

VI TELEFILTER**Filter Specification****TFS 282 A****1/5****Measurement condition**

Ambient temperature: 23 °C
 Input power level: 0 dBm
 Terminating impedances
 for input: 420 Ω // - 1,3 pF
 for output: 420 Ω // - 1,3 pF
 External coil: 89 nH

Characteristics**Remark:**

Reference level for the relative attenuation a_{rel} of the TFS 282 A is the minimum of the pass band attenuation a_{min} . The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_e . The centre frequency f_c is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e . The nominal frequency f_N is fixed on 282 MHz without tolerance. The given values for the relative attenuation a_{rel} and for the group delay ripple have to be reached at the frequencies given below also if the centre frequency f_c is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_c .

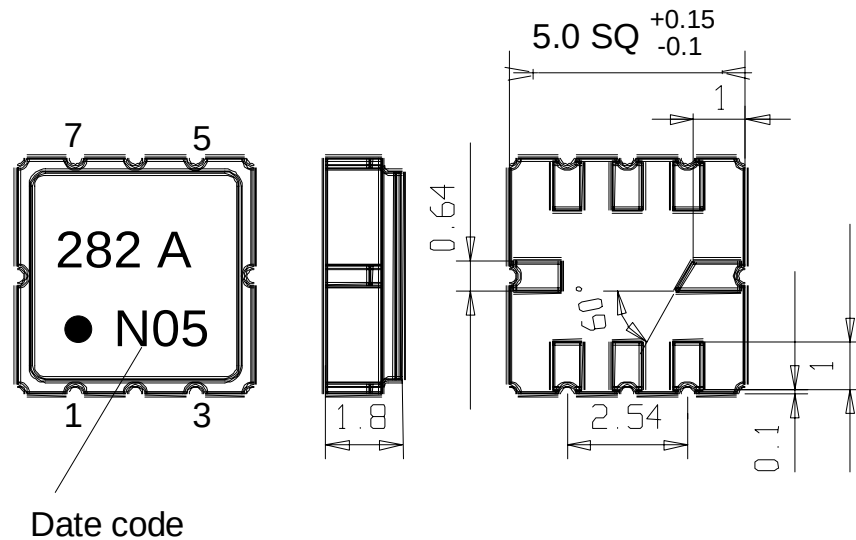
D a t a		typ. value		tolerance/limit		
Insertion loss (Reference level)	$a_e = a_{min}$	3,7	dB	max	5	dB
Nominal frequency	f_N	-			282,000	MHz
Pass band ripple 282,0 MHz ± 65	kHz	-		max	1,5	dB
Relative attenuation 282,0 MHz ± 90	a_{rel} kHz	1,5	dB	max	3	dB
282,0 MHz ± 400	kHz ... 282,0 MHz ± 600	30	dB	min	25	dB
282,0 MHz ± 600	kHz ... 282,0 MHz ± 800	45	dB	min	40	dB
282,0 MHz + 800	kHz ... 282,0 MHz + 1,4	60	dB	min	50	dB
282,0 MHz + 1,4	kHz ... 282,0 MHz + 3,0	55	dB	min	45	dB
282,0 MHz + 3,0	MHz ... 282,0 MHz + 30,0	60	dB	min	50	dB
282,0 MHz - 800	kHz ... 282,0 MHz - 30,0	60	dB	min	50	dB
Group delay distortion 282,0 MHz ± 100	GDD kHz	0,7	µs	max	2,0	µs
Input power				max	0	dBm
DC voltage				max	5	V
Operating temperature range					- 20 °C ... + 70 °C	
Storage temperature range					- 30 °C ... + 85 °C	
Temperature coefficient of frequency	TC_f	- 0,036	ppm/K²		-	
Frequency inversion temperature		+ 25	°C			

Generated:**Checked / approved:**

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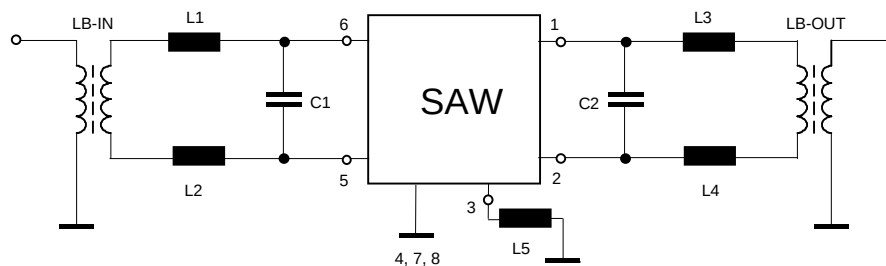
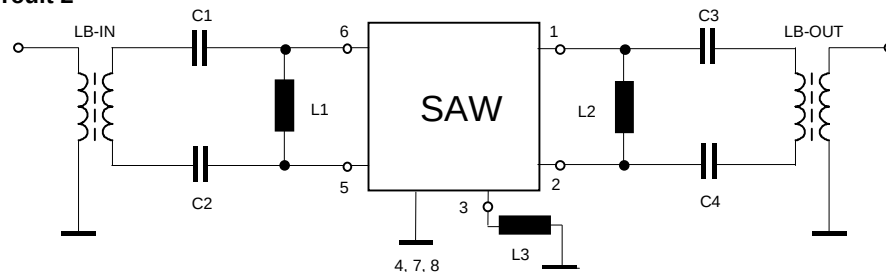
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VI TELEFILTER**Filter Specification****TFS 282 A****2/5****Construction, pin configuration and 50 Ω - matching network**
(All dimensions in mm)

