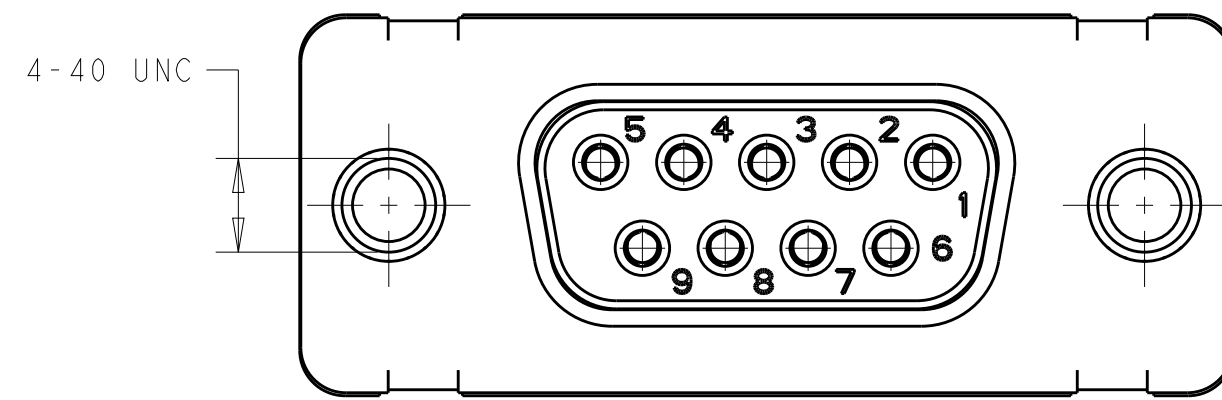
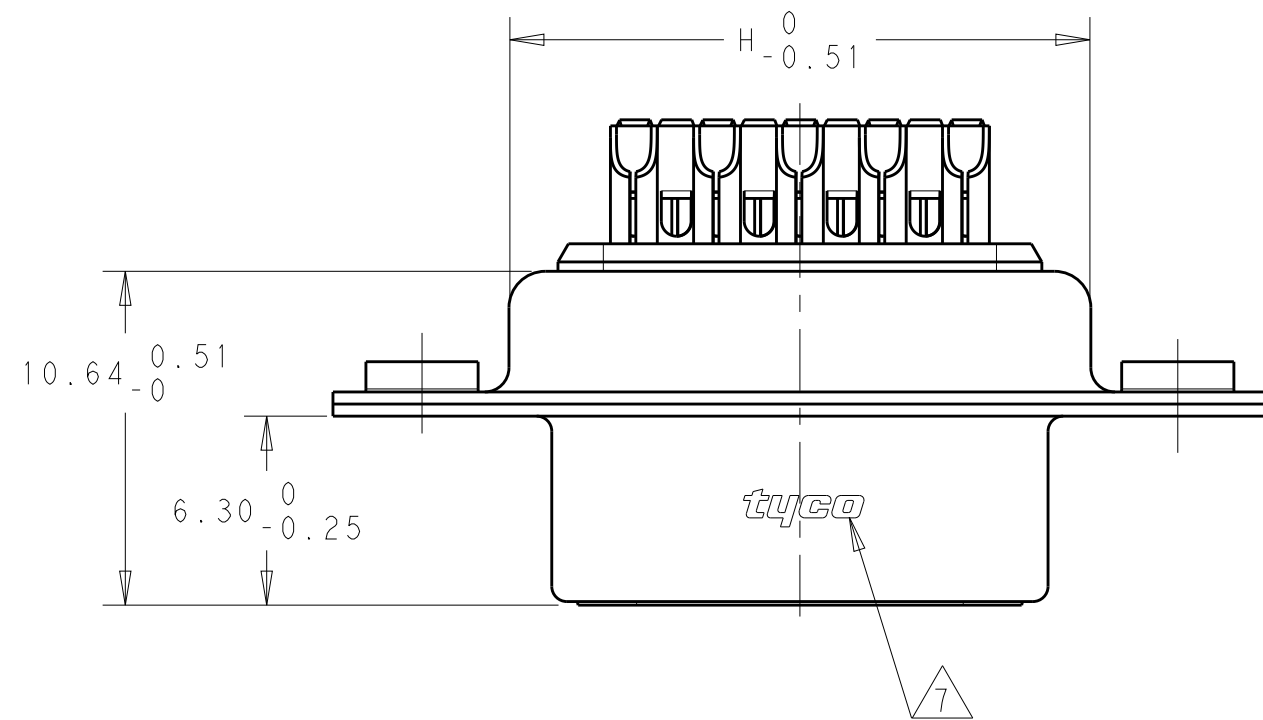
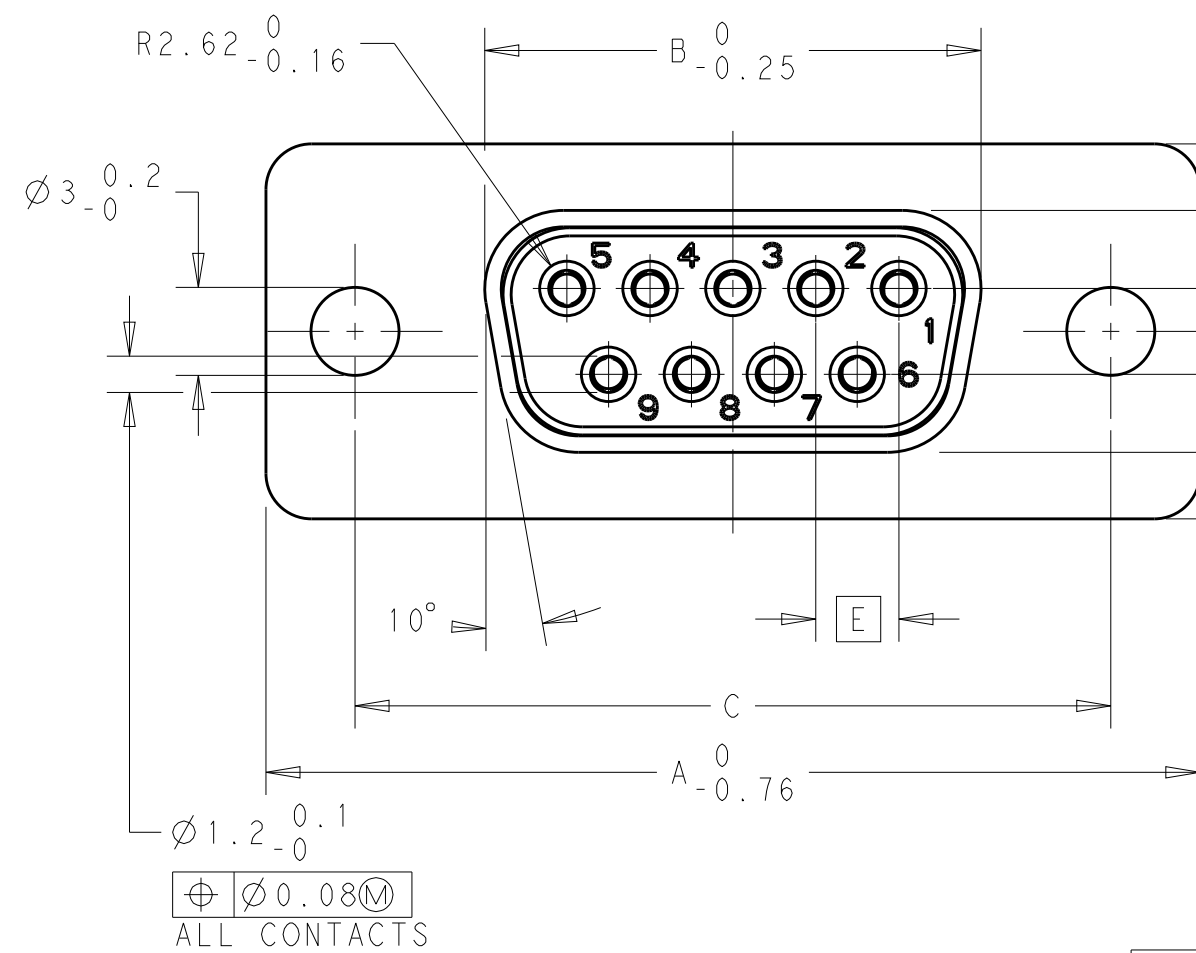
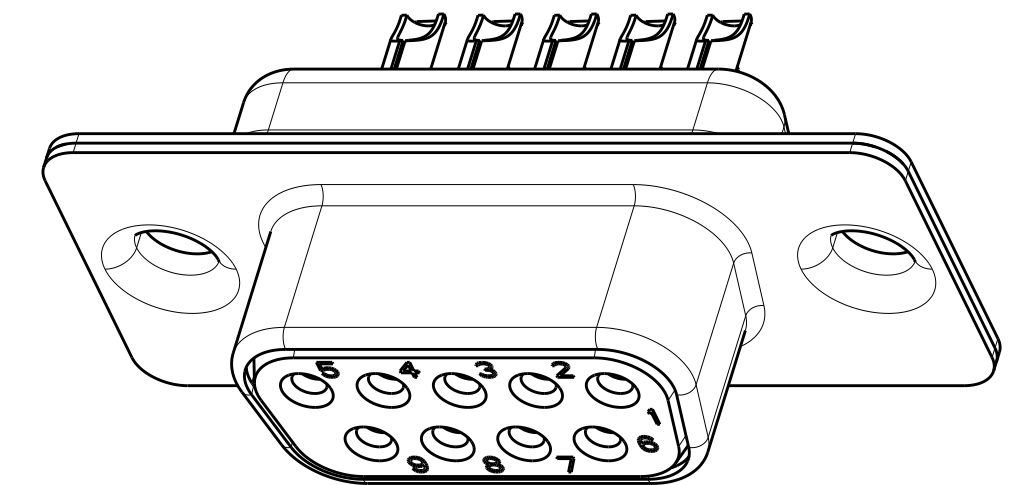
