

### 877 Series Fuse, Lead-free 3.6 x 10 mm, Time-Lag Fuse



#### Description

Single Pigtail Axial Lead 3.6x10mm, Time-Lag Fuse

#### Features

- Designed to meet IEC 60127-3 Standard Sheet 4
- Time-Lag, ceramic body fuse in a compact package
- Single Pigtail Axial Lead format
- Pb-free, RoHS compliant
- Available in ratings of 2 to 6.3 Amperes

#### Applications

This space saving fuse is ideally suited for lighting, power supply, and adapter applications.

#### Electrical Characteristics

% of Ampere Rating	Opening Time	
150%	60 minutes, Minimum	
210%	2 minutes, Maximum	
275%	400 ms., Min.; 10 sec. Max.	
400%	150 ms., Min.; 3 sec. Max.	
1000%	20 ms. Min.; 150 ms. Max.	

#### Additional Information



Datasheet



Resources



Samples

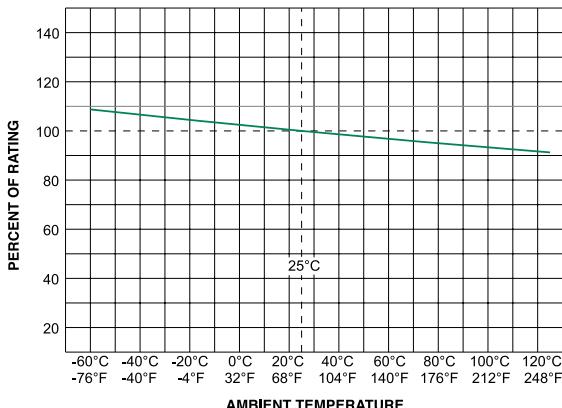
#### Electrical Characteristics

Amp Code	Ampere Rating (A)	Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec)	Nominal Voltage Drop (mV)	Nominal Power Dissipation (mW)	Agency Approvals				
								VDE	UL	PS E	KC	CAC
002.	2.0	250	35A @ 250 V AC	0.035	24.6	82	450	x	x	x	x	x
3.15	3.15	250	35A @ 250 V AC	0.020	67.6	76	690	x	x	x	x	x
004.	4.0	250	40A @ 250 V AC	0.0167	143.4	74	926	x	x	x	x	x
06.3	6.3	250	63A @ 250 V AC	0.0087	190	60	1130	x	x	x	x	x

Notes:

1. Cold resistance measured at less than 10% of rated current at 23°C.

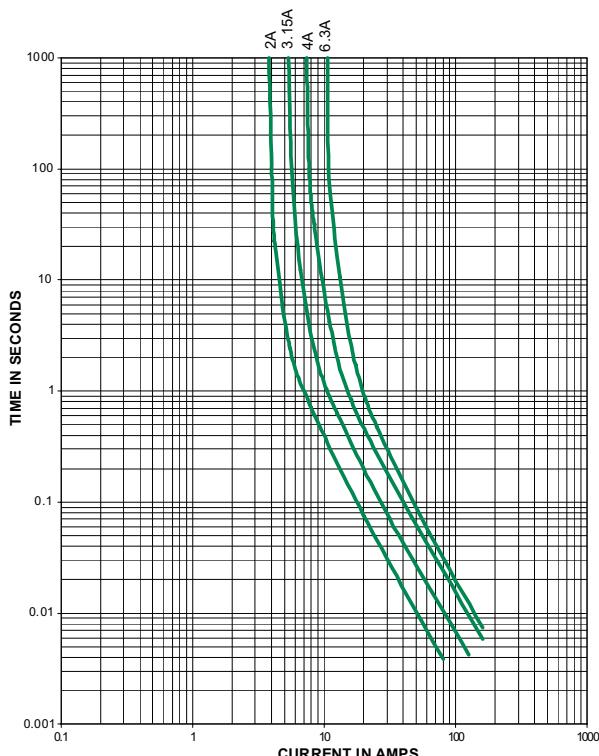
**Temperature Re-rating Curve**



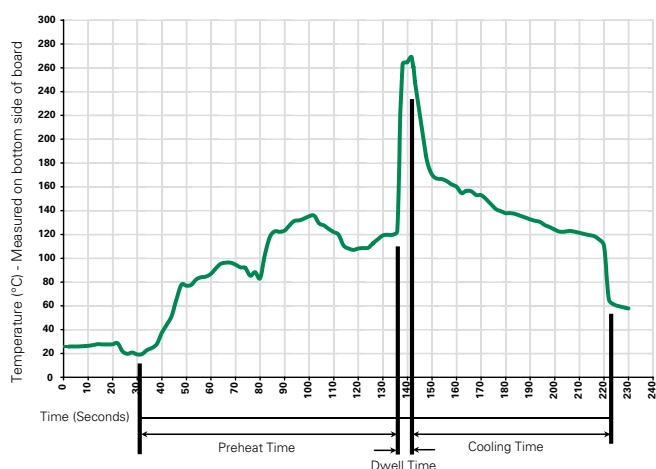
Note:

1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

**Average Time Current Curves**



**Soldering Parameters - Wave Soldering**



**Recommended Process Parameters:**

Wave Parameter	Lead-Free Recommendation
<b>Preheat:</b> (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100°C
Temperature Maximum:	150°C
Preheat Time:	60-180 seconds
<b>Solder Pot Temperature:</b>	260°C Maximum
<b>Solder Dwell Time:</b>	2-5 seconds

**Recommended Hand-Solder Parameters:**

Solder Iron Temperature: 350°C +/- 5°C  
 Heating Time: 5 seconds max.

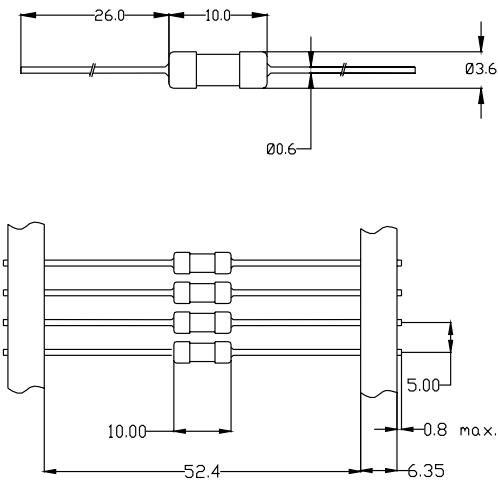
**Note: These devices are not recommended for IR or Convection Reflow process.**

### Product Characteristics

<b>Materials</b>	Body: Ceramic Cap: Nickel Plated Brass Tin Plated Copper
<b>Terminal Strength</b>	MIL-STD-202, Method 211, Test Condition A
<b>Solderability</b>	MIL-STD-202, Method 208
<b>Product Marketing</b>	Body: Brand Logo, Current Rating Characteristic "T", Agency approval marks
<b>Packaging</b>	Bulk (1000 pcs/pkg) Tape and Reel (1000 pcs/reel)

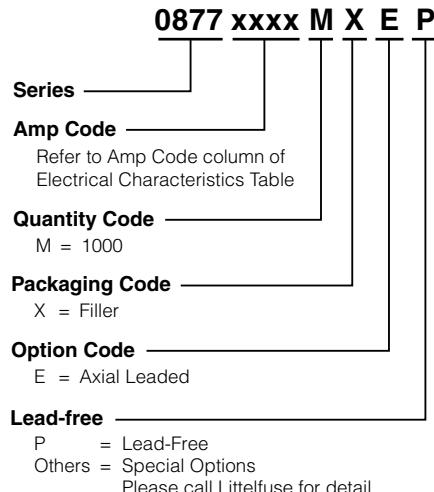
<b>Operating Temperature</b>	-55°C to 125°C
<b>Thermal Shock</b>	MIL-STD-202, Method 107 Test Condition B3 (5 cycles -65°C to +125°C)
<b>Vibration</b>	MIL-STD-202, Method 201 (10-55 Hz)
<b>Humidity</b>	MIL-STD-202, Method 106, High Humidity (90-98% RH), Heat (65°C)
<b>Salt Spray</b>	MIL-STD-202, Method 101, Test Condition B

### Dimensions



All dimensions in mm

### Part Numbering System



### Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
<b>877 Series</b>				
Bulk	Bulk	1000	MXE	N/A
Tape and Reel	EIA 296	1000	MRET1	T1 = 52mm (2.062")