

## **Film Capacitors**

Metallized Polypropylene Film Capacitors (MKP)

Series/Type: B32794 ... B32798

Date: February 2010

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#### MKP AC filtering

**Preliminary Data** 

#### **Typical applications**

 Output AC filtering for power converters UPS, solar inverters, motor drives

#### Climatic

- Max. operating temperature: 105 °C
- Climatic category (IEC 60068-1): 40/85/56

#### Construction

- Dielectric: Polypropylene (PP)
- Plastic case (UL 94 V-0)
- Epoxy resin sealing (UL 94 V-0)

#### **Features**

- Optimized AC voltage performance
- High ripple current/frequency capability
- Small dimensions
- For PCB mounting

#### **Terminals**

- Parallel wire leads, lead-free tinned
- 2-pin and 4-pin versions
- Standard lead lengths: 6 -1 mm
- Special lead lengths available on request

#### Marking

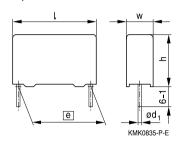
Manufacturer's logo, date code, rated capacitance (coded), capacitance tolerance (code letter), rated AC voltage

#### **Delivery mode**

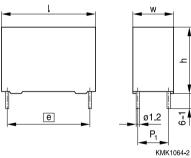
Bulk (untaped, lead length 6-1 mm)

#### **Dimensional drawings**

2-pin version



#### 4-pin version



### Dimensions in mm

Version	Lead spacing e ±0.4	Lead diameter d <sub>1</sub>	Туре
2-pin	27.5	0.8	B32794D
2-pin	37.5	1.0	B32796E
4-pin	37.5	1.2	B32796G
4-pin	52.5	1.2	B32798G



## MKP AC filtering



## **Preliminary Data**

## Overview of available types

Lead spacing	27.5 r	mm			37.5 mm				52.5 mm			
Туре	B327				B327				B32798			
Page	4			5				6				
V <sub>RMS</sub> (V AC)	250	300	350	400	250	300	350	400	250	300	350	400
C <sub>R</sub> (μF)												
0.82												
1.2												
1.5												
2.0												
2.2												
2.5												
3.3												
3.5												
4.0												
5.0												
6.3												
7.5												
8.0												
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34												
35												
40												
45												
55												
75												





## B32794

#### MKP AC filtering

**Preliminary Data** 

## Ordering codes and packing units (lead spacing 27.5 mm)

$V_{RMS}$	$V_R$	C <sub>R</sub>	Max. dimensions	P <sub>1</sub>	Ordering code	I <sub>RMS</sub>	ESL	ESR	Untaped
			$w \times h \times I$		(composition see	60 °C		10 kHz	·
					below)	10 kHz			pcs./
V AC	V DC	μF	mm	mm		Α	nΗ	mΩ	MOQ
250	630	2.5	$11.0 \times 19.0 \times 31.5$	_	B32794D2255+000	4	24	14.1	2352
		4.0	$11.0 \times 21.0 \times 31.5$	_	B32794D2405+000	6	25	9.1	2352
		6.3	$15.0\times24.5\times31.5$	_	B32794D2635+000	8	26	6.1	1680
		10	$16.0 \times 32.0 \times 31.5$	_	B32794D2106+000	11	27	4.2	1064
		15	$22.0\times36.5\times31.5$	_	B32794D2156+000	13	28	3.1	784
300	700	2.0	$11.0 \times 19.0 \times 31.5$	_	B32794D3205+000	4	24	15.6	2352
		3.3	$13.5\times23.0\times31.5$	_	B32794D3335+000	6	25	9.7	1932
		5.0	$14.0\times24.5\times31.5$	_	B32794D3505+000	7	26	6.7	1848
		8.0	$18.0\times33.0\times31.5$	_	B32794D3805+000	9	27	4.6	952
		12	$22.0\times36.5\times31.5$	_	B32794D3126+000	11	28	3.5	784
350	875	1.2	$11.0 \times 19.0 \times 31.5$	_	B32794D8125+000	3	24	21.2	2352
		2.2	$12.5 \times 21.5 \times 31.5$	_	B32794D8225+000	5	25	11.9	2100
		3.3	$15.0\times24.5\times31.5$	_	B32794D8335+000	7	26	8.2	1680
		5.0	$18.0\times33.0\times31.5$	_	B32794D8505+000	9	27	5.8	952
		7.5	$22.0\times36.5\times31.5$	_	B32794D8755+000	12	28	4.5	784
400	1050	0.82	$11.0 \times 19.0 \times 31.5$	_	B32794D4824+000	3	24	26.5	2352
		1.5	$13.5\times23.0\times31.5$	_	B32794D4155+000	4	25	14.8	1932
		2.2	$14.0\times24.5\times31.5$	_	B32794D4225+000	6	26	10.4	1848
		3.5	$18.0\times33.0\times31.5$	_	B32794D4355+000	8	27	6.9	952
-		5.0	$22.0\times36.5\times31.5$	_	B32794D4505+000	11	28	5.5	784

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Further E series and intermediate capacitance values on request.

