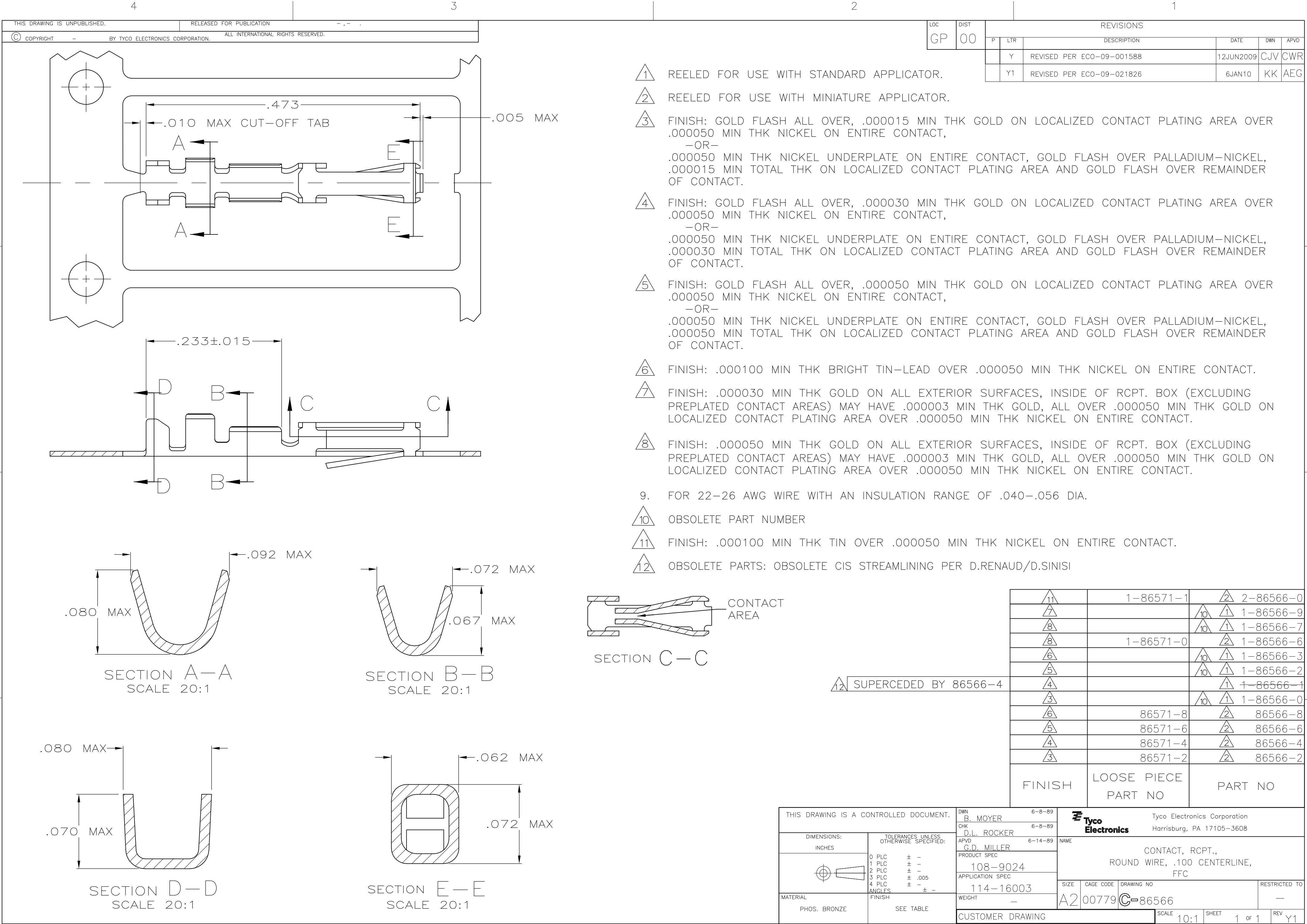
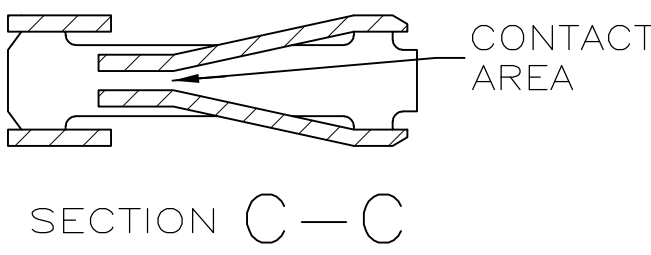




