

CAL 3200 AUTOTUNE TEMPERATURE CONTROLLER OPERATING MANUAL



CAL Controls

1 IMPORTANT SAFETY INFORMATION ... PLEASE REVIEW

1.1 INSTALLATION



Designed for use:
UL873 – only in products where the acceptability is determined by Underwriters laboratories Inc.
EN61010-1 – within Installation Categories II and III environment and pollution degree 2.

To avoid possible hazards accessible conductive parts of final installation should be protectively earthed in accordance with EN61010 for Class 1 equipment. Output wiring should be within a grounded cabinet. Sensor sheaths should be bonded to ground or not be accessible.

Live parts should not be accessible without use of a tool. It is the responsibility of the installation engineer to ensure that this equipment's compliance to EN61010 is not impaired when fitted to the final installation and to use this equipment as specified in this manual, failure to do so may impair the protection provided. Ensure the installation is in compliance with appropriate wiring regulations

1.2 CONFIGURATION

All functions are front key selectable, it is the responsibility of the installing engineer to ensure that the configuration is safe. Use the program lock to protect critical functions from tampering

1.3 ULTIMATE SAFETY ALARMS

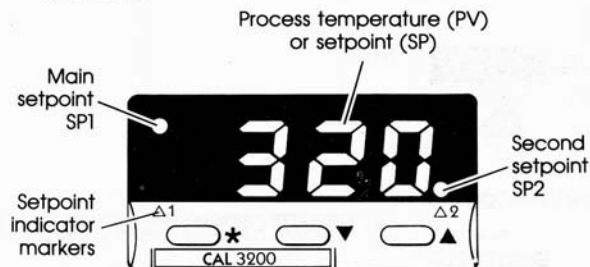
Normal safety advice: Do not use SP2 as the sole alarm where personal injury or damage may be caused by equipment failure

WARRANTY

CAL Controls warrant this product free of defects in workmanship and materials for three (3) years from date of purchase

- Should the unit malfunction, return it to the factory. If defective it will be repaired or replaced at no charge
- There are no user-serviceable parts in this unit. This warranty is void if the unit shows evidence of being tampered with or subjected to excessive heat, moisture, corrosion or other misuse
- Components which wear, or damage with misuse, are excluded e.g. Relays
- CAL Controls shall not be responsible for any damage or losses however caused, which may be experienced as a result of the installation or use of this product. CAL Controls liability for any breach of this agreement shall not exceed the purchase price paid E. & O.E.

IN BRIEF ...



Routine adjustments

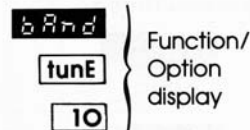
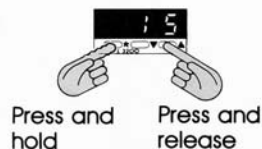
- * View setpoint
- * ▲ Increase setpoint
- * ▼ Decrease setpoint

To reset alarm or fault message

- ▼ ▲ Momentarily press together

SYMBOLS USED IN THE MANUAL

* ▼ ▲ Keys



Thank you for choosing the CAL 3200
a new concept in advanced, full feature,
compact temperature control



Please

Familiarise yourself:

Scan the contents list and look through the manual, note sections of interest



Before installation:

Review the important safety information in section 1



Installation and connection:

Instructions see sections 4/5



Setting-up instructions

Choose the format you prefer:



Fully explained step-by-step

Start section 6

or ...



Abbreviated instructions

Minimum explanation for those familiar with micro-processor based controllers ... section 3 under front flap

INTRODUCTION

Section		Page
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To reset alarms and error messages:

Press ▼▲ together briefly

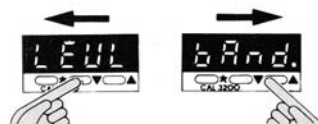
2 FUNCTIONS MENU AND PROGRAM MODE GUIDE

Brief Guide:

1. Enter/exit program mode
Press and hold
▼▲ 3 sec



2. Single level navigation



3. View/Change Option

View
Function/
Option



Autotune
Option value



To change
Option value
(or * ▼)
Release: check correct



4. Changing menu levels

Locate level
Function



Select new
level



MENU LEVEL

LEUL

3

SP1d SP2d burn FEUL FEUL SPAN Zero CHEV READ DATA UER RESET

OUTPUT
CONFIGURATION

TECHNICAL

2

SP1P hAnd PL1 PL2 SP2A SP2b dISP hVSC LoSC inPt unit

MANUAL CONTROL MODES

SP2 OPERATING
MODES

INPUT SELECT & RANGING

1

tune bAnd inkt dErE dARC CYCLt OFSt SPLe SEtE2 bnd2 CYCL2

Select Autotune or Park
Proportional band/Gain
Integral time/Reset
Derivative time/Rate
Derivative approach
Proportional cycle-time
Offset/Manual reset
Lock main setpoint SP1
Adjust SP2 setpoint
Select SP2 Hysteresis or
Prop band
Select SP2 ON/OFF
or cycle-time

SP1 OPERATING PARAMETERS

SP2 OPERATING PARAMETERS

Program
Entry point

P3

... FOR FULL INSTRUCTIONS SEE SECTION 6 ...

1. Power-up

Alternating display after self-test



2. Select input sensor

To select:
Press and hold *
Press ▲



Check correctly selected



3. Select °C/°F

Press once



To select

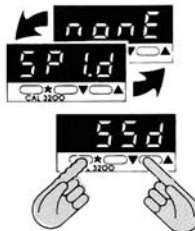


4. Select main setpoint output device see 5.3

Press once



Select:
SSR drive



or

2A relay



Important:
Check correct device selected



If any difficulty in initial configuration:

Press and hold ▼▲ 3 sec
To display the next step, release keys together



5. Enter initial configuration

Hold both 3 sec



Normal operating mode:
No setpoint entered yet



6. Select other functions

Now or later:
see guide and menu to left

7. Setpoint display/adjust

Display setpoint



To increase setpoint



To decrease setpoint



8. To Autotune

Enter program mode
hold both 3 sec



Entry point



Select

tunE/on



Exit program mode
Hold both 3 sec



Display during Autotune



Note: Setpoint locked during Autotune.
to adjust **tunE/off**

9. For optimum cycle-time see 9.4

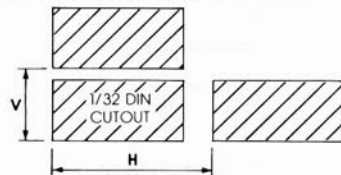
1. Prepare a 1/32 DIN panel cutout:
 $45.0\text{mm} + 0.6/-0 \times 22.2\text{mm} + 0.3/-0$
 $1.77" + 0.02/-0 \times 0.87" + 0.01/-0$
2. Unplug connector now if wiring separately
3. Slide the controller into the cutout
4. Slide the panel clamp on the controller and press it firmly against the panel
 Note: To remove the panel clamp the two side levers should be pressed in
5. Refit the connector if removed. To further secure the connector slide the green lock as shown
6. After installation remove protective front window label
7. Cleaning – wipe down front with damp cloth (water only)