#### Composition of ordering code

+ = Capacitance tolerance code:

 $K = \pm 10\%$ 

 $J = \pm 5\%$ 



B32796

#### MKP AC filtering



**Preliminary Data** 

## Ordering codes and packing units (lead spacing 37.5 mm)

V <sub>RMS</sub> V <sub>R</sub> C <sub>R</sub> Max. dimensions w x h x l         P <sub>1</sub> bright (composition see below)         In kHz bright (composition see below)         ESL ESR 10 kHz bright (composition see below)         LESR 10 kHz bright (composition see below)         LEST 10 kHz bright (composition see bright (composition see below)         LEST 10 kHz bright (composition see bright (comp	1/	W	_	May dimensions	Ъ	Ordering ands	l .	ECI	ECD	<del></del>
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$V_{RMS}$	$V_R$	C <sub>R</sub>	Max. dimensions	P <sub>1</sub>	Ordering code	I <sub>RMS</sub>	ESL		Untaped
V AC         V DC         μF         mm         mm         A         nH         mΩ         MOQ           250         630         22         20.0 × 39.5 × 42.0         –         B32796G2226+000         14         30         3.2         640           25         28.0 × 37.0 × 42.0         –         B32796E2226+000         17         30         2.9         440           40         30.0 × 45.0 × 42.0         –         B32796E2226+000         16         30         2.9         440           40         30.0 × 45.0 × 42.0         –         B32796E2266+000         16         30         2.9         440           40         30.0 × 45.0 × 42.0         –         B32796E2266+000         16         30         2.9         440           30.0 × 45.0 × 42.0         –         B32796E2406+000         21         33         2.3         400           45         33.0 × 48.0 × 42.5         20.3         B32796E3266+000         23         33         1.9         192           300         700         16         20.0 × 39.5 × 42.0         10.2         B32796E3166+000         13         30         3.9         640           20         28.0 × 37.0 × 42.0         –         B3				WXIIXI		•			IU KHZ	
250 630 22 20.0 × 39.5 × 42.0 10.2 B32796G2226+000 15 30 3.2 640 22 20.0 × 39.5 × 42.0 - B32796E2226+000 14 30 3.2 640 25 28.0 × 37.0 × 42.0 - B32796E2256+000 17 30 2.9 440 40 30.0 × 45.0 × 42.0 20.3 B32796G2460+000 21 33 2.3 400 45 33.0 × 48.0 × 42.5 20.3 B32796G2460+000 21 33 2.3 400 45 33.0 × 45.0 × 42.0 - B32796E2406+000 20 33 2.3 400 45 33.0 × 45.0 × 42.0 - B32796E2406+000 20 33 2.3 400 20 28.0 × 37.0 × 42.0 - B32796E3466+000 21 33 2.3 400 20 28.0 × 37.0 × 42.0 - B32796E3466+000 14 30 3.9 640 20 28.0 × 37.0 × 42.0 - B32796E3166+000 15 30 3.1 440 20 28.0 × 37.0 × 42.0 - B32796E3206+000 15 30 3.1 440 30 3.0 × 45.0 × 42.0 - B32796E3306+000 14 30 3.1 440 30 3.0 × 45.0 × 42.0 - B32796E3306+000 19 33 2.2 400 34 33.0 × 48.0 × 42.5 20.3 B32796E3306+000 19 33 2.2 400 34 33.0 × 45.0 × 42.0 - B32796E3306+000 19 33 2.2 400 34 33.0 × 48.0 × 42.5 20.3 B32796E3306+000 12 30 4.9 640 14 28.0 × 37.0 × 42.0 - B32796E3306+000 11 30 4.9 640 14 28.0 × 37.0 × 42.0 - B32796E3166+000 11 30 4.9 640 14 28.0 × 37.0 × 42.0 - B32796E8106+000 11 30 4.9 640 14 28.0 × 37.0 × 42.0 - B32796E8106+000 15 30 3.6 440 15 30.0 × 45.0 × 42.0 - B32796E8166+000 15 30 3.6 440 15 30.0 × 45.0 × 42.0 - B32796E8166+000 15 30 3.6 440 15 30.0 × 45.0 × 42.0 - B32796E8166+000 15 30 3.6 640 20 30.0 × 45.0 × 42.0 20.3 B32796G8166+000 15 30 3.6 640 20 30.0 × 45.0 × 42.0 20.3 B32796G8166+000 15 30 3.6 640 20 30.0 × 45.0 × 42.0 20.3 B32796G8166+000 15 30 3.6 640 20 30.0 × 45.0 × 42.0 20.3 B32796G8166+000 15 30 3.6 640 20 30.0 × 45.0 × 42.0 20.3 B32796G8166+000 15 30 3.6 640 20 30.0 × 45.0 × 42.0 20.3 B32796G8166+000 15 30 3.6 640 20 30.0 × 45.0 × 42.0 20.3 B32796G8166+000 16 30 3.5 640 20 30.0 × 45.0 × 42.0 20.3 B32796G8166+000 17 30 5.5 640 20 30.0 × 45.0 × 42.0 20.3 B32796G8166+000 17 30 5.5 640 20 30.0 × 45.0 × 42.0 20.3 B32796G8166+000 17 30 5.5 640 20 30.0 × 45.0 × 42.0 20.3 B32796G8166+000 17 30 5.5 640 20 30.0 × 45.0 × 42.0 20.3 B32796G4106+000 17 30 5.5 640 20 30.0 × 45.0 × 42.0 20.3 B32796G4106+000 17 30 5.5 640 20 5.5 640 20 5.5 640 20 5.5 640 20 5.5 64	V/ AC	V DC			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	below)		ml I	<b>~</b> 0	
22			•							
25	250	630			10.2					
25					_				_	
