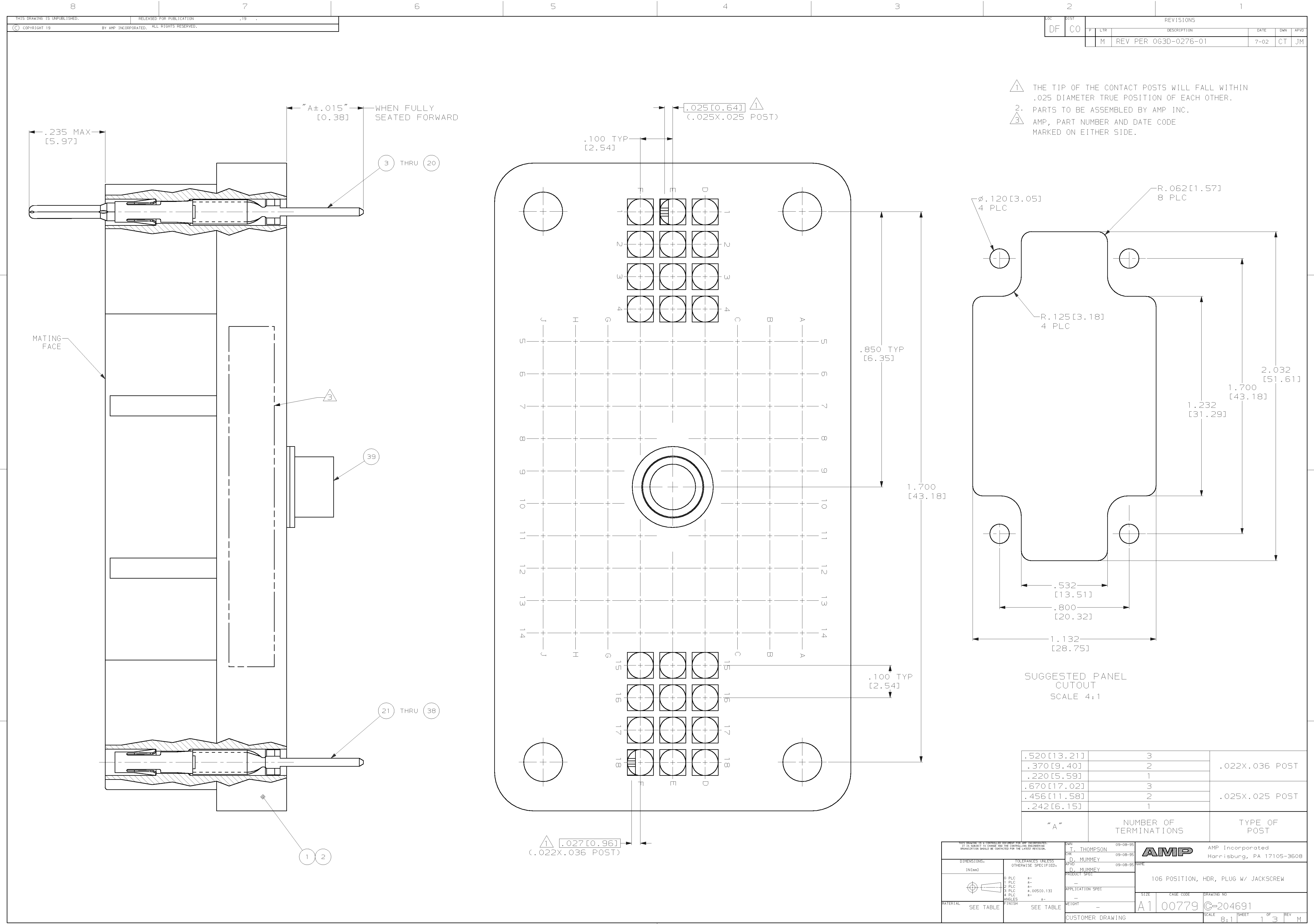




1 THE TIP OF THE CONTACT POSTS WILL FALL WITHIN .025 DIAMETER TRUE POSITION OF EACH OTHER.

2 PARTS TO BE ASSEMBLED BY AMP INC.

3 AMP, PART NUMBER AND DATE CODE MARKED ON EITHER SIDE.

SUGGESTED PANEL CUTOUT
SCALE 4:1

.520 [13.21]	3	.022X.036 POST
.370 [9.40]	2	
.220 [5.59]	1	
.670 [17.02]	3	.025X.025 POST
.456 [11.58]	2	
.242 [6.15]	1	
"A"	NUMBER OF TERMINATIONS	TYPE OF POST

