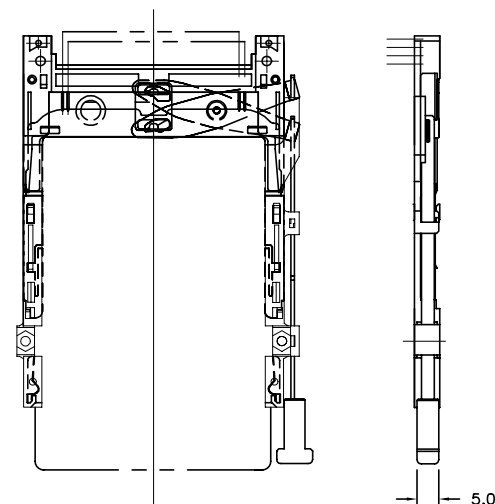
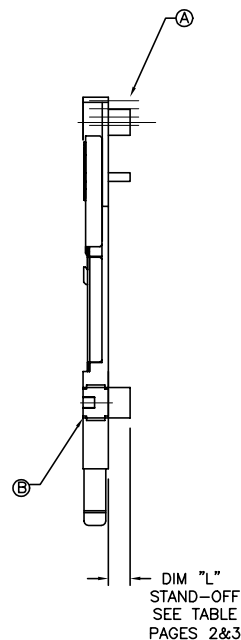
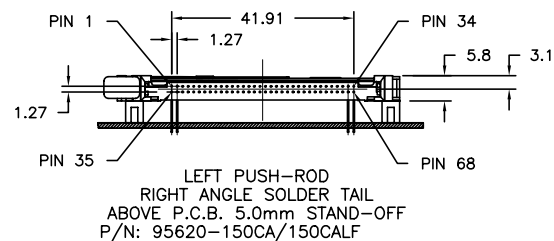
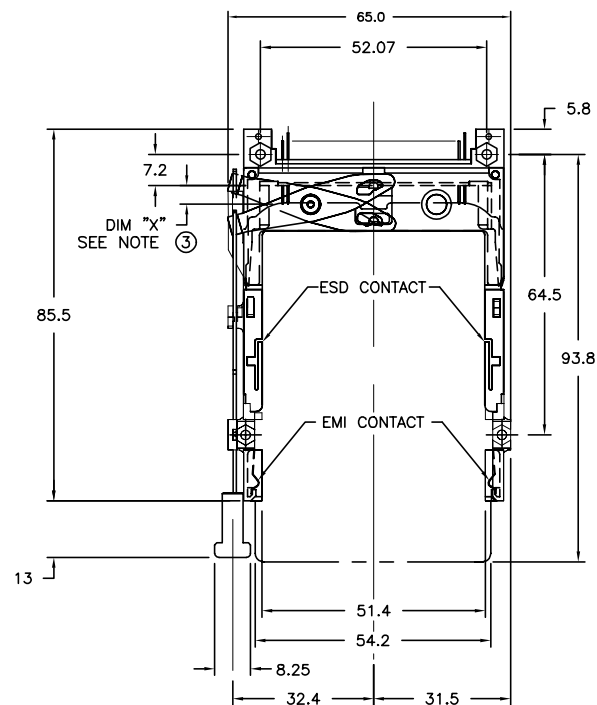
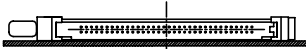


NOTES:

1. REFER TO HEADER DRAWING 92140 AND EJECT MECHANISM 95079 FOR ADDITIONAL DIMENSIONS, MATERIAL, AND PLATING INFORMATION.

mat'l. code				surface		tolerance		projection		product family													
				ISO1302 ✓		ISO1101 ISO406				MCS													
ltr		ecn		nodr		date		tolerances unless otherwise specified										title					
L		V20418		LP		3/1/02		angled line 0°±2°		0.X±0.3		MM ↔		5V EJECT HEADER ASSY									
M		N05-0054		WB		03/01/05				0.XX±0.13													
N		BLX-N-011441		ZK		04/02/12				0.XXX±0.051													
								dr		D.SHEAFFER		11/17/94		FCI		dwg no		sheet 1 of 9		size			
								engr		D.BRANN		12/7/94				95620		A4					
								chr		D.BRANN		12/7/94											
								appd		D.BRANN		12/7/94											
sheet		revision		N		N		N		N		N		N		N		type		Product Customer Drawing			
index		sheet		1		2		3		4		5		6		7		8		9			

DESCRIPTION: ABOVE P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEWED BY USER.

