

# The Micro Line - .050" Contact Spacing



The Cannon MICRO Series established the standards for performance and reliability in miniature interconnects. Exceptionally versatile, MICRO connectors are available in rectangular, circular, and strip configurations, with 3 amp MICROPIN™/MICROSOCKET™ contacts on .050(1.27) centers, or with special arrangements of power and coaxial contacts.

The heart of the Cannon MICROPIN/MICROSOCKET contact system is a multi-element Twist Pin Contact recessed with an insulating housing. The rugged, cylindrical sockets are mounted in the exposed half of the connector. When connector

halves are mated, the chamfered sockets are first aligned by the connector body, then guide the spiral MICROPIN contacts into proper and positive alignment, even under worst-case tolerance conditions. This is Cannon's POS-A-LINE connectors design.

The multiple spring elements of the MICROPIN, then under compression, form a multi-point contact system of high mechanical and electrical integrity. Contacts will provide a high degree of reliability over hundreds of mating and unmating cycles, and have proven themselves in applications that range from commercial products to equipment that has been landed on the moon.

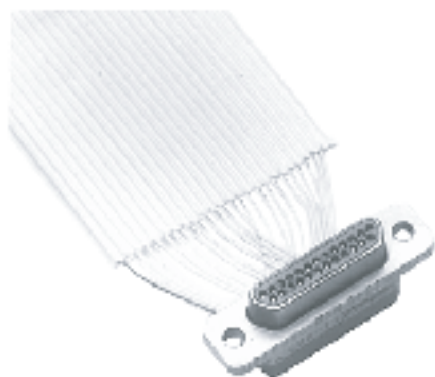
- Contact rating - 3 amps max.
- Contacts centers - .050(1.27).
- Wire sizes - #24 thru #32 AWG, stranded or solid.
- Contact termination - multiple indent crimp.
- Contact retention - fixed via epoxy.
- Contact materials and finish - Copper alloy, gold-plated per MIL-G-45204, Type II, Grade C, Class 1 over copper flash.
- Mating/unmating force - 8 oz. per contact, max./0.5 oz. per contact min.

## Test Data

The table below summarizes the results of key tests performed in accordance with MIL-STD-1344, where applicable. Data is applicable to standard

connectors with standard termination. Variations may affect this data, so please consult the factory for further information on your requirements.

| Test                             | Method                                                                             | Criteria of Acceptance                                                            |
|----------------------------------|------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| Dielectric Withstanding Voltage  | Method 3001:                                                                       |                                                                                   |
|                                  | 900 VAC at sea level                                                               | No breakdown                                                                      |
|                                  | 300 VAC at 70,00' altitude                                                         | No breakdown                                                                      |
|                                  | Solder Pots and Shielded Cable 600 VAC at sea level                                | No breakdown                                                                      |
|                                  | 150 VAC at 70,000' altitude                                                        | No breakdown                                                                      |
| Insulation Resistance            | Method 3003                                                                        | 5,000 megohms minimum                                                             |
| Thermal Shock                    | Method 1003, Condition A:<br>- 55°C to +125°C                                      | No physical damage                                                                |
| Physical Shock                   | Method 2004, Condition E:<br>50 G's, 3 axes, 6 millisecond duration sawtooth pulse | No physical damage<br>No loss of continuity > 1 µsec                              |
| Vibration                        | Method 2005, Condition IV:<br>20 G's, 10-2,000 Hz. 12 hrs                          | No physical damage<br>No loss of continuity > 1 µsec                              |
| Durability                       | 500 cycles of mating and unmating, 500 CPH max.                                    | No mechanical or electrical defects                                               |
| Moisture Resistance              | Method 1002, Type II omit steps 7a & 7B                                            | Insulation resistance > 100 megohms                                               |
| Salt Spray                       | Method 1001, Condition B:<br>48 hours                                              | Shall be capable of mating and unmating, and meet contact resistance requirements |
| Contact Resistance (MIL-STD-202) | Method 307<br>At 3 amps<br>At 1 milliamps                                          | 8 milliohms maximum<br>10 milliohms maximum                                       |
| Contact Retention                | Per MIL-C-83513                                                                    | 5 lb. minimum axial load                                                          |



MDM connectors are used in applications requiring highly reliable, extremely small, lightweight connectors with higher density contact configurations than available in traditional rectangular connectors. They are available in 8 shell sizes accommodating from 9 to 100 contacts, and special arrangements of power and coaxial contacts.

These connectors are designed to meet the rapidly increasing demands for an environmental, high performance, rugged, moisture-sealed microminiature connector. This connector employs size 24 MICRO-

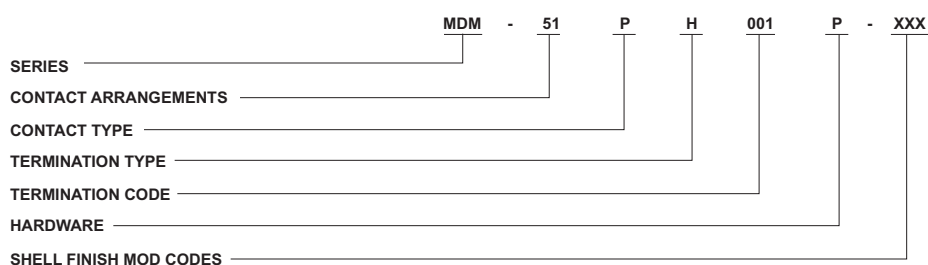
PIN®/MICROSOCKET® contacts on .050(1.27\_ centers in a contact density identical to the standard MICRO-D connector series, but with these additional features:

¥ Aluminum shells to provide greater strength, prevent chipping, cracking or breaking, offer electromagnetic (EMI) and RFI shielding.

¥ Silicone elastomer compression interfacial seal to provide a moisture and humidity seal between each contact and between contacts and shell.

## How to Order

MIL-C-83513 ordering information- pages 240 and 241



### SERIES

MDM (size 9-100): Liquid Crystal Ploymer (LCP)  
MDM (Combo Layout): Diallyl Phthalate insulator  
Material

### CONTACT ARRANGEMENTS

9-15-21-25-31-37-51-100 (standard)  
7C2, 24C42 (coaxial) } or combination of  
7P2, 24P4 (power) } coax and power

### CONTACT TYPE

P - Pin  
S - Socket

### TERMINATION TYPE

H - Harness-insulated wire.  
L - Solid-uninsulated wire.  
S - Solder pot to accept #26 AWG MAX.  
harness wire. (Not available with power  
contact arrangements.)

### TERMINATION CODE\*

(H) 001 - 18", 7/34 strand, #26 AWG,  
MIL-W-16878/4, Type E Teflon,  
yellow.  
(H) 003 - 18", 7/34 strand, #26 AWG,  
MIL-W-16878/4, Type E Teflon,  
color coded to MIL-STD-681  
System I.  
(L) 1 - 1/2" uninsulated solid #25  
AWG gold plated copper.  
(L) 2 - 1" uninsulated solid #25 AWG  
gold plated copper.

### HARDWARE

M - Military specification hardware, see  
page 237.  
P - Jackpost  
K - Jackscrew-standard  
L - Jackscrew-low profile

F - Float mount

B - No hardware standard  
.091 (2.31) dia. hole for sizes 9-51;  
.120 (3.05) dia. hole for size 100.  
A - .125 (3.18) dia. mounting holes fo  
sizes 9-51;  
.166 (4.22) dia. hole for size 100.  
B1 - .1475 (3.75) dia. hole for size 100  
(Per MIL-C-83513)

### SHELL FINISH MOD CODES\*\*

No  
Number - Standard Cadmium/yellow chromate  
A174 - Electroless nickel  
A172 - Gold over nickel  
A141 - Irridite/alodine  
A30 - Black anodize

\*See Termination Codes page 233 for additional length  
Modification codes.

\*\*For other modifications not listed, consult the factory.

## Performance and Material Specifications

### STANDARD MATERIALS AND FINISHES

|                         |                                                                                                    |
|-------------------------|----------------------------------------------------------------------------------------------------|
| Shell                   | - Aluminum alloy per QQ-A-200/8 (6061-T6), yellow chromate/cadmium per QQ-P-416, Type II, class 3. |
| Insulator               | - MIL-M-24519, Type GLCP-30F<br>Glass-filled diallyl phthalate per MIL-M-14, Type SDGF             |
| Contacts                | - Copper alloy, gold plate                                                                         |
| Mounting Hardware       | - 300 Series stainless steel, passivate                                                            |
| Kit, Jackpost (3) items | - 300 Series stainless steel, passivate                                                            |
| Washer                  | - 400 Series stainless steel, passivate                                                            |
| Standard Epoxy          | - Hysol EE4198 with HD3561 hardener, color green or EE4215 with HD3561, color black                |

### MECHANICAL FEATURES

|                     |                                                                                                                 |
|---------------------|-----------------------------------------------------------------------------------------------------------------|
| Coupling            | - Friction/jackscrews                                                                                           |
| Polarization        | - Keystone-shaped shells                                                                                        |
| Contact Spacing     | - .050 (1.27)                                                                                                   |
| Centers             |                                                                                                                 |
| Shell Styles        | - Plug and receptacle                                                                                           |
| No. of Contacts     | - 9 thru 100 standard;<br>5 signal/2 coaxial;<br>5 signal/2 power.<br>20 signal/4 coaxial;<br>20 signal/4 power |
| Coaxial Cable       | - RG - 178/U                                                                                                    |
| Wire Size           | - #24 thru #32 AWG                                                                                              |
| Contact Termination | - Multiple indent crimp                                                                                         |

### ELECTRICAL DATA - page 231

## Standard Wire Termination Codes

## Cannon Modification Code (Not MS)

The following termination codes are listed for your information. For lengths not shown, consult factory for proper modification code. All wire lengths are minimum.

## Harness TYPE (H)

#26 AWG per MIL-W-16878/4, 7/34 strand, type E Teflon, stranded.

| Length       | All Yellow | Color Coded* |
|--------------|------------|--------------|
| 3 (76.2)     | H020       | H027         |
| 6 (152.4)    | H019       | H016         |
| 8 (203.2)    | H026       | H034         |
| 10 (254.0)   | H029       | H025         |
| 12 (304.8)   | H028       | H002         |
| 18 (457.2)   | H001       | H003         |
| 20 (508.0)   | H038       | H023         |
| 24 (609.6)   | H009       | H004         |
| 30 (762.0)   | H010       | H005         |
| 36 (914.4)   | H011       | H006         |
| 48 (1219.2)  | H013       | H048         |
| 72 (1828.8)  | H017       | H046         |
| 120 (3048.0) | H042       | H041         |

\* Cavity #1 black

## Solid Uninsulated Type (L)

#25 AWG gold plated copper

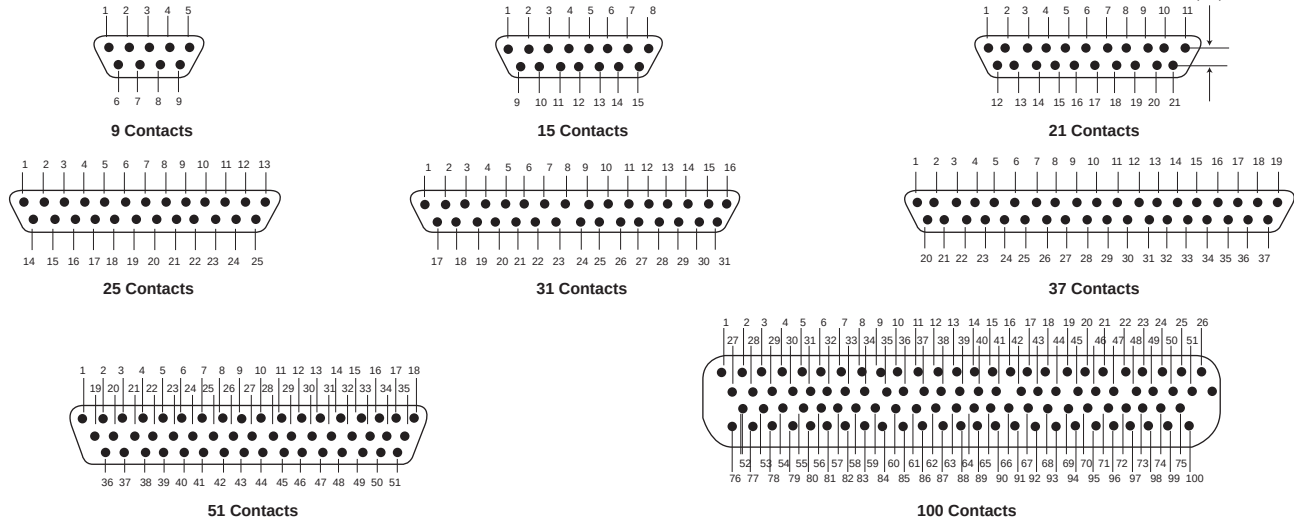
| Termination Code | Length        |
|------------------|---------------|
| L61              | .125 (3.18)   |
| L56              | .150 (3.81)   |
| L57              | .190 (4.83)   |
| L39              | .250 (6.35)   |
| L58              | .375 (9.52)   |
| L1               | .500 (12.70)  |
| L14              | .750 (19.05)  |
| L2               | 1.000 (25.40) |
| L7               | 1.500 (38.10) |
| L6               | 2.000 (50.80) |
| L16              | 2.500 (63.50) |
| L10              | 3.000 (76.20) |

Millimeters are in parentheses.

