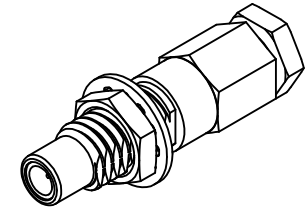


MATERIALS AND FINISHES

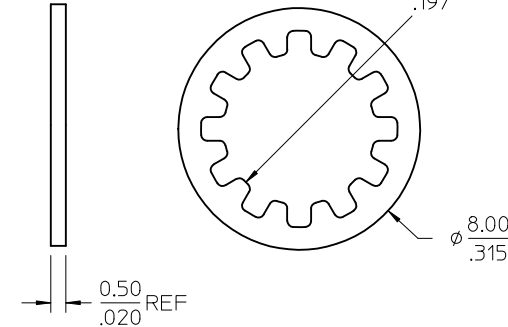
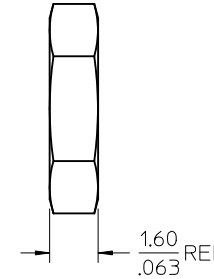
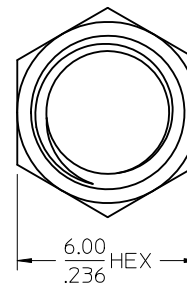
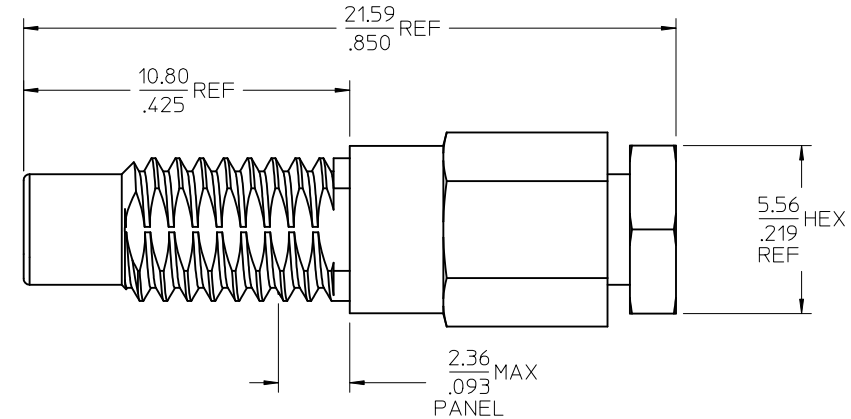
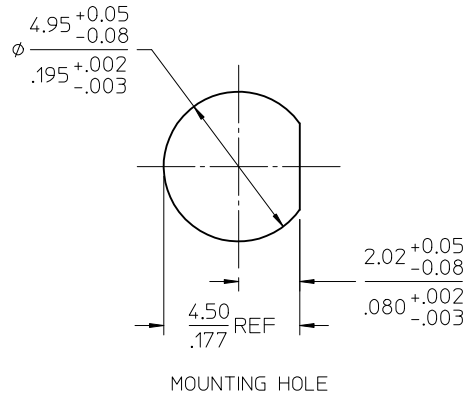
BODY, CLAMP HARDWARE
CONTACT JAM NUT: BRASS
PLATED GOLD

