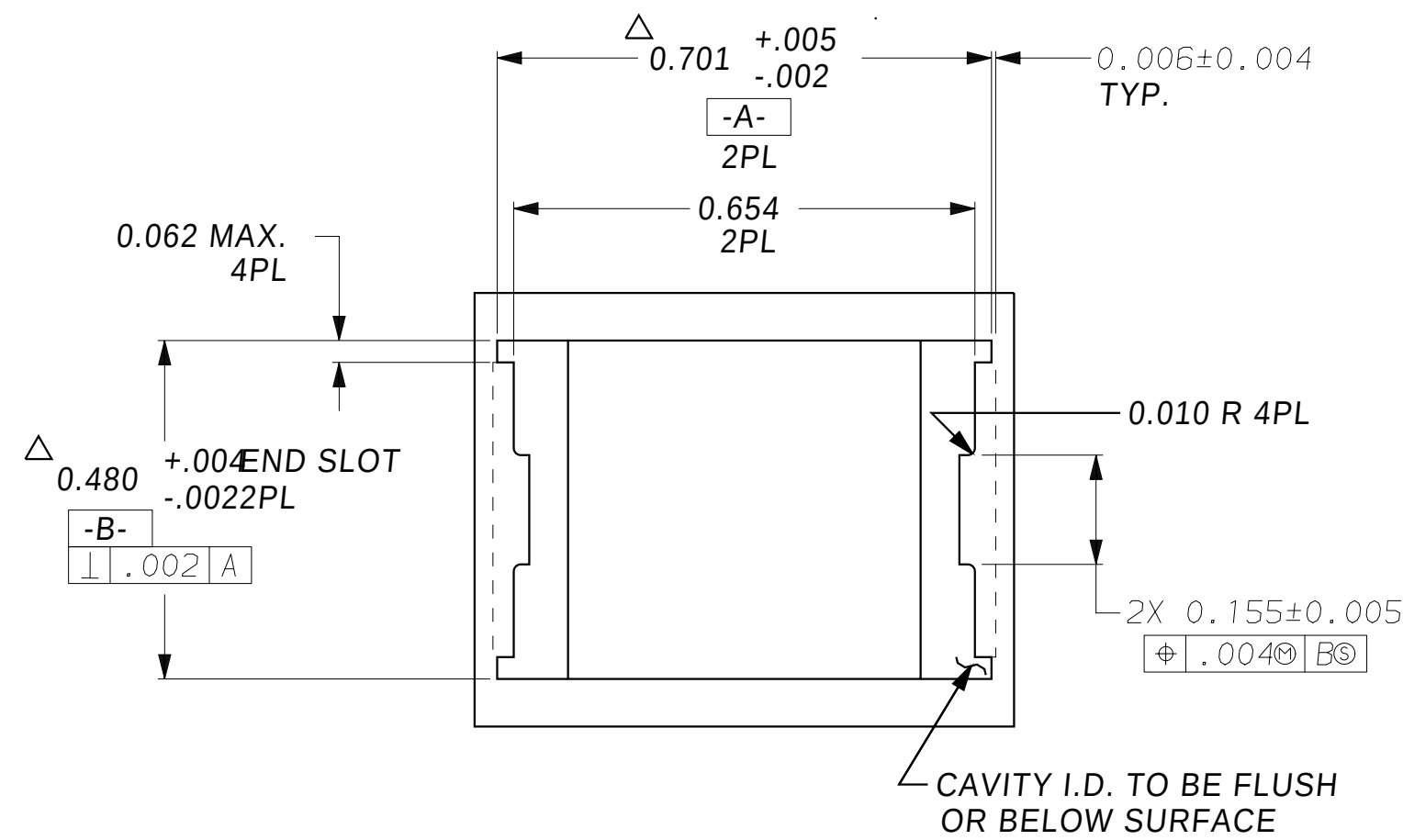