## Contact Arrangements

(Face View of Pin Insert - Use Reverse Order for Socket Side)

## Standard



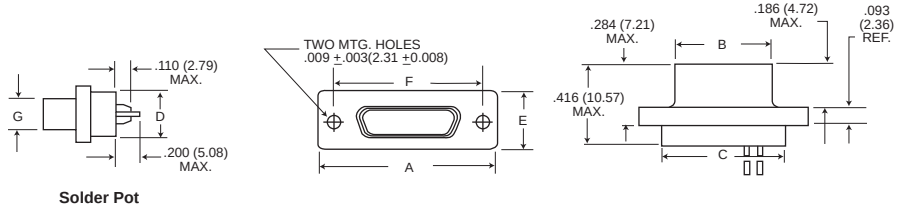
Contact identification numbers are for reference only and do not appear on insulator or connector body.

## Coaxial



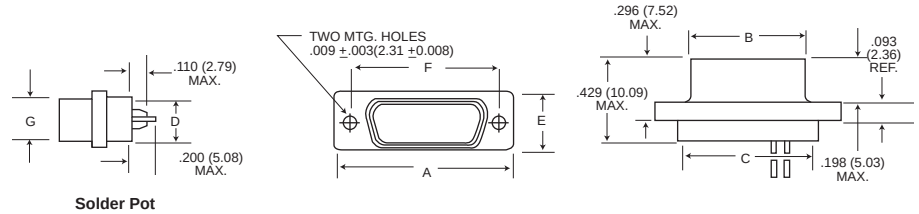
## Shell Dimensions (Conforms to MIL-C-83513)

## Plug



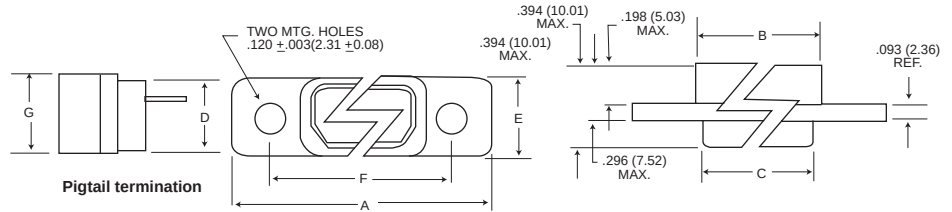
Solder Pot

## Receptacle



Solder Pot

## Receptacle (MDM-100 only)



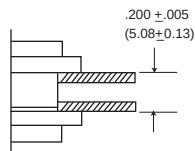
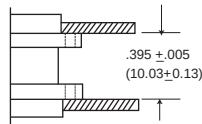
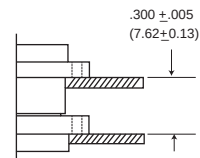
Pigtail termination

| Part Number<br>By Shell Size | A<br>Max.     | B<br>Max.     | C<br>Max.     | D<br>Max.   | E<br>Max.    | F<br>±.005<br>(0.13) | G<br>Max.    | Average Weights**<br>oz. (gm.) ±5% |
|------------------------------|---------------|---------------|---------------|-------------|--------------|----------------------|--------------|------------------------------------|
| MDM-9P*                      | .785 (19.94)  | .334 (8.48)   | .400 (10.16)  | .270 (6.86) | .308 (7.82)  | .565 (14.35)         | .185 (4.70)  | .063 (1.79)                        |
| MDM-9S*                      | .785 (19.94)  | .402 (10.21)  | .400 (10.16)  | .270 (6.86) | .308 (7.82)  | .565 (14.35)         | .253 (6.43)  | .063 (1.79)                        |
| MDM-15P*                     | .935 (23.75)  | .484 (12.29)  | .550 (13.97)  | .270 (6.86) | .308 (7.82)  | .715 (18.16)         | .185 (4.70)  | .084 (2.39)                        |
| MDM-15S*                     | .935 (23.75)  | .552 (13.97)  | .550 (13.97)  | .270 (6.86) | .308 (7.82)  | .715 (18.16)         | .253 (6.43)  | .083 (2.37)                        |
| MDM-21P*                     | 1.085 (27.56) | .634 (16.10)  | .700 (17.78)  | .270 (6.86) | .308 (7.82)  | .865 (21.97)         | .185 (4.70)  | .105 (2.99)                        |
| MDM-21P*                     | 1.085 (27.56) | .702 (17.83)  | .700 (17.78)  | .270 (6.86) | .308 (7.82)  | .865 (21.97)         | .253 (6.43)  | .104 (2.97)                        |
| MDM-25P*                     | 1.185 (30.10) | .734 (18.64)  | .800 (20.32)  | .270 (6.86) | .308 (7.82)  | .965 (24.51)         | .185 (4.70)  | .119 (3.39)                        |
| MDM-25S*                     | 1.185 (30.10) | .802 (20.37)  | .800 (20.32)  | .270 (6.86) | .308 (7.82)  | .965 (24.51)         | .253 (6.43)  | .118 (3.36)                        |
| MDM-31P*                     | 1.335 (33.91) | .884 (22.45)  | .950 (24.13)  | .270 (6.86) | .308 (7.82)  | 1.115 (28.32)        | .185 (4.70)  | .140 (3.99)                        |
| MDM-31S*                     | 1.335 (33.91) | .952 (24.18)  | .950 (24.13)  | .270 (6.86) | .308 (7.82)  | 1.115 (28.32)        | .253 (6.43)  | .139 (3.96)                        |
| MDM-37P*                     | 1.485 (37.72) | 1.034 (26.26) | 1.100 (27.94) | .270 (6.86) | .308 (7.82)  | 1.265 (32.13)        | .185 (4.70)  | .161 (4.59)                        |
| MDM-37S*                     | 1.485 (37.72) | 1.102 (27.99) | 1.100 (27.94) | .270 (6.86) | .308 (7.82)  | 1.265 (32.13)        | .253 (6.43)  | .160 (4.56)                        |
| MDM-51P*                     | 1.435 (36.45) | .984 (24.99)  | 1.050 (26.67) | .310 (7.87) | .351 (8.92)  | 1.215 (30.86)        | .228 (5.79)  | .193 (5.50)                        |
| MDM-51S*                     | 1.435 (36.45) | 1.052 (26.72) | 1.050 (26.67) | .310 (7.87) | .351 (8.92)  | 1.215 (30.86)        | .296 (7.52)  | .188 (5.35)                        |
| MDM-100P*                    | 2.170 (55.12) | 1.384 (35.15) | 1.442 (36.63) | .360 (9.14) | .394 (10.01) | 1.800 (45.72)        | .271 (6.88)  | .500 (14.3)                        |
| MDM-100S*                    | 2.170 (55.12) | 1.508 (38.10) | 1.442 (36.63) | .360 (9.14) | .394 (10.01) | 1.800 (45.72)        | .394 (10.01) | 1.040 (29.5)                       |

\*Add lead type and length; see How To Order.

\*\*\*Weight given is 1/2", uninsulated, solid, #25 AWG gold plated copper pigtails.

## Panel Mounting Dimensions (Sizes 9 - 100)

Plug and Receptacle  
Rear MountedPlug and Receptacle  
Front MountedPlug Front Mounted  
Receptacle Rear Mounted

## Panel Cutouts

NOTE: See page 237 for rear panel mounting configuration.

### Shell Sizes 9 thru 51

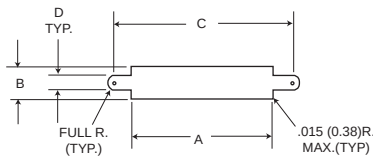


**Figure 1**  
Front Mounting

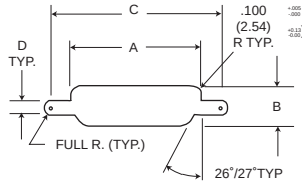


**Figure 2**  
Rear Mounting

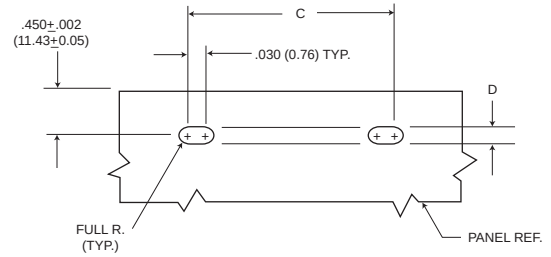


**Figure 3**  
Edgeboard Mounting

### Shell Size 100

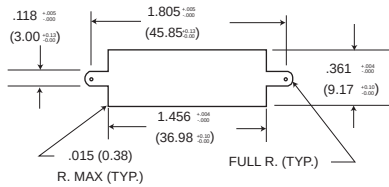


**Figure 1**  
Front Mounting

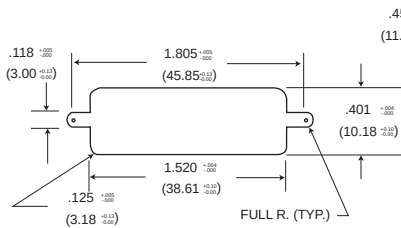


**Figure 2**  
Rear Mounting

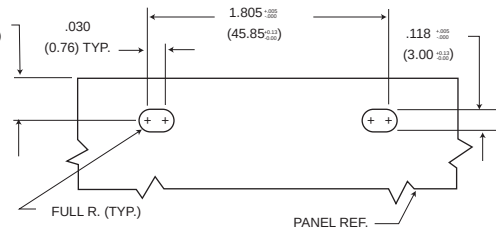


**Figure 3**  
Edgeboard Mounting

### For 9-51 Shell Sizes

#### NOTES:

1. Front mounting (figure 1) and rear mounting (figure 2) accommodates #2-56 screws
2. Front mounting is preferred. However, when rear mounting is necessary, use figure 2 dimensions when jackscrews are used. See detail on page 24 when jackpost are used.
3. Edgeboard mounting bracket (figure 3) uses #2-56 screws. Dimension  $.450 \pm .002$  (11.43±0.05) locates the MDM receptacle flush with the end of the board.