LOCK WASHER: PHOSPHOR BRONZE
PLATED GOLD

INSULATOR TEFLON



RECOMMENDED CABLE STRIP
SEE SHEET 2 FOR
ASSEMBLY INSTRUCTIONS



PART # 73409-0030

PS-89675-2030	PRODUCT SPECIFICATION
MIL-STD-348A, FIG. 312.1	INTERFACE
SPECIFICATION	DESCRIPTION

CHG: UPDATE VIEWS
ADD SHEET TWO

EC NO: URF2012-0491
2012/02/15
DRWN:JWIENER
2012/02/15
CHKD:SSS
2012/02/16
APPR:JWIENER

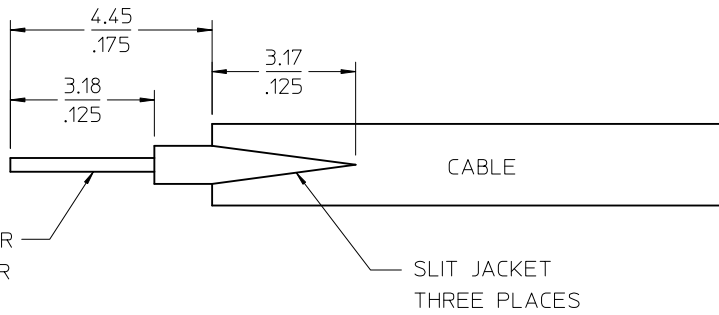
DESCRIPTION
REV

QUALITY SYMBOLS
=0
=0

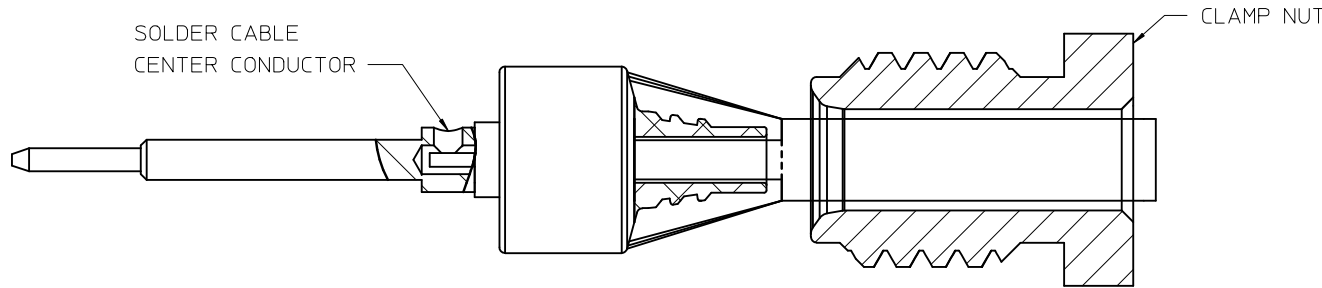
GENERAL TOLERANCES (UNLESS SPECIFIED)
mm INCH
4 PLACES ± --- ± ---
3 PLACES ± --- ± ---
2 PLACES ± --- ± ---
1 PLACE ± --- ± ---
ANGULAR ± ---°
DRAFT WHERE APPLICABLE
MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE IN/MM
DRAWN BY DATE
AZR 2004/05/03
CHECKED BY DATE
SSS 2004/05/03
APPROVED BY DATE
JDW 2004/05/03
MATERIAL NO.
734090030
SIZE C

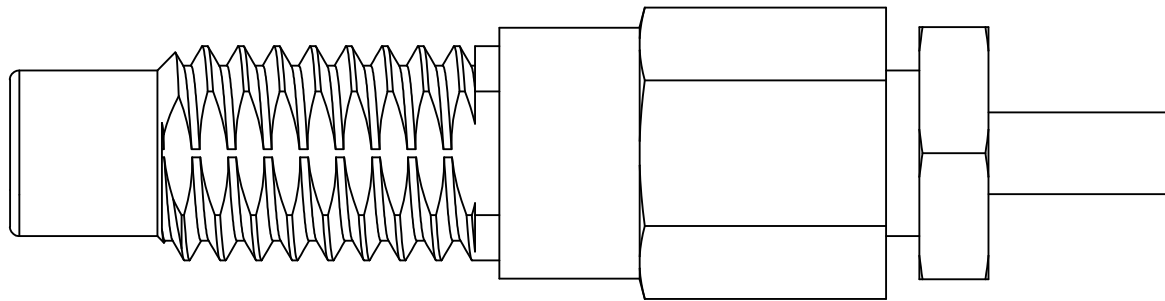
SCALE DESIGN UNITS INCH
TITLE
SMC JACK BLKHD MOUNT
CLAMP STYLE RG178 RG196
50 OHMS SMC-JC
molex MOLEX INCORPORATED
DOCUMENT NO.
SD-73409-003
SHEET NO.
1 OF 2



1. STRIP CABLE AS SHOWN.
2. SLIT JACKET THREE PLACES.
3. TIN CENTER CONDUCTOR.



4. SLIDE CLAMP NUT OVER CABLE.
FLARE BRAID AND SLIDE CONE OVER
DIELECTRIC AND UNDER BRAID.
5. SOLDER CABLE CENTER CONDUCTOR TO CONTACT.



6. SLIDE CLAMP NUT FORWARD AND
THREAD INTO CONNECTOR
BODY UNTIL FULLY SEATED.

CHG: SEE SHEET ONE EC NO: URF2012-0491 2012/02/15 DRWN: JWIENER 2012/02/15 CHKD: SSS 2012/02/16 APPR: JWIENER	DESCRIPTION REV	QUALITY SYMBOLS <div>▽=0</div> <div>▽=0</div> <div>▽=0</div>	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE 12:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
			mm	INCH	DRAWN BY AZR	DATE 2004/05/03	TITLE SMC JACK BLKHD MOUNT CLAMP STYLE RG178 RG196 50 OHMS SMC-JC			
			4 PLACES ± --- ± ---	3 PLACES ± --- ± ---	CHECKED BY SSS	DATE 2004/05/03				
			2 PLACES ± --- ± ---	1 PLACE ± --- ± ---	APPROVED BY JDW	DATE 2004/05/03	MOLEX MOLEX INCORPORATED			
			ANGULAR ± ---°		MATERIAL NO. SEE SHEET 1	DOCUMENT NO. SD-73409-003				
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					

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