Datecode: Year+week
 L 1999
 M 2000
 N 2001

Pin 1	Sym. Output	Pin 5	Sym. Input
Pin 2	Sym. Output	Pin 6	Sym. Input
Pin 3	External Coil	Pin 7	Ground
Pin 4	Package Ground	Pin 8	Package ground

50 Ohm Test circuit 1**50 Ohm Test circuit 2**

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VI TELEFILTER**Filter Specification****TFS 282 A****3/5****Stability Characteristics**

After the following tests the filter shall meet the whole specification:

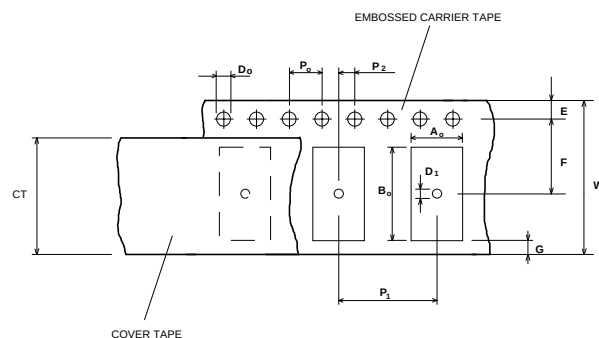
1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Damp heat: 25 °C to 55°C / 95% r.H. / 10 cycles
(cycle) DIN IEC 68 - 2 - 30 Db
4. Resistance to solder heat (reflow): max. 2 times reflow process;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

Packing

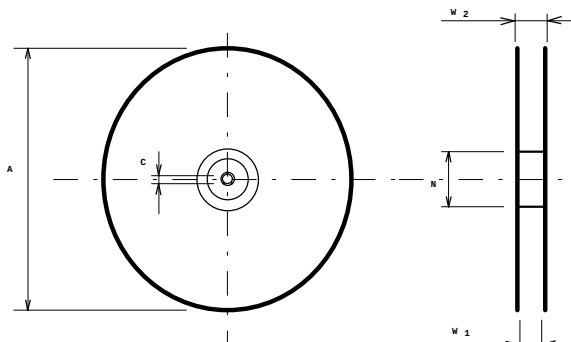
Tape & Reel:	IEC 286 - 3, with exception of value for N and minimum bending radius; tape type II, embossed carrier tape with top cover tape on the upper side; max. pieces of filters per reel: reel of empty components at start: reel of empty components at start including leader: Trailer	3000 min 300 mm min 500 mm min 300 mm
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Tape (all dimensions in mm)

W	: 12 ± 0,3
Po	: 4 ± 0,1
Do	: 1,5 + 0,1
E	: 1,75 ± 0,1
F	: 5,5 ± 0,05
G (min)	: 0,75
P2	: 2 ± 0,05
P1	: 8 ± 0,10
D1(min)	: 1,5
Ao	: 5,30 ± 0,1
Bo	: 5,30 ± 0,1
CT	: 13,0 ± 0,2

**Reel (all dimensions in mm):**

A	: 330
W1	: 12,4 ± 2,0
W2 (max)	: 18,4
N (min)	: 50
C	: 13 ± 0,2



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. The marking of the filters is able to read if the view is directed on the upper side of the carrier tape with the sprocket holes on the right side of the tape.

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VI TELEFILTER**Filter Specification****TFS 282 A****4/5****Air reflow temperature conditions**

1st and 2nd air reflow profile

Name:	pre-heating periods	main-heating periods	peak temperature
Temperature:	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
Time:	60 sec. - 90 sec.	20 sec. - 25 sec.	

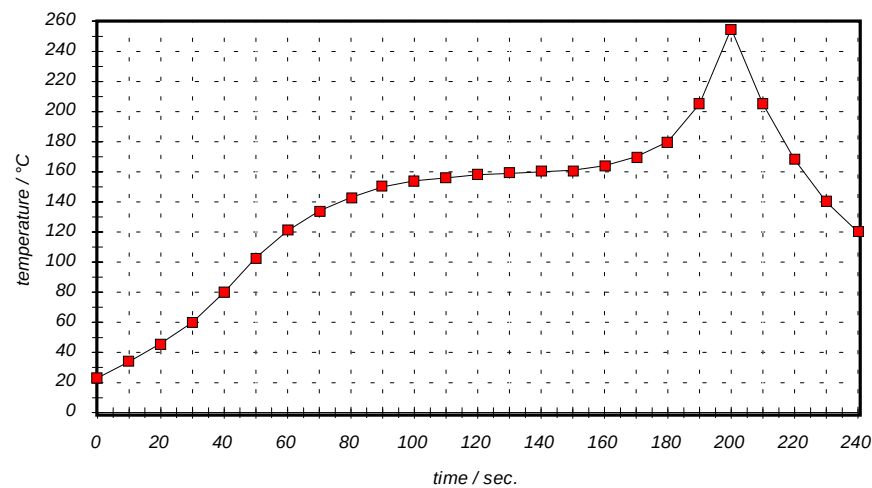
Chip-mount air reflow profile

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

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VI TELEFILTER**Filter Specification****TFS 282 A****5/5****History**

Version	Reason of Changes	Name	Date
1.5	Correct tape and reel information Add history	Dr. Wall	12.02.2001

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