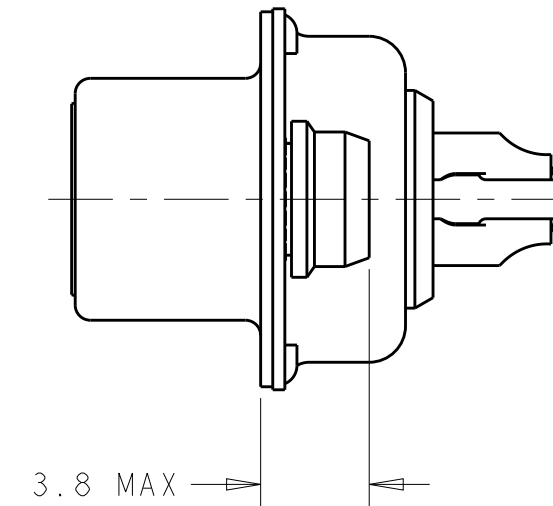


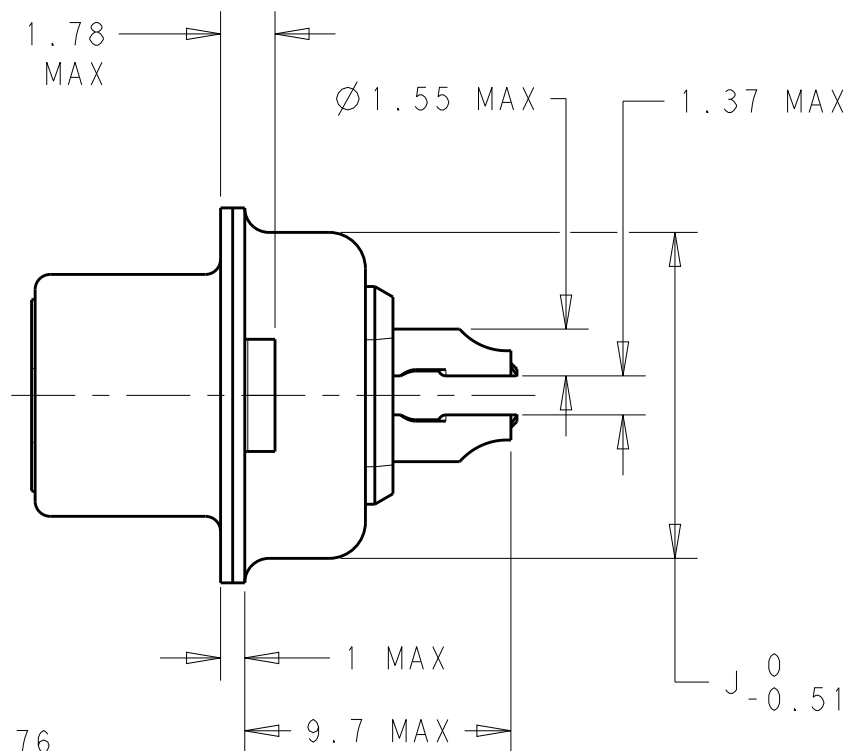
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	B	REDRAWN PER ECO-12-008266	27AUG2012	CJV	CWR
	C	REVISED PER ECO-13-007439	09JUL2013	CJV	CWR



FLANGES WITH 4-40 UNC
SELF-LOCKING NUTS
TORQUE RETENTION $\geq 80\text{NCM}$



FLANGES WITH HOLES



1. 9 POSITION VERSION SHOWN.