40         30.0 × 45.0 × 42.0         20.3         B32796G2406+000         21         33         2.3         400           40         30.0 × 45.0 × 42.0         -         B32796E2406+000         20         33         2.3         400           45         33.0 × 48.0 × 42.5         20.3         B32796G2456+000         23         33         1.9         192           300         700         16         20.0 × 39.5 × 42.0         -         B32796G3166+000         14         30         3.9         640           20         28.0 × 37.0 × 42.0         -         B32796G3206+000         15         30         3.1         440           30         30.0 × 45.0 × 42.0         -         B32796E3206+000         14         30         3.1         440           30         30.0 × 45.0 × 42.0         -         B32796E3306+000         19         33         2.2         400           34         33.0 × 48.0 × 42.0         -         B32796E3306+000         18         33         2.2         400           350         875         10         20.0 × 39.5 × 42.0         10.2         B32796G8106+000         12         30         4.9         640           10         20.0 × 39.5 × 42.0			_		_				-	-
40							-		_	
45   33.0 × 48.0 × 42.5   20.3   B32796G2456+000   23   33   1.9   192			-		20.3				_	
300				$30.0 \times 45.0 \times 42.0$	_	B32796E2406+000	-			
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			45	$33.0\times48.0\times42.5$	20.3	B32796G2456+000	23	33	1.9	192
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	300	700								
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			16	$20.0 \times 39.5 \times 42.0$	_	B32796E3166+000	13	30	3.9	640
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			20	$28.0 \times 37.0 \times 42.0$	10.2	B32796G3206+000	15	30	3.1	440
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			20	$28.0 \times 37.0 \times 42.0$	_	B32796E3206+000	14	30	3.1	440
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			30	$30.0 \times 45.0 \times 42.0$	20.3	B32796G3306+000	19	33	2.2	400
350			30	$30.0 \times 45.0 \times 42.0$	_	B32796E3306+000	18	33	2.2	400
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			34	$33.0\times48.0\times42.5$	20.3	B32796E3346+000	20	33	1.9	192
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	350	875	10	$20.0\times39.5\times42.0$	10.2	B32796G8106+000	12	30	4.9	640
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			10	$20.0 \times 39.5 \times 42.0$	_	B32796E8106+000	11	30	4.9	640
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			14	$28.0 \times 37.0 \times 42.0$	10.2	B32796G8146+000	15	30	3.6	440
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			14	$28.0 \times 37.0 \times 42.0$	_	B32796E8146+000	14	30	3.6	440
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			15	$30.0 \times 45.0 \times 42.0$	20.3	B32796G8156+000	15	30	3.0	400
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			20	$30.0 \times 45.0 \times 42.0$	20.3	B32796G8206+000	19	30	2.6	400
400     1050     7.5     20.0 × 39.5 × 42.0     10.2     B32796G4755+000     11     30     5.5     640       7.5     20.0 × 39.5 × 42.0     -     B32796E4755+000     10     30     5.5     640       10     28.0 × 37.0 × 42.0     -     B32796G4106+000     14     30     4.5     440       13     30.0 × 45.0 × 42.0     -     B32796G4136+000     17     33     3.5     400       13     30.0 × 45.0 × 42.0     -     B32796E4136+000     16     33     3.5     400			20	$30.0 \times 45.0 \times 42.0$	_	B32796E8206+000	18	30	2.6	400
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$			24	$33.0 \times 48.0 \times 42.5$	20.3	B32796G8246+000	20	30	2.5	192
10	400	1050	7.5	$20.0 \times 39.5 \times 42.0$	10.2	B32796G4755+000	11	30	5.5	640
10			7.5	$20.0 \times 39.5 \times 42.0$	_	B32796E4755+000	10	30	5.5	640
13   30.0 × 45.0 × 42.0   20.3   B32796G4136+000   17   33   3.5   400   13   30.0 × 45.0 × 42.0   -   B32796E4136+000   16   33   3.5   400			10	$28.0 \times 37.0 \times 42.0$	10.2	B32796G4106+000	14	30	4.5	440
13   30.0 × 45.0 × 42.0   -   B32796E4136+000   16   33   3.5   400			10	$28.0 \times 37.0 \times 42.0$	_	B32796E4106+000	13	30	4.5	440
			13	$30.0 \times 45.0 \times 42.0$	20.3	B32796G4136+000	17	33	3.5	400
16 33.0 × 48.0 × 42.5 20.3 B32796G4166+000 18 33 3.5 192			13	$30.0 \times 45.0 \times 42.0$	_	B32796E4136+000	16	33	3.5	400
			16	$33.0 \times 48.0 \times 42.5$	20.3	B32796G4166+000	18	33	3.5	192