4.1 3200 CONTROLLER PROTECTION RATING

The 3200 controller front of panel assembly is rated NEMA 4X/IP66 provided:

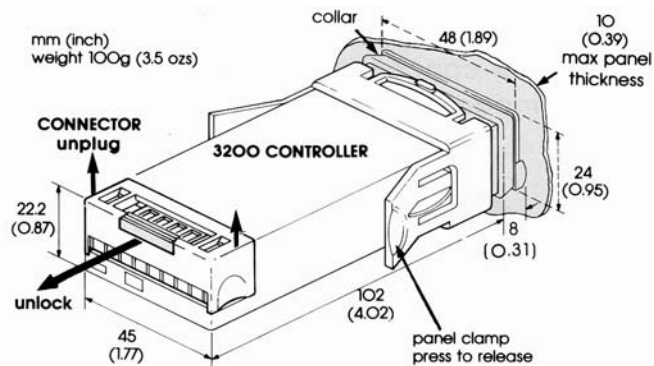
- The panel is smooth, and cutout accurate
- The panel clamp is pressed firmly against the panel, ensuring that the clamp springs are fully compressed

4.2 MULTIPLE 3200 INSTALLATIONS



Guide for spacing:

	V	H
Minimum	30 (1.18)	60 (2.36)
Allows clamp removal	30 (1.18)	70 (2.76)
Allows clamp and connector removal ... Recommended	35 (1.38)	70 (2.76)



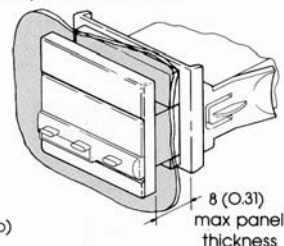
OPTIONAL 1/16 DIN PANEL ADAPTORS: 48 (1.89) square

Enable 3200(s) to be mounted in a 1/16 DIN cutout

4.3 1/16 DIN 3200 adaptor: Accepts one 3200

1. Remove collar/gasket from 3200, grip firmly and pull off
2. Assemble adaptor halves either side of panel, locate pegs
3. Slide 3200 into adaptor, fit panel clamp and press firmly against adaptor

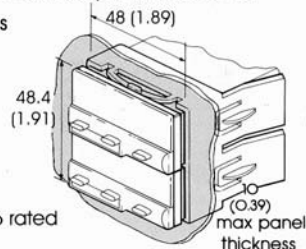
1/16 DIN PANEL CUTOUT $45 \times 45 + 0.6/-0$
 $(1.77 \times 1.77 + 0.02/-0)$



4.4 1/16 DIN 3200 Twin adaptor: Accepts two 3200s

1. Remove collars from both 3200s
2. Fit special collars included with twin panel clamp
3. Slide both 3200s into cutout, fit twin panel clamp and press firmly against panel

PANEL CUTOUT $45 \times 46.2 + 0.6/-0$
 $(1.77 \times 1.82 + 0.02/-0)$



Panel adaptors are not NEMA 4X/IP66 rated

5 ELECTRICAL INSTALLATION

CAUTION RISK OF ELECTRIC SHOCK

- 5.1 Supply Voltage:** 100-240V 50-60 Hz $\pm$ 10% 3VA
12V or 24V (AC/DC) $\pm$ 20% 3VA
Polarity not required
3200 is fitted with internal 250mA time lag fuse

5.2 Output devices (two)

Solid state relay drive **SSd**

5Vdc $\pm$ 0/-15%, 10mA non-isolated
To switch a remote SSR (or logic)

Miniature power relay **rLY**

2A/250V~resistive, Form A/SPST contacts

5.3 Output device allocation

Either the SSd or the relay may be chosen as the output device for the main setpoint SP1, the remaining device being automatically allocated to the second setpoint SP2. Choose the most suitable output device arrangement for the application and wire accordingly

5.4 Wiring the 8 way connector

Maximum recommended wire: 32/0.2mm 1.0mm² (18AWG 0.04"). Prepare cables carefully.

Important: remove a maximum of 6mm (0.25") insulation to avoid bridging. Prevent excessive cable strain on the connector

5.5 Switching inductive loads with the relay

To prolong contact life and suppress interference it is good engineering practice to fit a snubber (0.1 μ f/100) **see Example B**

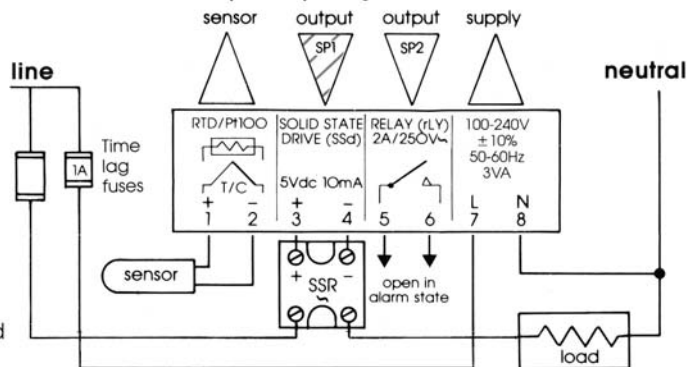
Caution: Snubber leakage current can cause some electro-mechanical devices to be held ON. Check manufacturers specification

ELECTRICAL INSTALLATION

5

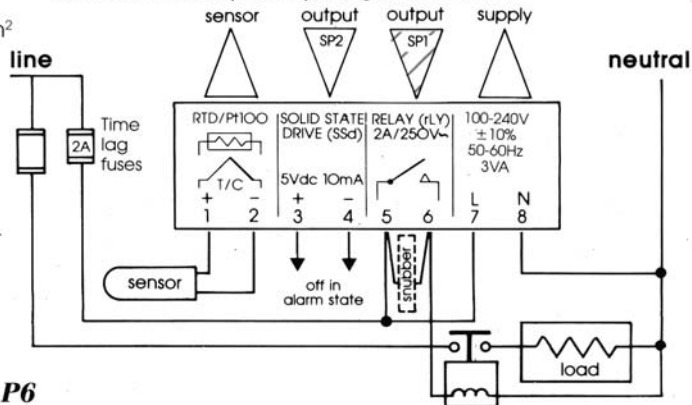
Example A

The SSd output is allocated to SP1 and wired to switch the load (heater) using an SSR



Example B

The relay output is allocated to SP1 and wired to switch the load (heater) using a contactor



6 INITIAL SETTING UP

6.1 OVERVIEW

Three steps from initial power-up to accurately tuned control

6.1.1 Details required for initial configuration

1. The temperature sensor being used: thermocouple or RTD/Pt100
2. °C or °F
3. Choice of controller output device for the main setpoint SP1, either:
The solid state relay drive **SSd**
or the miniature power relay **rLY**
4. Any additional controller functions, e.g. SP2 Alarms, may be selected now or later

