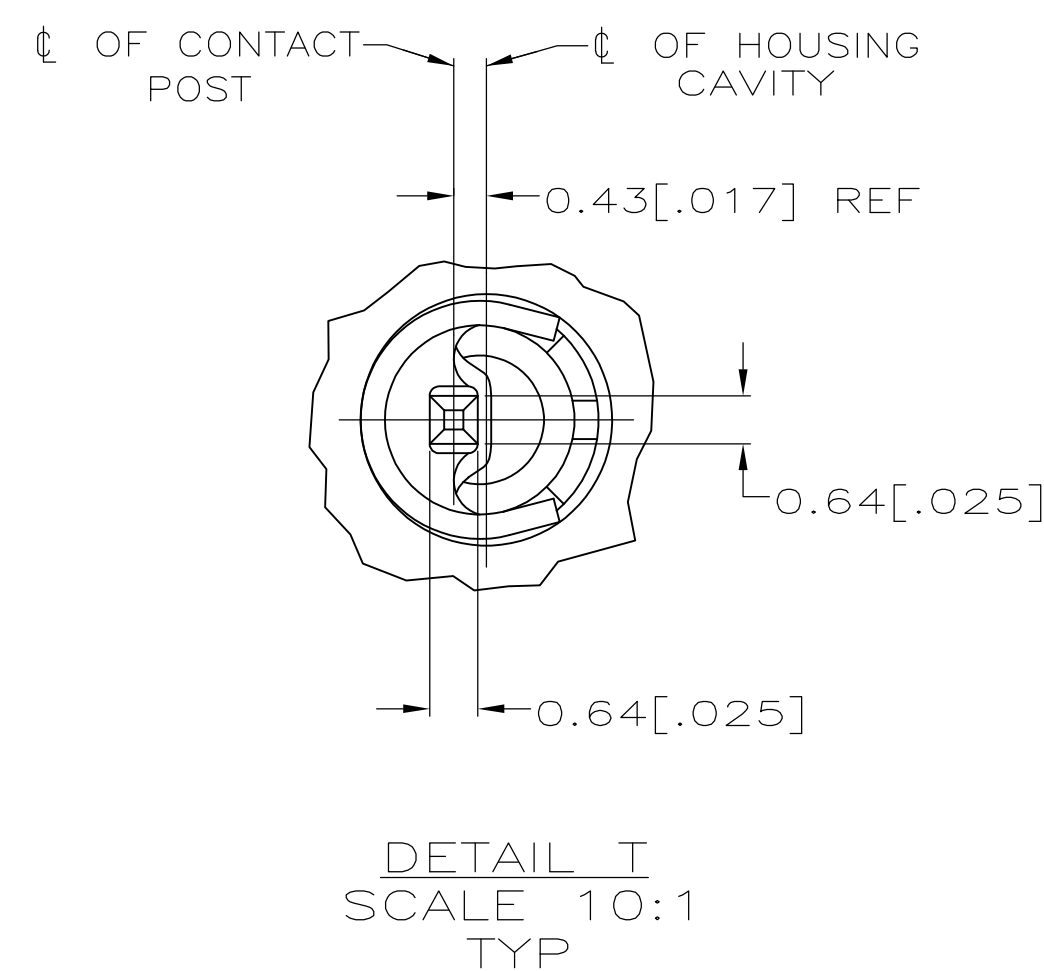
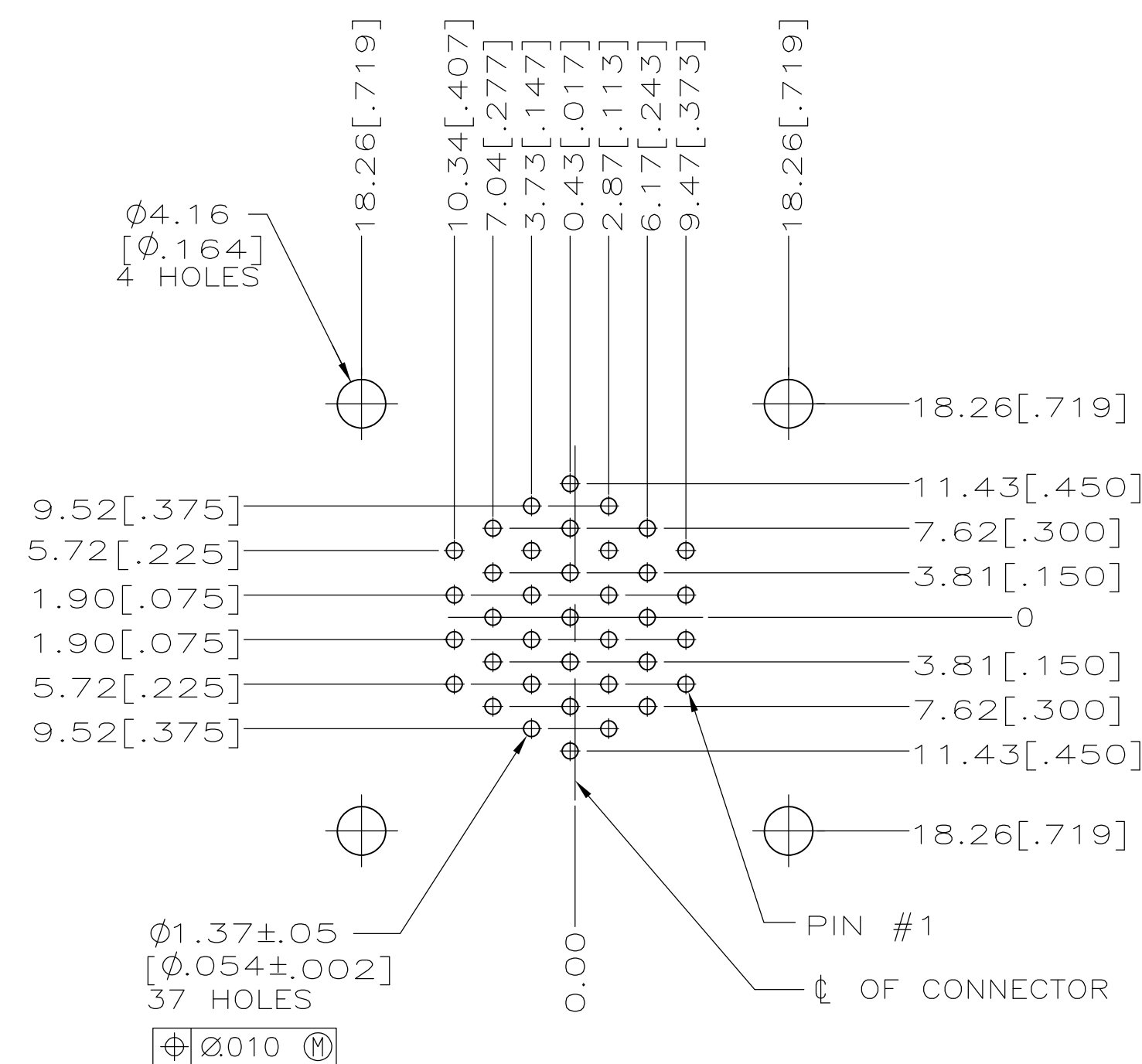
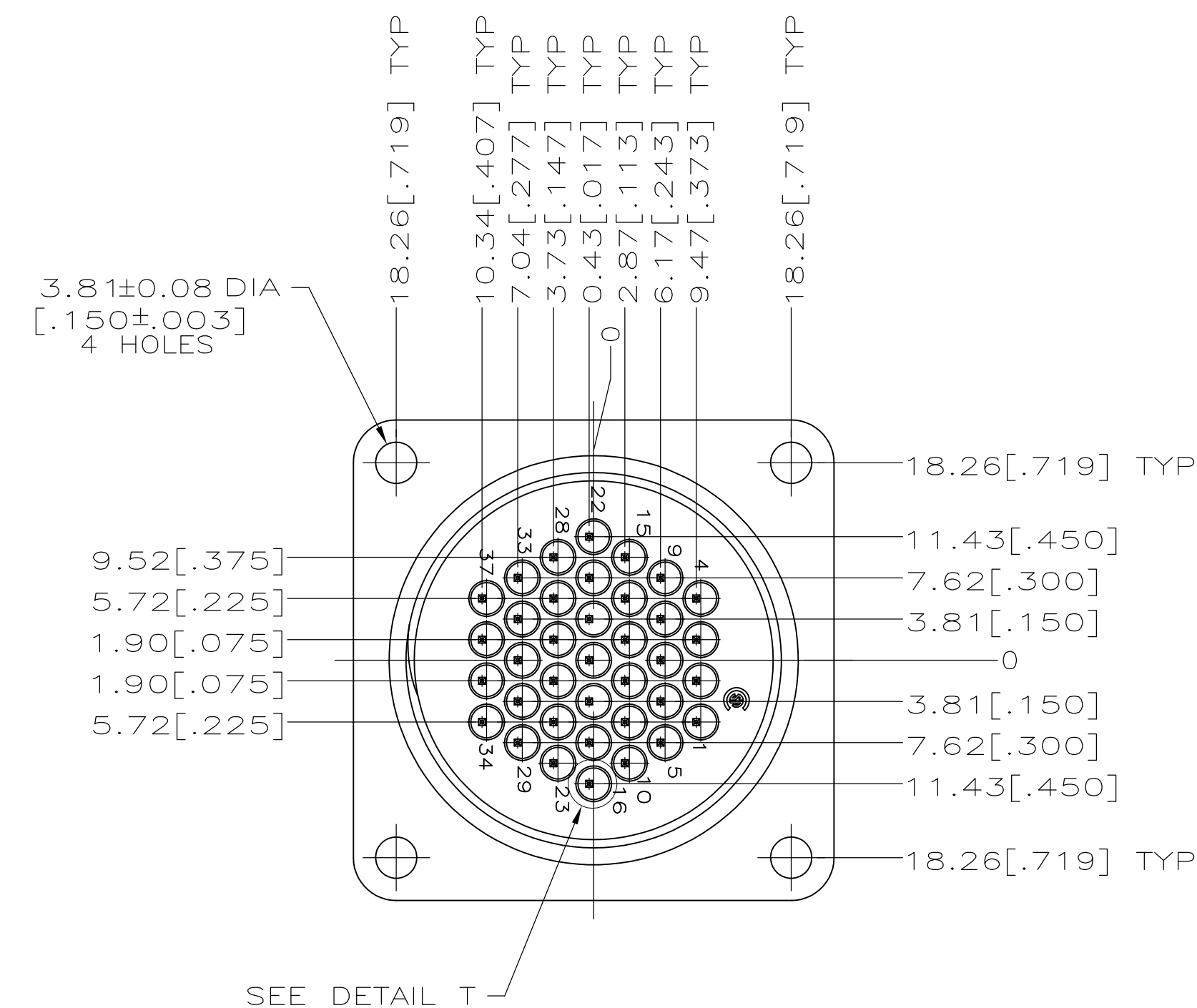
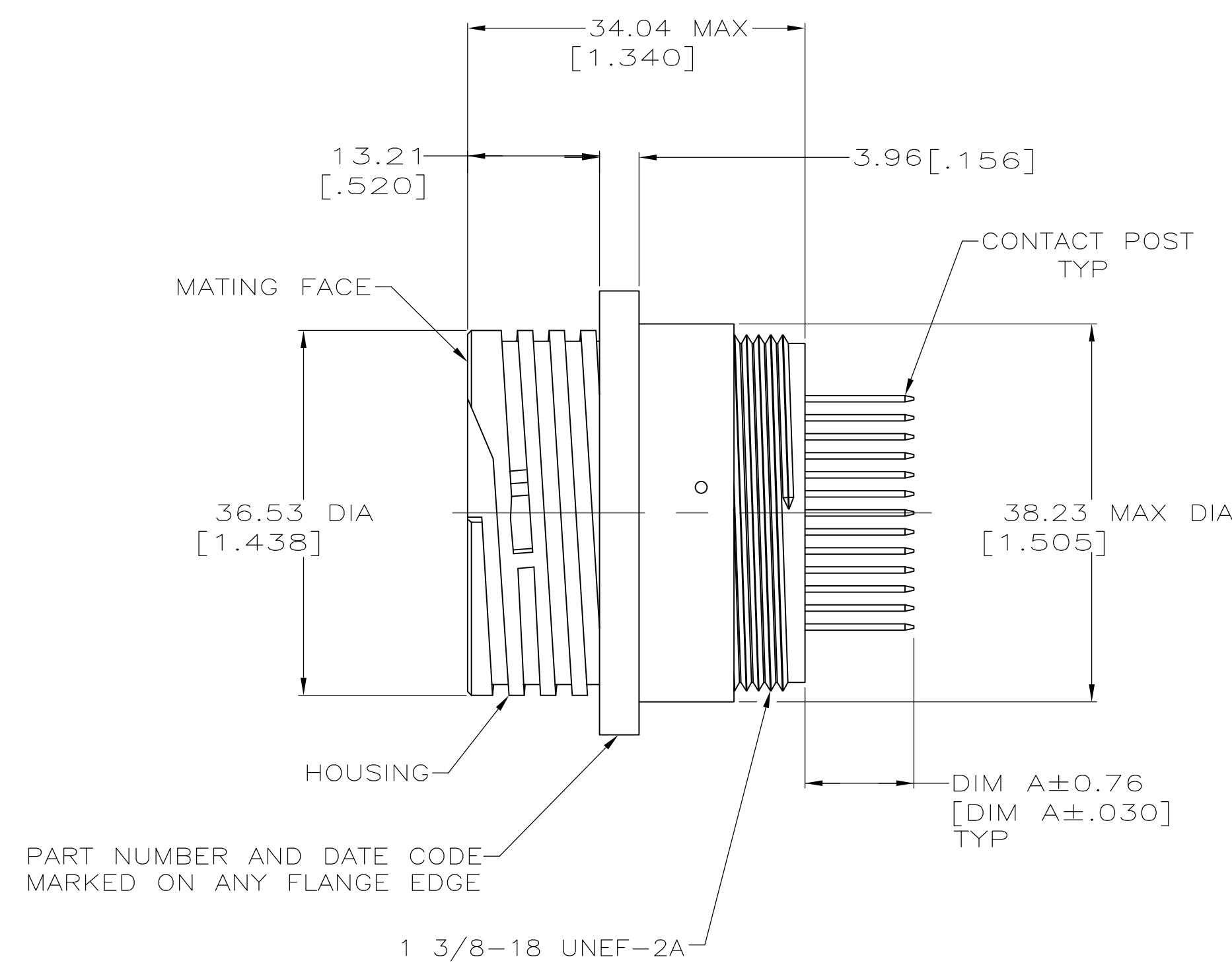
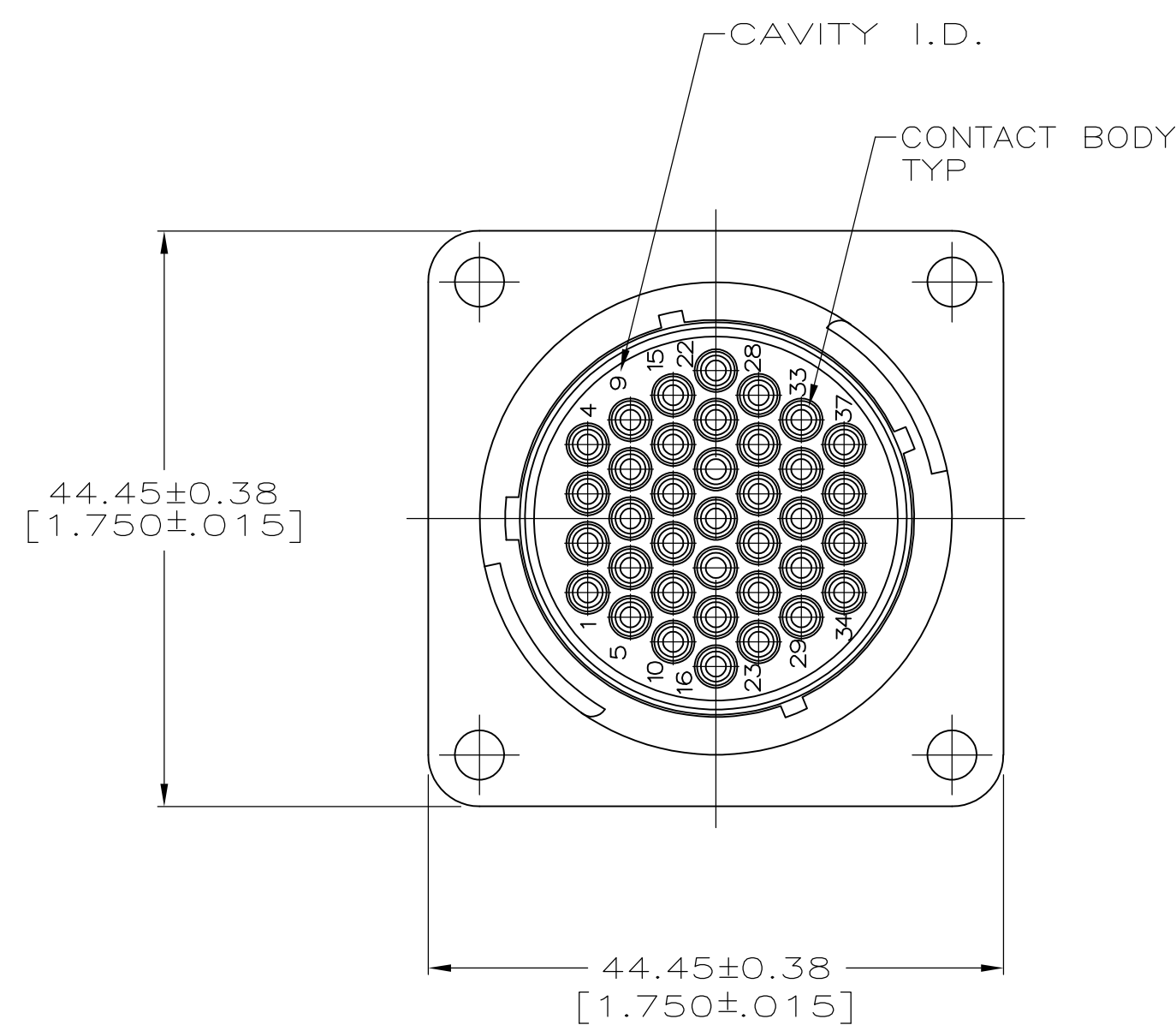
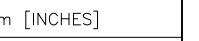


LOC	DIST	REVISIONS					
FT	0	P	LTR	DESCRIPTION	DATE	DWN	APVD