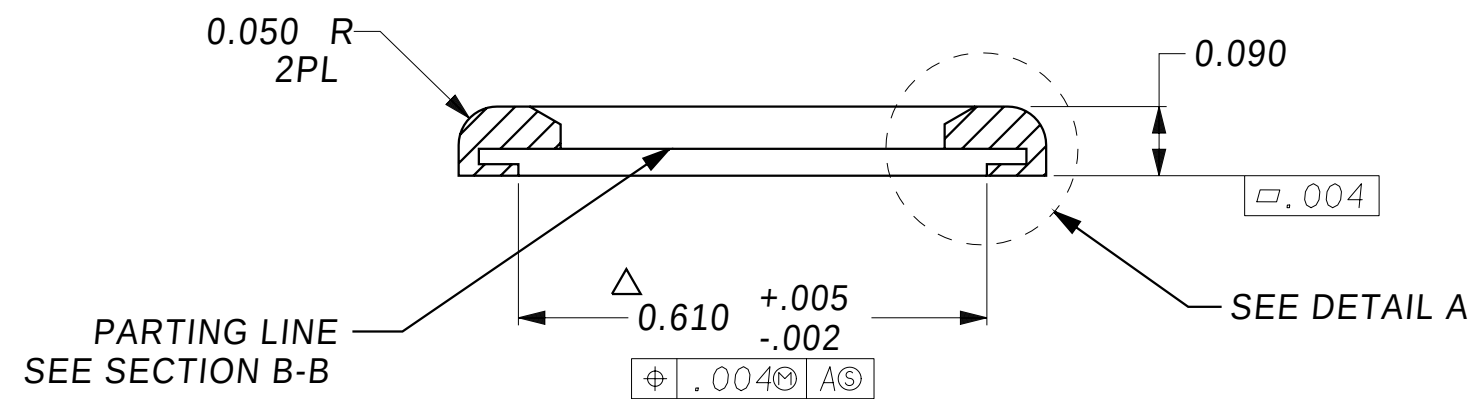
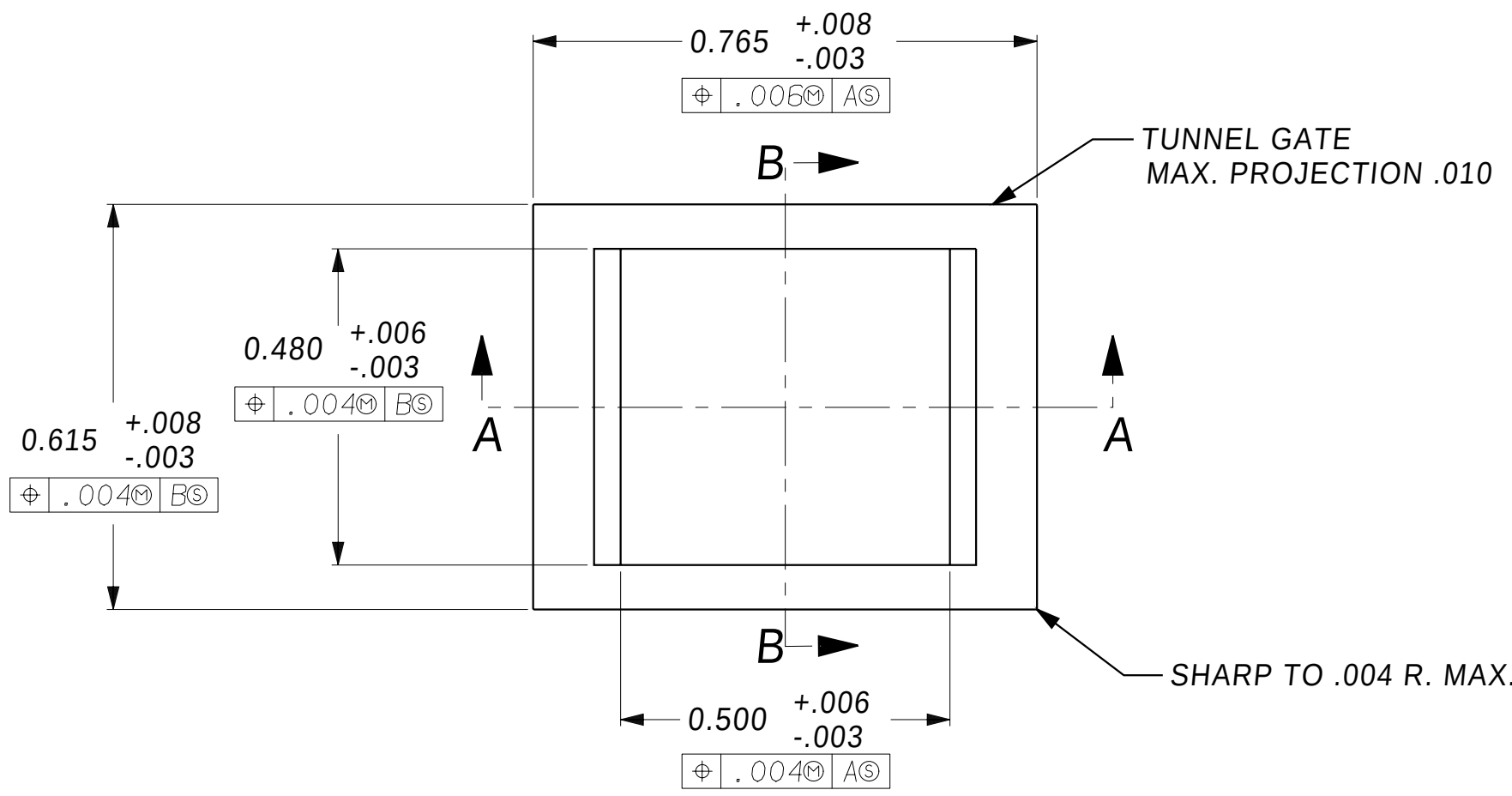