6.1.2 Set the temperature required

The controller is now operational with factory PID settings

6.1.3 To tune the 3200 precisely to the application:

- Run the Autotune program **see 7**
This automatically adjusts the PID control parameters to the characteristics of the application
- Or enter PID values manually
Where the optimum values are already known

NOTE:

If any difficulty in initial configuration:
Press and hold ▼▲ 3 sec
To display the next step
Release keys together



6.2 INITIAL CONFIGURATION

6.2.1 Power up

Self test sequence (and brief display blanking)

The alternating display shows that no input sensor is selected and that one is required

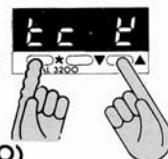


6.2.2 To enter the input sensor type

Press and hold *

Press ▲ to select the sensor e.g. K

Press ▼ to reverse indexing



Input sensor options (also see 16.2.10)

Thermocouples

sensor type	mnemonic
B	t c b
E	t c E
J	t c J
K	t c K
L	t c L

sensor type	mnemonic
N	t c n
R	t c r
S	t c S
T	t c t

Resistance thermometer

RTD-2	r t d
Pt100	

Linear process inputs, see 16.2.10

After selection release *

Check that the selection is correct



6.2.3 To select display in °C or °F

Press ▲ once

The display shows that no display unit is selected

To select °C or °F

(Bar, PSI, Ph, Rh)

Press and hold *

Press ▲ to select °C, °F etc

Release *

Check display alternating with **unit** is correct

6.2.4 To allocate SP1 – main setpoint output device

Press ▲ once

The display shows that no output device has been allocated to SP1

Available SP1 output devices:

Solid state



Miniature



power relay

The remaining output device is automatically allocated to SP2

To select SP1 output device

Press and hold *

Press ▲ to select

Important:

Check correct device selected, as fixed once entered in memory, changeable only on full reset, see 16.3.12

6.2.5 To enter the initial configuration into the Controllers memory

Press and hold both ▼ and ▲ for 3 seconds (Display may differ)

Process temperature displayed e.g. Ambient 23 °C and **Park** alternate as no setpoint yet selected

6.2.6 To display setpoint

Press and hold *

°C/O or °F/32 alternate

6.2.7 To adjust setpoint

Press and hold *

Press ▲ to increase/

▼ to decrease

Flashing LED shows SP1 output ON.

The temperature rises

Controller operational with factory PID settings:

Proportional band/Gain 10 °C/18 °F

Proportional cycle-time 20 secs

DAC Derivative approach control 1.5

Integral time/Reset 5 mins

Derivative time/Rate 25 secs

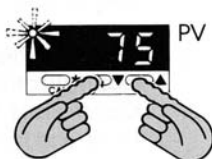
7.1 TO USE AUTOTUNE – TUNE PROGRAM

7.1.1 For best results:

- Start with the load cool
- Set the usual setpoint temperature and use normal load conditions

7.1.2 To enter program mode

Press and hold both ▼▲
for 3 seconds



Release together when
tunE is displayed on
entry to program mode
If display differs, **see 2**
for functions menu,
press ▼ or ▲ to locate **tunE**



7.1.3 To select **tunE/on**

Press and hold ★
Press ▲ once



Release ★



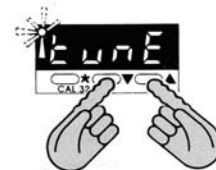
7.1.4 To start TUNE program

Press and hold both ▼▲
for 3 seconds

To exit program mode starting
tunE (Display may differ)

Release ▼▲

Display during **tunE** program



NOTE: Setpoint is locked
during **tunE** to adjust
select **tunE/off**



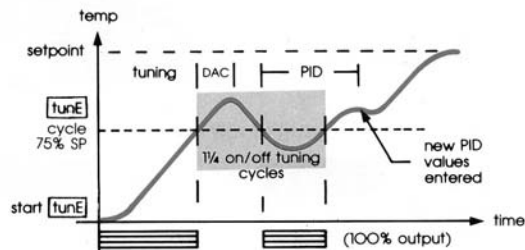
TUNE program complete
Alternating display stops
New PID values are entered
automatically



Process temperature climbs
to setpoint



The Autotune – TUNE program



7.2 MORE ON AUTOTUNE

7.2.1 Operation

Autotune 'teaches' the controller the main characteristics of the process. For best results run Autotune with the usual setpoint temperature under normal load conditions

Autotune 'learns' by cycling the output on and off. The results are measured and used to calculate optimum PID values which are automatically entered in the controller memory

PID Parameters tuned

1. Proportional band/Gain
 2. Proportional cycle-time (requires manual acceptance unless pre-selected, **see 9**)
 3. Integral time/Reset
 4. Derivative time/Rate
 5. Derivative approach control (DAC)
- Two alternative forms of Autotune are provided, **TUNE** and **TUNE AT SETPOINT**, the use of each is described below

7.2.2 The Autotune - TUNE program



To run **TUNE** select **tunE/on**, **see 7.1**
Start with the load cool. The output is cycled at 75% of the setpoint value to avoid any overshoot during the tuning cycle.
The warm-up characteristics are monitored to set DAC which minimises overshoot on subsequent warm-ups

7.2.3 The Autotune - TUNE AT SETPOINT program



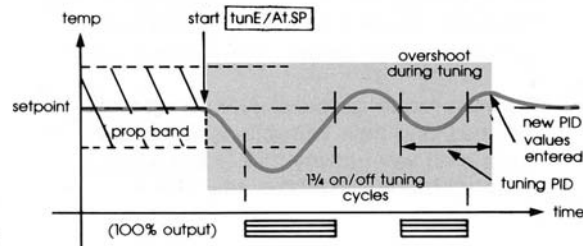
To run **TUNE AT SETPOINT** select **tunE/At.SP** **see 7.1.3**: Press **★** and hold, press **▲** 3 times
The tuning cycle occurs **at setpoint** and in some applications, may give better results, see examples below:

The TUNE AT SETPOINT program is recommended:

1. When the setpoint is below 100°C/200°F, where **TUNE's** tuning cycle at 75% setpoint may be too close to ambient to produce good results
2. When the process is already hot and the cooling rate is slow
3. When controlling multi-zone or heat-cool applications
4. To re-tune if the setpoint is changed substantially from the previous Autotune

Note: DAC is not re-tuned by Tune at Setpoint

The Autotune - TUNE AT SETPOINT program



8.1 FUNCTIONS AND OPTIONS

The facilities of the 3200 are selected from the multi-level menu using program mode

For menu of main Functions .. see 2

For Functions and Options list .. see 16

8.1.1 Definitions

Functions (Fn): The controllers facilities

Options (Opt): The available values for a function

Example:

Function: Proportional band

Option: 15 °C / °F selected



Short reference: **bAnd/15** (Fn/Opt)

8.1.2 Control during programming

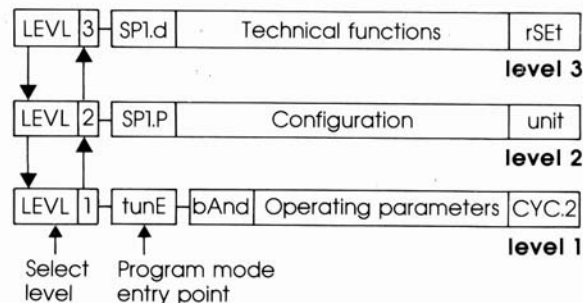
Control with existing settings is maintained during programming. Control with new instructions commences only on exiting program mode, when the controller memory is updated

8.1.3 Hints when using program mode

Some options will not adjust! Maybe the lock has been applied. All functions and current options may be viewed even when locked

Program mode auto-exit: Normal operation is restored, and new instructions entered, if there is no key activity for 60 sec when in program mode (to disable, **see 14.4.4**)

8.1.4 The multi-level Function and Option menu For menu of main Functions .. see 2



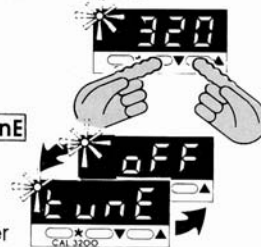
8.2 USING PROGRAM MODE

8.2.1 To enter program mode from normal operating mode

Press and hold both ▼▲ for 3 seconds

Enter program mode at **tunE**
Function on level 1,
see diagram above

Release both ▼▲ together



8.2.2 To exit program mode at any time returning to normal operating mode

Press and hold both ▼▲ for 3 seconds

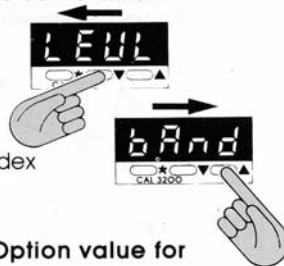
NOTE: Control commences with any new instructions now entered in memory



8.2.3 To view Functions on the same level

Press ▼ or ▲ once to view the next Function

or hold ▼ or ▲ to auto-index through the Functions



8.2.4 To display the current Option value for a Function

On release of ▼ or ▲ Option alternates with the Function:
Function **bAnd**
Option **10** °



8.2.5 Autotune Option values

Autotune calculated value indicator

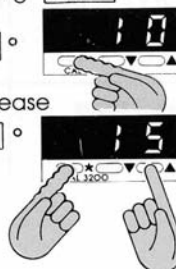
If a manual Option is selected, the Autotune value is retained in memory



8.2.6 To change an Option value or setting

Index to the required Function e.g. **bAnd**
Press and hold *
Current Option displayed: **10** °

Press ▲ to increase/ ▼ to decrease
e.g. **bAnd** increased to **15** °
Release *



IMPORTANT:

Check the new Option value **before** moving to another Function or exiting program mode



8.2.7 To change menu levels

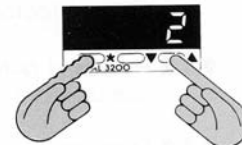
Press and hold ▼ to reach the level selection function



Release ▼ to display the current level **1**



Press and hold *
Press ▲ to increase level (2)
or Press ▼ to decrease level



Release * to display the new level **2**



Reminder:

Use ▼ and ▲ to locate Functions on each level
To exit program mode and return to normal operation: Press and hold both ▼▲ 3 seconds or auto-exit program mode after 60 seconds inactivity

9 PROPORTIONAL CYCLE-TIME

Optimum cycle-time is calculated by Autotune **TUNE** or **TUNE AT SETPOINT** programs, but **not** automatically implemented

The choice of cycle-time is influenced by the external switching device or load, e.g. contactor, SSR, valve

Note: A setting that is too long for the process will cause oscillation
Too short a setting will cause unnecessary wear to an electro-mechanical switching device

9.1 ALTERNATIVE CYCLE-TIME SELECTION METHODS

see instructions opposite

- 9.1.1** Run Autotune. On completion check the calculated cycle-time, **see 9.4**
- Accept
 - Or select nearest suitable value (20 sec factory setting applies unless replaced)

- 9.1.2** Pre-select automatic acceptance of **any** calculated Autotune cycle-time, **see 9.5**

- 9.1.3** Manually pre-select any cycle-time between 0.1 and 81 sec, this will not be changed, **see 9.6**

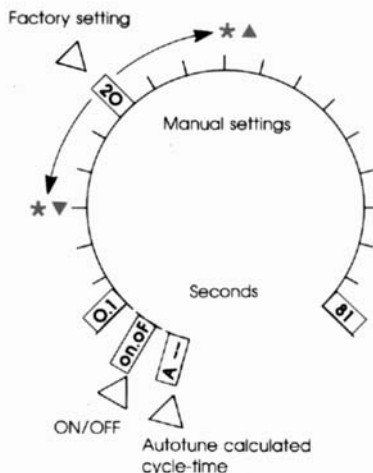
- 9.1.4** To use the 20 sec factory set cycle-time no action is needed whether Autotune is used or not

Note: When an Autotuned cycle-time **A XX** has been accepted it is automatically updated on each subsequent Autotune

IF IN DOUBT USE METHOD 1 ABOVE

9.2 **CYC.1** CYCLE-TIME SETTINGS

Analog representation



9.3 CYCLE-TIME RECOMMENDATIONS

To avoid premature relay failure

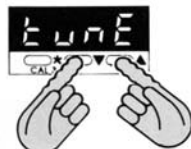
Output device	Cycle-time	Load (resistive)
Internal relay rLY	20 sec or more Recommended 10 sec minimum 5 sec minimum	2A/250V~ 1A/250V~
Solid state drive SSd	1 - 3 sec typical (Range 0.1-81 sec) 0.1 sec	SSR Logic/PIM

9.4 TO SELECT AUTOTUNE CALCULATED CYCLE-TIME

On completion of Autotune

9.4.1 Enter program mode

Press and hold both ▼▲ for 3 seconds



9.4.2 Index to cycle-time Function

Press and hold ▲



Release ▲

20 second factory setting displayed



9.4.3 To view calculated optimum cycle-time

Press and hold ★ then Press and hold ▼ until indexing stops: e.g. calculated cycle-time is 16 sec
If suitable accept



9.4.4 Manual selection of more suitable cycle-time

If the calculated value is not compatible with the switching device e.g. 30 sec more suits a contactor
Press and hold ★ Press ▲



9.4.5 Enter the cycle-time in memory

Press and hold both ▼▲ for 3 sec
To exit program mode and implement the new instructions