PRODUCT NO. 95620-XXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX ⑥	EJ. MECHANISM ASSY 95079-XXXX ⑦	SOLDERABLE HOLD DOWN ④	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
000CA	RIGHT	R/A	0.0	000	00CA			
000CAH ⑦	RIGHT	R/A	0.0	000	00CA	93925-001		
001CA	RIGHT	SMT-STG	0.0	001	00CA			
002CA	RIGHT	SMT-IL	0.0	002	00CA			
020CA	RIGHT	R/A	2.0	040	02CA			
040CA	RIGHT	R/A	4.0	010	04CA			
050CA	RIGHT	R/A	5.0	020	05CA			
050CAH ⑦	RIGHT	R/A	5.0	020	05CA	93925-004		
100CA	LEFT	R/A	0.0	000	10CA			
100CAH ⑦	LEFT	R/A	0.0	000	10CA	93925-001		
101CA	LEFT	SMT-STG	0.0	001	10CA			
102CA	LEFT	SMT-IL	0.0	002	10CA			
120CA	LEFT	R/A	2.0	040	12CA			
140CA	LEFT	R/A	4.0	010	14CA			
150CA	LEFT	R/A	5.0	020	15CA			
005CA	RIGHT	R/A	0.0	005	00CA			95620-000CA or -100CA
025CA	RIGHT	R/A	0.0	045	00CA			95620-020CA or -120CA
105CA	LEFT	R/A	0.0	005	10CA			95620-000CA or -100CA
125CA	LEFT	R/A	0.0	045	10CA			95620-020CA or -120CA

NOTES:

1. MATERIAL:

1.1 HEADER ASSY:

PLASTIC HOUSING: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK - ABOVE PCB
HIGH TEMPERATURE THERMOPLASTIC UL94V-0 (WHITE) - BELOW PCB
PIN: PHOSPHOR BRONZE

1.2 EJECT MECHANISM ASSY:

PLASTIC GUIDE: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK
PLASTIC PUSH-ROD BUTTON: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK
COVER PLATE, EJECT PLATE, LINK ARM,
PUSH ROD: STAINLESS STEEL
EMI CONTACT: PHOSPHOR BRONZE

2. FINISH (PIN)

UNDER PLATING: 0.5um Ni
CONTACT AREA: 0.076 μ m MIN. GOLD

SOLDER TAIL: 2.5um Sn-Pb

③ DIM "X"

4.25 $\pm$ 1	3.5 $\pm$ 1	5.0 $\pm$ 1
OTHERS	36,67	1,17,34,35,51,68

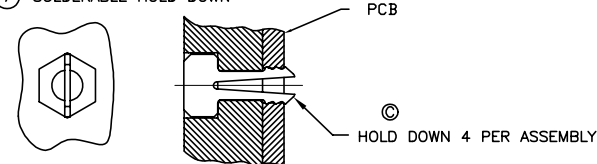
4. RECOMMENDED HOLD DOWN - 2mm SCREWS (95121-XXX)AND HEXNUTS (92869-001). RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).

⑤ SOLDER TAIL KEY/PCB LAYOUT:

R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6
SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7
SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8

6. BOARD KEEP OUT ZONE- PAGE 9

⑦ SOLDERABLE HOLD DOWN



8. PRODUCT SPEC:110-263

mat'l. code	surface ISO1302	tolerance ISO1101 ISO406	projection ④	product family MCS
ltn ecn nodr	date	tolerances unless otherwise specified	MM	5V EJECT HEADER ASSY
N		angle 0° $\pm$ 2'	scale 1:1	
		dr D.SHEAFFER 11/17/94		dwg no 95620
		enr D.BRANN 12/7/94		sheet 2 of 9
		chr D.BRANN 12/7/94		size A4
		appd D.BRANN 12/7/94		type Product Customer Drawing
sheet index	revision sheet			



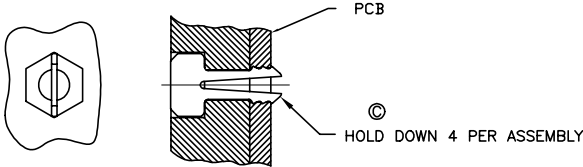
DESCRIPTION: ABOVE P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEWED BY USER.

PRODUCT NO. 95620-XXXX	PUSH ROD LOCATION	SOLDER TAIL (5)	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX (A)	EJ. MECHANISM ASSY 95079-XXXX (B)	SOLDERABLE HOLD DOWN (4) (C)	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
000CALF	RIGHT	R/A	0.0	000LF	00CA			
000CAHLF (10)	RIGHT	R/A	0.0	000LF	00CA	93925-001		
001CALF	RIGHT	SMT-STG	0.0	001LF	00CA			
002CALF	RIGHT	SMT-IL	0.0	002LF	00CA			
020CALF	RIGHT	R/A	2.0	040LF	02CA			
040CALF	RIGHT	R/A	4.0	010LF	04CA			
050CALF	RIGHT	R/A	5.0	020LF	05CA			
050CAHLF (10)	RIGHT	R/A	5.0	020LF	05CA	93925-004		
100CALF	LEFT	R/A	0.0	000LF	10CA			
100CAHLF (10)	LEFT	R/A	0.0	000LF	10CA	93925-001		
101CALF	LEFT	SMT-STG	0.0	001LF	10CA			
102CALF	LEFT	SMT-IL	0.0	002LF	10CA			
120CALF	LEFT	R/A	2.0	040LF	12CA			
140CALF	LEFT	R/A	4.0	010LF	14CA			
150CALF	LEFT	R/A	5.0	020LF	15CA			
005CALF	RIGHT	R/A	0.0	005LF	00CA			95620-000CALF or -100CALF
025CALF	RIGHT	R/A	0.0	045LF	00CA			95620-020CALF or -120CALF
105CALF	LEFT	R/A	0.0	005LF	10CA			95620-000CALF or -100CALF
125CALF	LEFT	R/A	0.0	045LF	10CA			95620-020CALF or -120CALF