			G	REVISED PER ECO-12-015665	26SEP12	KH	MZ



- 1 NYLON, UL 94V-0 RATED, BLACK.
- 2 STAINLESS STEEL.
- 3 BRASS.
- 4 CONTACT BODY: 0.76 μ m [.000030] MIN GOLD FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END.
GOLD FLASH ON REMAINDER, BOTH OVER 1.27 μ m [.000050] MIN NICKEL.
CONTACT POST: 2.54 μ m [.000100] MIN TIN-LEAD OVER 1.27 μ m [.000050] MIN NICKEL.
- 5 RECOMMENDED PC BOARD HOLE SIZE FOR CONTACT POST = 1.02 $\pm$ 0.08[.040 $\pm$.003] DIA.
- 6 CONTACT BODY: 0.76 μ m [.000030] MIN GOLD FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END.
GOLD FLASH ON REMAINDER, BOTH OVER 1.27 μ m [.000050] MIN NICKEL.
CONTACT POST: 2.54 μ m [.000100] MIN TIN OVER 1.27 μ m [.000050] MIN NICKEL.

	5.59[.220]	213854-4
	10.90[.429]	213854-3
	5.59[.220]	213854-2
	10.90[.429]	213854-1
FINISH	DIM A	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 01-03-95 D.HARDY CHK 01-09-95 R.STONE APVD 01-10-95 T.COULSON		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± ± - FINISH		NAME RECEPTACLE ASSEMBLY, POSTED. STD SEX, SERIES 1, 23-37, CPC -	
		PRODUCT SPEC 108-10024 APPLICATION SPEC -		SIZE A1	
MATERIAL HOUSING:  CONTACT SPRING:  CONTACT BODY & POST: 		WEIGHT -		CAGE CODE 00779	
CUSTOMER DRAWING		DRAWING NO C-213854		RESTRICTED TO -	
		SCALE 2:1		SHEET 1 of 1	
		REV G			