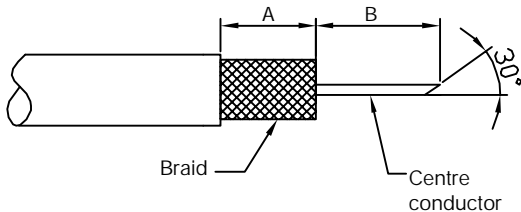


Assembly Instructions

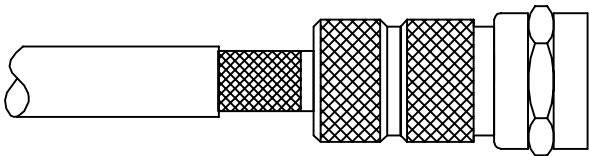
Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
TOF56	VRS506	N/A	N/A	N/A
TOF58	VRS506	N/A	N/A	N/A
TOF59	VRS506	N/A	N/A	N/A
TOF5C2V	VRS506	N/A	N/A	N/A

1) Strip the cable to the dimensions shown, cutting the centre conductor at approximately a 30° angle. Take care not to nick the centre conductor or braid. Cutting the centre conductor at 30° facilitates easy entry of the conductor into the connector.

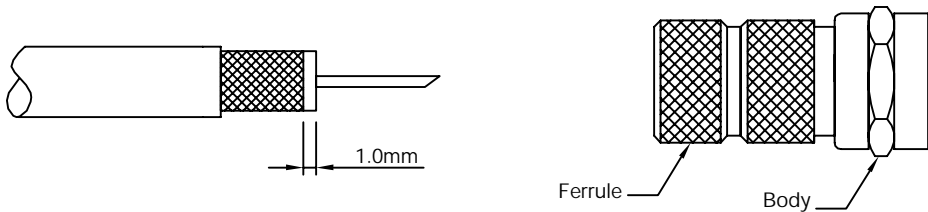
A = 6.4mm
B = 12.7mm



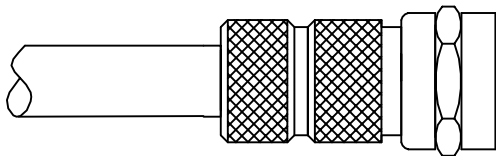
3) Insert the centre conductor into the guide hole in the rear insulator of the connector.



2) Twist the braid in a clockwise direction so that a minimum of 1.0mm dielectric is shown. Make sure to avoid loose or stray strands that could cause short circuits.



4) Firmly push the cable as far forward as possible and screw the connector ferrule onto the cable in a clockwise direction until it stops.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE

 Station Road, Bordon, Hampshire, GU35 0LG, England Tel: +44 (0)1420 488661 Fax: +44 (0)1420 488014 email: technical@vitelec.co.uk website: www.vitelec.co.uk	SCALE: Not To Scale	DRAWN BY:	S Nash	DESCRIPTION: Stripping and assembly instructions for F Twist On plug	DRAWING NUMBER: VAIF1301
	DIMENSIONS: mm	CHECKED BY:	M Nielsen		
	TOLERANCES:	APPROVED BY:	R Drennan		PAGE: 1 OF 1
		DATE:	30 July 01		