- NOTES:
1. MATERIAL:
- 1.1 HEADER ASSY:
- PLASTIC HOUSING: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK - ABOVE PCB
- HIGH TEMPERATURE THERMOPLASTIC UL94V-0 (WHITE) - BELOW PCB
- PIN: PHOSPHOR BRONZE
- 1.2 EJECT MECHANISM ASSY:
- PLASTIC GUIDE: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK
- PLASTIC PUSH-ROD BUTTON: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK
- COVER PLATE, EJECT PLATE, LINK ARM,
- PUSH ROD: STAINLESS STEEL
- EMI CONTACT: PHOSPHOR BRONZE
2. FINISH (PIN)
- UNDER PLATING: 0.5um Ni
- CONTACT AREA: 0.076 μm MIN. GOLD
- SOLDER TAIL: 2.5um Sn-Pb
- (3) DIM "X"
- | | | |
|---------|--------|------------------|
| 4.25±.1 | 3.5±.1 | 5.0±.1 |
| OTHERS | 36,67 | 1,17,34,35,51,68 |
4. RECOMMENDED HOLD DOWN - 2mm SCREWS (95121-XXX)AND HEXNUTS (92869-001), RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).
- (5) SOLDER TAIL KEY/PCB LAYOUT:
- R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6
- SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7
- SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8
- 6 IF LEAD FREE P/N. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
- SOLDER TAIL : SMT-IL, SMT-STG CAN RESIST 40 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
- SOLDER TAIL : R/A CAN RESIST 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.00MM MINIMUM THICK CIRCUIT BOARD.
- 7 IF LEAD FREE P/N.THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DISCRIBLED IN GS-22-008
- 8 LEAD FREE P/N PACKAGING MEETS GS-14-920 SPECIFICATION

9. BOARD KEEP OUT ZONE- PAGE 9

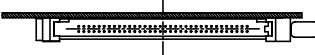
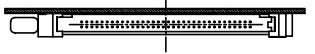
(10) SOLDERABLE HOLD DOWN



11. PRODUCT SPEC:110-263

mat'l. code		surface	tolerance	projection	product family
ISO1302		ISO1101	ISO406		MCS
l t r e c n n o d r		date		tolerances unless otherwise specified	title
N				MM	5V EJECT HEADER ASSY
		angle	0.X±0.3		
			0.XX±0.13		
		0°±2'	0.XXX±0.051	scale 1:1	
		dr	D.SHEAFFER	11/17/94	
		engr	D.BRANN	12/7/94	
		chr	D.BRANN	12/7/94	
		appd	D.BRANN	12/7/94	
sheet	revision				dwg no
index	sheet				sheet3of9
					size
					A4
					type
					Product Customer Drawing

DESCRIPTION: BELOW P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEWED BY USER.

PRODUCT NO. 95620-XXXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX ④	EJ. MECHANISM ASSY 95079-XXXX ⑥	SOLDERABLE HOLD DOWN (4) ③	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
500CA	RIGHT	R/A	0.0	500	10CA			
500CAH	RIGHT	R/A	0.0	500	10CA	93925-001		
501CA	RIGHT	SMT-STG	0.0	501	10CA			
502CA	RIGHT	SMT-IL	0.0	502	10CA			
503CA	RIGHT	SMT-IL	0.0	503	10CA			NO BOARD LOCATORS
520CA	RIGHT	R/A	2.0	540	12CA			
540CA	RIGHT	R/A	4.0	510	14CA			
550CA	RIGHT	R/A	5.0	520	15CA			
600CA	LEFT	R/A	0.0	500	00CA			
601CA	LEFT	SMT-STG	0.0	501	00CA			
602CA	LEFT	SMT-IL	0.0	502	00CA			
620CA	LEFT	R/A	2.0	540	02CA			
640CA	LEFT	R/A	4.0	510	04CA			
650CA	LEFT	R/A	5.0	520	05CA			
505CA	RIGHT	R/A	0.0	505	10CA			95620-500CA or -600CA
525CA	RIGHT	R/A	0.0	545	10CA			95620-520CA or -620CA
605CA	LEFT	R/A	0.0	505	00CA			95620-500CA or -600CA
625CA	LEFT	R/A	0.0	545	00CA			95620-520CA or -620CA

NOTES:

1. MATERIAL:

1.1 HEADER ASSY:

PLASTIC HOUSING: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK - ABOVE PCB
HIGH TEMPERATURE THERMOPLASTIC UL94V-0 (WHITE) - BELOW PCB
PIN: PHOSPHOR BRONZE

1.2 EJECT MECHANISM ASSY:

PLASTIC GUIDE: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK
PLASTIC PUSH-ROD BUTTON: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK
COVER PLATE, EJECT PLATE, LINK ARM,
PUSH ROD: STAINLESS STEEL
EMI CONTACT: PHOSPHOR BRONZE

2. FINISH (PIN)

UNDER PLATING: 0.5um Ni
CONTACT AREA: 0.076 µm MIN. GOLD

SOLDER TAIL: 2.5um Sn-Pb

③ DIM "X"

4.25±.1	3.5±.1	5.0±.1
OTHERS	36,67	1,17,34,35,51,68

4. RECOMMENDED HOLD DOWN - 2mm SCREWS (95121-XXX) AND HEXNUTS (92869-001), RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).

