

## T-1 (3mm) SOLID STATE LAMP

Part Number: L-934ID-12V

High Efficiency Red

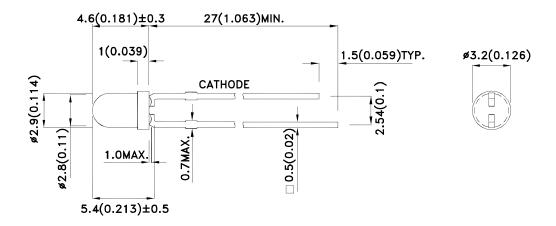
### **Features**

- Low power consumption.
- Popular T-1 diameter package.
- General purpose leads.
- Reliable and rugged.
- Long life solid state reliability.
- Available on tape and reel.
- 12V internal resistor.
- RoHS compliant.

## Description

The High Efficiency Red source color devices are made with Gallium Arsenide Phosphide on Gallium Phosphide Orange Light Emitting Diode.

## **Package Dimensions**



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.25(0.01")$  unless otherwise noted.
- 3. Lead spacing is measured where the leads emerge from the package.
  4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

SPEC NO: DSAB9570 **REV NO: V.5A** DATE: JUL/05/2012 PAGE: 1 OF 6 APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: F.Cui ERP: 1101029254

## **Selection Guide**

Part No.	Dice	Lens Type	lv (mcd) [2] V= 12V		Viewing Angle [1]
		,,	Min.	Тур.	201/2
L-934ID-12V	High Efficiency Red (GaAsP/GaP)	Red Diffused	8	20	40°
L-9041D-12V	I TIGHT EHICIENCY REG (GAASP/GaP)	Rea Dillusea	*2	*5	40°

### Notes:

- 1.  $\theta$ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.		Тур.		Max.	Units	Test Conditions
λpeak	Peak Wavelength	High Efficiency Red	627	*627		nm	VF=12V		
λD [1]	Dominant Wavelength	High Efficiency Red	625	*617		nm	VF=12V		
Δλ1/2	Spectral Line Half-width	High Efficiency Red	45			nm	VF=12V		
lF	Forward Current	High Efficiency Red	8.5		11.5	mA	VF=12V		
lR	Reverse Current	High Efficiency Red			10	uA	VR = 5V		

### Absolute Maximum Ratings at TA=25°C

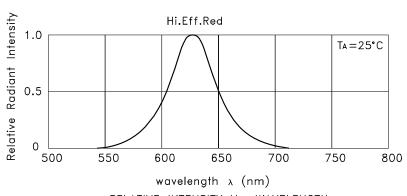
Parameter	High Efficiency Red	Units	
- uramotor	Ingil Emololoy Roa	- Cinto	
Power dissipation	120	mW	
Forward Voltage	14	V	
Reverse Voltage	5	V	
Operating Temperature	-40°C To +70°C	•	
Storage Temperature	-40°C To +85°C		
Lead Solder Temperature [1]	260°C For 3 Seconds		
Lead Solder Temperature [2]	260°C For 5 Seconds		

- 1. 2mm below package base.
- 2. 5mm below package base.

SPEC NO: DSAB9570 **REV NO: V.5A** DATE: JUL/05/2012 PAGE: 2 OF 6 APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: F.Cui ERP: 1101029254

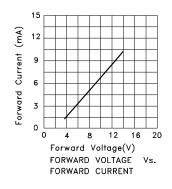
Luminous intensity/ luminous Flux: +/-15%.
 \*Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

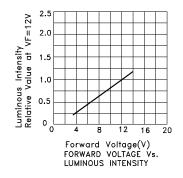
Notes: 1.Wavelength: +/-1nm. \*Wavelength value is traceable to the CIE127-2007 compliant national standards.