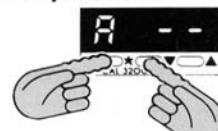
9.5 TO PRE-SELECT AUTOMATIC ACCEPTANCE OF ANY AUTOTUNE CYCLE-TIME

9.5.1 Before Autotune is selected

Enter program mode, index to cycle-time Function **CYC.t** see 9.4

9.5.2 Select Autotune calculated cycle-time

Press and hold ★ then Press and hold ▼ until indexing stops



A -- Shows no Autotune cycle-time yet exists

9.5.3 Autotune **tunE/on .. /At.SP** must be selected now, BEFORE exiting program mode

Press and hold ▼ to **tunE** Function



9.6 TO PRE-SELECT CYCLE-TIME BEFORE AUTOTUNE

9.6.1 Before Autotune is selected

Enter program mode Index to cycle-time Function **CYC.t** see 9.4

9.6.2 Select preferred value

Press and hold ★ then Press ▲ to increase (35 sec) or ▼ to decrease



9.6.3 Either exit program mode

see 9.4.5 (left), or index to another function

10 USING THE SECOND SETPOINT - SP2

10.1 TO CONFIGURE SP2 AS AN ALARM

1. Select the main SP2 operating mode in **[SP2.A]**, see 10.4
2. If required, select a subsidiary SP2 mode in **[SP2.b]**, see 10.5
3. If the factory set $2.0^{\circ}\text{C}/3.6^{\circ}\text{F}$ hysteresis is unsuitable, change in **[bnd.2]**
Set **[CYC.2]** ON/OFF (factory setting)
4. Adjust SP2 setpoint in **[Set.2]** (to set y° in 10.4)
5. Exit program mode - SP2 is now operational as an alarm

10.2 TO CONFIGURE SP2 AS A PROPORTIONAL CONTROL OUTPUT

1. Select the main operating mode in **[SP2.A]**, see 10.4
2. Select SP2 proportional band in **[bnd.2]** and SP2 cycle-time in **[CYC.2]**
3. Adjust SP2 setpoint in **[Set.2]** (to set y° in 10.4)
4. Exit program mode - SP2 is now operational as a control output with time proportioning control action

10.3 SP2 IN COOL STRATEGY

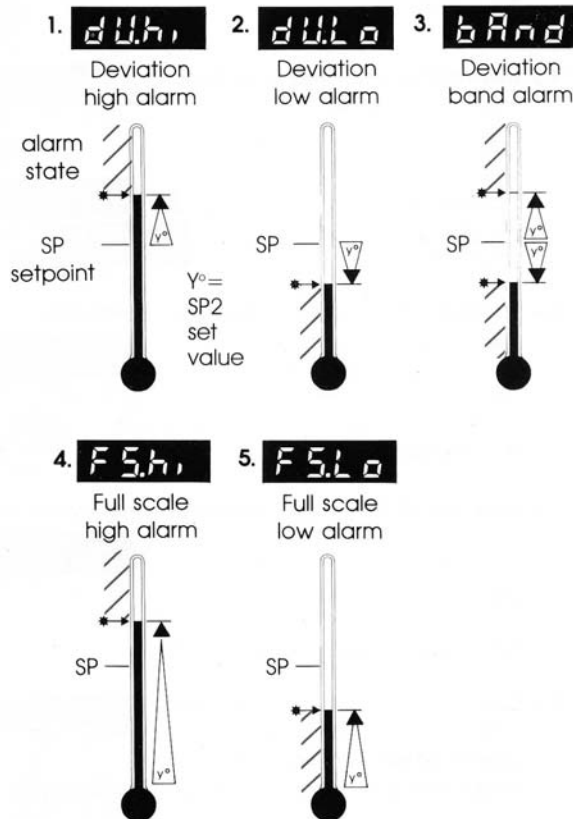
For full instructions see separate data:
'3200 control of heat-cool applications'

Cool strategy Options:

[Cool] in **[SP2.A]** (Selects cool strategy)
[nLin] in **[SP2.b]** (Non-linear proportional band)

10.4 **SP2.A** MAIN SP2 OPERATING MODE: ALARMS OR COOL STRATEGY

factory setting **none**



10.5

SP2.6SUBSIDIARY SP2 MODE: LATCH/
SEQUENCE OR NON-LINEAR COOL

factory setting

none

10.5.1

Ltch

Latch alarm

When selected the alarm output and indicator latch,
When the alarm condition has been cleared,
momentarily press ▼▲ together to reset

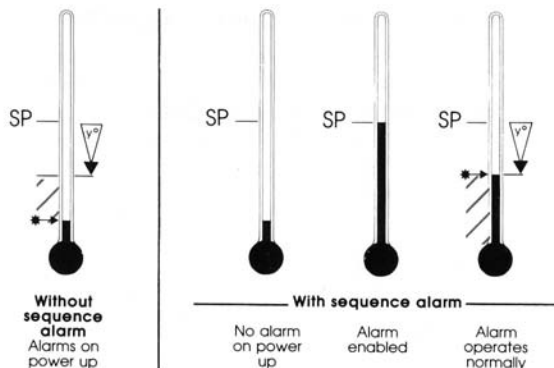
10.5.2

hold

Sequence alarm

When selected, in any alarm mode, prevents an alarm
on power up. The alarm is enabled only when the
process temperature reaches setpoint

Example: Sequence alarm used with deviation low
alarm – **dV.Lo**



10.5.3

Ltch

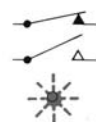
Latch and sequence alarm

USING THE SECOND SETPOINT

10

10.6 SP2 OUTPUT AND LED INDICATOR STATES –
IN ALARM CONDITION

ALARM TYPE	ON-OFF OPERATING MODE		PROPORTIONAL OPERATING MODE	
Deviation	SP2 Output state	SP2 LED state	SP2 Output state	SP2 LED state
dV.hi dV.Lo bAnd				
			bAnd : on-off mode only	
Full scale	SP2 Output state	SP2 LED state	SP2 Output state	SP2 LED state
FS.hi FS.Lo				
Cool Strategy	SP2 Output state	SP2 LED state	SP2 Output state	SP2 LED state



Output ON (Relay or SSd energised)

Output OFF (Relay or SSd de-energised)

LED ON

10.7

-AL-

SP2 ALARM ANNUNCIATOR

When an SP2 alarm mode is selected in **SP2.A** the
alarm annunciator **-AL-** is displayed, alternating
with process temperature, during an alarm condition
(or until reset if the latch alarm is selected)