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHALL BE NOTIFIED FOR THE LATEST REVISION.		OWN T. THOMPSON 09-08-95	AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS: IN [mm]		CHK D. MUMMEY 09-08-95	AMP	
TOLERANCES UNLESS OTHERWISE SPECIFIED: Ø .005 CO. 1.31		APP'D D. MUMMEY 09-08-95	106 POSITION, HDR, PLUG W/ JACKSCREW	
MATERIAL SEE TABLE		PRODUCT SPEC —	SIZE A1 00779	
FINISH SEE TABLE		APPLICATION SPEC —	DRAWING NO C=204691	
CUSTOMER DRAWING		WEIGHT —	SCALE 8:1	
			SHEET 13	
			REV M	

LOC		DIST		REVISIONS				
DF	CO	P	LTR	DESCRIPTION	DATE	OWN	APVD	
			-	SEE SHT 1	-	-	-	

																			A	203879-1	FEMALE	-	JACKSCREW ASSY KIT	39
-	-	-	-	-	-	106	-	-	-	-	-	-	-	-	106	-	-	C	1-205172-2	GOLD/NICKEL	3	SOCKET ASSY .025 X .025 POST	38	
-	-	-	-	-	-	-	106	-	-	-	-	-	-	-	-	106	-	C	1-205172-1	GOLD/NICKEL	2	SOCKET ASSY .025 X .025 POST	37	
-	-	-	-	-	-	-	-	106	-	-	-	-	-	-	-	-	106	C	1-205172-0	GOLD/NICKEL	1	SOCKET ASSY .025 X .025 POST	36	
106	-	-	-	-	-	-	-	-	106	-	-	-	-	-	-	-	-	C	205172-9	SELECTIVE GOLD	3	SOCKET ASSY .025 X .025 POST	35	
-	106	-	-	-	-	-	-	-	-	106	-	-	-	-	-	-	-	C	205172-8	SELECTIVE GOLD	2	SOCKET ASSY .025 X .025 POST	34	
-	-	106	-	-	-	-	-	-	-	-	106	-	-	-	-	-	-	C	205172-7	SELECTIVE GOLD	1	SOCKET ASSY .025 X .025 POST	33	
-	-	-	106	-	-	-	-	-	-	-	-	106	-	-	-	-	-	C	205172-3	TIN	3	SOCKET ASSY .025 X .025 POST	32	
-	-	-	-	106	-	-	-	-	-	-	-	-	106	-	-	-	-	C	205172-2	TIN	2	SOCKET ASSY .025 X .025 POST	31	
-	-	-	-	-	106	-	-	-	-	-	-	-	-	106	-	-	-	C	205172-1	TIN	1	SOCKET ASSY .025 X .025 POST	30	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-9	SELECTIVE GOLD	3	SOCKET ASSY .022 X .036 POST	29	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-8	SELECTIVE GOLD	2	SOCKET ASSY .022 X .036 POST	28	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-7	SELECTIVE GOLD	1	SOCKET ASSY .022 X .036 POST	27	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-6	NICKEL	3	SOCKET ASSY .022 X .036 POST	26	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-5	NICKEL	2	SOCKET ASSY .022 X .036 POST	25	
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-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-3	GOLD/NICKEL	3	SOCKET ASSY .022 X .036 POST	23	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-2	GOLD/NICKEL	2	SOCKET ASSY .022 X .036 POST	22	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204292-1	GOLD/NICKEL	1	SOCKET ASSY .022 X .036 POST	21	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-9	SELECTIVE GOLD	1	PIN ASSY .022 X .036 POST	20	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-8	SELECTIVE GOLD	2	PIN ASSY .022 X .036 POST	19	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-7	SELECTIVE GOLD	3	PIN ASSY .022 X .036 POST	18	
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-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-3	GOLD/NICKEL	1	PIN ASSY .022 X .036 POST	14	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-2	GOLD/NICKEL	2	PIN ASSY .022 X .036 POST	13	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	204285-1	GOLD/NICKEL	3	PIN ASSY .022 X .036 POST	12	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	1-205171-2	GOLD/NICKEL	3	PIN ASSY .025 X .025 POST	11	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	1-205171-1	GOLD/NICKEL	2	PIN ASSY .025 X .025 POST	10	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	1-205171-0	GOLD/NICKEL	1	PIN ASSY .025 X .025 POST	9	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-9	SELECTIVE GOLD	3	PIN ASSY .025 X .025 POST	8	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-8	SELECTIVE GOLD	2	PIN ASSY .025 X .025 POST	7	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-7	SELECTIVE GOLD	1	PIN ASSY .025 X .025 POST	6	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-3	TIN	3	PIN ASSY .025 X .025 POST	5	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	C	205171-2	TIN	2	PIN ASSY .025 X .025 POST	4	
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1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	D	204260-2	DIALYL PHTHALATE-BLUE	-	BLOCK	2	
-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	D	204260-1	PHENOLIC-BLACK	-	BLOCK	1	
7-27-17-06-96-86-76-66-56-46-36-26-16-05-95-85-75-65-55																			DWG SIZE	PART NO	REMARKS	TERMINATIONS	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT AND IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHALL BE CONTACTED FOR THE LATEST REVISION.

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