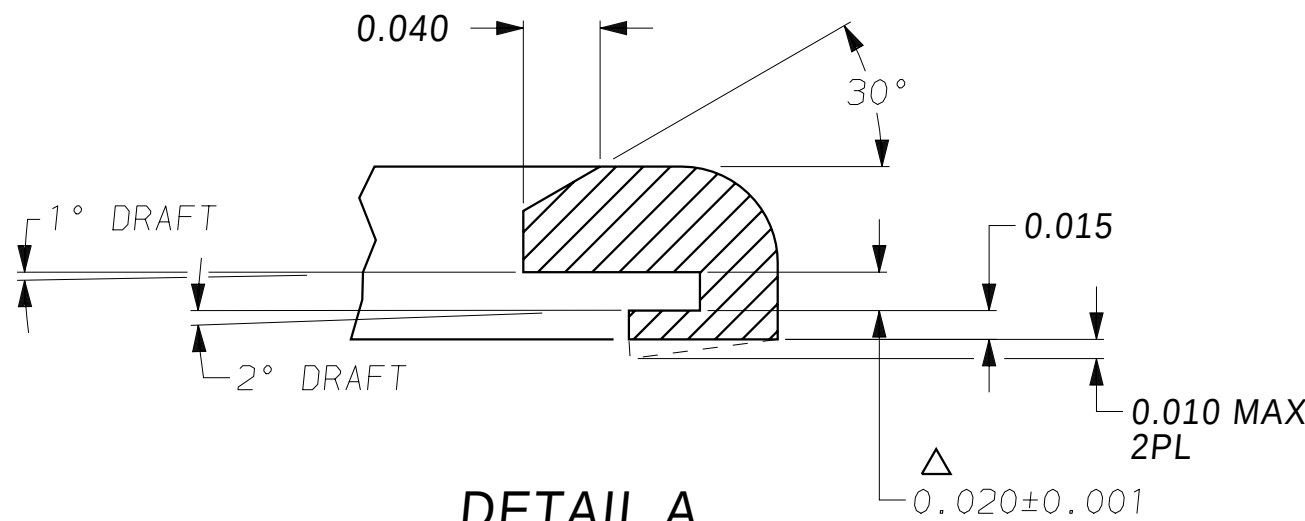