The annunciator may be disabled **see 14**

Function **no.AL**, select Option **on**

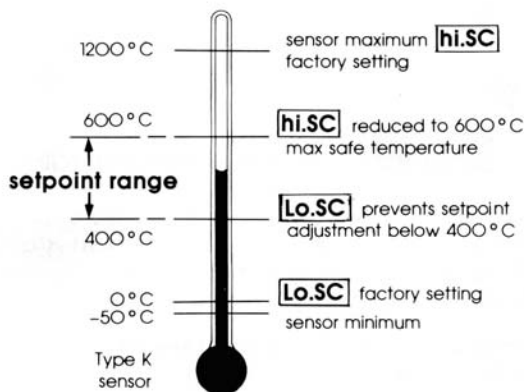
11.1 RANGING: IMPORTANT SAFETY NOTE

The factory setting of full-scale **hi.SC** is the sensor maximum value, see 16.2.10 this should be reduced to a safe maximum for the plant or process

11.1.1 **hi.SC** full-scale and **Lo.SC** scale minimum

1. **hi.SC** limits the maximum setpoint adjustment, **Lo.SC** limits the minimum. Both adjust over the full sensor range, including negative
2. Factory settings:
 $\text{hi.SC} = \text{sensor maximum}$, $\text{Lo.SC} = 0^{\circ}\text{C}/32^{\circ}\text{F}$
 Reduce **Lo.SC** to set below $0^{\circ}\text{C}/32^{\circ}\text{F}$
3. **hi.SC** may not be adjusted below the **Lo.SC** setting, **Lo.SC** not above **hi.SC**

11.1.2 Example: Setpoint limited to 400°C - 600°C



11.2 **SP.LK** SETPOINT LOCK

This function in level 1 enables the machine setter to lock the setpoint preventing unauthorised adjustment

12 **TOOLS TO IMPROVE CONTROL ACCURACY**

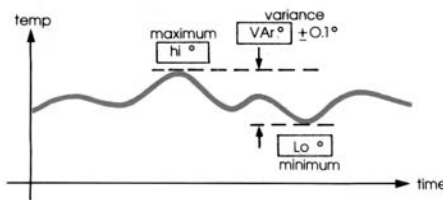
To assist engineers with machine development, commissioning and trouble shooting

12.1 **SP1.P** READ SP1 OUTPUT PERCENTAGE POWER

Poor control may be due to incorrectly sized heaters. **SP1.P** constantly displays the output percentage power applied, which at normal setpoint should be within 10-80% (preferably 20-70%) to achieve accurate control

12.2 **ChEK** CONTROL ACCURACY MONITOR

12.2.1 This enables the accuracy of the temperature control, to within $0.1^{\circ}\text{C}/^{\circ}\text{F}$, to be established. The monitor is started using **ChEK** and the variance (deviation), maximum and minimum temperatures are displayed and constantly updated in **reAd**



12.2.2 Control accuracy monitor: Read outs

12.2.3 Using the **ChEK** Control accuracy monitor

- To start the monitor select **ChEK** **on**
- During monitoring either return to normal operation or remain in program mode
- To view monitor readings: Index to **rEAd**
Release ▼ or ▲

- Press and hold *
Displays **variance** (0.6°)

- Hold * pressed
Press ▲ once
Displays **maximum** (320.3°)

- Hold * pressed
Press ▲ once more
Displays **minimum** (319.7°)

- ChEK** **off** stops monitor, retaining readings
Next **ChEK** **on** resets readings
- On de-powering: **ChEK** resets to **off** and **rEAd** zeroed

IMPORTANT NOTE FOR OEM'S: For safety and to protect settings from tampering
USE THE SOFTWARE SECURITY LOCK ... THEN REMOVE THIS SECTION

13.1 ENTRY TO HIDDEN LEVEL 4

Access to level 4 only at **Ver** in level 3

Press and hold ▼▲ 10 sec
Hint: Press ▲ to index along level, then ▼ also immediately **Ver** is reached



Enter level 4 at **LoCK**
Release ▼▲ together
Factory setting: **nonE**

13.2 PROGRAM SECURITY USING **LoCK**Select from 3 **LoCK** options:

Press and hold * Press ▲ to index

Locks levels 3 and 4 only
– TECHNICAL FUNCTIONS



Locks levels 2, 3 and 4 only
– CONFIGURATION AND
TECHNICAL FUNCTIONS

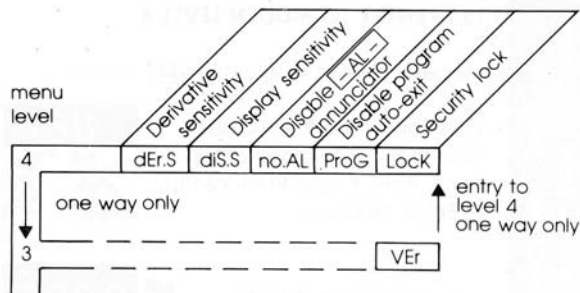


Locks all functions *



13.3 NOTES:

- Locked functions and current options may be read
- * Unrestricted: **LEVL** **Ver** **dAtA** **SP.LK**



14.(4.1) **dEr.S** **O.1** - **1.0** x **dEr.t** **O.5**
Derivative sensitivity

14.(4.2) **di.SS** **dir** **1** - **32** **6**
Display sensitivity
dir = Direct display of input
1 = Maximum **32** = Minimum sensitivity

14.(4.3) **no.AL** **OFF** **on**
Disable SP2 Alarm annunciator **-AL-**
Select **on** to disable **-AL-**

14.(4.4) **ProG** **Auto** **StAY**
Program mode auto-exit switch
Auto-exit returns display to normal if 60 sec key inactivity. Select **StAY** to disable

14.(4.5) **Lock** **nonE** **LEV.3** **LEV.2** **ALL**
Program security lock, see 13.2

15.1 Sensor fault

Thermocouple burnout
RTD/Pt100 short circuit
Negative over-range

Action: Check sensor/wiring



15.2 Non-volatile memory error

Action: De-power briefly
Replace unit if it persists



15.3 Manual power error

SP1 in ON/OFF in **CYC.t**

Action: Select proportional mode



15.4 Immediate fail on Autotune start

1. Setpoint unset on new unit
2. SP1 at ON/OFF in **CYC.t**
Select proportional mode

Note: Message latches
Press $\blacktriangle$ briefly to reset



15.5 Fail during Autotune tuning cycle

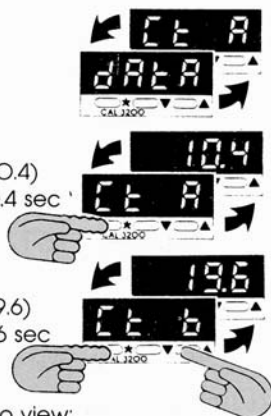
The thermal characteristics of the load exceed the Autotune algorithm limits. The failure point is the first display in **data** with **O.O**

Action:

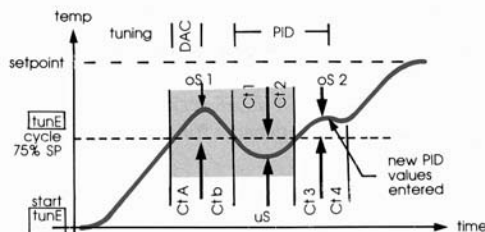
1. Change the conditions, e.g. raise setpoint
2. Try **tunE** **At.SP** see 7.2.3
3. Check **SP1.P** percentage power, see 12.1
4. If the error message persists, call CAL for advice