2. CONTACTS ARE STAMPED AND FORMED.
3. PACKAGED IN BLISTER PACKS.
4. PLATING DETAILS: ALL MEET PERFORMANCE LEVEL INDICATED IN TABLE PER DIN 41652.
UNDERPLATE: NICKEL OVER ENTIRE CONTACT
PERFORMANCE LEVEL 1 CONTACT MATING SURFACE: GOLD
PERFORMANCE LEVEL 2 CONTACT MATING SURFACE: GOLD
SOLDER CUP END: MATTE TIN
SHELL PLATING: BRIGHT TIN OVER NICKEL
5. 50 CONTACT VERSION HAS 3 ROWS.
6. 4-40 UNC INSERTS COLORED BLUE.
7. ALL PARTS MARKED WITH TE LOGO.

OLES	2	3.0 DIAMETER HOLE	67.31	52.55	61.10 +0.14/-0.11	10.87	15.75	2.76	55.58	13.82	50	V42254-A1115-B250	1393740-7
	2	3.0 DIAMETER HOLE	69.70	54.96	63.50 ±0.13	8.02	12.93	2.76	57.96	10.97	37	V42254-A1115-B237	4-1393483-1
	2	3.0 DIAMETER HOLE	53.42	38.50	47.04 ±0.13	8.02	12.93	2.76	41.53	10.97	25	V42254-A1115-B225	4-1393483-0
	2	3.0 DIAMETER HOLE	39.52	24.79	33.30 +0.15/-0.10	8.02	12.93	2.74	27.76	10.97	15	V42254-A1115-B215	3-1393483-9
	2	3.0 DIAMETER HOLE	31.19	16.46	25.00 +0.12/-0.13	8.02	12.93	2.74	19.53	10.97	9	V42254-A1115-B209	3-1393483-8
OBSOLETE	1	3.0 DIAMETER HOLE	53.42	38.50	47.04 ±0.13	8.02	12.93	2.76	41.53	10.97	25	V42254-A1115-B125	3-1393483-7
	1	3.0 DIAMETER HOLE	31.19	16.46	25.00 +0.12/-0.13	8.02	12.93	2.74	19.53	10.97	9	V42254-A1115-B109	3-1393483-6
	2	4-40 SELF-LOCKING NUTS	69.70	54.96	63.50 ±0.13	8.02	12.93	2.76	57.96	10.97	37	V42254-A1112-B237	2-1393483-2
	2	4-40 SELF-LOCKING NUTS	53.42	38.50	47.04 ±0.13	8.02	12.93	2.76	41.53	10.97	25	V42254-A1112-B225	2-1393483-1
	2	4-40 SELF-LOCKING NUTS	39.52	24.79	33.30 +0.15/-0.10	8.02	12.93	2.74	27.76	10.97	15	V42254-A1112-B215	2-1393483-0
	2	4-40 SELF-LOCKING NUTS	31.19	16.46	25.00 +0.12/-0.13	8.02	12.93	2.74	19.53	10.97	9	V42254-A1112-B209	1-1393483-9
	PERFORMANCE LEVEL	FLANGE OPTION	A	B	C	D	E	F	H	J	NO OF POSITIONS	SIEMENS PART NUMBER	TE CONNECTIVITY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN 06MAR2012 CHK RAGHAVENDRA 06MAR2012 CARL ROHDE 06MAR2012 APVD CARL ROHDE 06MAR2012		 TE Connectivity	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES ±1° FINISH		D-SUB SOLDERING LUGS, FEMALE CONNECTOR	
		PRODUCT SPEC -		-	
APPLICATION SPEC -		SIZE		CAGE CODE	DRAWING NO
MATERIAL		WEIGHT		RESTRICTED TO	
-		-		-	
CUSTOMER DRAWING		A200779		C-1-1393483-9	
SCALE		4:1		SHEET 1 OF 1	
REV		C			