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Further E series and intermediate capacitance values on request.

#### Composition of ordering code

+ = Capacitance tolerance code:

 $K = \pm 10\%$ 

 $J = \pm 5\%$ 





## B32798

#### MKP AC filtering

**Preliminary Data** 

## Ordering codes and packing units (lead spacing 52.5 mm)

$V_{RMS}$	$V_R$	$C_R$	Max. dimensions	P <sub>1</sub>	Ordering code	I <sub>RMS</sub>	ESL	ESR	Untaped
			$w \times h \times I$		(composition see	60 °C		10 kHz	·
					below)	10 kHz			pcs./
V AC	V DC	μF	mm	mm		Α	nΗ	mΩ	MOQ
250	630	55	$30.0\times45.0\times57.5$	20.3	B32798G2556+000	21	35	2.7	280
		75	$35.0\times50.0\times57.5$	20.3	B32798G2756+000	25	38	2.1	108
300	700	40	$30.0\times45.0\times57.5$	20.3	B32798G3406+000	19	35	3.2	280
		55	$35.0\times50.0\times57.5$	20.3	B32798G3556+000	24	38	2.5	108
350	875	26	$30.0\times45.0\times57.5$	20.3	B32798G8266+000	18	35	4.5	280
		30	$35.0 \times 50.0 \times 57.5$	20.3	B32798G8306+000	20	37	4.0	108
		35	$35.0 \times 50.0 \times 57.5$	20.3	B32798G8356+000	22	38	3.0	108
		40	$35.0 \times 50.0 \times 57.5$	20.3	B32798G8406K000	22	38	3.0	108
400	1050	18	$30.0\times45.0\times57.5$	20.3	B32798G4186+000	16	35	4.7	280
		20	$35.0 \times 50.0 \times 57.5$	20.3	B32798G4206+000	17	37	4.5	108
		25	$35.0\times50.0\times57.5$	20.3	B32798G4256+000	20	38	3.5	108

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Further E series and intermediate capacitance values on request.