### For 100 Shell Size

#### NOTES:

1. Front mounting (figure 1) and rear mounting (figure 2) accommodates #4-40 screws.
2. Edgeboard mounting bracket (figure 3) uses #4-40 screws. Dimension  $.450 \pm .002$  (11.43±0.05) locates the MDM receptacle flush with the end of the board.
3. Front mounting is preferred. However, when rear mounting is necessary, use figure 2 dimensions.

| Shell Size | Cutout Figure | A<br>+.004 (0.10)<br>-.000 (0.00) | B<br>+.004 (0.10)<br>-.000 (0.00) | C<br>+.005 (0.13)<br>-.000 (0.00) | D<br>+.005 (0.13)<br>-.000 (0.00) |
|------------|---------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| 9          | 1             | .408 (10.36)                      | .271 (6.88)                       | .570 (14.48)                      | .089 (2.26)                       |
|            | 2             | .401 (10.19)                      | .252 (6.40)                       | .570 (14.48)                      | .089 (2.26)                       |
|            | 3             | -                                 | -                                 | .570 (14.48)                      | .089 (2.26)                       |
| 15         | 1             | .558 (14.17)                      | .271 (6.88)                       | .720 (18.29)                      | .089 (2.26)                       |
|            | 2             | .551 (14.00)                      | .252 (6.40)                       | .720 (18.29)                      | .089 (2.26)                       |
|            | 3             | -                                 | -                                 | .720 (18.29)                      | .089 (2.26)                       |
| 21         | 1             | .708 (17.98)                      | .271 (6.88)                       | .870 (22.10)                      | .089 (2.26)                       |
|            | 2             | .701 (17.81)                      | .252 (6.40)                       | .870 (22.10)                      | .089 (2.26)                       |
|            | 3             | -                                 | -                                 | .870 (22.10)                      | .089 (2.26)                       |
| 25         | 1             | .808 (20.52)                      | .271 (6.88)                       | .970 (24.64)                      | .089 (2.26)                       |
|            | 2             | .801 (20.34)                      | .252 (6.40)                       | .970 (24.64)                      | .089 (2.26)                       |
|            | 3             | -                                 | -                                 | .970 (24.64)                      | .089 (2.26)                       |
| 31         | 1             | .958 (24.33)                      | .271 (6.88)                       | 1.120 (28.45)                     | .089 (2.26)                       |
|            | 2             | .951 (24.16)                      | .252 (6.40)                       | 1.120 (28.45)                     | .089 (2.26)                       |
|            | 3             | -                                 | -                                 | 1.120 (28.48)                     | .089 (2.26)                       |
| 37         | 1             | 1.108 (28.14)                     | .271 (6.88)                       | 1.270 (32.26)                     | .089 (2.26)                       |
|            | 2             | 1.101 (27.97)                     | .252 (6.40)                       | 1.270 (32.26)                     | .089 (2.26)                       |
|            | 3             | -                                 | -                                 | 1.270 (32.26)                     | .089 (2.26)                       |
| 51         | 1             | 1.058 (26.87)                     | .315 (8.00)                       | 1.220 (30.99)                     | .089 (2.26)                       |
|            | 2             | 1.051 (26.70)                     | .295 (7.49)                       | 1.220 (30.99)                     | .089 (2.26)                       |
|            | 3             | -                                 | -                                 | 1.220 (30.99)                     | .089 (2.26)                       |

## Mounting Hardware Views (for sizes 9-51)

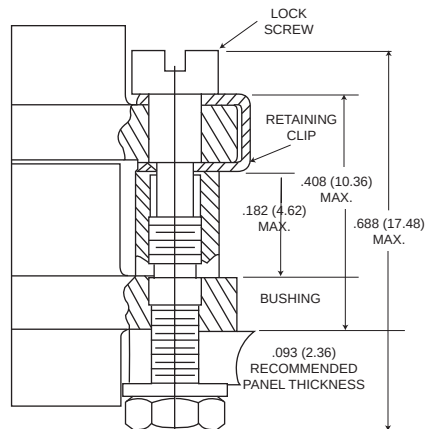
This hardware supplied unassembled.



Screw Lock Assembly

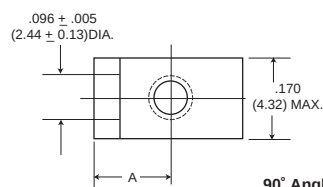


90° Angle Mounting Bracket

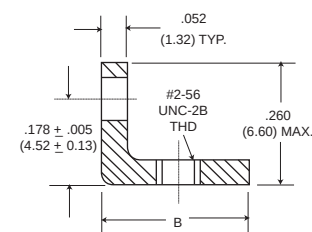
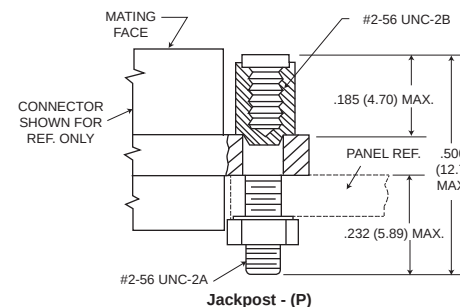


Screw Lock Assembly\*

\*NOTE Torque value is 2.5 in/lbs max.



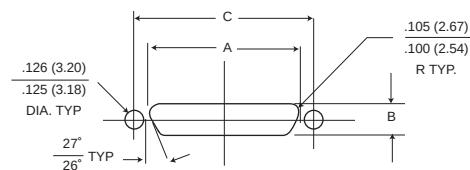
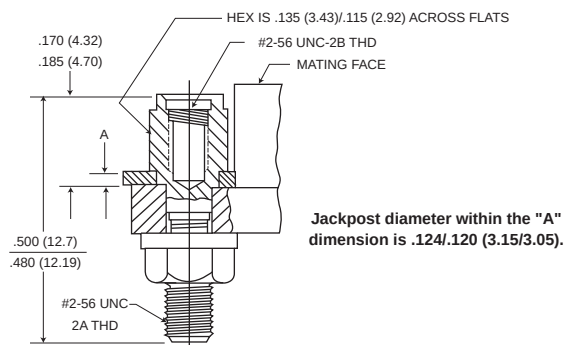
90° Angle Mounting Bracket



| Description                                           | Part Number  | A<br>+.005 (+0.13) | B<br>Max.   |
|-------------------------------------------------------|--------------|--------------------|-------------|
| Screw Lock Assembly                                   | 322-9500-000 |                    | N/A         |
| Jackpost kit                                          | 320-9505-000 |                    | N/A         |
| Mounting Bracket 90° MDM<br>for 9 thru 37 Shell Sizes | 015-9516-002 | .147 (3.73)        | .308 (7.82) |
| Mounting Bracket 90° MDM<br>fo 51 Shell Size          | 015-9516-003 | .169 (4.29)        | .350 (8.89) |

NOTES: Screw lock assembly (322-9500-000) can be used for front mounting only. Jackpot kit (320-9505-000) consists of two assemblies, shipped unassembled.

## Jackpost Bushing (for rear panel mounting-for sizes 9-51)



## Plug and Rectacle Dimensions

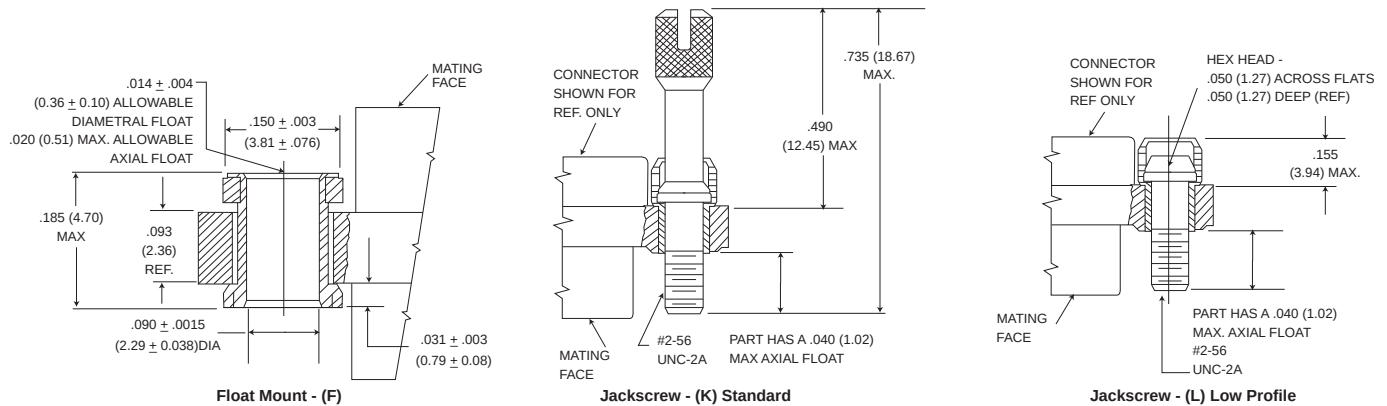
| Shell Size | A<br>+.004 (0.10)<br>-.000 (0.00) | B<br>+.004 (0.10)<br>-.000 (0.00) | C<br>+.005 (0.13) |
|------------|-----------------------------------|-----------------------------------|-------------------|
| 9          | .401 (10.19)                      | .252 (6.40)                       | .565 (14.35)      |
| 15         | .551 (14.00)                      | .252 (6.40)                       | .715 (18.16)      |
| 21         | .701 (17.81)                      | .252 (6.40)                       | .865 (21.97)      |
| 25         | .801 (20.34)                      | .252 (6.40)                       | .965 (24.51)      |
| 31         | .951 (24.16)                      | .252 (6.40)                       | 1.115 (28.34)     |
| 37         | 1.101 (27.97)                     | .252 (6.40)                       | 1.265 (32.13)     |
| 51         | 1.051 (26.70)                     | .295 (7.49)                       | 1.215 (30.86)     |

| Panel A Thickness | A<br>+.005 (0.13)<br>-.000 (0.00) | Jackpost Kit Number* |
|-------------------|-----------------------------------|----------------------|
| 3/32 (2.4)        | .087 (2.21)                       | 320-9505-007         |
| 1/16 (1.6)        | .056 (1.42)                       | 320-9505-006         |
| 3/64 (1.2)        | .042 (1.07)                       | 320-9505-005         |
| 1/32 (0.8)        | .025 (0.64)                       | 320-9505-004         |

\*A kit consists of 2 jackpost, 2 nuts, 2 washers.

## Mounting Hardware Views (sizes 9-51)

This hardware is factory installed.



Shown here is a cutaway view of the float mount for the MD connector. The basic shell dimensions are the same for the float mount and the screw mounting hole configurations. View shown is for standard float mount front panel mounting. Reverse mounting is available on request.

\* NOTE: Torque vales are as follows:  
Low Profile Jackscrew (L)-2.5 in/lbs  
Standard Jackscrew (K)-2.5 in/lbs

Repair kit available-consult factory.

## Mounting Hardware to Military Specification (for sizes 9 - 100) per MIL-C-83513/5

This hardware supplied in kits unassembled (2 pieces of each item).

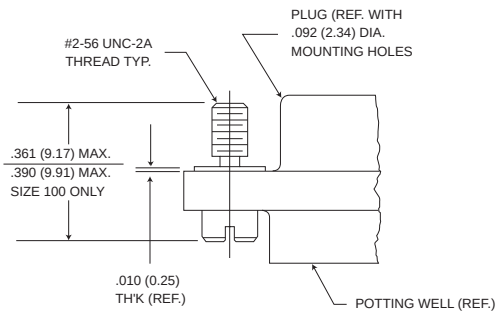


**Figure 1. Jackscrew - Low profile  
Slotted Head  
Size 9-51  
Size 100\***

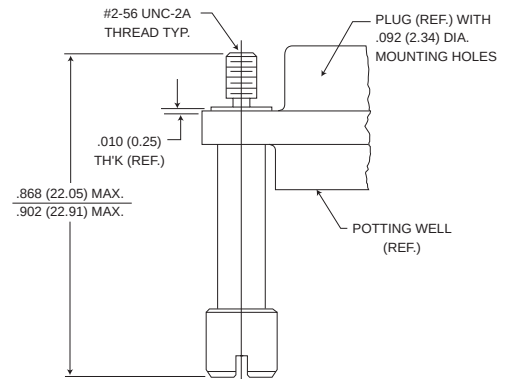
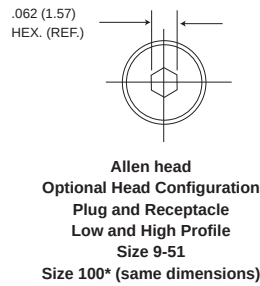


**Figure 2. Jackscrew - High Profile  
Slotted Head  
Size 9-51  
Size 100\***

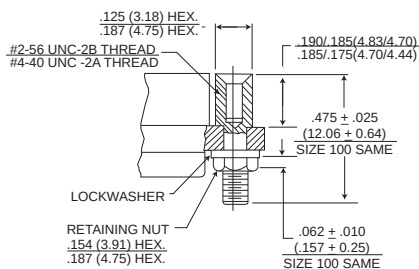


**Figure 3. Jackpost Assembly  
Size 9-51  
Size 100\***

To order hardware kits separately, order either by M83513/5-\*\* or by 320-950X-XXX.

| Description                                        | Size 9-51 |              | Size 100* |                  |
|----------------------------------------------------|-----------|--------------|-----------|------------------|
|                                                    | Mod Code  | Part Number  | Mod Code  | Part Number      |
| Slotted Head Jackscrew Assy Low Profile (Figure 1) | M5        | 320-9508-025 | 05        | M15 320-9508-021 |
| Slotted Head Jackscrew Assy Low Profile (Figure 2) | M6        | 320-9508-027 | 06        | M16 320-9508-023 |
| Allen Head Jackscrew Assy Low Profile (Figure 1)   | M2        | 320-9508-026 | 02        | M12 320-9508-022 |
| Allen Head Jackscrew Assy High Profile (Figure 2)  | M3        | 320-9508-028 | 03        | M13 320-9508-024 |
| Jackpost Assy (Figure 3)                           | M7        | 320-9505-033 | 07        | M17 320-9505-030 |

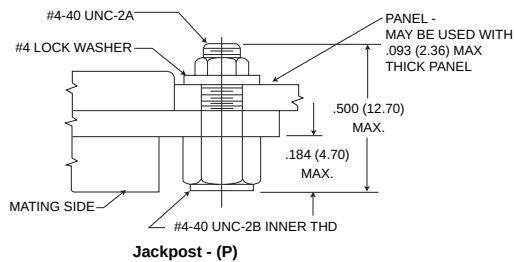
\*Size 100 requires B1 size mounting holes.

## Mounting Hardware Views (for size 100)

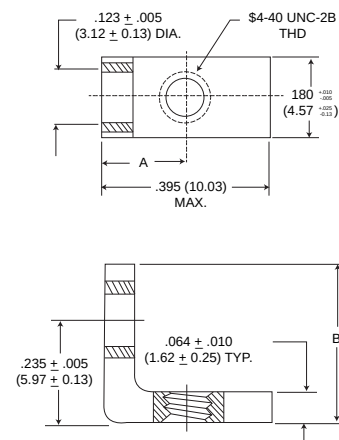
This hardware supplied unassembled.



90° Angle Mounting Bracket



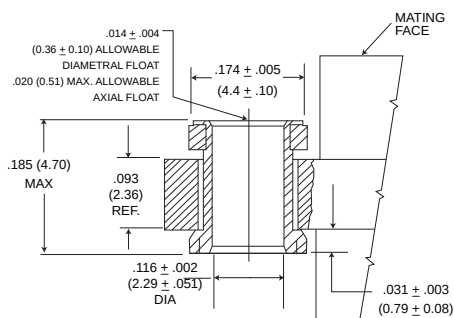
Jackpost - (P)



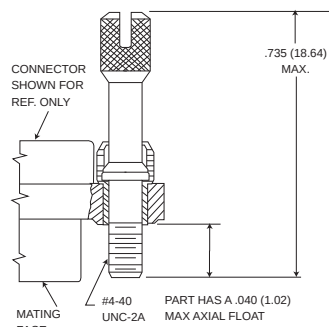
90° Angle Mounting Bracket

| Description              | Part Number  | A<br>± .005 (0.13) | B<br>Max.   |
|--------------------------|--------------|--------------------|-------------|
| Jackpost kit             | 320-9505-015 | N/A                |             |
| Mounting Bracket 90° MDM | 015-9528-000 | .191 (4.85)        | .370 (9.40) |

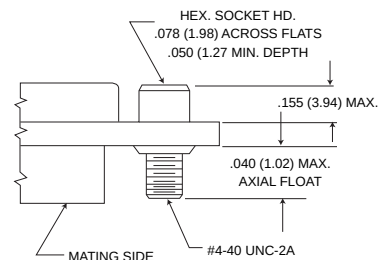
This hardware is factory installed.



Float Mount - (F) Std.



Jackscrew - (K) Standard



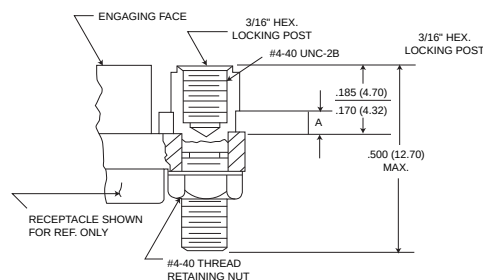
Jackscrew - (L) (Low Profile)

\*NOTE: Torque vales are as follows:  
Low Profile Jackscrew (L)-4.0 in/lbs  
Standard Jackscrew (K)-4.0 in/lbs

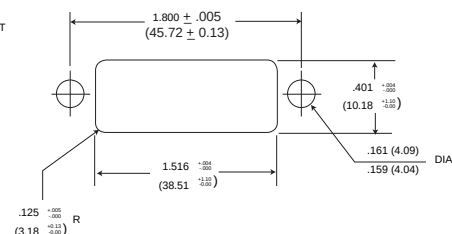
## Jackpost Bushing (for Rear Panel Mounting)

| Panel Thickness | A<br>± .005 (0.13)<br>- .000 (0.00) | Jackpost Kit Number* |
|-----------------|-------------------------------------|----------------------|
| 3/32 (2.4)      | .087 (2.21)                         | 320-9505-013         |
| 1/16 (1.6)      | .058 (1.42)                         | 320-9505-012         |
| 1/32 (0.8)      | .025 (0.64)                         | 320-9505-010         |
| 3/64 (1.2)      | .042 (1.07)                         | 320-9505-011         |

\*2 jackposts, 2 nuts, 2 washers



Dimensions for Rear Panel Mounting

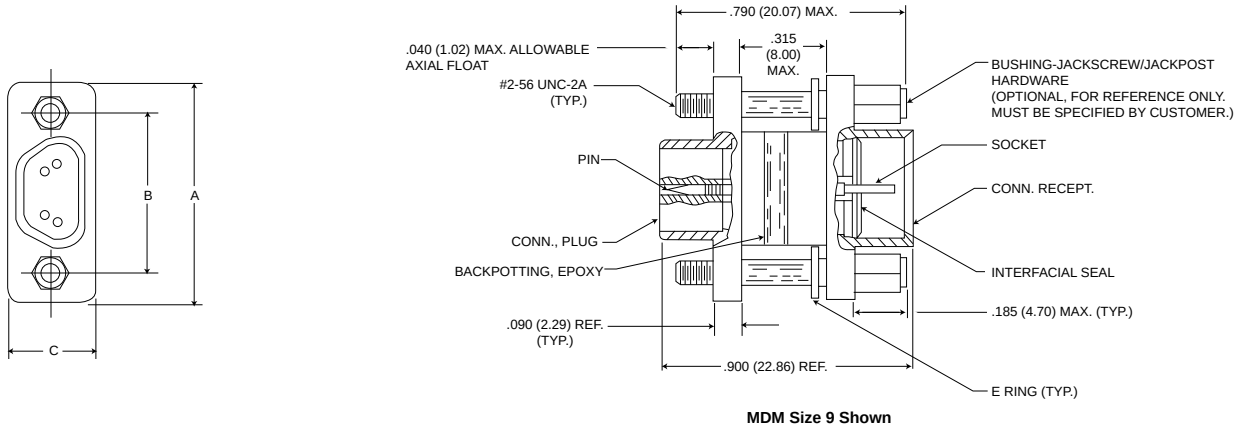


## Connector Saver

Save wear and tear on your equipment and systems connectors by using the "Connector Saver".

The multi-matings and unmatings experienced by most connectors during testing and final check out can be eliminated.

Simply mate the "Connectors Saver" to your unit and use the opposite side for your testing interface... less wear, less tear, less chance of damage. It is available in all seven standard MDM layouts. Mating hardware is available and can be ordered either separately or included with the connector saver.



| Size | A174 Electroless Nickel |              | Cadmium Plated |               | *Hardware Kits  | A<br>Max.     | B<br>± .005 (0.13) | C<br>Max.    |
|------|-------------------------|--------------|----------------|---------------|-----------------|---------------|--------------------|--------------|
|      | With Hardware           | W/O Hardware | With Hardware  | W/O Hardware  |                 |               |                    |              |
| 9    | MDM98479-86             | MDM98479-18  | MDM98479-78    | MDM-97294-371 | 320-9505-014**  | .785 (19.94)  | .565 (14.35)       | .308 (7.82)  |
| 15   | MDM98479-87             | MDM98479-19  | MDM98479-79    | MDM-97294-372 | 320-9505-014**  | .935 (23.75)  | .715 (18.16)       | .308 (7.82)  |
| 21   | MDM98479-88             | MDM98479-20  | MDM98479-80    | MDM-97294-373 | 320-9505-014**  | 1.085 (27.56) | .865 (21.97)       | .308 (7.82)  |
| 25   | MDM98479-89             | MDM98479-21  | MDM98479-81    | MDM-97294-374 | 320-9505-014**  | 1.185 (30.10) | .965 (24.51)       | .308 (7.82)  |
| 31   | MDM98479-90             | MDM98479-14  | MDM98479-82    | MDM-97294-375 | 320-9505-014**  | 1.335 (33.91) | 1.115 (28.32)      | .308 (7.82)  |
| 37   | MDM98479-91             | MDM98479-15  | MDM98479-83    | MDM-97294-376 | 320-9505-014**  | 1.485 (37.72) | 1.265 (32.13)      | .308 (7.82)  |
| 51   | MDM98479-92             | MDM98479-16  | MDM98479-84    | MDM-97294-377 | 320-9505-014**  | 1.435 (36.45) | 1.215 (30.86)      | .351 (8.91)  |
| 100  | MDM98479-93             | MDM98479-17  | MDM98479-85    | MDM-97294-717 | 320-9508-014*** | 2.170 (55.12) | 1.800 (45.72)      | .394 (10.01) |

\* Kit contains 2 bushings-jackpost/jackscrew and 2 E rings.

\*\* Size 9-51-#2-56 UNC2B Thread

\*\*\* Size 100-#4-40 UNC2B Thread

How to Order - ITT Cannon Part Number Nomenclature to MIL-C-83513 

|                                                                                                               |                                                                                                   | MD**               | 01 | - | H100           | -                                                                                   | ** | **** |
|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--------------------|----|---|----------------|-------------------------------------------------------------------------------------|----|------|
| <b>ITT CANNON SERIES</b>                                                                                      |                                                                                                   |                    |    |   |                |                                                                                     |    |      |
| MDM                                                                                                           | - Metal Shell, Liquid Crystal Polymer (LCP)                                                       |                    |    |   |                |                                                                                     |    |      |
| MDB                                                                                                           | - Diallyl Phthalate Insulator                                                                     |                    |    |   |                |                                                                                     |    |      |
| MDVB                                                                                                          | - Polyester Insulator                                                                             |                    |    |   |                |                                                                                     |    |      |
| <b>MIL-C-83513 SLASH SHEET</b>                                                                                |                                                                                                   |                    |    |   |                |                                                                                     |    |      |
| 01                                                                                                            | - Plug, Connector, Solderpot                                                                      |                    |    |   |                |                                                                                     |    |      |
| 02                                                                                                            | - Receptacle, Connector, Solderpot                                                                |                    |    |   |                |                                                                                     |    |      |
| 03                                                                                                            | - Plug, Connector, Crimp Type                                                                     |                    |    |   |                |                                                                                     |    |      |
| 04                                                                                                            | - Receptacle, Connector, Crimp Type                                                               |                    |    |   |                |                                                                                     |    |      |
| 05                                                                                                            | - Hardware Only  |                    |    |   |                |                                                                                     |    |      |
| 06                                                                                                            | - Plug, Connector, Solderpot                                                                      |                    |    |   |                |                                                                                     |    |      |
| 07                                                                                                            | - Receptacle, Connector, Solderpot                                                                |                    |    |   |                |                                                                                     |    |      |
| 08                                                                                                            | - Plug, Connector, Crimp Type                                                                     |                    |    |   |                |                                                                                     |    |      |
| 09                                                                                                            | - Receptacle, Connector, Crimp Type                                                               |                    |    |   |                |                                                                                     |    |      |
| <b>INSERT ARRANGEMENT</b>                                                                                     |                                                                                                   |                    |    |   |                |                                                                                     |    |      |
|                                                                                                               |                                                                                                   | <u>METAL SHELL</u> |    |   | <u>PLASTIC</u> |                                                                                     |    |      |
| A9                                                                                                            | -                                                                                                 | 9 Contact          |    |   | 9 Contact      |                                                                                     |    |      |
| B15                                                                                                           | -                                                                                                 | 15 Contact         |    |   | 15 Contact     |                                                                                     |    |      |
| C21                                                                                                           | -                                                                                                 | 21 Contact         |    |   | 21 Contact     |                                                                                     |    |      |
| D25                                                                                                           | -                                                                                                 | 25 Contact         |    |   | 25 Contact     |                                                                                     |    |      |
| E31                                                                                                           | -                                                                                                 | 31 Contact         |    |   | 31 Contact     |                                                                                     |    |      |
| F37                                                                                                           | -                                                                                                 | 37 Contact         |    |   | 37 Contact     |                                                                                     |    |      |
| G51                                                                                                           | -                                                                                                 | 51 Contact         |    |   | 51 Contact     |                                                                                     |    |      |
| H100                                                                                                          | -                                                                                                 | 100 Contact        |    |   |                |  |    |      |
| <b>WIRE TYPE</b>                                                                                              |                                                                                                   |                    |    |   |                |                                                                                     |    |      |
| No Number - For Solderpot                                                                                     |                                                                                                   |                    |    |   |                |                                                                                     |    |      |
| 01                                                                                                            | - 18" long, #26 AWG per MIL-W-22759/11-26-9                                                       |                    |    |   |                |                                                                                     |    |      |
| 02                                                                                                            | - 36" long, #26 AWG per MIL-W-22759/11-26-9                                                       |                    |    |   |                |                                                                                     |    |      |
| 03                                                                                                            | - 18" long, #26 AWG per MIL-W-22759/11-26-9                                                       |                    |    |   |                |                                                                                     |    |      |
|                                                                                                               | Color Coded per MIL-STD-681, System 1                                                             |                    |    |   |                |                                                                                     |    |      |
| 04                                                                                                            | - 36" long, #26 AWG per MIL-W-22759/11-26-9                                                       |                    |    |   |                |                                                                                     |    |      |
|                                                                                                               | Color Coded per MIL-STD-681, System 1                                                             |                    |    |   |                |                                                                                     |    |      |
| 05                                                                                                            | - .5" long, #25 AWG, type S per QQ-W-343, Gold Plated                                             |                    |    |   |                |                                                                                     |    |      |
| 06                                                                                                            | - 1.0" long, #25 AWG, type S per QQ-W-343, Gold Plated                                            |                    |    |   |                |                                                                                     |    |      |
| 07                                                                                                            | - .5" long, #25 AWG, type S per QQ-W-343, Tin Plated                                              |                    |    |   |                |                                                                                     |    |      |
| 08                                                                                                            | - 1.0" long, #25 AWG, type S per QQ-W-343, Tin Plated                                             |                    |    |   |                |                                                                                     |    |      |
| 09                                                                                                            | - 18" long, #26 AWG per MIL-W-22759/33-26-9                                                       |                    |    |   |                |                                                                                     |    |      |
| 10                                                                                                            | - 36" long, #26 AWG per MIL-W-22759/33-26-9                                                       |                    |    |   |                |                                                                                     |    |      |
| 11                                                                                                            | - 18" long, #26 AWG per MIL-W-22759/33-26-9                                                       |                    |    |   |                |                                                                                     |    |      |
|                                                                                                               | Color Coded per MIL-STD-681, System 1                                                             |                    |    |   |                |                                                                                     |    |      |
| 12                                                                                                            | - 36" long, #26 AWG per MIL-W-22759/33-26-9                                                       |                    |    |   |                |                                                                                     |    |      |
|                                                                                                               | Color Coded per MIL-STD-681, System 1                                                             |                    |    |   |                |                                                                                     |    |      |
| 13                                                                                                            | - 72" long, #26 AWG per MIL-W-22759/11-26-9                                                       |                    |    |   |                |                                                                                     |    |      |
| 14                                                                                                            | - 72" long, #26 AWG per MIL-W-22759/11-26-9                                                       |                    |    |   |                |                                                                                     |    |      |
|                                                                                                               | Color Coded per MIL-STD-681, System 1                                                             |                    |    |   |                |                                                                                     |    |      |
| 15                                                                                                            | - 72" long, #26 AWG per MIL-W-22759/33-26-9                                                       |                    |    |   |                |                                                                                     |    |      |
| 16                                                                                                            | - 72" long, #26 AWG per MIL-W-22759/33-26-9                                                       |                    |    |   |                |                                                                                     |    |      |
|                                                                                                               | Color Coded per MIL-STD-681, System 1                                                             |                    |    |   |                |                                                                                     |    |      |
| <b>SHELL FINISH</b>                                                                                           |                                                                                                   |                    |    |   |                |                                                                                     |    |      |
| No number - for plastic type connector                                                                        |                                                                                                   |                    |    |   |                |                                                                                     |    |      |
| No number - for Cadmium                                                                                       |                                                                                                   |                    |    |   |                |                                                                                     |    |      |
| A174 - Electroless Nickel  |                                                                                                   |                    |    |   |                |                                                                                     |    |      |

**NOTES:**

(Specify when ordering, if necessary.)

 - For every Mil-Spec P/N, ITT has one corresponding part numbers.  
Example: ITT P/N's MDM01-A9

2 - Tolerance on wire lengths-18", 36" and 72" long,  
+1.00"/-0.00"  
.5" and 1.00" + .200"/-.000"

 - For space application, connector shell finish must be "A174" and wire must be per MIL-W-22759/33-26.

4 - Any deviations to these P/N's will result in assignment of a special P/N, consult factory.

 - No size 100 in plastic type connector.

 - Color coding in accordance with MIL-STD-681, System 1 except the appropriate color code is the individual contact cavity number minus 1 for contact positions.

 - For mounting hardware to Military Specification (sizes 9 to 100) see page 238.

Qualification to slash sheets 10 thru 27 for the PCB connector will be announced when completed.

How to Order - MIL-C-83513 Part Number Nomenclature 

|                                                                                                            |   |                                                                                                                                                                |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|------------------------------------------------------------------------------------------------------------|---|----------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|---|---|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|                                                                                                            |   | M83513/ -                                                                                                                                                      |                                                                                               | 01                                                                                        | - | A | **                                                                                    | C                                                                                     |
| <b>SERIES</b> _____                                                                                        |   |                                                                                                                                                                |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| Connector, Electrical, Rectangular<br>Microminiature, Polarized Shell                                      |   |                                                                                                                                                                |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| <b>MIL-C-83513 SLASH SHEET</b> _____                                                                       |   |                                                                                                                                                                |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 01                                                                                                         | - | Plug, Connector, Solderpot                                                                                                                                     |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 02                                                                                                         | - | Receptacle, Connector, Solderpot                                                                                                                               |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 03                                                                                                         | - | Plug, Connector, Crimp Type                                                                                                                                    | } Metal Shell                                                                                 |                                                                                           |   |   |                                                                                       |                                                                                       |
| 04                                                                                                         | - | Receptacle, Connector, Crimp Type                                                                                                                              |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 05                                                                                                         | - | Hardware Only                                                                 |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 06                                                                                                         | - | Plug, Connector, Solderpot                                                                                                                                     |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 07                                                                                                         | - | Receptacle, Connector, Solderpot                                                                                                                               | } Plastic  |                                                                                           |   |   |                                                                                       |                                                                                       |
| 08                                                                                                         | - | Plug, Connector, Crimp Type                                                                                                                                    |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 09                                                                                                         | - | Receptacle, Connector, Crimp Type                                                                                                                              |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| <b>INSERT ARRANGEMENT</b> _____                                                                            |   |                                                                                                                                                                |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                                                                                                            |   | <u>METAL SHELL</u>                                                                                                                                             |                                                                                               | <u>PLASTIC</u>                                                                            |   |   |                                                                                       |                                                                                       |
| A                                                                                                          | - | 9 Contact                                                                                                                                                      |                                                                                               | 9 Contact                                                                                 |   |   |                                                                                       |                                                                                       |
| B                                                                                                          | - | 15 Contact                                                                                                                                                     |                                                                                               | 15 Contact                                                                                |   |   |                                                                                       |                                                                                       |
| C                                                                                                          | - | 21 Contact                                                                                                                                                     |                                                                                               | 21 Contact                                                                                |   |   |                                                                                       |                                                                                       |
| D                                                                                                          | - | 25 Contact                                                                                                                                                     |                                                                                               | 25 Contact                                                                                |   |   |                                                                                       |                                                                                       |
| E                                                                                                          | - | 31 Contact                                                                                                                                                     |                                                                                               | 31 Contact                                                                                |   |   |                                                                                       |                                                                                       |
| F                                                                                                          | - | 37 Contact                                                                                                                                                     |                                                                                               | 37 Contact                                                                                |   |   |                                                                                       |                                                                                       |
| G                                                                                                          | - | 51 Contact                                                                                                                                                     |                                                                                               | 51 Contact                                                                                |   |   |                                                                                       |                                                                                       |
| H                                                                                                          | - | 100 Contact                                                                                                                                                    |                                                                                               | _____  |   |   |                                                                                       |                                                                                       |
| <b>WIRE TYPE</b> _____                                                                                     |   |                                                                                                                                                                |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| No Number - For Solderpot                                                                                  |   |                                                                                                                                                                |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 01                                                                                                         | - | 18" long, #26 AWG per MIL-W-22759/11-26-9                                                                                                                      |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 02                                                                                                         | - | 36" long, #26 AWG per MIL-W-22759/11-26-9                                                                                                                      |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 03                                                                                                         | - | 18" long, #26 AWG per MIL-W-22759/11-26                                                                                                                        |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                                                                                                            |   | Color Coded per MIL-STD-681, System 1                                                                                                                          |                                                                                               |                                                                                           |   |   |  |                                                                                       |
| 04                                                                                                         | - | 36" long, #26 AWG per MIL-W-22759/11-26-                                                                                                                       |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                                                                                                            |   | Color Coded per MIL-STD-681, System 1                                                                                                                          |                                                                                               |                                                                                           |   |   |  |                                                                                       |
| 05                                                                                                         | - | .5" long, #25 AWG, type S per QQ-W-343,                                                                                                                        |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                                                                                                            |   | Gold Plated                                                                                                                                                    |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 06                                                                                                         | - | 1.0" long, #25 AWG, type S per QQ-W-343,                                                                                                                       |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                                                                                                            |   | Gold Plated                                                                                                                                                    |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 07                                                                                                         | - | .5" long, #25 AWG, type S per QQ-W-343,                                                                                                                        |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                                                                                                            |   | Tin Plated                                                                                                                                                     |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 08                                                                                                         | - | 1.0" long, #25 AWG, type S per QQ-W-343,                                                                                                                       |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                                                                                                            |   | Tin Plated                                                                                                                                                     |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 09                                                                                                         | - | 18" long, #26 AWG per MIL-W-22759/33-26-9                                                                                                                      |                                                                                               |                                                                                           |   |   |  |                                                                                       |
| 10                                                                                                         | - | 36" long, #26 AWG per MIL-W-22759/33-26-9                                                                                                                      |                                                                                               |                                                                                           |   |   |  |                                                                                       |
| 11                                                                                                         | - | 18" long, #26 AWG per MIL-W-22759/33-26                                                                                                                        |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                                                                                                            |   | Color Coded per MIL-STD-681, System 1                                                                                                                          |                                                                                               |                                                                                           |   |   |  |  |
| 12                                                                                                         | - | 36" long, #26 AWG per MIL-W-22759/33-26                                                                                                                        |                                                                                               |                                                                                           |   |   |  |  |
|                                                                                                            |   | Color Coded per MIL-STD-681, System 1                                                                                                                          |                                                                                               |                                                                                           |   |   |  |  |
| 13                                                                                                         | - | 72" long, #26 AWG per MIL-W-22759/11-26-9                                                                                                                      |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 14                                                                                                         | - | 72" long, #26 AWG per MIL-W-22759/11-26                                                                                                                        |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                                                                                                            |   | Color Coded per MIL-STD-681, System 1                                                                                                                          |                                                                                               |                                                                                           |   |   |  |                                                                                       |
| 15                                                                                                         | - | 72" long, #26 AWG per MIL-W-22759/33-26-9                                                                                                                      |                                                                                               |                                                                                           |   |   |  |                                                                                       |
| 16                                                                                                         | - | 72" long, #26 AWG per MIL-W-22759/33-26                                                                                                                        |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                                                                                                            |   | Color Coded per MIL-STD-681, System 1                                                                                                                          |                                                                                               |                                                                                           |   |   |  |  |
| <b>NOTES:</b><br>(Specify when ordering, if necessary.)                                                    |   |                                                                                                                                                                |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                         | - | For every Mil-Spec P/N, ITT has one corresponding part numbers.<br>Example: ITT P/N's MDM01-A9                                                                 |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 2                                                                                                          | - | Tolerance on wire lengths-18", 36" and 72" long,<br>+1.00"/-0.00"<br>.5" and 1.00" + .200"/-.000"                                                              |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                         | - | For space application, connector shell finish must be "N" and wire must be per MIL-W-22759/33-26.                                                              |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| 4                                                                                                          | - | Any deviations to these P/N's will result in assignment of a special P/N, consult factory.                                                                     |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                         | - | No size 100 in plastic type connector.                                                                                                                         |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                         | - | Color coding in accordance with MIL-STD-681, System 1 except the appropriate color code is the individual contact cavity number minus 1 for contact positions. |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
|                         | - | For mounting hardware to Military Specification (sizes 9 to 100) see page 238.                                                                                 |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| <b>SHELL FINISH</b> _____                                                                                  |   |                                                                                                                                                                |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| No letter - for plastic type connector                                                                     |   |                                                                                                                                                                |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| C - Cadmium                                                                                                |   |                                                                                                                                                                |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |
| N - Electroless Nickel  |   |                                                                                                                                                                |                                                                                               |                                                                                           |   |   |                                                                                       |                                                                                       |

