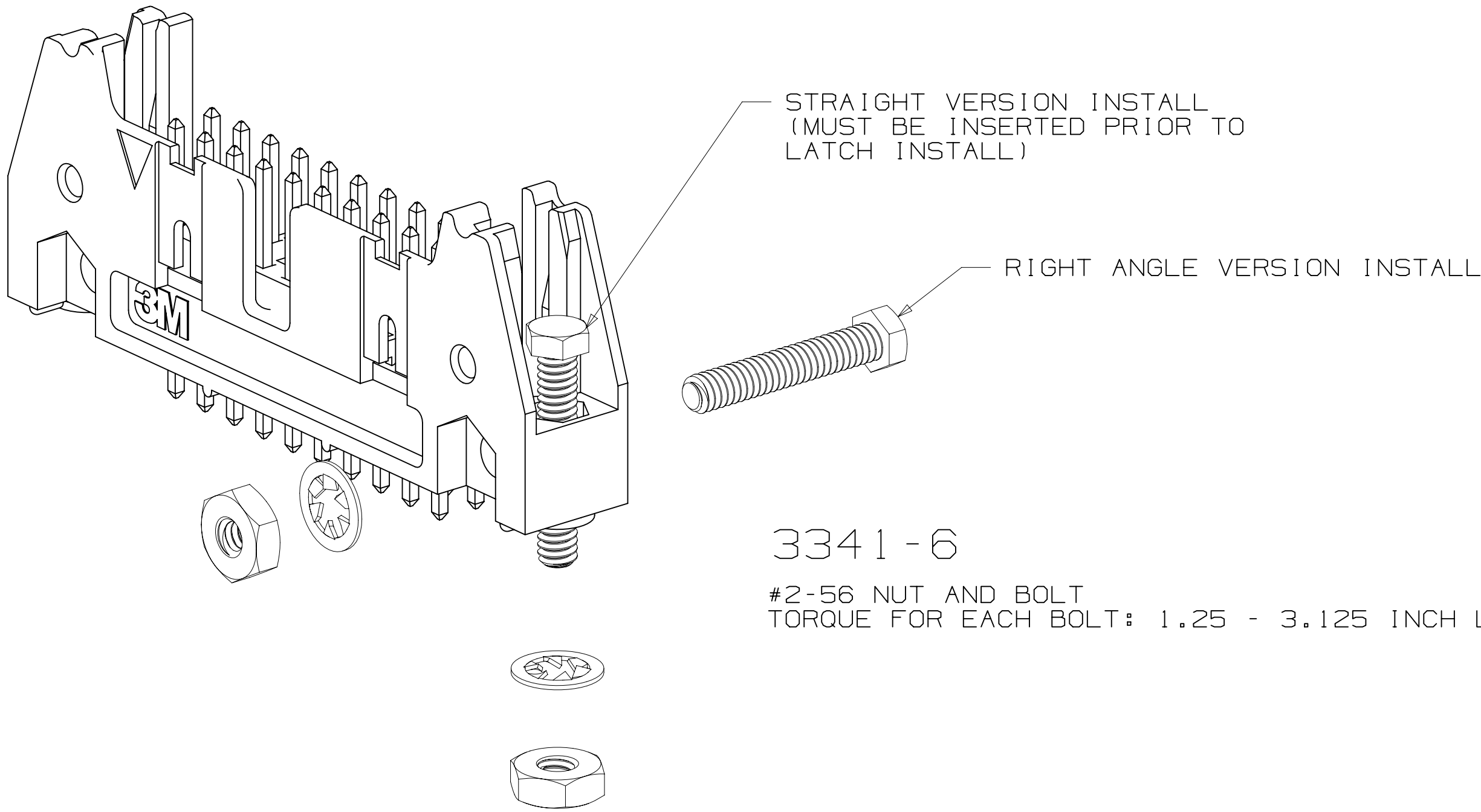
MOUNTING HARDWARE



3341-5
(INSTALL FROM BOTTOM OF BOARD)
PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL B6
MATERIAL: STAINLESS STEEL



3341-6
HEX HEAD BOLT, NUT AND WASHER:
BOLT - #2-56 X 1/2"
MATERIAL: STAINLESS STEEL



H		60050E		MAR 06, 2015		JNC		RS			
G		5606B		AUG 05, 2014		JNC		RS			
DESIGN REFERENCE		NEXT ASSEMBLY		REV		ECO		ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ACBTR CODES				DRFT		CASTIGLIONE		DATE		AUG 05, 2014	
				CHKD				DATE			
								APPR		DATE	
								R. SCHERER		SEP 05, 2014	
DIVISION		DIVISION CODE		© 3M COPYRIGHT 2015							
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						HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA					