

FEB227 User's Guide Universal Input 12W LED Ballast

Featured Fairchild Product: FAN102MY





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5.1 Bill of Materials

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Direct questions or comments about this Evaluation Board to: "Worldwide Direct Support"

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Warning

This Evaluation Board may employ high voltages so appropriate safety precautions should be used when operating this board. Replace components on the Evaluation Board only with those parts shown on the BOM. Contact an authorized Fairchild representative with any questions.



1.0 General Board Description

The FEB227 Evaluation Board is an isolated, primary-side regulated off-line AC/DC converter (power supply) in flyback technology. It has a universal input voltage range of $85V_{RMS}$ to $265V_{RMS}$ at a line frequency of 50Hz to 60Hz. It has one constant current output, selectable between 350mA and 700mA, both at a maximum output voltage of 17V. However the output current can easily be changed by changing one resistor.

The controller used on the FEB227 Evaluation Board is Fairchild Semiconductor's FAN102MY.

This highly integrated PWM controller provides several features to enhance the performance of low-power flyback converters. The patented topology enables most simplified circuit design, especially for battery charger applications. The result is a low-cost, smaller and lighter charger when compared to a conventional design or a linear transformer. The start-up current is only 10uA, which allows use of large start-up resistance for further power saving. To minimize the standby power consumption, the proprietary green-mode function provides off-time modulation to linearly decrease PWM frequency under light-load conditions. This green-mode function assists the power supply to easily meet the power conservation requirement. By using FAN102, a charger can be implemented with fewest external components and a minimized cost.

1.1 Contents of the FEB227 Evaluation Kit

- FEB227 Evaluation Board
- Data sheets for the parts listed below can be obtained on the Internet from Fairchild Semiconductor's website: http://www.fairchildsemi.com/
 - FAN102MY
 - DF10S
 - RS1G/K
 - MM3Z24VB
 - ES3D
 - FCD4N60
 - BC846B
 - Application Note: AN-6067

1.2 Power Supply Specification Table

Minimum Line Voltage	$85V_{RMS}$
Maximum Line Voltage	$265V_{RMS}$
Line Frequency	50Hz to 60Hz
Output (selectable)	350mA/700mAconstant current @ 17Vmax



2.0 Circuit Description

The input voltage is rectified and filtered by D101 and C102 to generate a DC voltage for the input of the flyback converter. Line filter LF101, X2 capacitor C101 and the X1/Y1 capacitor C1 act as an EMI filter. R101, C106 and D102 form a clamping network that limits the voltage spike due to the energy trapped in the leakage inductance of the transformer. After start-up R110/R112 are used to charge up C105. Once the threshold voltage is reached, IC101 is activated and draws its supply current from the Vcc winding (pins 4/5 of T1, rectified by D104). To keep the Vcc below a safe limit a simple linear regulator is used (C108, Q102, D105 and R111). The switching element Q101 is driven by the GATE pin via gate resistor R104. The output current level is determined by the current sense resistors R102 and R103. If J101 is open the current flows only through R102 and thus the output current is low. If J101 is shorted the current flows through the parallel connection of R102 and R103 and thus the output current is high. The voltage across R102/R103 is filtered by R105 and fed into the CS pin. The output voltage regulation is indirectly achieved by monitoring the Vcc level. To do this, Vcc is divided by R109 and R108 in order to get 2.5V at the voltage sense pin VS. C107 acts as a filter. The FAN102SZ has a built-in slope compensation. For frequency compensation R107/C103 are connected to the COMV pin and R106/C104 are connected to the COMI pin. The transformed voltage is rectified by D201 and filtered by the MLCC C201.

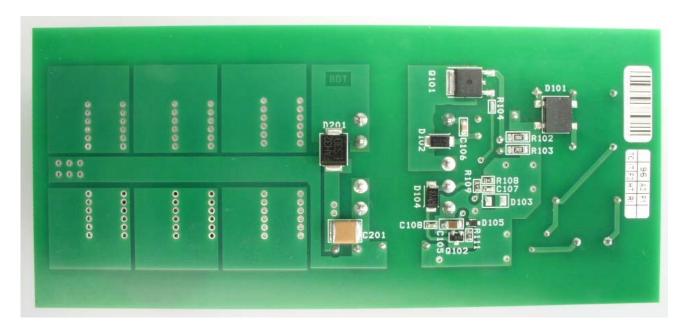
2.1 Board Photograph

• Top Side View





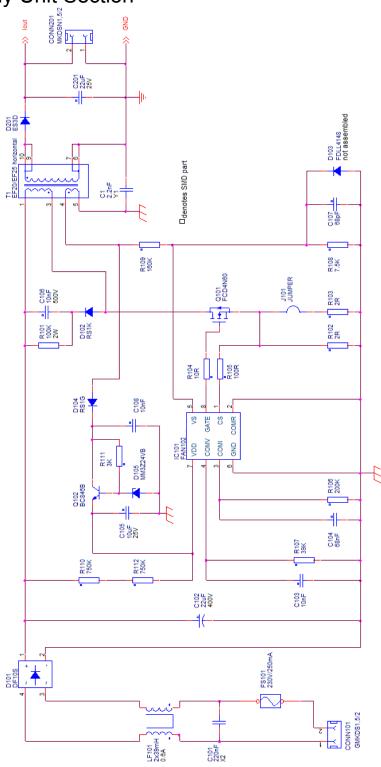
• Bottom Side View





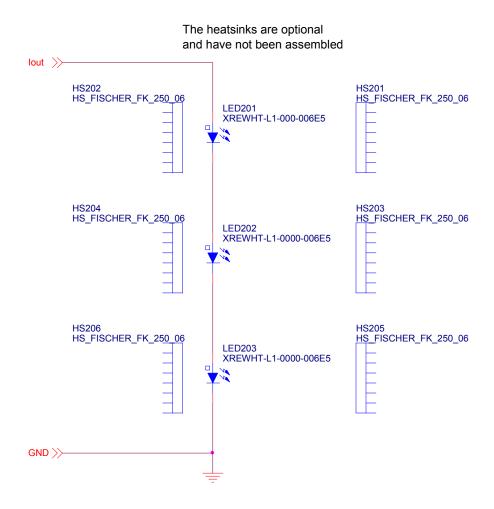
2.2 Schematic

2.2.1. Power Supply Unit Section





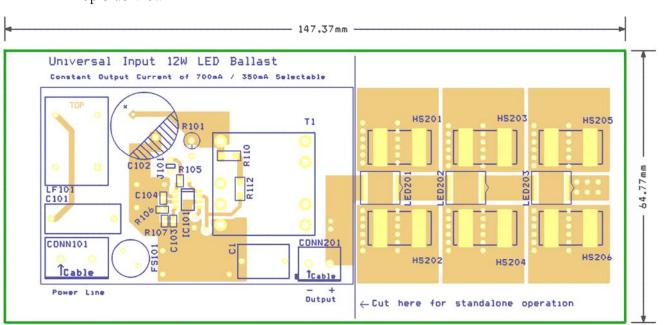
2.2.2. LED Section





2.3 PCB Layout

Top Side View



Bottom Side View

mm75.741

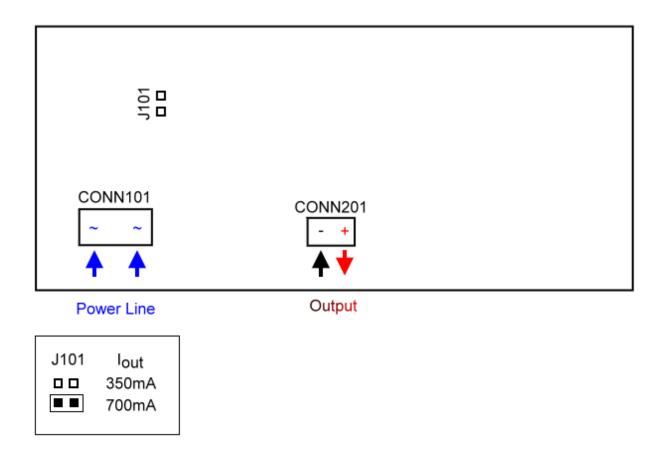
D201

D2

NB: Component D103 is not being assembled



2.4 Evaluation Board Connection



Important note:

Do not connect anything to CONN201 while operated with the on-board LEDs!

Warning:

The circuit is line connected and contains high voltages. Caution and proper procedures should be observed when using and making measurements on the board.



3.0 Test Equipment

• Oscilloscope: TEKTRONIX TDS784C (1GHz / 4GS/s) using voltage probes P5100, P6139A and

current probe TCP202.

• Analyzer: TEKTRONIX 2712

Multimeter: RMS MULTIMETER FLUKE 85 II

• Electronic Load: Prodigit 3000C Base unit using 3311C, 3314C and 2x 3332A modules

• Power Analyzer: LEM NORMA 5000

• AC Source: Chroma Programmable AC Source Model 61502

• Temp. Probe: Greisinger dual channel digital thermometer GMH3230 using two GTF300 NiCr-Ni

thermocouples

The ambient temperature for all tests was 25 °C if not noted otherwise



4.0 Test Results

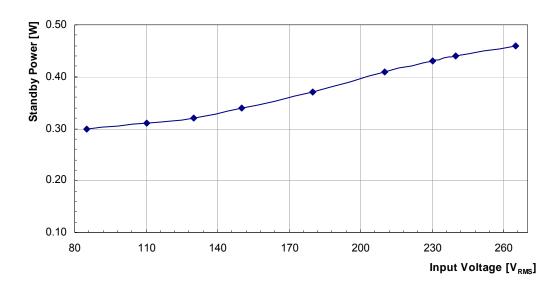
4.1 Standby Power vs Input Voltage (I_{out(max)} = 350mA)

4.1.1 Test Condition and Method

The input power for various input voltages was measured at no load and at minimum load (i.e. at $V_{\text{out(min)}}$). The standby power was calculated as $P_{\text{Stdby}} = P_{\text{IN}} - P_{\text{OUT}}$. At minimum load the output current was measured and the minimum and maximum deviation from the nominal output current calculated.

4.1.2 No Load Standby Power

V _{IN} [V _{RMS}]	85	110	130	150	180	210	230	240	265
P _{STDRY} [W]	0.30	0.31	0.32	0.34	0.37	0.41	0.43	0.44	0.46



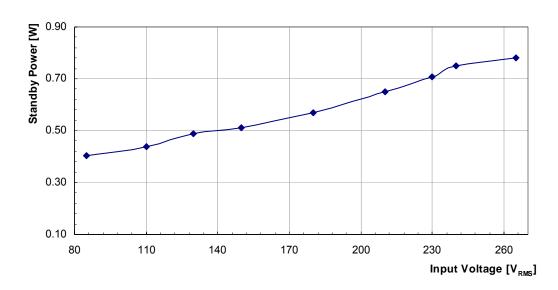
4.1.3 Accuracy of Output with No Load

V _{IN} [V _{RMS}]	85	110	130	150	180	210	230	240	265
Vout [V]	30.00	31.00	32.00	32.00	33.00	34.00	35.00	36.00	33.00



4.1.4 Minimum Load Standby Power

V _{IN} [V _{RMS}]	85	110	130	150	180	210	230	240	265
P _{STDBY} [W]	0.41	0.44	0.49	0.51	0.57	0.65	0.71	0.75	0.78



4.1.5 Output Current at Minimum Load

$V_{IN} [V_{RMS}]$	85	110	130	150	180	210	230	240	265		
V _{OUT} [V]	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	Min [%]	Max [%]
I _{OUT} [mA]	341	344	351	357	354	357	368	375	342	-2.6	7.1



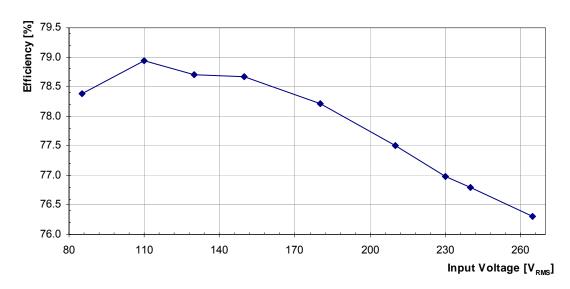
4.2 Full Load Efficiency vs Input Voltage (I_{out(max)} = 350mA)

4.2.1 Test Condition and Method

The power supply was set up with its output loaded at maximum load. The input voltage was swept across the specified range. The output load was kept constant. The input power was measured and efficiency calculated.

4.2.2 Result

V _{IN} [V _{RMS}]	85	110	130	150	180	210	230	240	265
P _{OUT} [W]	5.20	5.24	5.27	5.30	5.33	5.36	5.37	5.38	5.36
P _{IN} [W]	6.63	6.64	6.70	6.73	6.81	6.91	6.98	7.01	7.03
Efficiency [%]	78.38	78.95	78.70	78.68	78.21	77.51	76.98	76.79	76.31





4.3 Line Regulation ($I_{out(max)} = 350mA$)

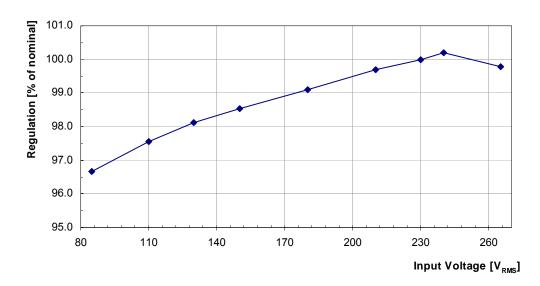
4.3.1 Test Condition and Method

The power supply was set up with its output loaded at maximum load. The input voltage was swept across its specified range. Output current was measured for each input voltage and was displayed relative to the nominal output current. The nominal current in this case is the current measured for the output at $V_{\rm IN} = 230 V_{\rm RMS}$.

4.3.2 Result

The minimum and maximum values in the table below are calculated as deviations from the output voltage as specified in section 1.2.

V _{IN} [V _{RMS}]	85	110	130	150	180	210	230	240	265	Min [%]	Max [%]
I _{OUT} [mA]	305.40	308.20	310.00	311.30	313.10	314.90	315.90	316.50	315.20	-12.7	-9.6





4.4 Load Regulation (I_{out(max)} = 350mA)

4.4.1 Test Condition and Method

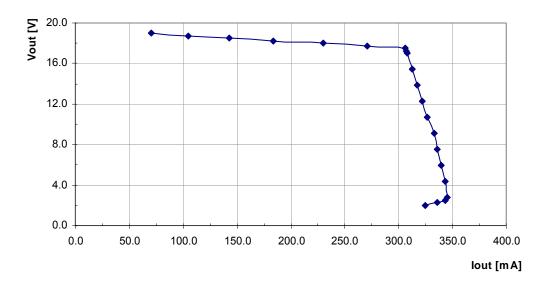
The load voltage of the output is swept from 2.0V to 19V and the output current is being measured. These measurements are done with $110V_{RMS}$ and $230V_{RMS}$ input voltage.

4.4.2 Result for $V_{in} = 110V_{RMS}$

Vout [V]	2.00	2.25	2.50	2.80	4.38	5.96	7.53
I _{out} [mA]	325.00	336.00	343.00	345.60	343.80	340.00	336.00

V _{out} [V]	9.11	10.69	12.27	13.84	15.42	17.00	17.25
I _{out} [mA]	333.40	327.00	322.00	317.00	312.60	308.30	307.60

V _{out} [V]	17.50	17.75	18.00	18.25	18.50	18.75	19.00
I _{out} [mA]	305.90	271.00	230.40	183.80	142.80	105.00	70.80



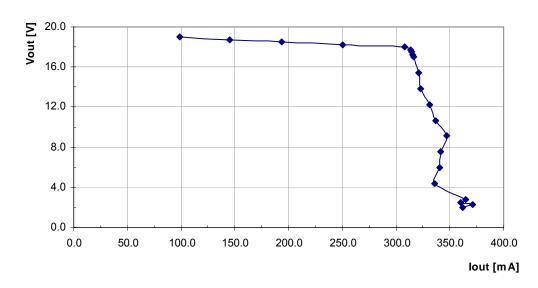


4.4.3 Result for $V_{in} = 230V_{RMS}$

V _{out} [V]	2.00	2.25	2.50	2.80	4.38	5.96	7.53
I _{out} [mA]	361.60	371.10	360.00	365.00	336.00	340.00	341.30

V _{out} [V]	9.11	10.69	12.27	13.84	15.42	17.00	17.25
I _{out} [mA]	347.00	336.80	331.00	323.00	320.60	316.00	315.10

V _{out} [V]	17.50	17.75	18.00	18.25	18.50	18.75	19.00
I _{out} [mA]	314.40	313.80	307.90	250.10	193.20	145.20	98.80





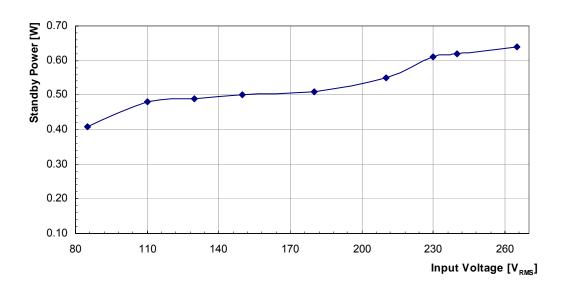
4.5 Standby Power vs Input Voltage (I_{out(max)} = 700mA)

4.5.1 Test Condition and Method

The input power for various input voltages was measured at no load and at minimum load (i.e. at $V_{\text{out(min)}}$). The standby power was calculated as $P_{\text{Stdby}} = P_{\text{IN}} - P_{\text{OUT}}$. At minimum load the output current was measured and the minimum and maximum deviation from the nominal output current calculated.

4.5.2 No Load Standby Power

V _{IN} [V _{RMS}]	85	110	130	150	180	210	230	240	265
P _{STDBY} [W]	0.41	0.48	0.49	0.50	0.51	0.55	0.61	0.62	0.64



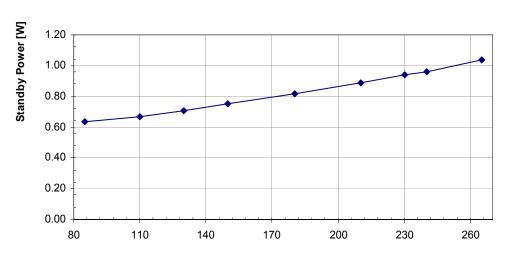
4.5.3 Accuracy of Output with No Load

$V_{IN} [V_{RMS}]$	85	110	130	150	180	210	230	240	265
Vout [V]	38.5	42.4	45.0	46.0	46.0	49.0	49.0	49.0	50.0



4.5.4 Minimum Load Standby Power

V _{IN} [V _{RMS}]	85	110	130	150	180	210	230	240	265
P _{STDBY} [W]	0.64	0.67	0.71	0.76	0.82	0.89	0.94	0.96	1.04



Input Voltage [Vrms]

4.5.5 Output Current at Minimum Load

V _{IN} [VRMS]	85	110	130	150	180	210	230	240	265		
V _{OUT} [V]	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	2.8	Min [%]	Max [%]
I _{OUT} [mA]	536	555	566	576	589	599	602	603	606	-23.4	-13.4



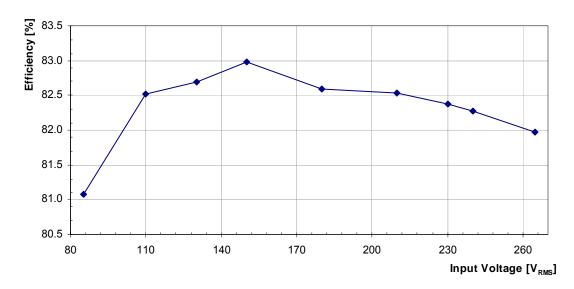
4.6 Full Load Efficiency vs Input Voltage (I_{out(max)} = 700mA)

4.6.1 Test Condition and Method

The power supply was set up with its output loaded at maximum load. The input voltage was swept across the specified range. The output load was kept constant. The input power was measured and efficiency calculated.

4.6.2 Result

V _{IN} [V _{RMS}]	85	110	130	150	180	210	230	240	265
P _{OUT} [W]	10.20	10.90	10.94	10.97	11.05	11.10	11.12	11.14	11.18
P _{IN} [W]	12.58	13.21	13.23	13.22	13.38	13.45	13.50	13.54	13.64
Efficiency [%]	81.08	82.51	82.69	82.98	82.59	82.53	82.37	82.27	81.96





4.7 Line Regulation ($I_{out(max)} = 700 \text{mA}$)

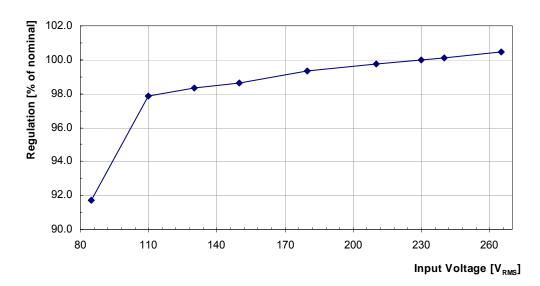
4.7.1 Test Condition and Method

The power supply was set up with its output loaded at maximum load. The input voltage was swept across its specified range. Output current was measured for each input voltage and was displayed relative to the nominal output current. The nominal current in this case is the current measured for the output at $V_{IN} = 230V_{RMS}$.

4.7.2 Result

The minimum and maximum values in the table below are calculated as deviations from the output voltage as specified in section 1.2.

V _{IN} [V _{RMS}]	85	110	130	150	180	210	230	240	265	Min [%]	Max [%]
I _{OUT} [mA]	599.70	640.00	643.00	645.00	649.70	652.40	654.00	654.80	657.00	-14.3	-6.1





4.8 Load Regulation (I_{out(max)} = 700mA)

4.8.1 Test Condition and Method

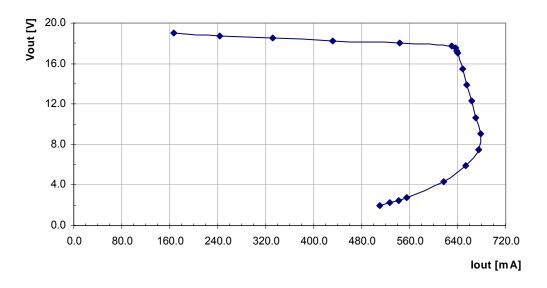
The load voltage of the output is swept from 2.0V to 19V and the output current is being measured. These measurements are done with $110V_{RMS}$ and $230V_{RMS}$ input voltage.

4.8.2 Result for $V_{in} = 110V_{RMS}$

Vout [V]	2.00	2.25	2.50	2.80	4.38	5.96	7.53
I _{out} [mA]	510.00	527.00	541.00	555.50	616.00	654.10	675.00

V _{out} [V]	9.11	10.69	12.27	13.84	15.42	17.00	17.25
I _{out} [mA]	677.80	670.00	663.00	655.70	648.20	640.20	638.60

Vout [V]	17.50	17.75	18.00	18.25	18.50	18.75	19.00
I _{out} [mA]	637.00	630.50	543.00	431.60	332.00	243.00	167.00



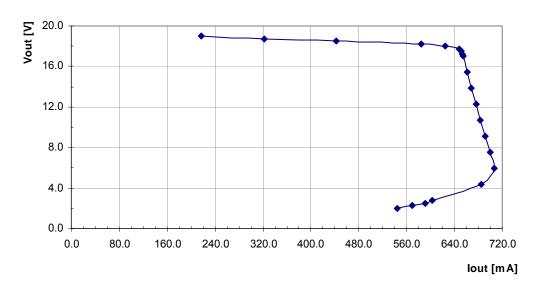


4.8.3 Result for $V_{in} = 230V_{RMS}$

Vout [V]	2.00	2.25	2.50	2.80	4.38	5.96	7.53
I _{out} [mA]	545.00	569.00	591.00	603.00	684.50	706.00	700.00

Vout [V]	9.11	10.69	12.27	13.84	15.42	17.00	17.25
I _{out} [mA]	692.00	683.80	676.50	669.00	662.00	654.40	653.10

V _{out} [V]	17.50	17.75	18.00	18.25	18.50	18.75	19.00
I _{out} [mA]	651.80	648.10	625.50	585.00	442.00	322.00	217.00



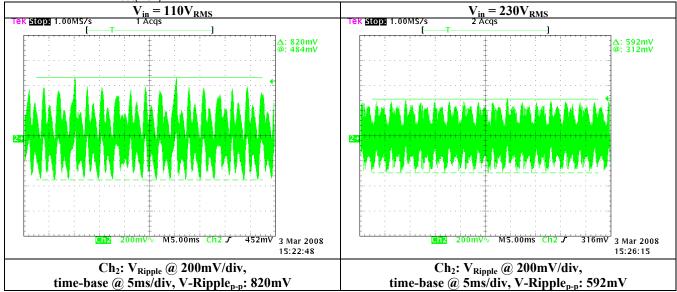


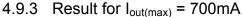
4.9 Output Ripple & Noise

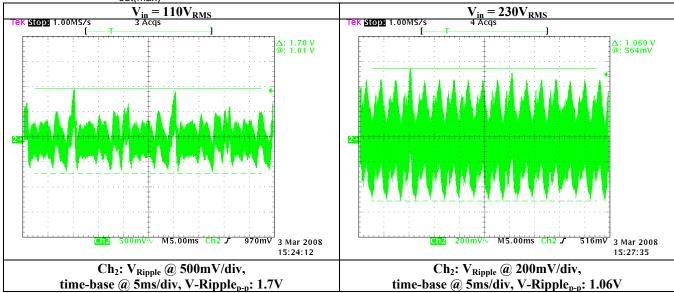
4.9.1 Test condition and Method for Voltage Ripple and Noise

The output was loaded with the maximum load. The so-called PARD (periodic and random disturbance) method was used to measure ripple and noise voltage in AC coupling mode. See for example Celestica application note AN-1259-1-R2. **IMPORTANT NOTE**: Output voltage ripple measurements cannot be made using a normal oscilloscope probe set-up. Magnetic field coupling into the ground connection for the oscilloscope probe could cause noise voltages far greater than the true ripple voltage. The test was done with $I_{out(max)} = 350 \text{mA}$ and $I_{out(max)} = 700 \text{mA}$ respectively. A V_{IN} of $110 V_{RMS}$ and $230 V_{RMS}$ was used.

4.9.2 Result for $I_{out(max)} = 350mA$





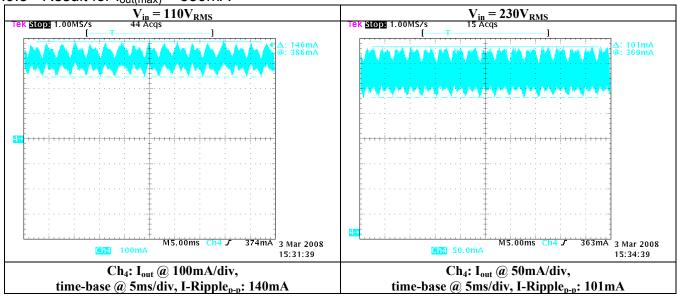




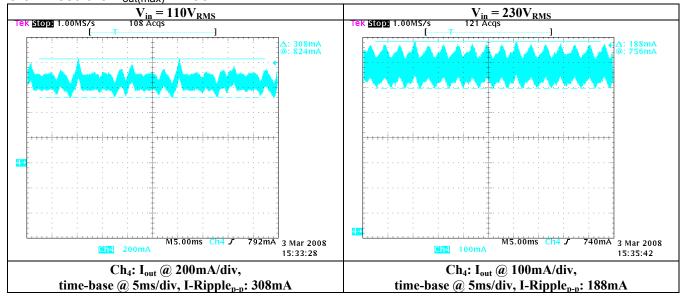
4.9.4 Test condition and Method for Current Ripple

The output was loaded with the maximum load. Using a current probe as mentioned in section 3.0. the output current was traced. The test was done with $I_{out(max)} = 350 \text{mA}$ and $I_{out(max)} = 700 \text{mA}$ respectively. A V_{IN} of $110 V_{RMS}$ and $230 V_{RMS}$ was used.

4.9.5 Result for $I_{out(max)} = 350mA$



4.9.6 Result for $I_{out(max)} = 700 \text{mA}$



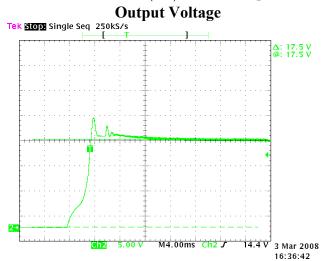


4.10 Soft Start Test

4.10.1 Test Condition and Method

The output was loaded with the maximum load. The voltage on the output as well as the drain voltage and drain current of Q101 were measured during a power up sequence. The test was done with $I_{out(max)} = 350 \text{mA}$ and $I_{out(max)} = 700 \text{mA}$ respectively. A V_{IN} of $110V_{RMS}$ and $230V_{RMS}$ was used.

4.10.2 Result for $I_{out(max)}$ = 350mA @ V_{IN} = 110 V_{RMS}

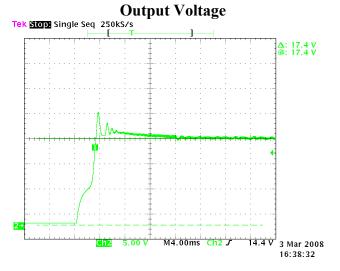


Ch₂: V_{OUT} @ 5V/div, time-base @ 4ms/div

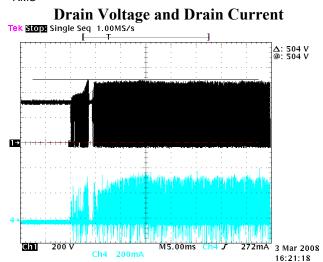
Drain Voltage and Drain Current Tek Stop: Single Seq 1.00MS/s A: 320 V B: 320 V A: 320 V

 $Ch_1: V_{Drain} \ @ \ 100V/div, \ Ch_4: \ I_{Drain} \ @ \ 200mA/div, \\ time-base \ @ \ 5ms/div, \ V_{Drain(max)} = 320V$

4.10.3 Result for $I_{out(max)}$ = 350mA @ V_{IN} = 230 V_{RMS}



Ch₂: V_{OUT} @ 5V/div, time-base @ 4ms/div



Ch₁: V_{Drain} @ 200V/div, Ch₄: I_{Drain} @ 200mA/div, time-base @ 5ms/div, $V_{Drain(max)} = 504V$



4.10.4 Result for $I_{out(max)}$ = 700mA @ V_{IN} = 110 V_{RMS}

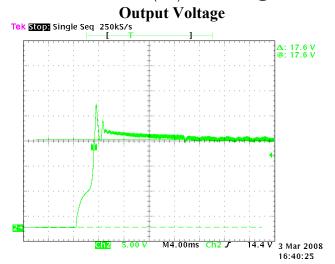
Output Voltage Tek Stop: Single Seq 250kS/s A: 17.7 V @: 17.7 V @: 17.7 V

Ch₂: V_{OUT} @ 5V/div, time-base @ 4ms/div

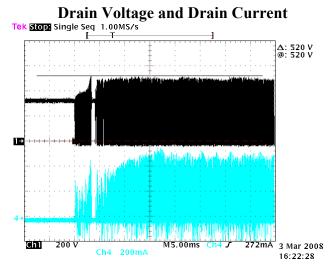
Drain Voltage and Drain Current Tek Stop: Single Seq 1.00MS/s A: 336 V B: 336 V M5.00ms Ch4 J 272mA 3 Mar 2008

Ch₁: V_{Drain} @ 100V/div, Ch₄: I_{Drain} @ 200mA/div, time-base @ 5ms/div, $V_{Drain(max)} = 336V$

4.10.5 Result for $I_{out(max)}$ = 700mA @ V_{IN} = 230 V_{RMS}



Ch₂: V_{OUT} @ 5V/div, time-base @ 4ms/div



 $\begin{array}{c} Ch_1\hbox{:}\ V_{Drain}\ @\ 200V/div,\ Ch_4\hbox{:}\ I_{Drain}\ @\ 200mA/div,\\ time-base\ @\ 5ms/div,\ V_{Drain(max)}=520V \end{array}$

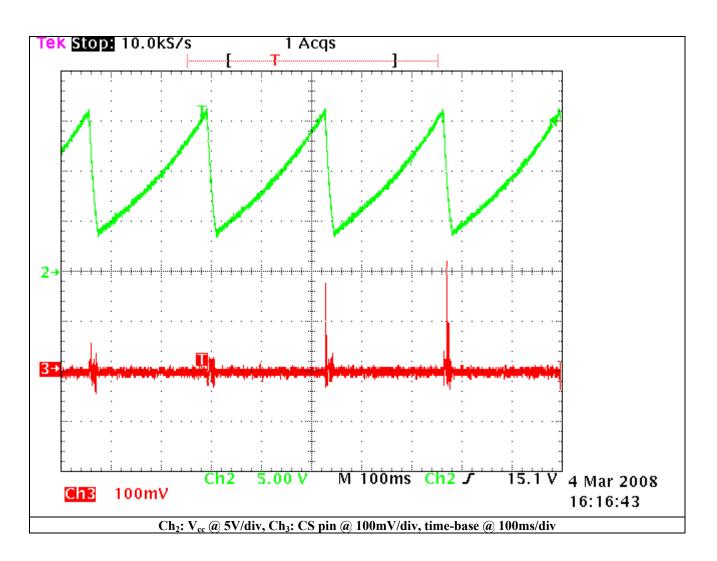


4.11 Output Short Circuit Protection Test

4.11.1 Test Condition and Method

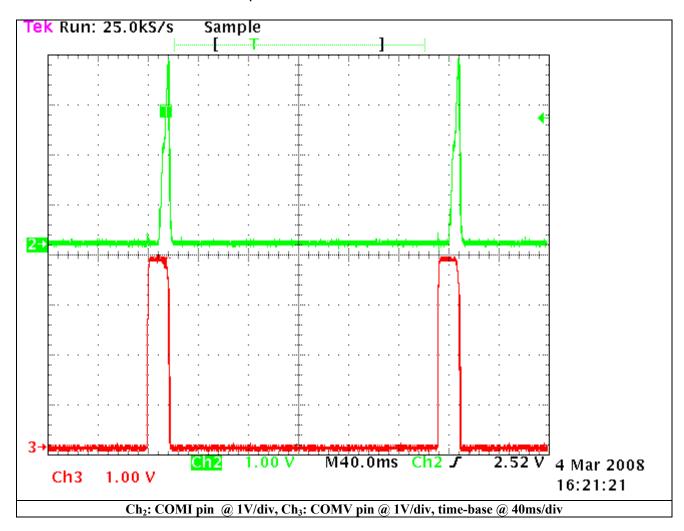
The output was shorted. The voltages on the Vcc, CS, COMI and COMV pins were measured with an input voltage of $V_{\rm IN}$ = 265 $V_{\rm RMS}$.

4.11.2 Result for V_{cc} and CS pin





4.11.3 Result for COMI and COMV pin



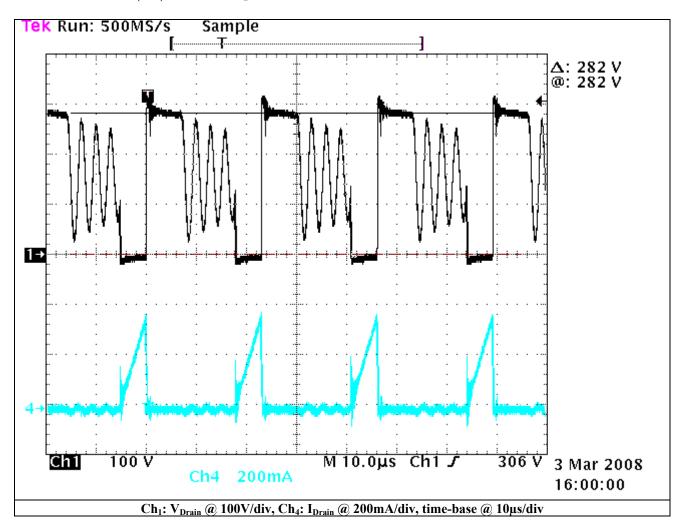


4.12 Typical Drain Waveforms

4.12.1 Test Condition and Method

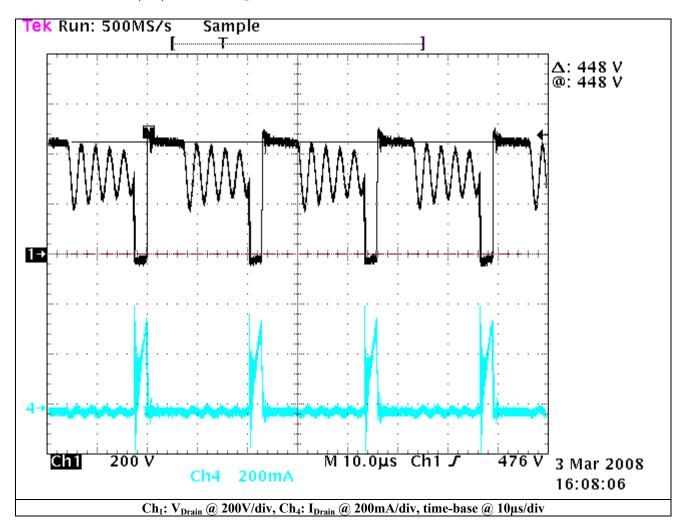
The output was loaded with maximum load. The drain voltage and drain current of Q101 were measured. The test was done with $I_{out(max)} = 350 mA$ and $I_{out(max)} = 700 mA$ respectively. A V_{IN} of $110 V_{RMS}$ and $230 V_{RMS}$ was used.

4.12.2 Result for $I_{out(max)}$ = 350mA @ V_{in} = 110 V_{RMS}



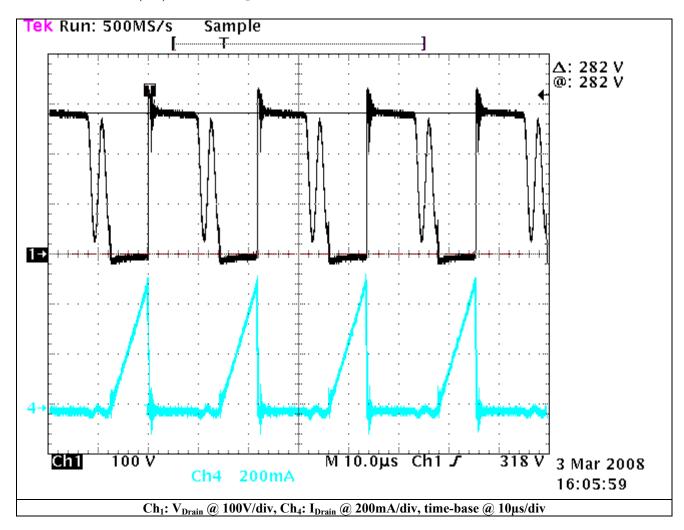


4.12.3 Result for $I_{out(max)}$ = 350mA @ V_{in} = 230 V_{RMS}



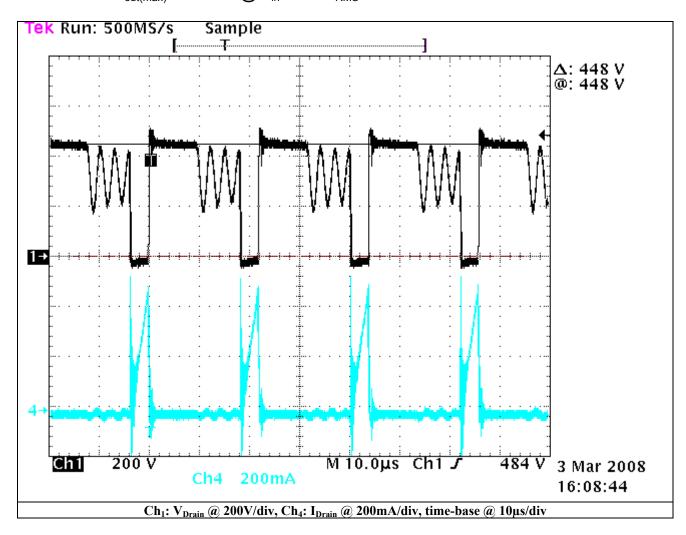


4.12.4 Result for $I_{out(max)}$ = 700mA @ V_{in} = 110 V_{RMS}





4.12.5 Result for $I_{out(max)}$ = 700mA @ V_{in} = 230 V_{RMS}



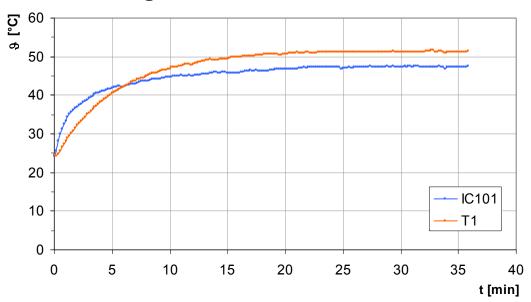


4.13 Thermal Performance

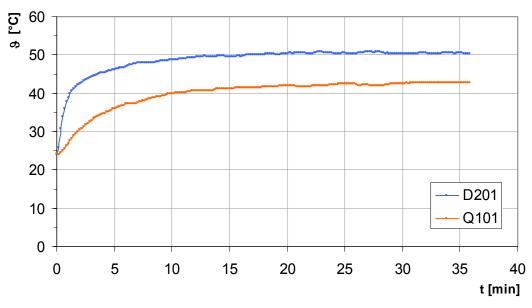
4.13.1 Test Condition and Method

The temperatures of the transformer (T1), controller (IC101), MOSFET (Q101) and the secondary rectifying diode (D201) were measured with thermocouples. The measured temperatures were monitored from start up of the PSU until a steady state was recognized. The test was done with $I_{out(max)} = 700 mA/17 V$ at V_{IN} of $110 V_{RMS}$ and $230 V_{RMS}$ respectively. $T_{amb} = 24 ^{\circ} C$.

4.13.2 Result for IC101 and T1 @ V_{IN} = 110 V_{RMS}

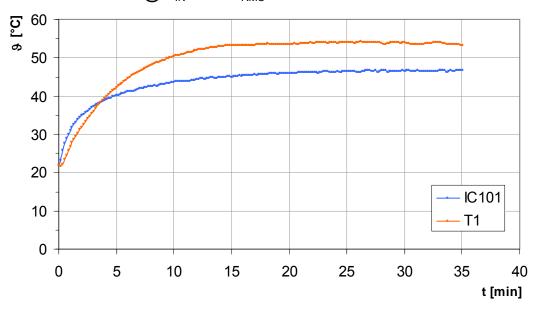


4.13.3 Result for for Q101 and D201 @ V_{IN} = 110 V_{RMS}

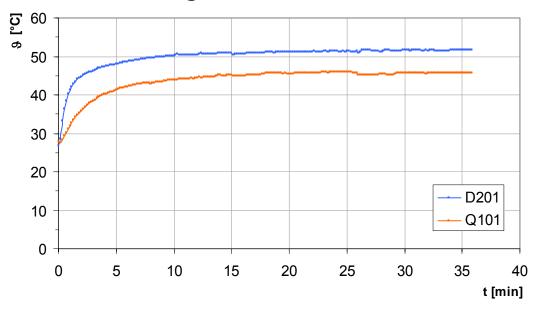




4.13.4 Result for IC101 and T1 @ V_{IN} = 230 V_{RMS}



4.13.5 Result for for Q101 and D201 @ V_{IN} = 230 V_{RMS}



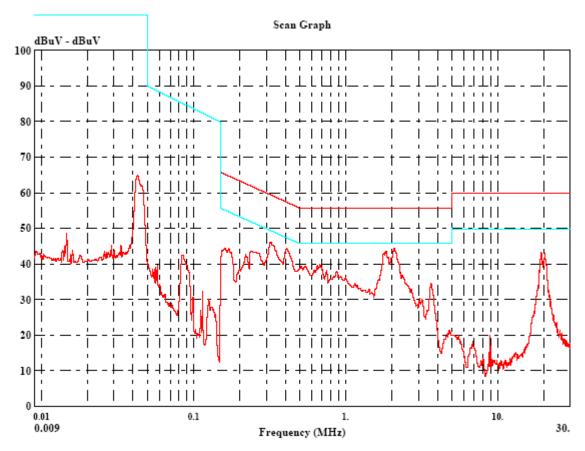


4.14 EMI Tests

4.14.1 Test Condition

The power supply was loaded with a resistor of 26.5Ω . The GND net of the output was connected to the PE conductor. Input voltages of $110V_{RMS}$ and $230V_{RMS}$ were used. The average level of the conducted EMI has been measured with the setup given in 3.0 and is compared to the Quasi-Peak and Average limits given by CISPR 22 (EN55022).

4.14.2 Result for V_{IN} = 110 V_{RMS}



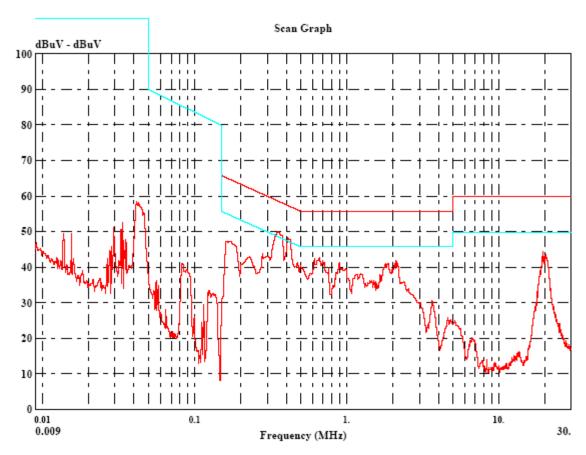
Title: EN55011/22, Class B -- Conducted Emissions

Spec 1: EN55011/22 Class B -- Conducted Emissions (QP)

Spec 2: EN55011/22 Class B -- Conducted Emissions (AV)



4.14.3 Result for V_{IN} = 230 V_{RMS}



Title: EN55011/22, Class B -- Conducted Emissions

Spec 1: EN55011/22 Class B -- Conducted Emissions (QP)

Spec 2 : EN55011/22 Class B -- Conducted Emissions (AV)



5.0 Bill of Materials and Transformer Specification

5.1 Bill of Materials

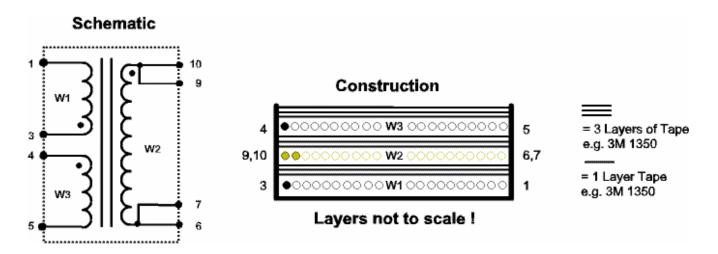
Item	Quantity	Reference	Part	Comment
1	1	CONN101	GMKDS1,5/2	Phoenix Contact, GMKDS 1,5
2	1	CONN201	MKDSN1,5/2	Phoenix Contact, MKDSN1,5
3	1	C1	2.2nF / X1Y1	Murata, DE
4	1	C101	220nF / X2	Epcos, B32922C
5	1	C102	22uF / 400V	Nichicon, VR
6	2	C103, C108	10nF / 50V	any SMD 0603
7	1	C104	68nF / 16V	any SMD 0603
8	1	C105	10uF / 25V	any SMD 1206
9	1	C106	10nF / 500V	any SMD 0805
10	1	C107	68pF / 16V	any SMD 0603
11	1	C201	22uF / 25V	Kemet, C2220C226K3RAC
12	1	D101	DF10S	Fairchild Semiconductor
13	1	D102	RS1K	Fairchild Semiconductor
14	1	D103 (not assembled)	FDLL4148	Fairchild Semiconductor
15	1	D104	RS1G	Fairchild Semiconductor
16	1	D105	MM3Z24VB	Fairchild Semiconductor
17	1	D201	ES3D	Fairchild Semiconductor
18	1	FS101	230V/250mA, time lag	Littlefuse/Wickmann, TR5
19	6	HS201, HS202, HS203, HS204, HS205, HS206 (not assembled)	Heatsink	Fischer Elektronik, FK250
20	1	IC101	FAN102MY	Fairchild Semiconductor
21	1	J101	Jumper	2-pin pin header, 100mil pitch plus shorting link
22	3	LED201, LED202, LED203	XREWHT-L1-0000-006E5	Cree, XLamp XR-E
23	1	LF101	2x39mH / 0.6A	Epcos, B82731-M
24	1	Q101	FCD4N60	Fairchild Semiconductor
25	1	Q102	BC846B	Fairchild Semiconductor
26	1	R101	100K / 2W / 5%	Any
27	2	R102, R103	2R / 0.25W / 1%	KOA, SR732BTTD2R00F
28	1	R104	10R / 0.063W / 1%	any SMD 0603
39	1	R105	100R / 0.1W / 1%	any SMD 0603
30	1	R106	200K / 0.1W / 1%	any SMD 0603
31	1	R107	39K / 0.1W / 1%	any SMD 0603
32	1	R108	7.5K / 0.1W / 1%	any SMD 0603
33	1	R109	160K / 0.1W / 1%	any SMD 0603
34	2	R110, R112	750K / 0.25W / 1%	any SMD 1206
35	1	R111	3K / 0.1W / 1%	any SMD 0603
36	1	T1	EF20/EF25 horizontal	TDK, p/n SRW20EF-X46H014 or see transformer spec



5.2 Transformer Specification

5.2.1 Winding Details

Name	Pins (Start →End)	# of Layers	Strands x Wire ø	Turns	Construction	Material
W1	$3 \rightarrow 1$	2	1 x 0.20mm	100	perfect solenoid	CuLL
W2	$9,10 \to 6,7$	2	2 x 0.40mm	15	bifilar	triple insulated
W3	$4 \rightarrow 5$	1	1 x 0.15mm	39	spaced winding	CuLL



5.2.2 Electrical Characteristics

Parameter	Pins	Specification	Conditions
Primary Inductance	$1 \rightarrow 3$	2.06mH +/- 5%	100kHz, 1000mV, all secondaries open
Leakage inductance	$1 \rightarrow 3$	42uH maximum	100kHz, 1000mV, all secondaries short

5.2.3 Core and Bobbin

Core	E20/10/6 (EF20)
Material	PC47, TDK or equivalent
Bobbin	EF20 horizontal / 10 pins with extended creepage
Gap in center leg	approx. 0.19mm for AL of 206nH/turns ²

5.2.4 Safety

High voltage test: $3000V_{RMS}$ for 1 minute between primary (pins 1 to 5) and secondary (pins 6 to 10)

5.2.5 Ordering

A complete assembled transformer following this specification can be ordered directly from TDK, partnumber: SRW20EF-X46H014.