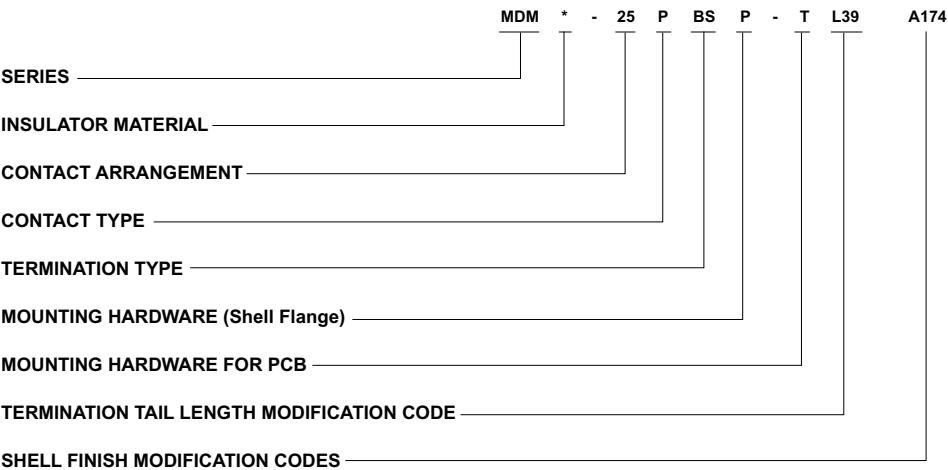
Qualification to slash sheets 10 thru 27 for the PCB connectors will be announced when completed.



MDM-PCB connectors are designed for use with flex circuitry, flat cable and printed circuit boards or multi-layer boards. They use the standard MDM metal shell and provide high density and high reliability in board-to-board, board-to-cable and cable-to-cable applications.

MDM-PCB connectors are available in 8 shell sizes with 9 to 100 contacts. Terminations may be straight (BS) or at 90° (BR, CBR) board thickness. Jackpost mounting for use with locking hardware is also available.

How to Order - MDM-PCB Series

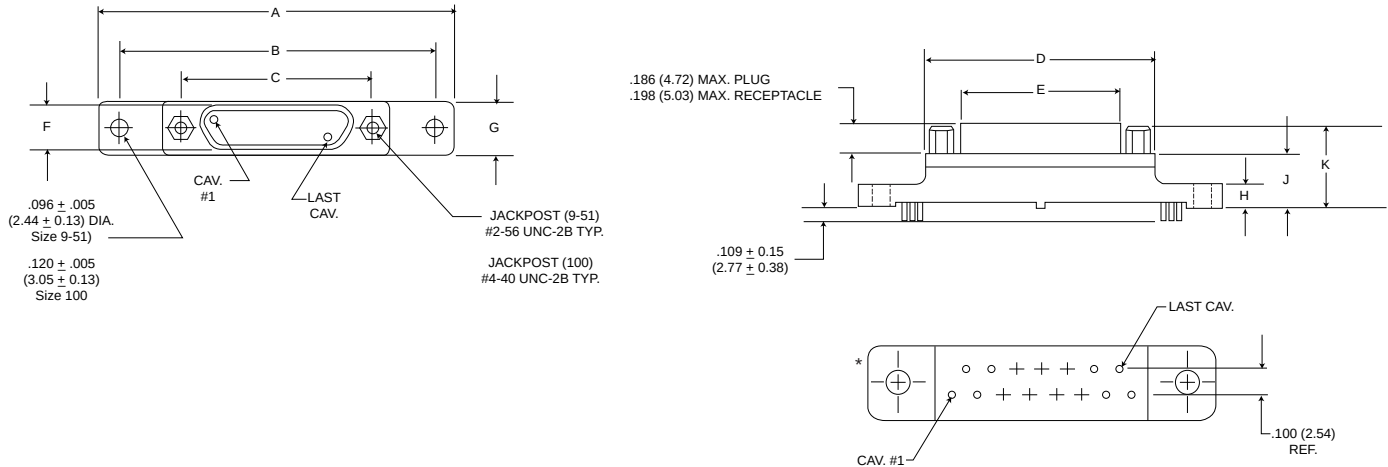


- SERIES**  
MDM - Microm "D" Metal Shell
- INSULATOR MATERIAL**  
Liquid Crystal Polymer (LCP)
- CONTACT ARRANGEMENT**  
9, 15, 21, 25, 31, 37, 51, and 100  
Size 100 not available in "BR"
- CONTACT TYPE**  
P - Pin (Plug)  
S - Socket (Receptacle)
- TERMINATION TYPE**  
BS - Straight PCB Termination  
BR - 90° PCB Termination  
CBR - 90° Narrow Profile PCB Terminations
- MOUNTING HARDWARE (Shell Flange)**  
P - Jackposts  
M7 - Jackposts  
M83513/5-07 (Sizes 9-51)  
M17 - Jackposts  
M83513/5-17 (Size 100)  
No letter - none

- MOUNTING HARDWARE FOR PCB**  
T - Threaded Insert  
#2-56 Thd for Shell Sizes 9 thru 51  
#4-40 Thd for Shell Size 100  
No letter - none
- TERMINATION TAIL LENGTH MODIFICATION CODE**  
None - .109 (2.77) ±.015 (0.38) Standard  
L61 - .125 (3.18)  
L56 - .150 (3.81)  
L57 - .190 (4.83)  
L39 - .250 (6.35)  
L58 - .375 (9.52)
- SHELL FINISH MODIFICATION CODES**  
None - Yellow Chromate/Cadmium over Nickel  
A174 - Electroless Nickel  
A172 - Gold over Nickel  
A141 - Iridite/Alodine  
A30 - Black Anodize  
(For special modification codes, consult factory.)

NOTE: Back molding material - Epoxy Hysol #MG40FS

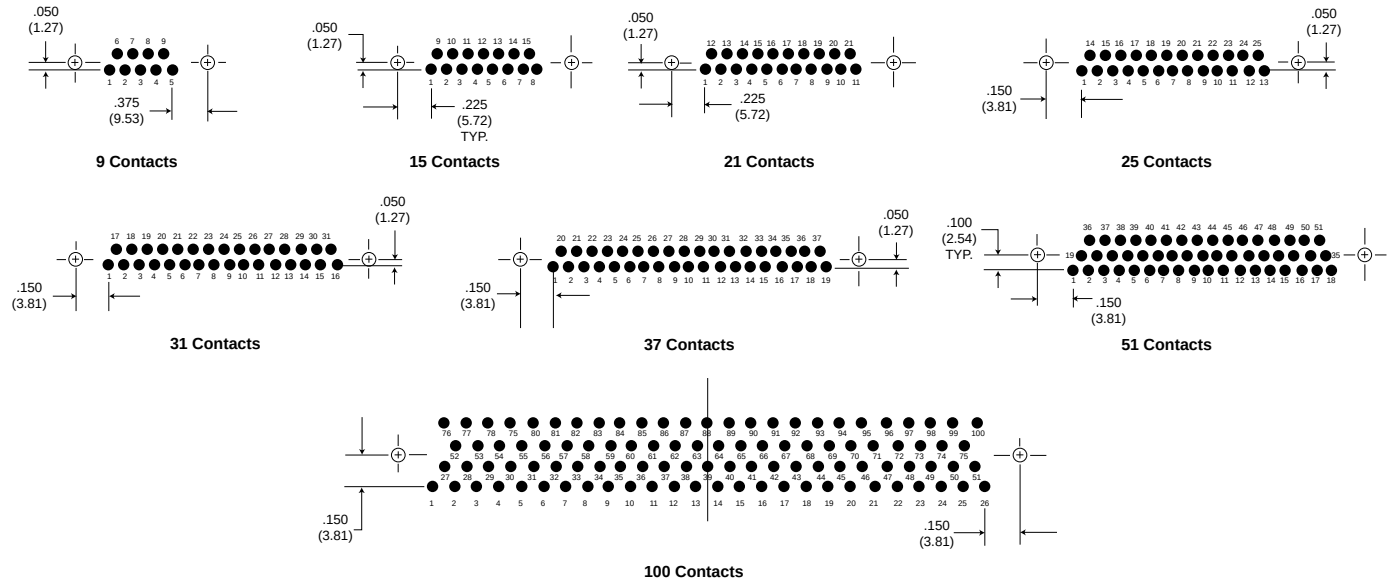
## BS (Board Straight) Series



## PCB Termination Arrangements\* (Viewed from PCB solder side)

Identification number shown for plug connector, use reverse order for socket connector.

NOTE: Dimensions shown are for reference only-consult factory for final design dimensions.



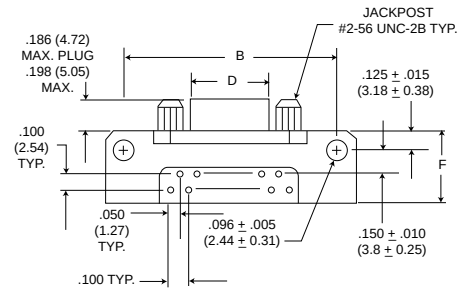
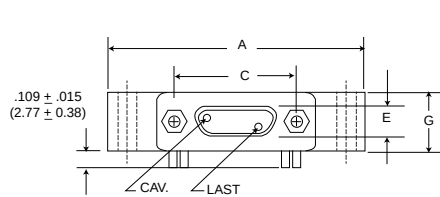
NOTE: Standard lead termination is #24 AWG, solid copper, solder or tin dipped

All Termination Configurations .100 (2.54) x .100 (2.54) Grid Pattern, Offset .050 (1.27)

| Part Number<br>By Shell Size | A<br>Max.     | B<br>±.007 (.018) | C<br>±.005 (.013) | D<br>Max.     | E<br>Max.     | F<br>Max.    | G<br>Max.    | H<br>Max.   | J<br>Max.    | K<br>Max.    |
|------------------------------|---------------|-------------------|-------------------|---------------|---------------|--------------|--------------|-------------|--------------|--------------|
| MDM-9PBS*                    | 1.390 (35.31) | 1.150 (29.21)     | .565 (14.35)      | .785 (19.94)  | .334 (8.48)   | .185 (4.70)  | .308 (7.82)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-9SBS*                    | 1.390 (35.31) | 1.150 (29.21)     | .565 (14.35)      | .785 (19.94)  | .402 (10.21)  | .253 (6.43)  | .308 (7.82)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-15PBS*                   | 1.390 (35.31) | 1.150 (29.21)     | .715 (18.16)      | .935 (23.75)  | .484 (12.29)  | .185 (4.70)  | .308 (7.82)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-15SBS*                   | 1.390 (35.31) | 1.150 (29.21)     | .715 (18.16)      | .935 (23.75)  | .552 (13.97)  | .253 (6.43)  | .308 (7.82)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-21PBS*                   | 1.690 (43.93) | 1.450 (36.83)     | .865 (21.97)      | 1.085 (27.56) | .634 (16.10)  | .185 (4.70)  | .308 (7.82)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-21SBS*                   | 1.690 (43.93) | 1.450 (36.83)     | .865 (21.97)      | 1.085 (27.56) | .702 (17.83)  | .253 (6.43)  | .308 (7.82)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-25PBS                    | 1.740 (44.20) | 1.500 (38.10)     | .965 (24.51)      | 1.185 (30.10) | .734 (18.64)  | .185 (4.70)  | .308 (7.82)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-25SBS*                   | 1.740 (44.20) | 1.500 (38.10)     | .965 (24.51)      | 1.185 (30.10) | .802 (20.37)  | .253 (6.43)  | .308 (7.82)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-31PBS*                   | 2.040 (51.82) | 1.800 (45.72)     | 1.115 (28.32)     | 1.335 (33.91) | .884 (22.45)  | .185 (4.70)  | .308 (7.82)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-31SBS*                   | 2.040 (51.82) | 1.800 (45.72)     | 1.115 (28.32)     | 1.335 (33.91) | .952 (24.18)  | .253 (6.43)  | .308 (7.82)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-37PBS*                   | 2.340 (59.44) | 2.100 (53.34)     | 1.265 (32.13)     | 1.485 (37.72) | 1.034 (26.26) | .185 (4.70)  | .308 (7.82)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-37SBS*                   | 2.340 (59.44) | 2.100 (53.34)     | 1.265 (32.13)     | 1.485 (37.72) | 1.102 (27.99) | .253 (6.43)  | .308 (7.82)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-51PBS*                   | 2.270 (67.66) | 2.000 (50.80)     | 1.215 (30.86)     | 1.435 (36.45) | .984 (24.99)  | .228 (5.79)  | .351 (8.92)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-51SBS*                   | 2.270 (67.66) | 2.000 (50.80)     | 1.215 (30.86)     | 1.435 (36.45) | 1.052 (26.72) | .296 (7.52)  | .351 (8.92)  | .165 (4.19) | .355 (9.02)  | .555 (14.10) |
| MDM-100PBS*                  | 3.070 (77.98) | 2.800 (71.12)     | 1.800 (45.72)     | 2.175 (55.24) | 1.384 (35.15) | .271 (6.88)  | .460 (11.68) | .303 (7.70) | .550 (12.70) | .686 (17.42) |
| MDM-100SBS*                  | 3.070 (77.98) | 2.800 (71.12)     | 1.800 (45.72)     | 2.175 (55.24) | 1.508 (38.30) | .394 (10.01) | .460 (11.68) | .303 (7.70) | .550 (12.70) | .686 (17.75) |