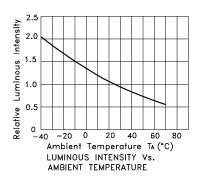


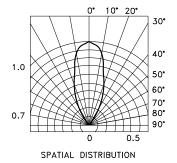
RELATIVE INTENSITY Vs. WAVELENGTH

High Efficiency Red L-934ID-12V

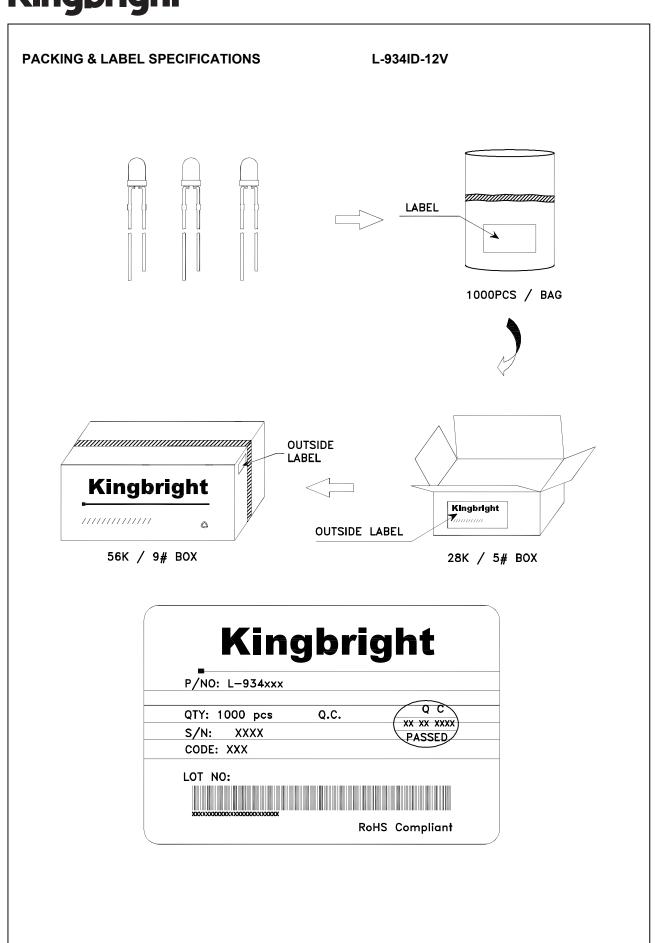








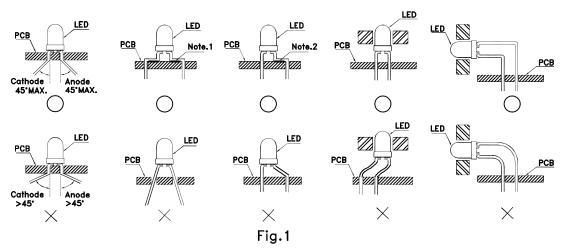
SPEC NO: DSAB9570 REV NO: V.5A DATE: JUL/05/2012 PAGE: 3 OF 6
APPROVED: WYNEC CHECKED: Allen Liu DRAWN: F.Cui ERP: 1101029254



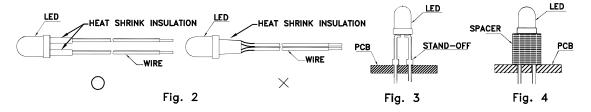
SPEC NO: DSAB9570 APPROVED: WYNEC REV NO: V.5A CHECKED: Allen Liu DATE: JUL/05/2012 DRAWN: F.Cui PAGE: 4 OF 6 ERP: 1101029254

## **PRECAUTIONS**

1. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead—forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures. (Fig. 1)



- "() " Correct mounting method "imes" Incorrect mounting method
- 2. When soldering wire to the LED, use individual heat—shrink tubing to insulate the exposed leads to prevent accidental contact short—circuit. (Fig.2)
- 3. Use stand—offs (Fig.3) or spacers (Fig.4) to securely position the LED above the PCB.

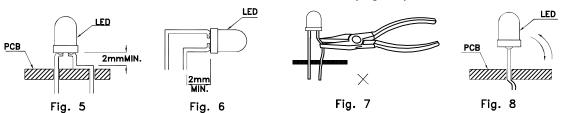


- 4. Maintain a minimum of 2mm clearance between the base of the LED lens and the first lead bend. (Fig. 5 and 6)
- 5. During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB. (Fig. 7)

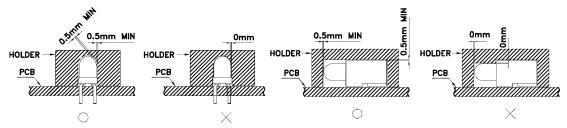
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REV NO: V.5A CHECKED: Allen Liu DATE: JUL/05/2012 DRAWN: F.Cui PAGE: 5 OF 6 ERP: 1101029254

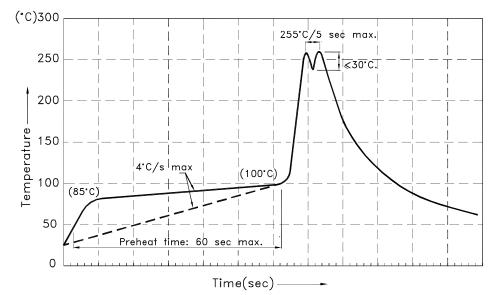
6. Do not bend the leads more than twice. (Fig. 8)



7. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.



- 8. The tip of the soldering iron should never touch the lens epoxy.
- 9. Through—hole LEDs are incompatible with reflow soldering.
- 10. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.
- 11. Recommended Wave Soldering Profiles:



### Notes:

- 1.Recommend pre—heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C
- 2.Peak wave soldering temperature between 245°C  $\sim$  255°C for 3 sec (5 sec max).
- 3.Do not apply stress to the epoxy resin while the temperature is above 85°C.
- 4.Fixtures should not incur stress on the component when mounting and during soldering process.
- 5.SAC 305 solder alloy is recommended.
- 6.No more than one wave soldering pass.

Detailed application notes are listed on our website.

http://www.kingbright.com/application\_notes

SPEC NO: DSAB9570 REV NO: V.5A DATE: JUL/05/2012 PAGE: 6 OF 6

APPROVED: WYNEC CHECKED: Allen Liu DRAWN: F.Cui ERP: 1101029254