- 1 REELED FOR USE WITH STANDARD APPLICATOR.
- 2 REELED FOR USE WITH MINIATURE APPLICATOR.
- 3 FINISH: GOLD FLASH ALL OVER, .000015 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT, -OR- .000050 MIN THK NICKEL UNDERPLATE ON ENTIRE CONTACT, GOLD FLASH OVER PALLADIUM-NICKEL, .000015 MIN TOTAL THK ON LOCALIZED CONTACT PLATING AREA AND GOLD FLASH OVER REMAINDER OF CONTACT.
- 4 FINISH: GOLD FLASH ALL OVER, .000030 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT, -OR- .000050 MIN THK NICKEL UNDERPLATE ON ENTIRE CONTACT, GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL THK ON LOCALIZED CONTACT PLATING AREA AND GOLD FLASH OVER REMAINDER OF CONTACT.
- 5 FINISH: GOLD FLASH ALL OVER, .000050 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT, -OR- .000050 MIN THK NICKEL UNDERPLATE ON ENTIRE CONTACT, GOLD FLASH OVER PALLADIUM-NICKEL, .000050 MIN TOTAL THK ON LOCALIZED CONTACT PLATING AREA AND GOLD FLASH OVER REMAINDER OF CONTACT.
- 6 FINISH: .000100 MIN THK BRIGHT TIN-LEAD OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 7 FINISH: .000030 MIN THK GOLD ON ALL EXTERIOR SURFACES, INSIDE OF RCPT. BOX (EXCLUDING PREPLATED CONTACT AREAS) MAY HAVE .000003 MIN THK GOLD, ALL OVER .000050 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 8 FINISH: .000050 MIN THK GOLD ON ALL EXTERIOR SURFACES, INSIDE OF RCPT. BOX (EXCLUDING PREPLATED CONTACT AREAS) MAY HAVE .000003 MIN THK GOLD, ALL OVER .000050 MIN THK GOLD ON LOCALIZED CONTACT PLATING AREA OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 9. FOR 22-26 AWG WIRE WITH AN INSULATION RANGE OF .040-.056 DIA.
- 10 OBSOLETE PART NUMBER
- 11 FINISH: .000100 MIN THK TIN OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- 12 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



12 SUPERCEDED BY 86566-4

<u>11</u>	1-86571-1	<u>2</u>	2-86566-0
<u>7</u>		<u>10</u>	<u>1</u> 1-86566-9
<u>8</u>		<u>10</u>	<u>1</u> 1-86566-7
<u>8</u>	1-86571-0	<u>2</u>	1-86566-6
<u>6</u>		<u>10</u>	<u>1</u> 1-86566-3
<u>5</u>		<u>10</u>	<u>1</u> 1-86566-2
<u>4</u>		<u>1</u>	1-86566-1
<u>3</u>		<u>10</u>	<u>1</u> 1-86566-0
<u>6</u>	86571-8	<u>2</u>	86566-8
<u>5</u>	86571-6	<u>2</u>	86566-6
<u>4</u>	86571-4	<u>2</u>	86566-4
<u>3</u>	86571-2	<u>2</u>	86566-2
FINISH	LOOSE PIECE PART NO	PART NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. MOYER 6-8-89	Tyco Electronics Corporation Harrisburg, PA 17105-3608					
DIMENSIONS: INCHES		CHK D.L. ROCKER 6-8-89	NAME					
		APVD G.D. MILLER 6-14-89	PRODUCT SPEC					
		108-9024						
		APPLICATION SPEC						
MATERIAL PHOS. BRONZE		WEIGHT -		SIZE A2		CAGE CODE 00779	DRAWING NO C=86566	RESTRICTED TO -
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± - FINISH SEE TABLE		CUSTOMER DRAWING		SCALE 10:1		SHEET 1 of 1		REV Y1