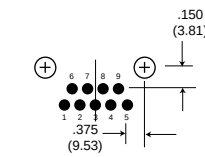
\*For jackpost, add letter "P" or "M" for sizes 9-51, "M1" for size 100.

## BR (Board Right Angle) Series

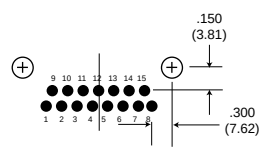


## PCB Termination Arrangements (Viewed from bottom of connector, PCB solder side.)

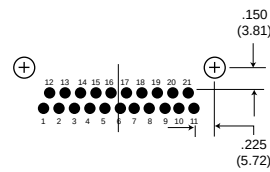
Identification number shown for plug connector, use reverse order for socket connector.



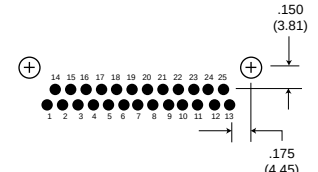
9 Contacts



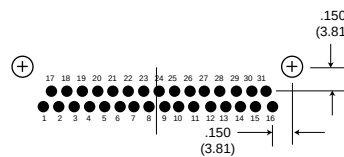
15 Contacts



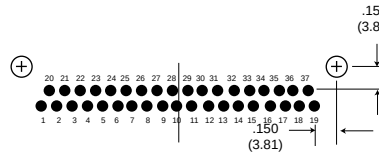
21 Contacts



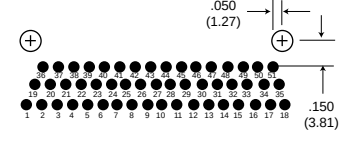
25 Contacts



31 Contacts



37 Contacts



51 Contacts

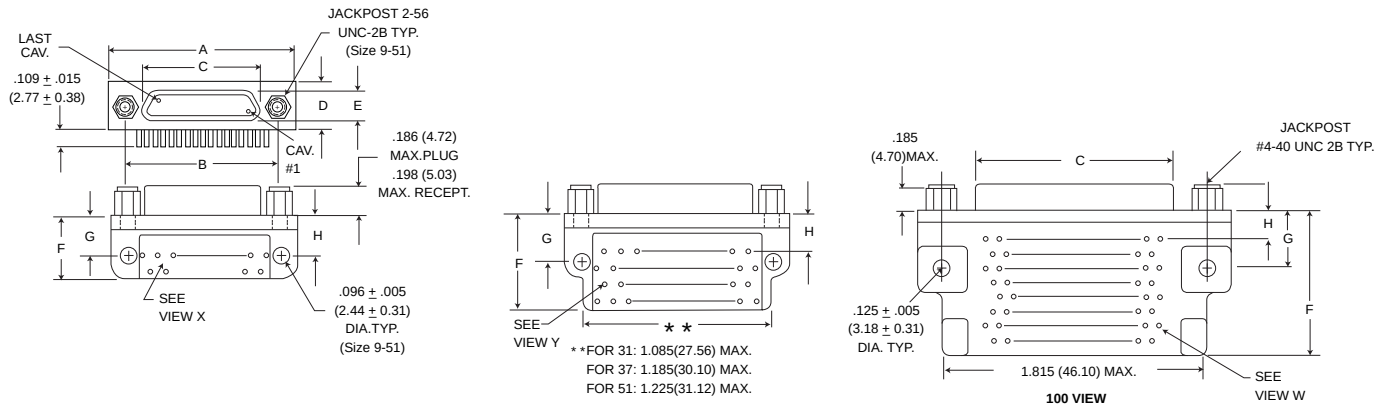
NOTE: Standard lead termination is #24 AWG, gold plated, solid copper, solder or tin dripped.

All Termination Configurations .100 (2.54) x .100 (2.54) Grid Pattern, Offset .050 (1.27).

| Part Number<br>By Shell Size | A<br>Max.     | B<br>± .007 (.018) | C<br>± .005 (.013) | D<br>Max.     | E<br>Max.   | F<br>Max.    | G<br>Max.   |
|------------------------------|---------------|--------------------|--------------------|---------------|-------------|--------------|-------------|
| MDM-9PBR*                    | 1.390 (35.31) | 1.150 (29.21)      | .565 (14.35)       | .334 (8.48)   | .185 (4.70) | .455 (11.56) | .308 (7.82) |
| MDM-9SBR*                    | 1.390 (35.31) | 1.150 (29.21)      | .565 (14.35)       | .402 (10.21)  | .253 (6.43) | .455 (11.56) | .308 (7.82) |
| MDM-15PBR*                   | 1.540 (39.12) | 1.300 (33.02)      | .715 (18.16)       | .484 (12.29)  | .185 (4.70) | .455 (11.56) | .308 (7.82) |
| MDM-15SBR*                   | 1.540 (39.12) | 1.300 (33.02)      | .715 (18.16)       | .552 (13.97)  | .253 (6.43) | .455 (11.56) | .308 (7.82) |
| MDM-21PBR*                   | 1.690 (42.93) | 1.450 (36.83)      | .865 (21.97)       | .634 (16.10)  | .185 (4.70) | .455 (11.56) | .308 (7.82) |
| MDM-21SBR*                   | 1.690 (42.93) | 1.450 (36.83)      | .865 (21.97)       | .702 (17.83)  | .253 (6.43) | .455 (11.56) | .308 (7.82) |
| MDM-25PBR*                   | 1.790 (45.47) | 1.550 (39.37)      | .965 (24.51)       | .734 (18.64)  | .185 (4.70) | .455 (11.56) | .308 (7.82) |
| MDM-25SBR*                   | 1.790 (45.47) | 1.550 (39.37)      | .965 (24.51)       | .802 (20.37)  | .253 (6.43) | .455 (11.56) | .308 (7.82) |
| MDM-31PBR*                   | 2.040 (51.82) | 1.800 (45.72)      | 1.115 (28.32)      | .884 (22.45)  | .185 (4.70) | .455 (11.56) | .308 (7.82) |
| MDM-31SBR*                   | 2.040 (51.82) | 1.800 (45.72)      | 1.115 (28.32)      | .952 (24.18)  | .253 (6.43) | .455 (11.56) | .308 (7.82) |
| MDM-37PBR*                   | 2.340 (59.44) | 2.100 (53.34)      | 1.265 (32.13)      | 1.034 (26.26) | .185 (4.70) | .455 (11.56) | .308 (7.82) |
| MDM-37SBR*                   | 2.340 (59.44) | 2.100 (53.34)      | 1.265 (32.13)      | 1.102 (27.99) | .253 (6.43) | .455 (11.56) | .308 (7.82) |
| MDM-51PBR*                   | 1.875 (47.63) | 1.600 (40.64)      | 1.215 (30.86)      | .984 (24.99)  | .228 (5.79) | .565 (14.35) | .351 (8.92) |
| MDM-51SBR*                   | 1.875 (47.63) | 1.600 (40.64)      | 1.215 (30.86)      | 1.052 (26.72) | .296 (7.52) | .565 (14.35) | .351 (8.92) |

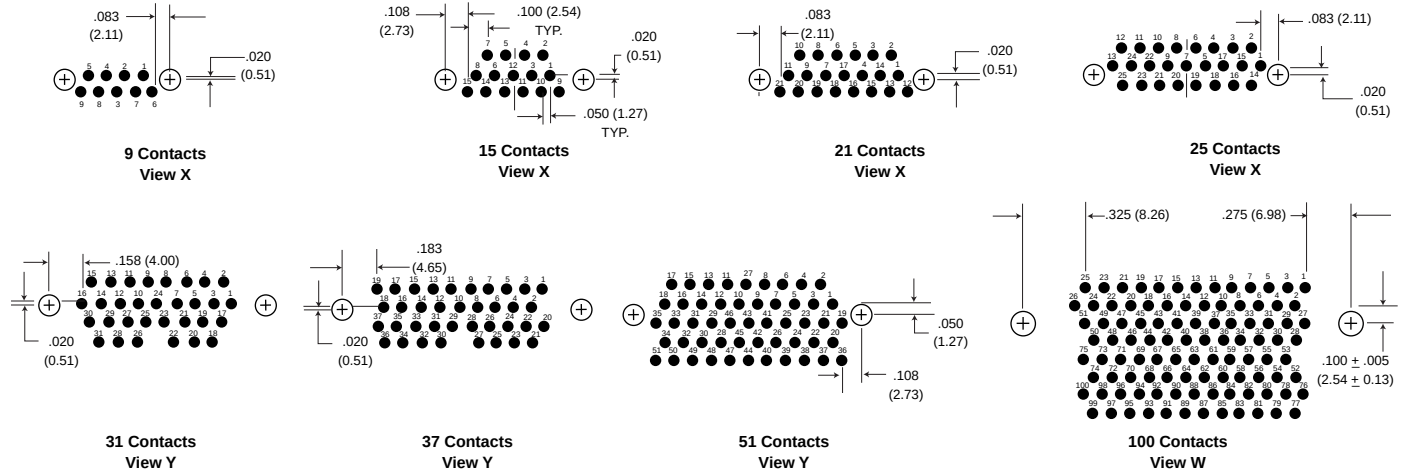
\*For jackpost, add letter "P" or "M7" for sizes 9-51, "M17" for size 100.

## CBR (Condensed Board Right Angle) Series



## PCB Termination Arrangements (Viewed from bottom of connector, PCB solder side.)

Identification number shown for plug connector, use reverse order for socket connector.

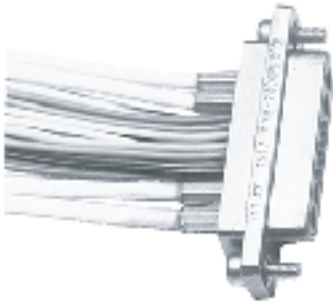


All Termination Configurations .100 (2.54) x .100 (2.54) Grid Pattern, Offset .050 (1.27).