⑤

SOLDER TAIL KEY/PCB LAYOUT:

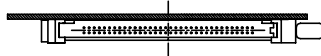
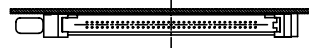
R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6
SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7
SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8

6. BOARD KEEP OUT ZONE-PAGE 9

7. PRODUCT SPEC:110-263

mat'l. code	surface ISO1302	tolerance ISO1101 ISO406	projection ④	product family MCS
ltr ecn nodr	date	tolerances unless otherwise specified	MM	title 5V EJECT HEADER ASSY
N		angle 0°±2'	scale 1:1	
		dr D.SHEAFFER 11/17/94		dwg no sheet 4 of 9 size
		enr D.BRANN 12/7/94		95620 A4
		chr D.BRANN 12/7/94		type Product Customer Drawing
		appd D.BRANN 12/7/94		
sheet index	revision sheet			

DESCRIPTION: BELOW P.C.B., DECK AND PUSH-ROD LOCATION ARE AS VIEWED BY USER.

PRODUCT NO. 95620-XXXXX	PUSH ROD LOCATION	SOLDER TAIL ⑤	STAND-OFF HEIGHT DIM "L"	EJ. HEADER ASSY 92140-XXX ④	EJ. MECHANISM ASSY 95079-XXXX ⑥	SOLDERABLE HOLD DOWN ④	MOUNTING STYLE TO PCB AND PUSH-ROD LOCATION	USED WITH/COMMENTS
500CALF	RIGHT	R/A	0.0	500LF	10CA			
500CAHLF	RIGHT	R/A	0.0	500LF	10CA	93925-001		
501CALF	RIGHT	SMT-STG	0.0	501LF	10CA			
502CALF	RIGHT	SMT-IL	0.0	502LF	10CA			
503CALF	RIGHT	SMT-IL	0.0	503LF	10CA			NO BOARD LOCATORS
520CALF	RIGHT	R/A	2.0	540LF	12CA			
540CALF	RIGHT	R/A	4.0	510LF	14CA			
550CALF	RIGHT	R/A	5.0	520LF	15CA			
600CALF	LEFT	R/A	0.0	500LF	00CA			
601CALF	LEFT	SMT-STG	0.0	501LF	00CA			
602CALF	LEFT	SMT-IL	0.0	502LF	00CA			
620CALF	LEFT	R/A	2.0	540LF	02CA			
640CALF	LEFT	R/A	4.0	510LF	04CA			
650CALF	LEFT	R/A	5.0	520LF	05CA			
505CALF	RIGHT	R/A	0.0	505LF	10CA			95620-500CA or -600CA
525CALF	RIGHT	R/A	0.0	545LF	10CA			95620-520CA or -620CA
605CALF	LEFT	R/A	0.0	505LF	00CA			95620-500CA or -600CA
625CALF	LEFT	R/A	0.0	545LF	00CA			95620-520CA or -620CA

NOTES:

1. MATERIAL:

1.1 HEADER ASSY:

PLASTIC HOUSING: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK - ABOVE PCB
HIGH TEMPERATURE THERMOPLASTIC UL94V-0 (WHITE) - BELOW PCB
PIN: PHOSPHOR BRONZE

1.2 EJECT MECHANISM ASSY:

PLASTIC GUIDE: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK
PLASTIC PUSH-ROD BUTTON: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK
COVER PLATE, EJECT PLATE, LINK ARM,
PUSH ROD: STAINLESS STEEL
EMI CONTACT: PHOSPHOR BRONZE

2. FINISH (PIN)

UNDER PLATING: 0.5um Ni
CONTACT AREA: 0.076 μ m MIN. GOLD

SOLDER TAIL: 2.5um Sn-Pb

③ DIM "X"

4.25 $\pm$ 1	3.5 $\pm$ 1	5.0 $\pm$ 1
OTHERS	36,67	1,17,34,35,51,68

4. RECOMMENDED HOLD DOWN - 2mm SCREWS (95121-XXX) AND HEXNUTS (92869-001). RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).

⑤ SOLDER TAIL KEY/PCB LAYOUT:
R/A = RIGHT ANGLE PIN-THROUGH-HOLE-PAGE 6
SMT-STG = STAGGERED SURFACE MOUNT-PAGE 7
SMT-IL = SURFACE MOUNT IN-LINE (SINGLE ROW)-PAGE 8

6. BOARD KEEP OUT ZONE-PAGE 9

7 IF LEAD FREE P/N. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
SOLDER TAIL : SMT-IL, SMT-STG CAN RESIST 40 SECONDS IN A CONVECTION,
INFRA-RED OR VAPOR PHASE REFLOW OVEN.
SOLDER TAIL : R/A CAN RESIST 10 SECONDS IN A WAVE SOLDER APPLICATION
WITH A 1.00MM MINIMUM THICK CIRCUIT BOARD.