15.6 Reading Autotune tuning cycle results in **dAtA**

- Index to **dAtA**
Release ▼ or ▲
- Press and hold *
Displays **Ct A** value (10.4)
i.e. Cycle time 'A' = 10.4 sec
- Keep * pressed
Press ▲ once
Displays **Ct b** value (19.6)
i.e. Cycle time 'b' = 19.6 sec
- Repeat step 3 above to view:
Ct 1 Ct 2 Ct 3 Ct 4 , **oS 1 uS oS 2**



15.7 Autotune tuning data and limits



Autotune limits

Ct (Quarter cycle time): 1 – 1800 sec/30 min
oS (Overshoot) } max 255° C/490° F
uS (Undershoot)

SELECT AUTOTUNE

16(1.1) **tunE** **OFF** **on** **PARk** **At.SP**

Select Autotune, see 7, or **PARk**

PARk temporarily turns the output(s) off. To use, select **PARk** and exit program mode. **OFF** disables Useful when commissioning fast loads or multizones

SPI OPERATING PARAMETERS

16(1.2) **bAnd** **0.1** – ***** °C/°F **10°C/18°F**

SPI Proportional band/Gain or Hysteresis

* 25% sensor maximum

Proportional control eliminates the cycling of on-off control. Heater power is reduced, by time proportioning action, across the proportional band



Too narrow
(oscillates)
Increase **bAnd**



Too wide
(slow warm up and response)
Decrease **bAnd**

16(1.3) **, nE.t** **OFF** **0.1** – **60** minutes **5.0**

SPI Integral time/Reset

Auto-corrects proportional control offset error



P20 **Too short**
(overshoots and oscillates)



Too long
(slow warm up and response)

16 FUNCTIONS AND OPTIONS: LEVEL 1

16(1.4) **der.t** **oF** **1** - **200** seconds **25**

SP1 Derivative time/Rate

Suppresses overshoot and speeds response to disturbances



Too short
(slow warm up and response, under corrects)



Too long
(oscillates and over corrects)

16(1.5) **dAC** **0.5** - **5.0** x **bAnd** **1.5**

SP1 Derivative approach control ... DAC

Tunes warm up characteristics, independent of normal operating conditions, by controlling when derivative action starts during warm up (smaller **dAC** value = nearer setpoint)



Too small
(overshoots)



Too large
(slow stepped warm up)

16(1.6) **cycle** **A--** **on.oF** **0.1** - **81** secs **20**

SP1 Proportional cycle-time, see 9

Determines the cycle rate of the output device for proportional control. Select **on.oF** for ON/OFF mode



Ideal



Too long
(oscillates)

16(1.7) **oF5t** **0** - ***** °C/°F

SP1 Offset/Manual reset

* ± 50% **bAnd**. Applicable in proportional and ON/OFF mode with integral disabled: **Int.t / oF**

16(1.8) **SPLY** **oF** **on**

Lock main setpoint, see 11.2

SP2 OPERATING PARAMETERS

16(1.9) **SEt.2** **0** - ***** °C/°F

Adjust SP2 setpoint, see 10

* Deviation alarms **DV.hi** **DV.Lo** **bAnd** :

25% sensor maximum

* Full-scale alarms **FS.hi** **FS.Lo** : sensor range

16(1.10) **band.2** **0.1** - ***** °C/°F **2.0°C/3.6°F**

Select SP2 hysteresis or Proportional band/ Gain

* 25% sensor maximum

16(1.11) **cycle.2** **on.oF** **0.1** - **81** seconds

Select SP2 ON/OFF or Proportional cycle-time

Select **on.oF** for ON/OFF mode or the cycle rate of SP2 output device for proportional mode

MANUAL CONTROL MODES

- 16(2.1) **SP1P** **0** - **100** % 'Read only'
Read SP1 output percentage power, see 12
- 16(2.2) **hAnd** **OFF** **1** - **100** % (Not in ON/OFF)
SP1 manual percentage power control
For manual control should a sensor fail
Record typical **SP1P** values beforehand
- 16(2.3) **PL1** **100** - **0** % duty cycle
Set SP1 power limit percentage
Limits max SP1 heating power during
warm up and in proportional band
- 16(2.4) **PL2** **100** - **0** % duty cycle
Set SP2 percent power limit (cooling)

SP2 OPERATING MODES, see 10

- 16(2.5) **SP2A** Main SP2 operating mode
nonE **dV.hi** **dV.Lo** **bAnd**
FS.hi **FS.Lo** **Cool**
- 16(2.6) **SP2b** **nonE** **LtCh** **hoLd** **Lt.ho** **nLin**
Subsidiary SP2 mode: latch/sequence
Non-linear cool proportional band

INPUT SELECTION AND RANGING

- 16(2.7) **dISP** **1** **0.1** °
Select display resolution: 0.1° display of
PV, SP, **OFSt** **SEt.2** **hi.SC** **Lo.SC**
- 16(2.8) **hi.SC** **sensor** **sensor**
minimum **maximum** °C/°F
Set full scale, see 11.1
- 16(2.9) **Lo.SC** **sensor** **sensor**
minimum **maximum** °C/32°F
Set scale minimum, see 11.1

- 16(2.10) **inPt** Select input sensor **nonE**

Option/

sensor type sensor range linearity

Thermocouples

					linearity ±°C
tc b	B	0 to 1800 °C	32 to 3272 °F	Pt-30%Rh/Pt-6%Rh	2.0 *
tc E	E	0 to 600 °C	32 to 1112 °F	Chromel/Con	0.5
tc J	J	0 to 800 °C	32 to 1472 °F	Iron/Constantan	0.5
tc K	K	-50 to 1200 °C	-58 to 2192 °F	Chromel/Alumel	0.25*
tc L	L	0 to 800 °C	32 to 1472 °F	Fe/Konst	0.5
tc n	N	-50 to 1200 °C	-58 to 2192 °F	NiCroSiI/NiSiI	0.25*
tc r	R	0 to 1600 °C	32 to 2912 °F	Pt-13%Rh/Pt	2.0 *
tc s	S	0 to 1600 °C	32 to 2912 °F	Pt-10%Rh/Pt	2.0 *
tc t	T	-200 / 250 °C	-273 / 482 °F	Copper/Con	0.25*

Resistance thermometer

rtd	-200 / 400 °C	-273 / 752 °F	Pt100/RTD-2°	0.25*
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Linear process inputs (Input mV range: -10 to 50mV)

displays	0-20mV	4-20mV	setpoint limits	
Lin1	0 - 100		0 - 400	±0.5%
Lin2		0 - 100	-25 - 400	
Lin3	0 - 1000		0 - 3000	
Lin4		0 - 1000	-250 - 3000	
Lin5	0 - 2000		0 - 3000	

