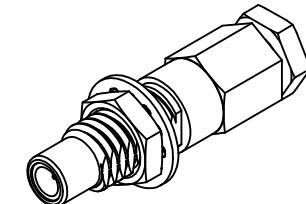


MATERIALS AND FINISHES

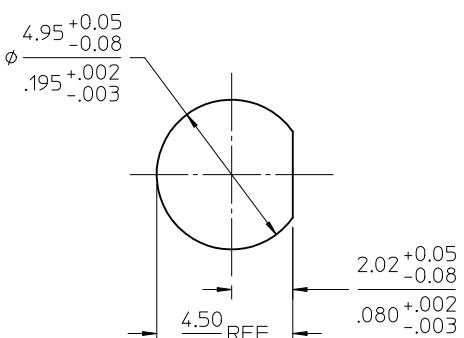
BODY, CLAMP HARDWARE
CONTACT JAM NUT: BRASS
PLATED GOLD

LOCK WASHER: PHOSPHOR BRONZE
PLATED GOLD

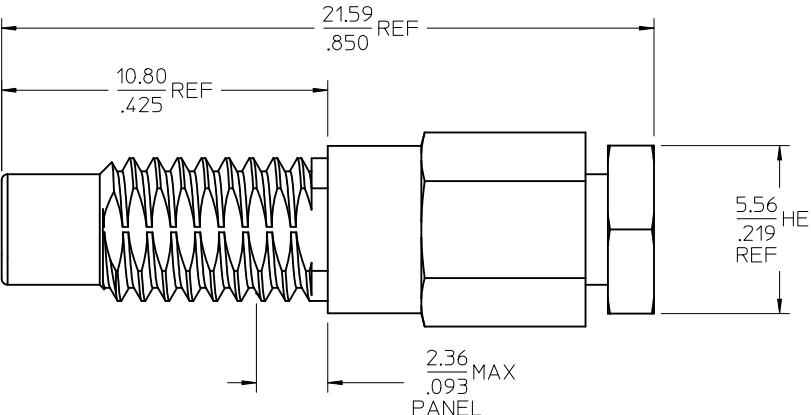
INSULATOR TEFLON



RECOMMENDED CABLE STRIP
SEE SHEET 2 FOR
ASSEMBLY INSTRUCTIONS

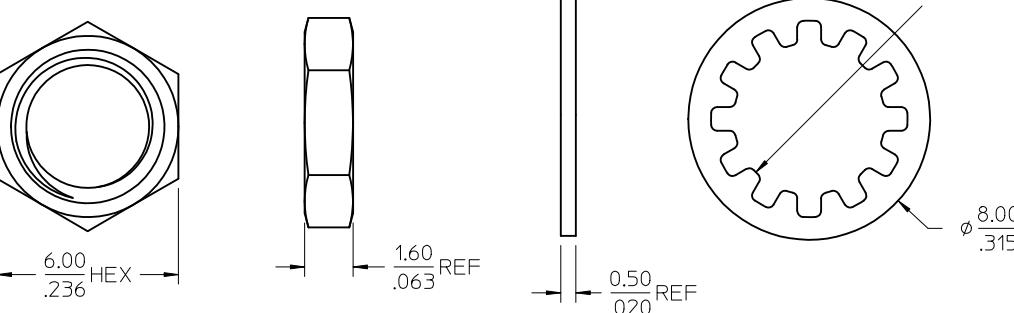


MOUNTING HOLE

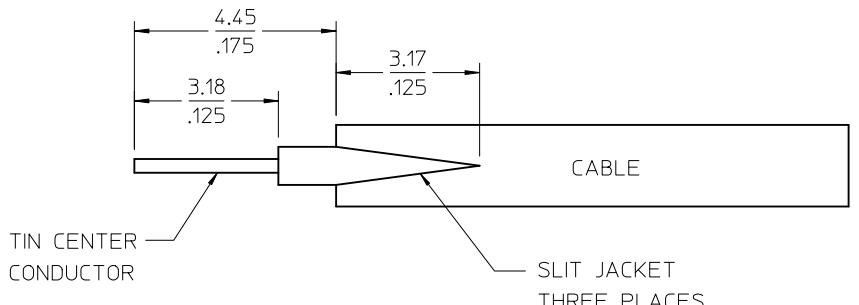


PART #: 73409-0030

PS-89675-2030	PRODUCT SPECIFICATION
MIL-STD-348A, FIG. 312.1	INTERFACE
SPECIFICATION	DESCRIPTION



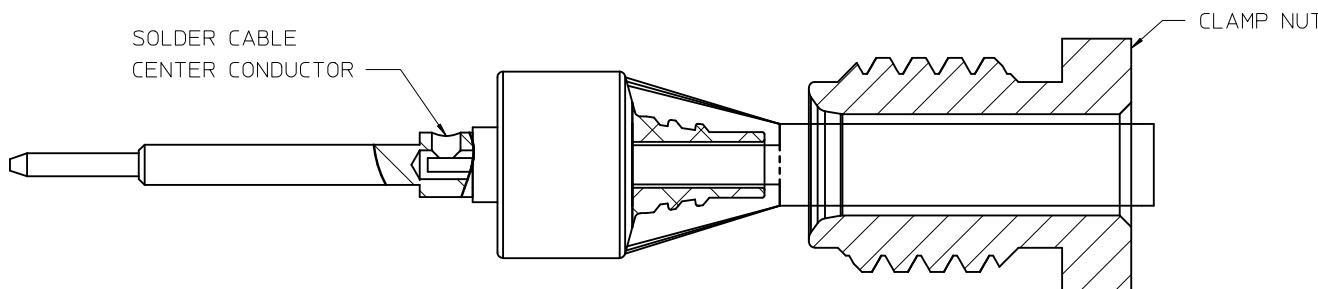
CHG: UPDATE VIEWS ADD SHEET TWO		QUALITY SYMBOLS ▼=0 △=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE INCH	DESIGN UNITS INCH	THIRD ANGLE PROJECTION
EC NO: URF2012-04/91	REV: 2012/01/15		mm	INCH	DRAWN BY AZR	DATE 2004/05/03			
CHKD:SSS	APPR:JWEIER				CHECKED BY SSS	DATE 2004/05/03			
					APPROVED BY JDW	DATE 2004/05/03			
					ANGULAR ±---°				
					DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MATERIAL NO. 734090030	DOCUMENT NO. SD-73409-003	SIZE C THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION
									Sheet No. 1 OF 2



1. STRIP CABLE AS SHOWN.

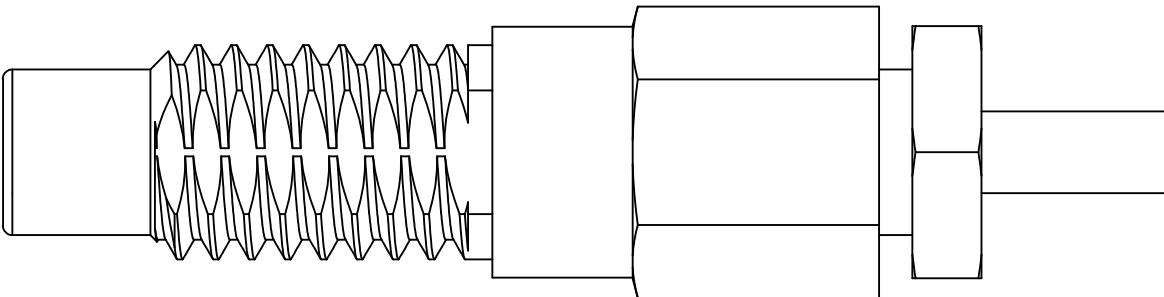
2. SLIT JACKET THREE PLACES.

3. TIN CENTER CONDUCTOR.



4. SLIDE CLAMP NUT OVER CABLE.
FLARE BRAID AND SLIDE CONE OVER
DIELECTRIC AND UNDER BRAID.

5. SOLDER CABLE CENTER CONDUCTOR TO CONTACT.



6. SLIDE CLAMP NUT FORWARD AND
THREAD INTO CONNECTOR
BODY UNTIL FULLY SEATED.

CHG: SEE SHEET ONE		GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE 12:1	DESIGN UNITS INCH	PROJECTION
EC NO: URF2012-0491	2012/02/15	4 PLACES	\pm ----	\pm ----	AZR	2004/05/03		
DRWN:WIENER	2012/02/15	3 PLACES	\pm ----	\pm ----	CHECKED BY	DATE		
CHKD:SSS	2012/02/16	2 PLACES	\pm ----	\pm ----	SSS	2004/05/03		
APPR:WIENER	2012/02/16	1 PLACE	\pm ----	\pm ----	APPROVED BY	DATE		
REV: C			ANGULAR \pm ---°		JDW	2004/05/03	molex MOLEX INCORPORATED	
DRAFT WHERE APPPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE SHEET 1		MATERIAL NO.			DOCUMENT NO.	SD-73409-003
							SIZE	2 OF 2
		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

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