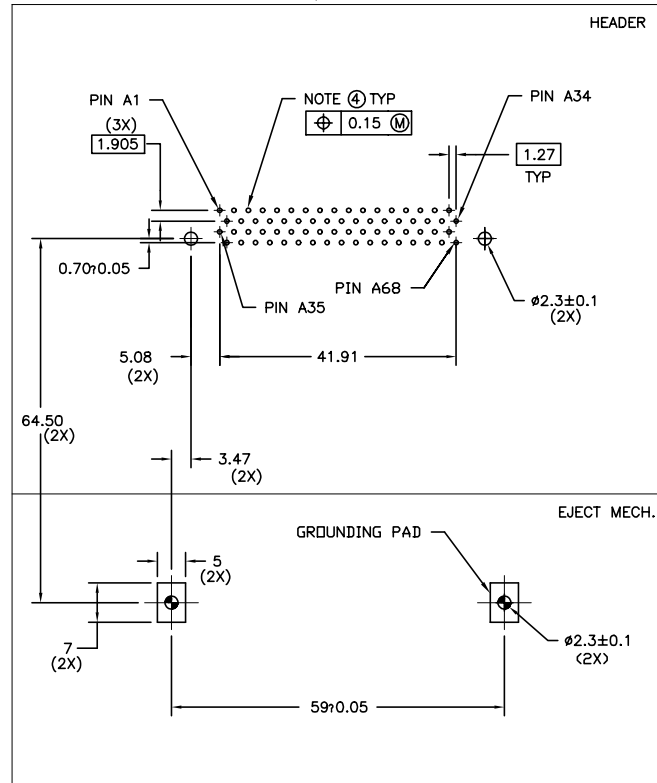
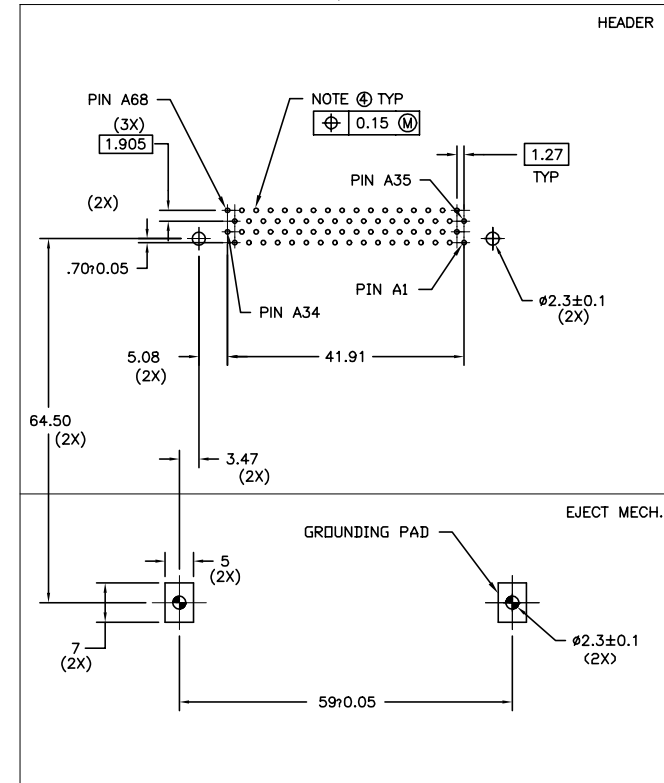
8 IF LEAD FREE P/N. THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES
AND OTHER COUNTRY REGULATIONS AS DISCRIBLED IN GS-22-008

9 LEAD FREE P/N PACKAGING MEETS GS-14-920 SPECIFICATION

10 PRODUCT SPEC:110-263

mat'l. code	surface ISO1302	tolerance ISO1101 ISO406	projection 	product family MCS
ltn ecn nodr date	tolerances unless otherwise specified	angle 0° $\pm$ 2'	scale 1:1	title 5V EJECT HEADER ASSY
N		0.X $\pm$ 0.3	MM	
		0.XX $\pm$ 0.13		
		0.XXX $\pm$ 0.051		
dr	D.SHEAFFER	11/17/94		dwg no
enr	D.BRANN	12/7/94		sheet 5 of 9
chr	D.BRANN	12/7/94		size A4
appd	D.BRANN	12/7/94		type
sheet index	revision sheet			Product Customer Drawing

