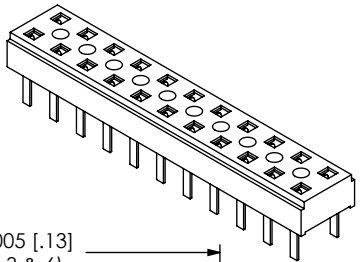


DO NOT
SCALE FROM
THIS PRINT

TABLE 2	
LEAD STYLE	"A"
-01	.085 [2.16]
-03	.116 [2.95]



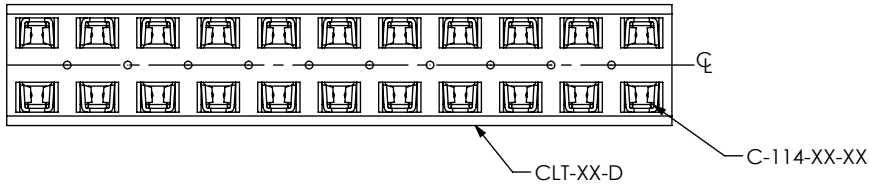
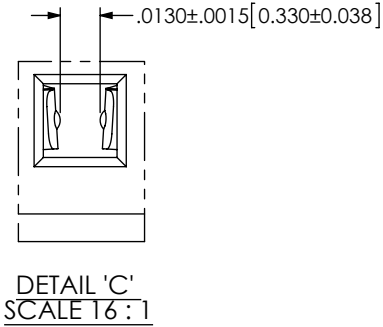
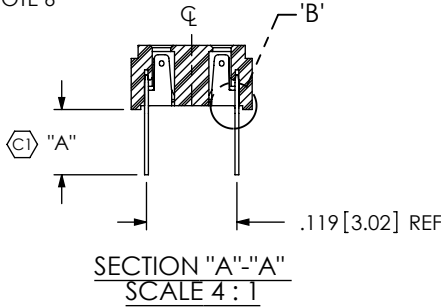
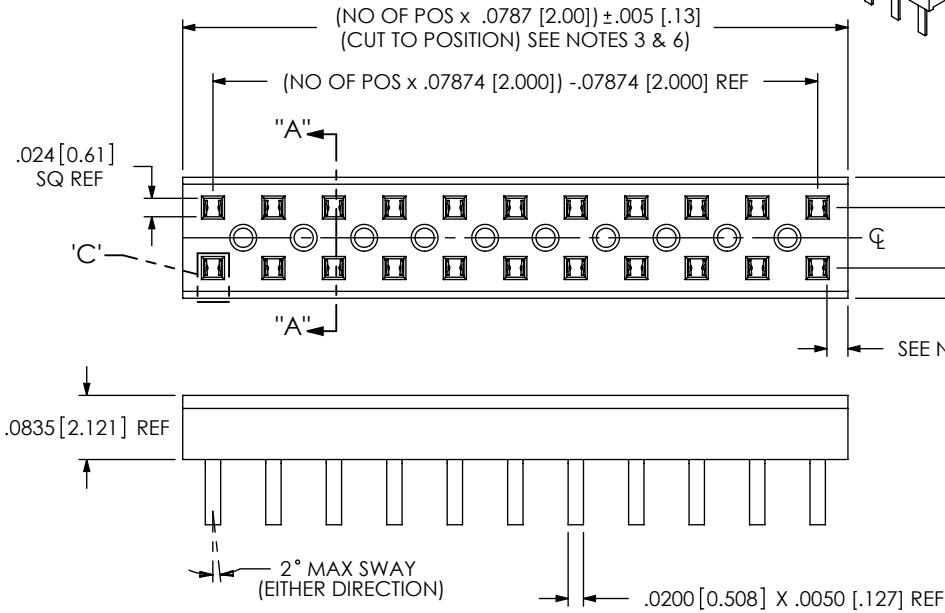
CLT-1XX-XX-XX-D

No OF POSITIONS
-02 THRU -50
(PER ROW)

LEAD STYLE
-01: THROUGH HOLE
(USE C-114-02-XX)
(SEE NOTE 7)
-03: THROUGH HOLE
(USED C-114-03-XX)

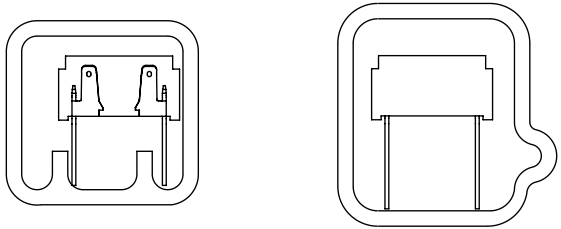
BODY SPECIFICATION
-D: DOUBLE ROW

PLATING SPECIFICATION
(VALUES GIVEN ARE IN MICRO-INCHES)
-G: GOLD, 10 Au / 50 Ni MIN ON CONTACT,
3 Au / 50 Ni MIN ON TAIL.
-S: SELECTIVE, 30 Au / 50 Ni MIN
ON CONTACT, MATTE TIN TAIL.
-F: FLASH SELECTIVE, 3 Au / 50 Ni MIN
ON CONTACT, MATTE TIN TAIL.
-SM: SELECTIVE, 30 Au / 50 Ni MIN
ON CONTACT, MATTE TIN TAIL.
-FM: FLASH SELECTIVE, 3 Au / 50 Ni MIN
ON CONTACT, MATTE TIN TAIL.
-L: LIGHT SELECTIVE, 10 Au / 50 Ni MIN
ON CONTACT, MATTE TIN TAIL.
-LM: LIGHT SELECTIVE, 10 Au / 50 Ni MIN
ON CONTACT, MATTE TIN TAIL.



CLT-111-XX-XX-D SHOWN

PACKAGING VIEW



LEAD STYLE -01
PT-1-24-01-62
TP-12

LEAD STYLE -03
PT-1-24-01-37
TP-24-02

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE: .5 LB.
3. PARTS TO BE SYMMETRICAL ABOUT Ⓢ.
4. WILL LOSE A POSITION FOR EVERY CUT MADE ON A SOCKET STRIP.
5. PACKAGE POSITIONS -04 THRU -50 IN TUBES,
LAYER PACKAGE POSITION -02 THRU -03.
6. ENDWALL AFTER CUTTING: .0215 MIN.
7. C-114-22-XX CAN BE USED FOR C-114-02-XX. C-114-22-XX IS FOR
AUTOMATED ASSEMBLY PROCESSES ONLY.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS ANGLES .XX: ±.01 [.3] 10° .XXX: ±.005 [.13] .XXXX: ±.0020 [.051]	
PROPRIETARY NOTE THIS DOCUMENT CONTAINS INFORMATION CONFIDENTIAL AND PROPRIETARY TO SAMTEC, INC. AND SHALL NOT BE REPRODUCED OR TRANSFERRED TO OTHER DOCUMENTS OR DISCLOSED TO OTHERS OR USED FOR ANY PURPOSE OTHER THAN THAT WHICH IT WAS OBTAINED WITHOUT THE EXPRESSED WRITTEN CONSENT OF SAMTEC, INC.	
MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 4:1	DESCRIPTION:
INSULATOR: LCP, UL 94 VO, COLOR: BLACK	2MM LOW PROFILE SOCKET STRIP
CONTACT: PHOS BRONZE	DWG. NO.
	CLT-1XX-XX-XX-D
	BY: PURVIS 11-02-95 SHEET 1 OF 1