NOTE: Standard lead termination is #24 AWG, solid copper, solder or tin dripped.

| Part Number<br>By Shell Size | A<br>Max.     | B<br>± .005 (.013) | C<br>Max.     | D<br>Max.    | E<br>Max.    | F<br>Max.     | G<br>± .010 (.025) | H<br>± .010 (.025) |
|------------------------------|---------------|--------------------|---------------|--------------|--------------|---------------|--------------------|--------------------|
| MDM-9PCBR*                   | .785 (19.94)  | .565 (14.35)       | .334 (8.48)   | .308 (7.82)  | .185 (4.70)  | .420 (10.67)  | .250 (6.35)        | .230 (5.81)        |
| MDM-9SCBR*                   | .785 (19.94)  | .565 (14.35)       | .402 (10.21)  | .308 (7.82)  | .253 (6.43)  | .420 (10.67)  | .250 (6.35)        | .230 (5.81)        |
| MDM-15PCBR*                  | .935 (23.75)  | .715 (18.16)       | .484 (12.29)  | .308 (7.82)  | .185 (4.70)  | .420 (10.67)  | .250 (6.35)        | .130 (3.30)        |
| MDM-15SCBR*                  | .935 (23.75)  | .715 (18.16)       | .552 (13.97)  | .308 (7.82)  | .253 (6.43)  | .420 (10.67)  | .250 (6.35)        | .130 (3.30)        |
| MDM-21PCBR*                  | 1.085 (27.56) | .865 (21.97)       | .634 (16.10)  | .308 (7.82)  | .185 (4.70)  | .420 (10.67)  | .250 (6.35)        | .130 (3.30)        |
| MDM-21SCBR*                  | 1.085 (27.56) | .865 (21.97)       | .702 (17.83)  | .308 (7.82)  | .253 (6.43)  | .420 (10.67)  | .250 (6.35)        | .130 (3.30)        |
| MDM-25PCBR*                  | 1.185 (30.10) | .965 (24.51)       | .734 (18.64)  | .308 (7.82)  | .184 (4.70)  | .420 (10.67)  | .250 (6.35)        | .130 (3.30)        |
| MDM-25SCBR*                  | 1.185 (30.10) | .965 (24.51)       | .802 (20.37)  | .308 (7.82)  | .253 (6.43)  | .420 (10.67)  | .250 (6.35)        | .130 (3.30)        |
| MDM-31PCBR*                  | 1.335 (33.91) | 1.115 (28.32)      | .884 (22.45)  | .308 (7.82)  | .185 (4.70)  | .520 (13.21)  | .250 (6.35)        | .130 (3.30)        |
| MDM-31SCBR*                  | 1.335 (33.91) | 1.115 (28.32)      | .952 (24.18)  | .308 (7.82)  | .253 (6.43)  | .520 (13.21)  | .250 (6.35)        | .130 (3.30)        |
| MDM-37PCBR*                  | 1.485 (37.72) | 1.265 (32.13)      | 1.034 (26.26) | .308 (7.82)  | .185 (4.70)  | .520 (13.21)  | .250 (6.35)        | .130 (3.30)        |
| MDM-37SCBR*                  | 1.485 (37.72) | 1.265 (32.13)      | 1.102 (27.99) | .308 (7.82)  | .253 (6.43)  | .520 (13.21)  | .250 (6.35)        | .130 (3.30)        |
| MDM-51PCBR*                  | 1.435 (36.45) | 1.215 (30.86)      | .984 (24.99)  | .351 (8.92)  | .228 (5.79)  | .650 (16.15)  | .300 (7.62)        | .150 (3.81)        |
| MDM-51SCBR*                  | 1.435 (36.45) | 1.215 (30.86)      | 1.052 (26.72) | .351 (8.92)  | .296 (7.52)  | .650 (16.15)  | .300 (7.62)        | .150 (3.81)        |
| MDM-100PCBR*                 | 2.170 (55.12) | 1.800 (45.72)      | 1.384 (35.15) | .394 (10.01) | .271 (6.88)  | 1.000 (25.40) | .400 (10.16)       | .200 (5.08)        |
| MDM-100SCBR*                 | 2.170 (55.12) | 1.800 (45.72)      | 1.508 (38.10) | .394 (10.01) | .394 (10.01) | 1.000 (25.40) | .400 (10.16)       | .200 (5.08)        |

\*For jackpost, add letter "P" or "M7" for sizes 9-51, "M17" for size 100.



## MDM Coaxial

The MDM Metal Shell Connectors have been tooled in several coaxial layouts and offer the versatility of combining coaxial and signal lines in the same connector. Any modifications to these layouts or new requirements, please consult the factory. For ordering information see page 232. For contact layouts see page 233. Standard coax is RG178 white.

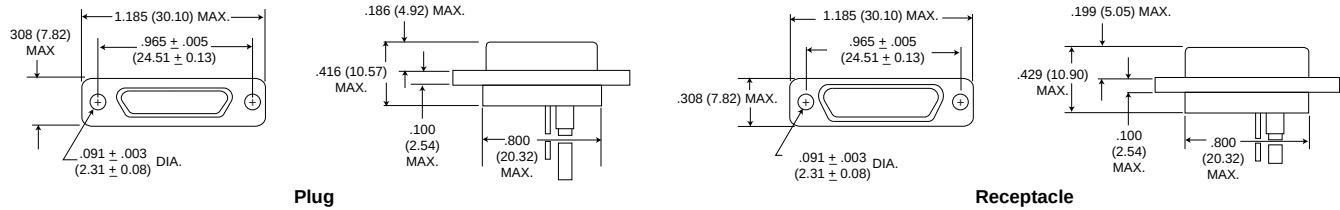
## MDM Power

The same insulator that is used with coaxial contacts is available with power contacts. This offers the versatility of combining power and signal lines in the same connector.

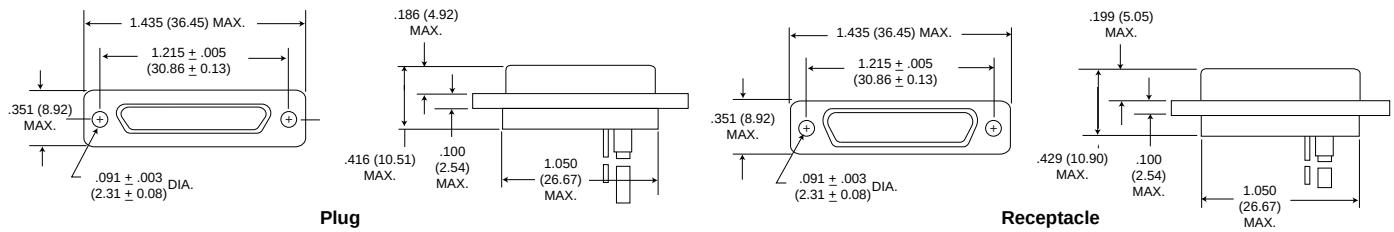
## MDM Coaxial/Power

Power and coaxial contacts can be interchanged as desired. Power contacts are rated at 13 amps, 24V rms, AWG #16 stranded.

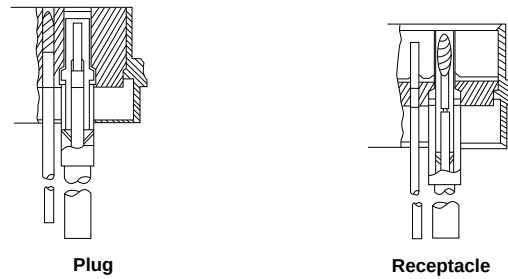
### 7C2/7P2



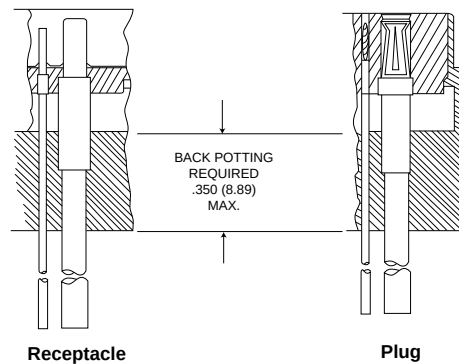
### 24C4/24P4



## Coaxial Contacts



## Power Contacts



**Microminiature Rectangular Connectors with MICRO-Pin Contacts on .050 (1.27) centers.**

MICRO-D microminiature rack/panel connectors are used in applications requiring highly reliable, extremely small, lightweight connectors.

These connectors are available in 2 insulator materials, 2 mounting variations, 7 shell sizes accommodating from 9 to 51 contacts and a special arrangement of 5 micro contacts and 2 coaxials. The insulator materials listed give the MICRO-D connector wide versatility in most applications required by industry.

ITT Cannon can also terminate a wide variety of stranded or solid wire directly to MICRO-D contacts, which is often desirable in high density arrangements.

MICRO-D connectors can also be custom harnessed to meet any customer requirement of single or multiple connectors. Pigtail lead and harness description must be given by the customer. A typical description would be: .5" #25 AWG, gold plated copper leads or 18" of #26 yellow, Teflon-insulated, Type E wire. Shown below are various methods of termination. Consult the factory for any routine or complex harnessing of MICRO-D connectors.

- Glass-filled diallyl phthalate-a thermoset material used in high temperature applications that is immune to cleaning solvents. It also has excellent dielectric properties. Temperature range: -65°F to +300°F (-55°C to +149°C).

- Glass-filled polyester-a thermoplastic that is not affected by cleaning solvents and exhibits excellent dielectric properties. Temperature range: -55°F to +257°F (-65°C to +125°C).

**How to Order**

PCB ordering information - page 242

|                                 |      |    |   |   |   |     |   |
|---------------------------------|------|----|---|---|---|-----|---|
|                                 | MD** | 1- | 9 | P | H | 001 | P |
| SERIES-INSULATOR STYLE-MATERIAL |      |    |   |   |   |     |   |
| CONTACT SPACING                 |      |    |   |   |   |     |   |
| CONTACT ARRANGEMENT             |      |    |   |   |   |     |   |
| CONTACT TYPE                    |      |    |   |   |   |     |   |
| TERMINATION TYPE                |      |    |   |   |   |     |   |
| TERMINATION CODE                |      |    |   |   |   |     |   |
| LOCKING HARDWARE                |      |    |   |   |   |     |   |

**SERIES-INSULATOR STYLE-MATERIAL**

MD - Clip mounting -Diallyl phthalate  
 MDB - Screw mounting-Diallyl phthalate  
 MDV - Clip mounting-Polyester  
 MDVB - Screw mounting-Polyester

**CONTACT SPACING**

1 - .050 (1.27) centers

**CONTACT ARRANGEMENT**

9-15-21-25-31\*-37-51. See page 233.

**CONTACT TYPE**

P - Pin  
 S - Socket

**TERMINATION TYPE**

H - Insulated solid or stranded wire  
 L - Uninsulated solid wire  
 S - Solder pot to accept #26 AWG max. harness wire.

**TERMINATION CODE\*\***

(H) 001 - 18", 7/34 strand, #26 AWG, MIL-W-16878/4, Type E Teflon, Yellow.  
 (H) 003 - 18", 7/34 strand, #26 AWG, MIL-W-16878/4, Type E Teflon, color coded to MIL-STD-681 System I.  
 (L) 1 - 1/2" uninsulated solid #25 AWG gold plated copper.  
 (L) 2 - 1" uninsulated solid #25 AWG gold plated copper.

**LOCKING HARDWARE (SCREW MOUNTING ONLY)**

P - Jackpost  
 K - Jackscrew-standard  
 L - Jackscrew-low profile  
 F - Float mount  
 M - Military specification hardware, see page 237.  
 No designator - No hardware - standard mounting  
 .091 (2.31) hole diameter

\* Not available in clip mounting.

\*\* See table below for additional codes.

**Standard Wire Termination Codes**

For lengths not shown, consult factory for proper modification code. All wire lengths are minimum.

**Harness Type (H)**

#26 AWG per MIL-W-16878 Type E Teflon, stranded.

| Length       | All Yellow | Color Coded* |
|--------------|------------|--------------|
| 3 (76.2)     | H020       | H027         |
| 6 (152.4)    | H019       | H016         |
| 8 (203.2)    | H026       | H034         |
| 10 (254.0)   | H029       | H025         |
| 12 (304.8)   | H028       | H002         |
| 18 (457.2)   | H001       | H003         |
| 20 (508.0)   | H038       | H023         |
| 24 (609.6)   | H009       | H004         |
| 30 (762.0)   | H010       | H005         |
| 36 (914.4)   | H011       | H006         |
| 48 (1219.2)  | H013       | H048         |
| 72 (1828.8)  | H017       | H046         |
| 120 (3048.0) | H042       | H041         |

\* Cavity #1 black

**Solid Uninsulated Type (L)**

#25 AWG Gold Plated Copper

| Termination Code | Length        |
|------------------|---------------|
| L61              | .125 (3.18)   |
| L56              | .150 (3.81)   |
| L57              | .190 (4.83)   |
| L39              | .250 (6.35)   |
| L58              | .375 (9.52)   |
| L1               | .500 (12.70)  |
| L14              | .750 (19.05)  |
| L2               | 1.000 (25.40) |
| L7               | 1.500 (38.10) |
| L6               | 2.000 (50.80) |
| L16              | 2.500 (63.50) |
| L10              | 3.000 (76.20) |