Single Mount Right Angle

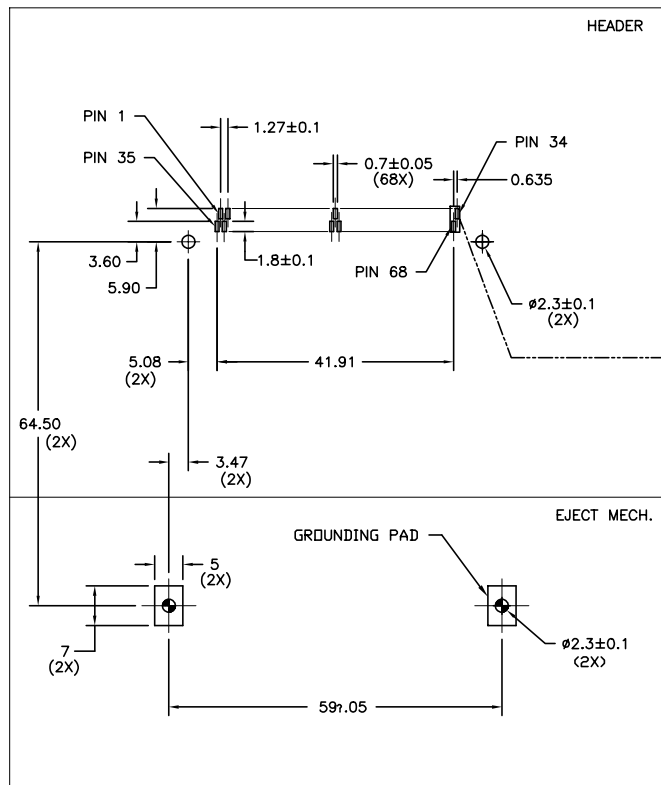
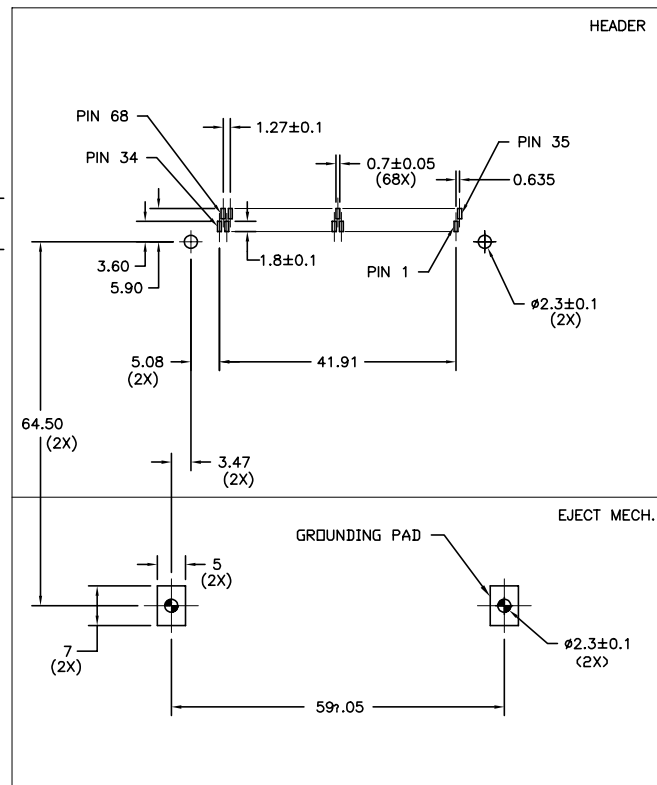
FIGURE "A"
TOP MOUNT HEADER/MECH. PCB LAYOUTBOARD VIEW FROM CONNECTOR MOUNTED SIDE
TOP OF BOARD IN APPLICATIONFIGURE "B"
BOTTOM MOUNT HEADER/MECH. PCB LAYOUTBOARD VIEW FROM CONNECTOR MOUNTED SIDE
BOTTOM OF BOARD IN APPLICATION

NOTES:

- 1 ALL TOLERANCES ± 0.15 UNLESS NOTED.
- 2 KEEP-OUT ZONE FOR HEADERS W/STAND-OFF OPTIONS SEE SHEET 9 FIGURE A.
- 3 KEEP-OUT ZONE FOR HEADERS W/O STAND-OFF OPTIONS SEE SHEET 9 FIGURE B.
- ④ RECOMMENDED DIAMETER IS $\phi 1.0$.
FOR PROCESSES USING PASTE REFLOW, HOLE MAY BE
AS SMALL AS $\phi 0.79$

mat'l. code		surface		tolerance		projection		product family	
ISO1302		ISO1101		ISO406		MM		MCS	
tolerances unless otherwise specified		angle		0°±2'		scale 1:1		title	
N		0°±2'		0°±2'		0°±2'		5V EJECT HEADER ASSY	
date		dr		D.SHEAFFER		11/17/94		dwg no	
		engr		D.BRANN		12/7/94		sheet 6 of 9	
		chr		D.BRANN		12/7/94		size	
		appd		D.BRANN		12/7/94		A4	
sheet		revision						type	
index		sheet						Product Customer Drawing	