Notes:

- Linearity: 5-95% sensor range
- *Linearity: $B: 5^{\circ}(70^{\circ} - 500^{\circ}C)/K/N: 1^{\circ}>350^{\circ}C$
exceptions: $R/S: 5^{\circ}<300^{\circ}C$ $T: 1^{\circ}<-25^{\circ}>150^{\circ}C$
 $RTD/Pt100: 0.5^{\circ}<-100^{\circ}C$
- Optional PIM Process Interface Module provides additional input/output options

- 16(2.11) **unIt** **nonE** **°C** **°F** **bAr** **PSi** **Ph** **rh**

Select °C/°F or process units

Processor calculates in °C, when °F converts
functions marked °C/°F (Process units
calculate as °C)

16 FUNCTIONS AND OPTIONS: LEVEL 3

OUTPUT CONFIGURATION

- 16(3.1) **SP1.d** ☐ nonE ☐ rLY ☐ SSd
Select SP1 output device, see 5.3/6.2.4
Note: 'Read only' after initial configuration.
☐ RSEt ☐ ALL full reset to factory settings
 required to change **SP1.d** subsequently
- 16(3.2) **SP2.d** ☐ nonE ☐ SSd ☐ rLY 'Read only'
Read SP2 output device, see 5.3/6.2.4
 Shows SP2 output device

TECHNICAL FUNCTIONS

- 16(3.3) **burn** **Sensor burn-out/break protection**
Caution: Setting affects fail safe state
- | | SP1 | SP2 |
|--------------|-----------|-----------|
| uP.SC | Upscale | Upscale |
| dn.SC | Downscale | Downscale |
| 1u.2d | Upscale | Downscale |
| 1d.2u | Downscale | Upscale |
- 16(3.4) **FEUd** **Select output modes:**
Direct/Reverse
Caution: Setting affects fail safe state
- | | SP1 | SP2 |
|--------------|---------|---------|
| 1r.2d | Reverse | Direct |
| 1d.2d | Direct | Direct |
| 1r.2r | Reverse | Reverse |
| 1d.2r | Direct | Reverse |
- Select **Reverse** on SP1 for heating and
Direct for cooling applications

- 16(3.5) **FEUL** **Select SP1/2 LED indicator modes**

	SP1	SP2
1n.2n	Normal	Normal
1i.2n	Invert	Normal
1n.2i	Normal	Invert
1i.2i	Invert	Invert

- 16(3.6) **SPAN** ☐ O.O - ☐ $\pm 25\%$ sensor maximum
Sensor span adjust
 For recalibrating to a remote standard
 e.g. External meter, data logger
- 16(3.7) **Zero** ☐ O.O - ☐ $\pm 25\%$ sensor maximum
Zero sensor error, see SPAn
- 16(3.8) **ChEV** ☐ OFF ☐ on
Select control accuracy monitor, see 12.2
- 16(3.9) **READ** ☐ VAr° ☐ hi° ☐ Lo°
Read control accuracy monitor, see 12.2
- 16(3.10) **data** ☐ Ct A ☐ Ct b ☐ Ct 1 ☐ Ct 2
☐ Ct 3 ☐ Ct 4 ☐ oS 1 ☐ uS ☐ oS 2
Read Autotune tuning cycle data, see 15
- 16(3.11) **VER** **Software version number**
- 16(3.12) **RESET** ☐ nonE ☐ ALL
Resets all functions to factory settings
Caution: Note current configuration **BEFORE**
 using this function, **see 18**, initial configuration
 and OEM settings must be re-entered

INPUTS, see 16(2.10)**Thermocouple – 9 types**

Standards: IPTS 68/DIN 43710

CJC rejection: 20:1 (0.05° / °C) typical

External resistance: 100Ω maximum

Resistance thermometer: RTD-2/Pt100 2 wire

Standards: DIN 43760 (100Ω 0 °C/138.5Ω 100 °C Pt)

Bulb current: 0.2mA maximum

Linear process inputs: mV range: -10 to 50mV

See "PIM Process Interface Module" for additional input/output options

Applicable to all inputs: SM = sensor maximumCalibration accuracy: $\pm 0.25\% \text{ SM} \pm 1^\circ \text{C}$

Sampling frequency: Input 10Hz, CJC 2 sec

Common mode rejection: Negligible effect up to 140dB, 240V, 50-60Hz

Series mode rejection: 60dB, 50-60Hz

Temperature coefficient: 150 ppm/°C SM

Reference conditions: 22°C $\pm 2^\circ \text{C}$, rated voltage, after 15 minutes settling time**OUTPUT DEVICES (Standard), see 5.3**

- **SSd:** Solid state relay drive: To switch a remote SSR 5Vdc +0/-15% 10mA non-isolated
- **Miniature power relay:** Form A/SPST contacts (AgCdO) 2A/250V~ resistive load

COOL CHANNEL when cool strategy selected

See separate data:

3200 control of heat-cool applications**CONTROL CHARACTERISTICS See 16:****SP1 PID Parameters:** 16(1.1) – 16(1.8)**SP2 Parameters:** 16(1.9) – 16(1.11)**SP2 Operating modes:** 16(2.5) – 16(2.6)**Manual control modes:** 16(2.1) – 16(2.4)**GENERAL**Supply Voltage: 100-240V $\pm 10\%$ 50-60 Hz 3VA
12V or 24V = $\pm 20\%$ 3VA

Digital LED display: 4 digits, 10mm (0.4in), high brightness green, Display range: -199 to 9999

Range: Sensor limited: 2000°C/3500°F
0.1 hi-res mode -199.9 to 999.9°
Displaying: Process temperature (PV), Setpoint (SP), SP1/2 indicators (flashing), Error messages.Keypad: Function/Option mnemonics
3 Elastomeric buttons**ENVIRONMENTAL Approvals**Safety: UL873, CSA 22.2/142-87, EN61010
Humidity: Max. 80%
Altitude: Up to 2000M
Installation: Categories II and III
Pollution: Degree II
Protection: NEMA 4X, IP66
EMC Emission: EN 50 081-1, VDE 0871/78-Class A & BFCC Rules 15 subpart J Class A
EN50082-1 RF Field Test:
EMC Immunity: <200 MHz 1%FS >200 MHz 5% FS
Ambient: 0-50°C (32-130°F)
Mouldings: Flame retardant polycarbonate
Weight: 100g (3.5ozs)

SER No.					
DATE ▶	/	/	/	/	/
1. bAnd					
int.t					
dEr.t					
dAC					
CYC.t					
SEt.2					
bnd.2					
CYC.2					
2. SP1.P					
SP2.A					
SP2.b					
hi.SC					
Lo.SC					
inPt					
unit					
3. SP1.d					



CAL Controls
Temperature Controllers



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