6.0 Printed Circuit Board Special Instructions

Important safety precautions:

These boards are only to be operated and handled by qualified technicians and qualified engineers who have received a specific training on the handling of high voltage laboratory boards and equipment.

DO NOT test the board without proper safety equipment, such as an isolation transformer, safety glasses and/or sun glasses.

DO NOT allow people to look directly into the LED light. LEDs are bright enough to damage your eyesight if you look directly into the light.

DO NOT allow people to touch any part of the board, both during operation and when the board is turned off. Disconnected boards can only be handled once they have cooled down and also someone has confirmed that all capacitors on the board have been fully discharged. Failure to follow these rules could result in electrical shock due to high voltages or burns due to hot parts.

DO NOT test in proximity to flammable or explosive materials.

DO NOT operate the board for extended periods at $I_{out} = 700$ mA, or leave it unattended while operated.

DO NOT install the board into any product.

Operation of the board:

- 1. Read the safety precautions above first and follow all instructions thoroughly.
- 2. Make sure that jumper J101 is open, i.e. the two pins are not shorted.
- 3. Make sure that nothing is connected to output terminal CONN201.
- 4. Connect an isolated variable AC source (such as a variac) to input terminal CONN101
- 5. Slowly increase the AC input voltage from 0VAC to at least 85VAC (Do not exceed 265VAC). **Do not allow people to look directly at the LEDs while doing so.**
- 6. Confirm that the LEDs light up, however **do not** allow people to look directly at the LEDs. Caution: They already light up at approx. $V_{in} = 48VAC$.
- 7. After operation remove the AC input and confirm that the circuit is de-energized.

Selecting the output current:

The board is designed to deliver a constant output current of either 350mA or 700mA respectively. This is done by opening ($I_{out} = 350$ mA) or closing/shorting ($I_{out} = 700$ mA) jumper J101. During operation the LEDs get hot and you must not touch them. Due to the higher heat dissipation at $I_{out} = 700$ mA it is not recommended to operate the board for an extended time in this mode. If desired, an isolated heatsink may be applied to the backside of the board, directly beneath the LEDs.

Modification of the Board for other output currents:

The output current of the circuit is determined by a current sense resistor that is connected from source of Q101 to GND. The relationship between the output current I_0 and the sense resistor R_S is expressed as:

$$Rs = \frac{0.111875 \cdot n_p}{I_o}$$

 n_P is the ratio between the number of primary and secondary windings, $n_P = \frac{N_{pri}}{N_{\text{sec}}}$. In this design n_P is 6.67.

For example, R_S for an I_{out} of 100mA can be calculated as $\frac{0.111875 \cdot 6.67}{0.1} = 7.46$. From an E96 series pick 7.5 Ω . Leave jumper

J101 open, remove R102 and R103 and replace R102 with a 7.5Ω resistor. Higher accuracy of the calculated resistor value can be





achieved by using two resistors in parallel. In that case replace R102 and R103 with the two resistors and close (short) jumper J101. Please note that the whole design and especially the transformer design was laid-out for $P_{out(max)} = 12W$. Therefore the maximum output current is 700mA. **Important note:** The same safety precautions as written above apply!

Modification of the Board for stand alone operation:

It is possible to test the board with your own LEDs or test the performance without the on-board LEDs. This can be done by cutting the board. First remove all cables and connections from the board and confirm that the circuit is de-energized. Then cut along the white line labeled '← Cut here for standalone operation'. After the PCB is cut into two pieces you can use CONN201 to connect your own application to the output. Input/output specifications remain the same. **Important note:** The same safety precautions as written above apply!

Connect more LEDs to the output:

Since this is a constant current output design you can drive one LED or up to six (or even more, depending on the forward voltage V_f of the LEDs). The maximum output voltage is 17V. So, if you connect 5 LEDs, the $V_{f(max)}$ of one LED should not be higher than 3.4V (2.8V for six LEDs). To connect a given number of LEDs to the output, the board must be operated stand alone, ie physically remove the actual power supply from the on-board LEDs by cutting the board (see previous paragraph). **Important note:** The same safety precautions as written above apply!



7.0 Featured Products

7.1 FAN102 Description

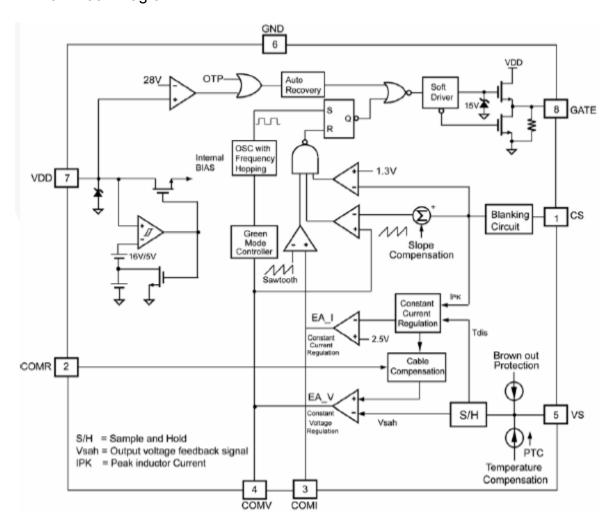
The FAN102 is a highly integrated PWM controller provides several features to enhance the performance of low-power flyback converters. The patented topology enables most simplified circuit designs, especially for battery charger applications. The result is a low-cost, smaller and lighter charger when compared to a conventional design or a linear transformer. The start-up current is only 10uA, which allows use of large start-up resistance for further power saving. To minimize the standby power consumption, the proprietary green-mode function provides off-time modulation to linearly decrease PWM frequency under light-load conditions. This green-mode function assists the power supply to easily meet the power conservation requirement. By using FAN102, a charger can be implemented with fewest external components and minimized cost.

7.1.1 FAN102 Features

- Constant-voltage (CV) and Constant-current (CC) Control Without Secondary-feedback Circuitry
- Green-mode Function: PWM Frequency Linearly Decreasing
- Fixed PWM Frequency at 42kHz with Frequency Hopping to Solve EMI Problem
- Cable Compensation in CV mode
- Low Start-up Current 10μA
- Low Operating Current 3.5mA
- Peak-current-mode Control in CV mode
- Cycle-by-cycle Current Limiting
- VDD Over-voltage Protection with Auto-Restart
- VDD Under-voltage Lockout (UVLO)
- Gate Output Maximum Voltage Clamped at 18V
- Fixed Over-temperature Protection with Latch
- DIP-8 and SOP-8 Package Available



7.1.2 FAN102 Block Diagram





8.0 References and Resources

8.1 Application Notes

• AN-6067: Design and Application of Primary-Side Regulation (PSR) PWM Controller and EZ-SwitchTM



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