#### Composition of ordering code

+ = Capacitance tolerance code:

 $K = \pm 10\%$ 

 $J = \pm 5\%$ 



## MKP AC filtering



## **Preliminary Data**

#### **Technical data**

Reference standa	ard: IEC 61071		
Operating temper	rature range (case)	Max. operating temperature, T <sub>op,r</sub>	
		Upper category temperature T <sub>max</sub>	
		Lower category temperature T <sub>min</sub>	–40 °C
		Note: At T > 85 °C de-rating for	
		V <sub>RMS</sub> (V AC) should be 1.5%/°C	
Capacitance drift (-40 °C, -85 °C)	•	2% respect the value measured a	at reference conditions
Insulation Resista		30 000 s	
given as time con		30 000 3	
$\tau = C_R \cdot R_{ins}$ , rel. h			
(minimum as-deli			
Test voltage betw	,	1.5 · V <sub>B</sub> for 10 s	
. co. ronago zom		1.65 · V <sub>R</sub> for 2 s	
DC test voltage to	erminal to case (10 s)	2 · V <sub>RMS</sub> + 1000 V AC (min. 2000	V AC) at 50 Hz
	sible overvoltage for	1.3 · V <sub>RMS</sub>	,
•	eriods (max 1 min/day)	11110	
Maximum peak co	urrent (A)	$I_{P,max} = C_R - \frac{dV}{dt}$	
Damp heat test		56 days/40 °C/93% relative humi	dity
Limit values after	damp heat test	Capacitance change   $\Delta$ C/C	≤ 5%
		Dissipation factor change $\Delta$ tan $\delta$	i ≤ 1.5 · 10 <sup>-3</sup> (at 1 kHz)
		Insulation resistance R <sub>ins</sub>	≥ 50% of minimum
		ilis	as-delivered values
Change of tempe	rature	In accordance with IEC 60068-2-	14 (Test Nb)
Reliability:	Failure rate $\lambda$	300 fit	,
	Service life t <sub>st</sub>	> 60 000 h at V <sub>RMS</sub>	
		For conversion to other operating	conditions, refer to
		chapter "Reliability" on page 439	
	Failure criteria:		
	Total failure	Short/open circuit	
	Failure due to	Capacitance change   ∆C/C	≥ 10%
	variation of	Dissipation factor change $\Delta$ tan $\delta$	> 4 · upper limit value
	parameters	Insulation resistance R <sub>ins</sub>	< 1500 MΩ
		nis	(C <sub>B</sub> ≤0.33μF)
		or time constant $\tau = C_R \cdot R_{ins}$	$< 500 \text{ s } (C_R > 0.33 \mu\text{F})$





#### MKP AC filtering

**Preliminary Data** 

#### Pulse handling capability

"dV/dt" represents the maximum permissible voltage change per unit of time for non-sinusoidal voltages, expressed in V/us.

#### Note:

The values of dV/dt provided below must not be exceeded in order to avoid damaging the capacitor.

Lead spacing	27.5 mm				37.5 mm			52.5 mm				
Туре	B32794 B32796 B327			B32796				798				
V <sub>RMS</sub> (V AC)	250	300	350	400	250	300	350	400	250	300	350	400
		dV/dt in V/										
	27	31	39	47	19	21	26	32	12	14	18	21

Notes: Please take all additional data not mentioned above from our Data Book 2009



#### MKP AC filtering



**Preliminary Data** 

#### Mounting guidelines

#### 1 Soldering

#### 1.1 Solderability of leads

The solderability of terminal leads is tested to IEC 60068-2-20, test Ta, method 1.

Before a solderability test is carried out, terminals are subjected to accelerated ageing (to IEC 60068-2-2, test Ba: 4 h exposure to dry heat at 155 °C). Since the ageing temperature is far higher than the upper category temperature of the capacitors, the terminal wires should be cut off from the capacitor before the ageing procedure to prevent the solderability being impaired by the products of any capacitor decomposition that might occur.

Solder bath temperature	235 ±5 °C
Soldering time	2.0 ±0.5 s
Immersion depth	2.0 +0/-0.5 mm from capacitor body or seating plane
Evaluation criteria:	
Visual inspection	Wetting of wire surface by new solder ≥90%, free-flowing solder

#### 1.2 Resistance to soldering heat

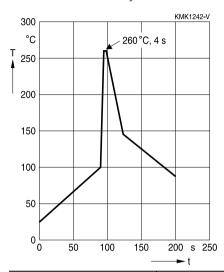
Resistance to soldering heat is tested to IEC 60068-2-20, test Tb, method 1A. Conditions:

Series	S	Solder bath temperature	Soldering time	
MKT	boxed (except 2.5 $\times$ 6.5 $\times$ 7.2 mm)	260 ±5 °C	10 ±1 s	
	coated			
	uncoated (lead spacing > 10 mm)			
MFP				
MKP	(lead spacing > 7.5 mm)			
MKT	boxed (case $2.5 \times 6.5 \times 7.2$ mm)		5 ±1 s	
MKP	(lead spacing ≤ 7.5 mm)		< 4 s	
MKT	uncoated (lead spacing ≤ 10 mm)		recommended soldering	
	insulated (B32559)		profile for MKT uncoated	
			(lead spacing ≤ 10 mm) and	
			insulated (B32559)	