Surface Mount 2-Row

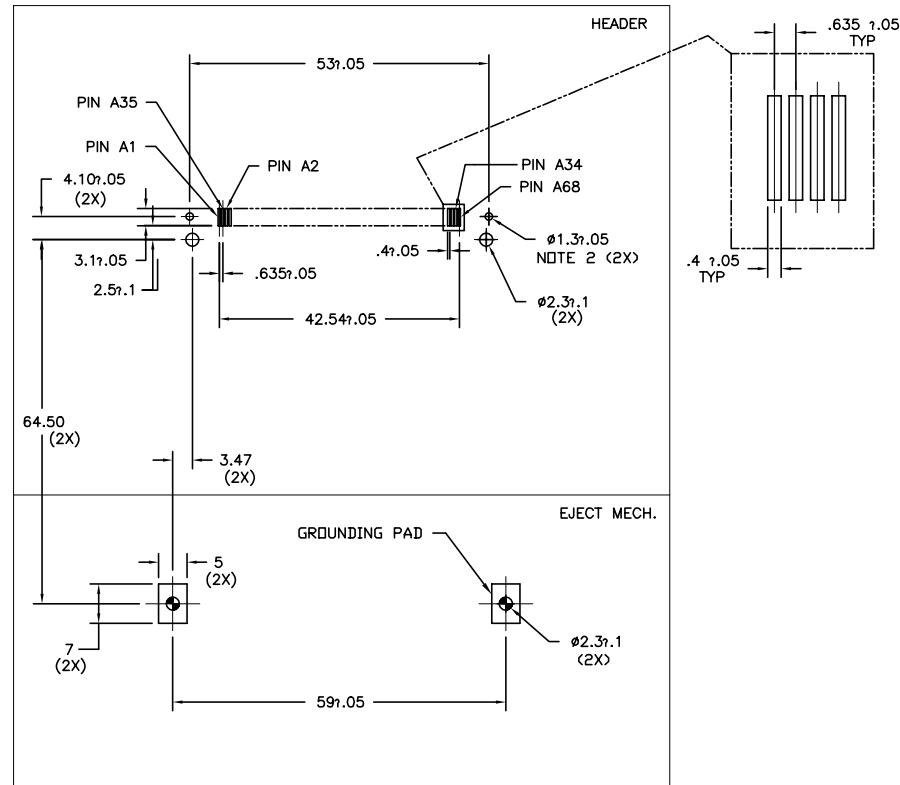
FIGURE "A"
TOP MOUNT HEADER/MECH. PCB LAYOUTBOARD VIEW FROM CONNECTOR MOUNTED SIDE
TOP OF BOARD IN APPLICATIONFIGURE "B"
BOTTOM MOUNT HEADER/MECH. PCB LAYOUTBOARD VIEW FROM CONNECTOR MOUNTED SIDE
BOTTOM OF BOARD IN APPLICATION

NOTES:

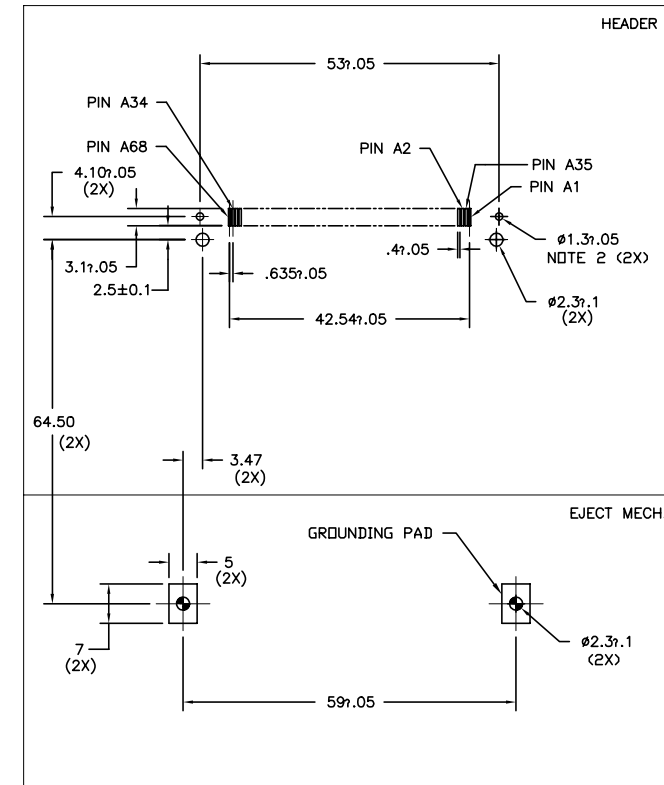
- 1 ALL TOLERANCES ± 0.15 UNLESS NOTED.
- 2 KEEP-OUT ZONE FOR ASSEMBLIES SHOWN ON SHEET 9 FIGURE B.

mat'l. code	surface	tolerance	projection	product family
ISO1302	ISO1101	ISO406	MM	MCS
date	tolerances unless otherwise specified	scale 1:1	5V EJECT HEADER ASSY	
dr	D.SHEAFFER	11/17/94	dwg no	sheet 7 of 9
enr	D.BRANN	12/7/94	95620	A4
chr	D.BRANN	12/7/94	type	Product Customer Drawing
appd	D.BRANN	12/7/94		
sheet index	revision sheet			

FIGURE "B"
BOTTOM MOUNT HEADER/MECH. PCB LAYOUT



BOARD VIEW FROM CONNECTOR MOUNTED SIDE
TOP OF BOARD IN APPLICATION



BOARD VIEW FROM CONNECTOR MOUNTED SIDE
BOTTOM OF BOARD IN APPLICATION

NOTES:

- 1 ALL TOLERANCES $\pm .15$ UNLESS NOTED.
- ② THIS HOLE REQUIRED FOR HEADERS WITH BOARD LOCATOR.
- 3 KEEP-OUT ZONE FOR ASSEMBLIES SHOWN ON SHEET 9 FIGURE B.