0.007 MAX. UNDERCUT (TYP.)
PERMISSIBLE IF REQUIRED FOR P/L
MISMATCH. THIS UNDERCUT PERMITTED
ALONG OPENING LENGTH OF 0.500
ONLY. 0.480±0.002 WIDTH TO BE
MAINTAINED AT TWO ENDS.

SECTION B-B



DETAIL A
SCALE 10:1
2 PLACES

ECN HISTORY			
REV	ECN#	REV	ECN#
D	5342		
E	7349		
F	7500		
G	8645		

REVISIONS				6156	H
ECN	SYM	DESCRIPTION		DATE	APPROVAL
ECN#	H	MODIFIED NOTE 1, ADDED REGRIND TO CHART		5/11/09 CAB	

DASH NO.	COLOR	COLOR NO.	MAT'L (SEE NOTE 1)	COMMENTS	REGRIND
-01	WHITE	WT-07	6/6 NYLON	C&K STD.	N/A
-02	BLACK	BK-10	6/6 NYLON	C&K STD.	LESS THAN 25%
-03	RED	RD-08	6/6 NYLON	C&K STD.	N/A
-04	ORANGE	OR-08	6/6 NYLON	C&K STD.	
-05	YELLOW	YL-06	6/6 NYLON	C&K STD.	
-06	GREEN	GN-08	6/6 NYLON	C&K STD.	
-07	BLUE	BL-05	6/6 NYLON	C&K STD.	
-08	BROWN	BN-06	6/6 NYLON	C&K STD.	
-09	GRAY	GY-08	6/6 NYLON	C&K STD.	
-10	BARELY BEIGE		6/6 NYLON		
-11	DARK GRAY	99-0310	6/6 NYLON	XEROX	
-27	HEARTH CANDLE	6817180 CREAM	6/6 NYLON	BUIST ELECT.	
-42	BLACK		DUPONT ZYTEL	FR-10 (ULVO)	N/A
-48	BLACK		AKZO XYLON	UL94V-0	
-49	BLACK		DSM# S-225-KS	UL94V-0	
-50	BLACK		DSM# K-225-KS	UL94V-0	

- NOTES:
- MATERIAL: ZYTEL 101L (TYPE 6/6 NYLON) EXCEPT AS NOTED IN CHART.
 - COLOR: -01 THRU -09 ARE DUPONT. ZYTEL 101 STANDARD COLORS. ALL OTHERS ARE AS SPECIFIED. REGRIND (BY WEIGHT) ALLOWED IN ACCORDANCE WITH THE FOLLOWING UL SPECIFICATIONS: 746D, QMF22, UL1054 & UL61058; SEE CHART WHERE APPLICABLE. REGRIND MUST MATCH TYPE & GRADE. C OF C REQUIRED WITH EACH SHIPMENT INDICATING TYPE/GRADE OF RESIN USED & PERCENT REGRIND BY WEIGHT. THIS PART MUST BE RoHS COMPLIANT AND MEET ALL REQUIREMENTS OF RoHS DIRECTIVE 2002/95/EC.
 - UNLESS OTHERWISE SPECIFIED:
 - ALL CORNER RADI: 0.005 MAX.
 - MOLDING FLASH NOT TO EXCEED 0.003 MAX.
 - ALL DIMENSIONS INCLUDE DRAFT ANGLE.
 - EXTERIOR SURFACE FINISH: MATTE SPI-SPE #6
 - PARTS MUST BE CLEAN AND DRY.
 - SILICONE-BASED MOLD RELEASE OR ADDITIVES ARE NOT PERMITTED.
 - CAVITY ID CHARACTERS TO BE ALPHANUMERIC, 0.015/0.100 HIGH, FLUSH TO 0.010 BELOW INDICATED SURFACE.
 - C&K PRODUCT ENGINEERING APPROVAL MUST BE OBTAINED PRIOR TO ANY MODIFICATIONS TO EXISTING EJECTOR PINS, PARTING LINE, GATE AND CAVITY ID LOCATIONS.
 - REVIEW OF ALL DIMENSIONS REQUIRED BEFORE RE-TOOLING.

CAD FILE NO.: 6156					
ALL DIMS. AND TOLS. PER ANSI Y14.5		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		BEZEL	
THIS DOCUMENT AND THE INFORMATION IN IT IS THE EXCLUSIVE PROPERTY OF C&K COMPONENTS, INC., AND IS NOT TO BE USED OR DISCLOSED WITHOUT THE EXPRESS WRITTEN PERMISSION OF C&K COMPONENTS, INC.		TOLERANCES			
		DECIMAL ANGULAR			
		.XX ± °			
		.XXX ± .003			
				SNAP-IN J OPTION	
☒ CRITICAL - MUST COMPLY WITH C&K QUALIFICATION STD. CRQ0019 ☐ MAJOR DIMENSION		SCALE DATE		7XXX SERIES	
		4:1 3/14/78			
		DRAWN APPR.			
		MTJ			
				6156	
				SHT. NO. OF	
				REV. H	



6156