## MKP AC filtering



Immersion depth	2.0 +0/-0.5 mm from capacitor body or seating plane
Shield	Heat-absorbing board, (1.5 $\pm$ 0.5) mm thick, between capacitor body and liquid solder
Evaluation criteria:	
Visual inspection	No visible damage
$\Delta C/C_0$	2% for MKT/MKP/MFP 5% for EMI suppression capacitors
$tan \ \delta$	As specified in sectional specification



#### MKP AC filtering



**Preliminary Data** 

#### 1.3 General notes on soldering

Permissible heat exposure loads on film capacitors are primarily characterized by the upper category temperature  $T_{\text{max}}$ . Long exposure to temperatures above this type-related temperature limit can lead to changes in the plastic dielectric and thus change irreversibly a capacitor's electrical characteristics. For short exposures (as in practical soldering processes) the heat load (and thus the possible effects on a capacitor) will also depend on other factors like:

- Pre-heating temperature and time
- Forced cooling immediately after soldering
- Terminal characteristics: diameter, length, thermal resistance, special configurations (e.g. crimping)
- Height of capacitor above solder bath
- Shadowing by neighboring components
- Additional heating due to heat dissipation by neighboring components
- Use of solder-resist coatings

The overheating associated with some of these factors can usually be reduced by suitable countermeasures. For example, if a pre-heating step cannot be avoided, an additional or reinforced cooling process may possibly have to be included.

EPCOS recommends the following conditions:

- Pre-heating with a maximum temperature of 110 °C
- Temperature inside the capacitor should not exceed the following limits:
  - MKP/MFP 110 °C
  - MKT 160 °C
- When SMD components are used together with leaded ones, the leaded film capacitors should not pass into the SMD adhesive curing oven. The leaded components should be assembled after the SMD curing step.
- Leaded film capacitors are not suitable for reflow soldering.

#### **Uncoated capacitors**

For uncoated MKT capacitors with lead spacings ≤10 mm (B32560/B32561) the following measures are recommended:

- pre-heating to not more than 110 °C in the preheater phase
- rapid cooling after soldering





#### MKP AC filtering

**Preliminary Data** 

#### 2 Cleaning

To determine whether the following solvents, often used to remove flux residues and other substances, are suitable for the capacitors described, refer to the table below:

Type	Ethanol, isopropanol, n-propanol	n-propanol-water mixtures, water with surface tension-reducing tensides (neutral)	Solvent from table A (see next page)	Solvent from table B (see next page)
MKT (uncoated)	Suitable	Unsuitable	In part suitable	Unsuitable
MKT, MKP, MFP (coated/boxed)		Suitable	Suitable	

Even when suitable solvents are used, a reversible change of the electrical characteristics may occur in uncoated capacitors immediately after they are washed. Thus it is always recommended to dry the components (e.g. 4 h at 70 °C) before they are subjected to subsequent electrical testing.

**Table A**Manufacturers' designations for trifluoro-trichloro-ethane-based cleaning solvents (selection)

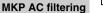
Trifluoro-trichloro- ethane	Mixtures of trifluoro-trichloro-ethane with ethanol and isopropanol	Manufacturer
Freon TF	Freon TE 35; Freon TP 35; Freon TES	Du Pont
Frigen 113 TR	Frigen 113 TR-E; Frigen 113 TR-P; Frigen TR-E 35	Hoechst
Arklone P	Arklone A; Arklone L; Arklone K	ICI
Kaltron 113 MDR	Kaltron 113 MDA; Kaltron 113 MDI; Kaltron 113 MDI 35	Kali-Chemie
Flugene 113	Flugene 113 E; Flugene 113 IPA	Rhone-Progil

#### Table B (worldwide banned substances)

Manufacturers' designations for unsuitable cleaning solvents (selection)

Mixtures of chlorinated hydrocarbons and ketones with fluorated hydrocarbons	Manufacturer
Freon TMC; Freon TA; Freon TC	Du Pont
Arklone E	ICI
Kaltron 113 MDD; Kaltron 113 MDK	Kali-Chemie
Flugene 113 CM	Rhone-Progil







#### **Preliminary Data**

## 3 Embedding of capacitors in finished assemblies

In many applications, finished circuit assemblies are embedded in plastic resins. In this case, both chemical and thermal influences of the embedding ("potting") and curing processes must be taken into account.