[illegible]

Board Keep Out Zone (NOT INCLUDING HEADER)

FIGURE "A"
KEEP OUT ZONE FOR STANDOFF VERSION

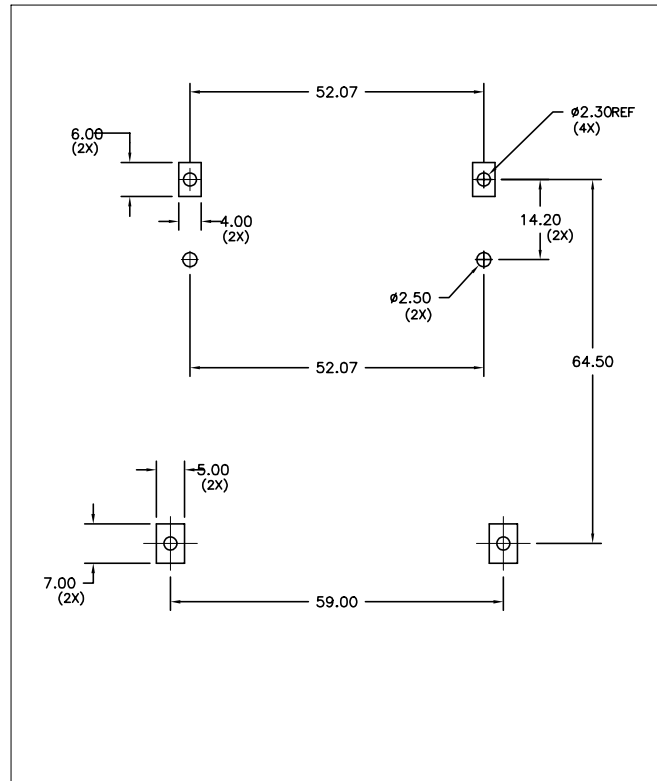
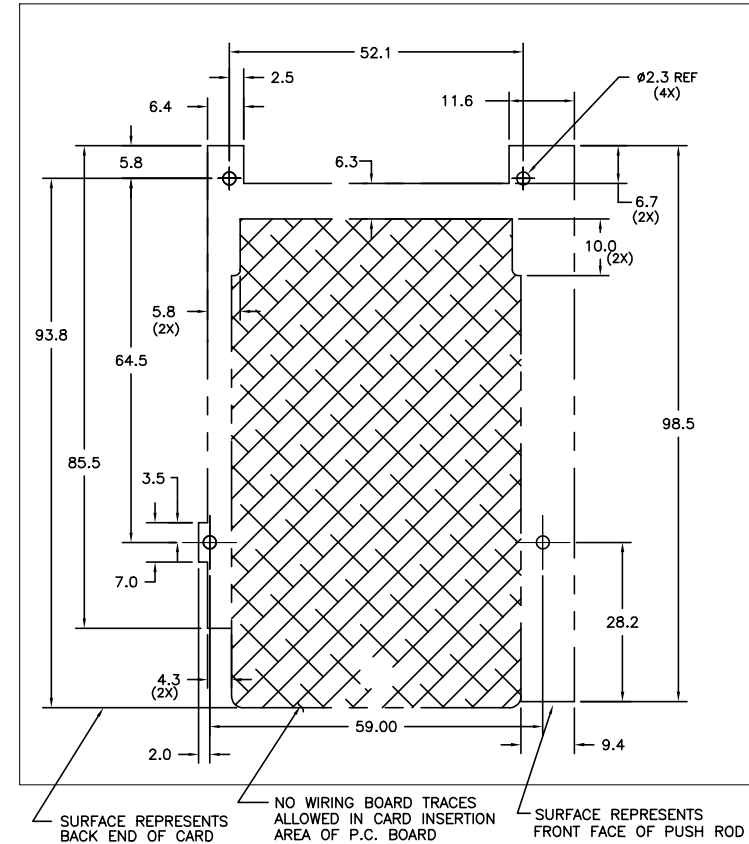


FIGURE "B" NOTE 1
KEEP OUT ZONE FOR NO STANDOFF VERSION
RIGHT HAND PUSHROD VERSION SHOWN
MIRROR IMAGE FOR LEFT HAND PUSHROD



NOTES:

- ① ALL DIMENSIONS SHOWN ARE NOMINAL AND DEFINE THE OUTSIDE SURFACES OF THE ASSEMBLY. A MINIMUM OF 0.25mm (0.010") CLEARANCE BETWEEN THE ASSEMBLY AND ANY COMPONENTS IS SUGGESTED.

mat'l. code		surface		tolerance		projection		product family	
ISO1302		ISO1101		ISO406		MM		MCS	
tolerances unless otherwise specified		angle		0.X±0.3		scale 1:1		5V EJECT HEADER ASSY	
0°±2'		0.XX±0.13		0.XXX±0.051		dwg no		sheet 9 of 9	
dr D.SHEAFFER		11/17/94		engr D.BRANN		12/7/94		size A4	
chr D.BRANN		12/7/94		appd D.BRANN		12/7/94		type Product Customer Drawing	
sheet index		revision sheet							