Our experience has shown that the following potting materials can be recommended: non-flexible epoxy resins with acid-anhydride hardeners; chemically inert, non-conducting fillers; maximum curing temperature of  $100\,^{\circ}$ C.

#### Caution:

Consult us first if you wish to embed uncoated types!





#### MKP AC filtering

**Preliminary Data** 

#### Cautions and warnings

- Do not exceed the upper category temperature (UCT).
- Do not apply any mechanical stress to the capacitor terminals.
- Avoid any compressive, tensile or flexural stress.
- Do not move the capacitor after it has been soldered to the PC board.
- Do not pick up the PC board by the soldered capacitor.
- Do not place the capacitor on a PC board whose PTH hole spacing differs from the specified lead spacing.
- Do not exceed the specified time or temperature limits during soldering.
- Avoid external energy inputs, such as fire or electricity.
- Avoid overload of the capacitors.

The table below summarizes the safety instructions that must always be observed. A detailed description can be found in the relevant sections of the chapters "General technical information" and "Mounting guidelines".

Topic	Safety information	Reference chapter "General technical information"
Storage conditions	Make sure that capacitors are stored within the specified range of time, temperature and humidity conditions.	4.5 "Storage conditions"
Flammability	Avoid external energy, such as fire or electricity (passive flammability), avoid overload of the capacitors (active flammability) and consider the flammability of materials.	5.3 "Flammability"
Resistance to vibration	Do not exceed the tested ability to withstand vibration. The capacitors are tested to IEC 60068-2-6. EPCOS offers film capacitors specially designed for operation under more severe vibration regimes such as those found in automotive applications. Consult our catalog "Film Capacitors for Automotive Electronics".	5.2 "Resistance to vibration"





## MKP AC filtering

Topic	Safety information	Reference chapter "Mounting guidelines"
Soldering	Do not exceed the specified time or temperature limits during soldering.	1 "Soldering"
Cleaning	Use only suitable solvents for cleaning capacitors.	2 "Cleaning"
Embedding of capacitors in finished assemblies	When embedding finished circuit assemblies in plastic resins, chemical and thermal influences must be taken into account. Caution: Consult us first, if you also wish to embed other uncoated component types!	3 "Embedding of capacitors in finished assemblies"





## MKP AC filtering

**Preliminary Data** 

## Symbols and terms

Symbol	English	German
α	Heat transfer coefficient	Wärmeübergangszahl
$lpha_{ extsf{C}}$	Temperature coefficient of capacitance	Temperaturkoeffizient der Kapazität
Α	Capacitor surface area	Kondensatoroberfläche
$\beta_{C}$	Humidity coefficient of capacitance	Feuchtekoeffizient der Kapazität
С	Capacitance	Kapazität
$C_R$	Rated capacitance	Nennkapazität
$\Delta C$	Absolute capacitance change	Absolute Kapazitätsänderung
$\Delta$ C/C	Relative capacitance change (relative	Relative Kapazitätsänderung (relative
	deviation of actual value)	Abweichung vom Ist-Wert)
$\Delta C/C_R$	Capacitance tolerance (relative deviation	Kapazitätstoleranz (relative Abweichung
	from rated capacitance)	vom Nennwert)
dt	Time differential	Differentielle Zeit
$\Delta t$	Time interval	Zeitintervall
$\DeltaT$	Absolute temperature change	Absolute Temperaturänderung
	(self-heating)	(Selbsterwärmung)
$\Delta tan \delta$	Absolute change of dissipation factor	Absolute Änderung des Verlustfaktors
$\Delta V$	Absolute voltage change	Absolute Spannungsänderung
dV/dt	Time differential of voltage function (rate	Differentielle Spannungsänderung
	of voltage rise)	(Spannungsflankensteilheit)
$\Delta V/\Delta t$	Voltage change per time interval	Spannungsänderung pro Zeitintervall
E	Activation energy for diffusion	Aktivierungsenergie zur Diffusion
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatz-Serienwiderstand
f	Frequency	Frequenz
f <sub>1</sub>	Frequency limit for reducing permissible	Grenzfrequenz für thermisch bedingte
	AC voltage due to thermal limits	Reduzierung der zulässigen
		Wechselspannung
$f_2$	Frequency limit for reducing permissible	Grenzfrequenz für strombedingte
	AC voltage due to current limit	Reduzierung der zulässigen
,	5	Wechselspannung
f <sub>r</sub>	Resonant frequency	Resonanzfrequenz
$F_{D}$	Thermal acceleration factor for diffusion	Therm. Beschleunigungsfaktor zur
_	Develop feeter	Diffusion
F <sub>⊤</sub>	Derating factor	Deratingfaktor
1	Current (peak)	Stromspitze
I <sub>C</sub>	Category current (max. continuous	Kategoriestrom (max. Dauerstrom)
-	current)	



# MKP

## MKP AC filtering

Symbol	English	German
I <sub>RMS</sub>	(Sinusoidal) alternating current,	(Sinusförmiger) Wechselstrom
	root-mean-square value	
İz	Capacitance drift	Inkonstanz der Kapazität
$k_0$	Pulse characteristic	Impulskennwert
Ls	Series inductance	Serieninduktivität
λ	Failure rate	Ausfallrate
$\lambda_{o}$	Constant failure rate during useful	Konstante Ausfallrate in der
	service life	Nutzungsphase
$\lambda_{test}$	Failure rate, determined by tests	Experimentell ermittelte Ausfallrate
$P_{\text{diss}}$	Dissipated power	Abgegebene Verlustleistung
$P_{\text{gen}}$	Generated power	Erzeugte Verlustleistung
Q	Heat energy	Wärmeenergie
ρ	Density of water vapor in air	Dichte von Wasserdampf in Luft
R	Universal molar constant for gases	Allg. Molarkonstante für Gas
R	Ohmic resistance of discharge circuit	Ohmscher Widerstand des
		Entladekreises
$R_i$	Internal resistance	Innenwiderstand
R <sub>ins</sub>	Insulation resistance	Isolationswiderstand
$R_P$	Parallel resistance	Parallelwiderstand
$R_s$	Series resistance	Serienwiderstand
S	severity (humidity test)	Schärfegrad (Feuchtetest)
t	Time	Zeit
Т	Temperature	Temperatur
τ	Time constant	Zeitkonstante
tan δ	Dissipation factor	Verlustfaktor
$tan \; \delta_{\scriptscriptstyle D}$	Dielectric component of dissipation factor	Dielektrischer Anteil des Verlustfaktors
tan $\delta_P$	Parallel component of dissipation factor	Parallelanteil des Verlfustfaktors
tan $\delta_s$	Series component of dissipation factor	Serienanteil des Verlustfaktors
TA	Ambient temperature	Umgebungstemperatur
T <sub>max</sub>	Upper category temperature	Obere Kategorietemperatur
T <sub>min</sub>	Lower category temperature	Untere Kategorietemperatur
t <sub>OL</sub>	Operating life at operating temperature	Betriebszeit bei Betriebstemperatur und
02	and voltage	-spannung
$T_{op}$	Operating temperature	Beriebstemperatur
T <sub>R</sub>	Rated temperature	Nenntemperatur
T <sub>ref</sub>	Reference temperature	Referenztemperatur
t <sub>SL</sub>	Reference service life	Referenz-Lebensdauer
V <sub>AC</sub>	AC voltage	Wechselspannung





## MKP AC filtering

Symbol	English	German
V <sub>c</sub>	Category voltage	Kategoriespannung
$V_{C,RMS}$	Category AC voltage	(Sinusförmige)
		Kategorie-Wechselspannung
$V_{CD}$	Corona-discharge onset voltage	Teilentlade-Einsatzspannung
$V_{ch}$	Charging voltage	Ladespannung
$V_{DC}$	DC voltage	Gleichspannung
$V_{FB}$	Fly-back capacitor voltage	Spannung (Flyback)
$V_{i}$	Input voltage	Eingangsspannung
$V_{o}$	Output voltage	Ausgangssspannung
$V_{op}$	Operating voltage	Betriebsspannung
$V_p$	Peak pulse voltage	Impuls-Spitzenspannung
$V_{pp}$	Peak-to-peak voltage Impedance	Spannungshub
$V_R$	Rated voltage	Nennspannung
ν̂ <sub>R</sub>	Amplitude of rated AC voltage	Amplitude der Nenn-Wechselspannung
$V_{RMS}$	(Sinusoidal) alternating voltage, root-mean-square value	(Sinusförmige) Wechselspannung
$V_{SC}$	S-correction voltage	Spannung bei Anwendung "S-correction"
$V_{sn}$	Snubber capacitor voltage	Spannung bei Anwendung "Beschaltung"
Z	Impedance	Scheinwiderstand
е	Lead spacing	Rastermaß



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