

REFERENCE SPECIFICATIONS

-NFC 93425 (in compliance with HE 507)

PHYSICAL CHARACTERISTICS

-INSULATOR MATERIAL: THERMOPLASTIC ,UL94V0

-CONTACT MATERIAL: BRASS

-ACCESSORIES: BRASS

-SHELLS: STEEL

ELECTRICAL CHARACTERISTICS

-NOMINAL CURRENT: 40A

-CONTACT RESISTANCE: <= 7.3 mOhms

-CONTACT/CONTACT : >=1000 V

-CONTACT/GROUND : >=1200 V

-INSULATION RESISTANCE: >=5000 MOhms

ENVIRONMENTAL CHARACTERISTICS

- CLIMATIC CATEGORY: 55/125/21

TEMPERATURE RANGE -55°C TO +125°C

DAMP HEAT STEADY STATE 21 DAYS

SALT SPRAY 24 HOURS

MECHANICAL CHARACTERISTICS

- RETENTION AGAINST TORQUE: - Threaded insert: 0.7 N.m minimum

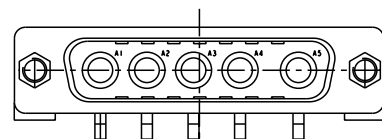
- Female screw : 0.5 N.m minimum

PRESS FIT PERFORMANCES

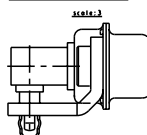
PRESS FIT CONTACTS	
INSERTION FORCE	<= 200 N
Average insertion 160N	
EXTRACTION FORCE	>= 30 N

NOTE RoHS INFORMATION

- The "LF" products meet european union Directives and other country regulations as described in GS-22-008.
- Termination plating spec:
 - Ni 1.27µm+Sn 0.5 to 1.5µ(pure bright)
- Active area plating spec:
 - Ni + Gold
- Shell plating :2 to 4µm Cu + Ni + 3 to 10µmm Sn(pure bright)
- Accessories: Sn pure bright + nickel
- Packaging spec: See GS-14-920



DETAIL OF PRESS FIT



5W5 FOR EXAMPLE

DBL5W5P81C6M40LF

Series

Shell size: **E A B C**
(see sheet 3)

Front accessory definition
(see sheet 2)

blank: without accessory

L : threaded insert M3

O : threaded insert UNC 4-40

V : female screw UNC 4-40

Layout of contacts (see sheet 3)

Contacts

P : Pin

Termination type

81C Right angle/Europe standard

Plating

5 200 matings/unmatings

6 500 matings/unmatings

PCB accessories definition(see sheet 2)

M Metal brackets

A Without accessory

Power contacts

40 : Fitted with power contacts 40 Amp.

See note RoHS

TABLE 1:PCB HOLE DIAMETERS

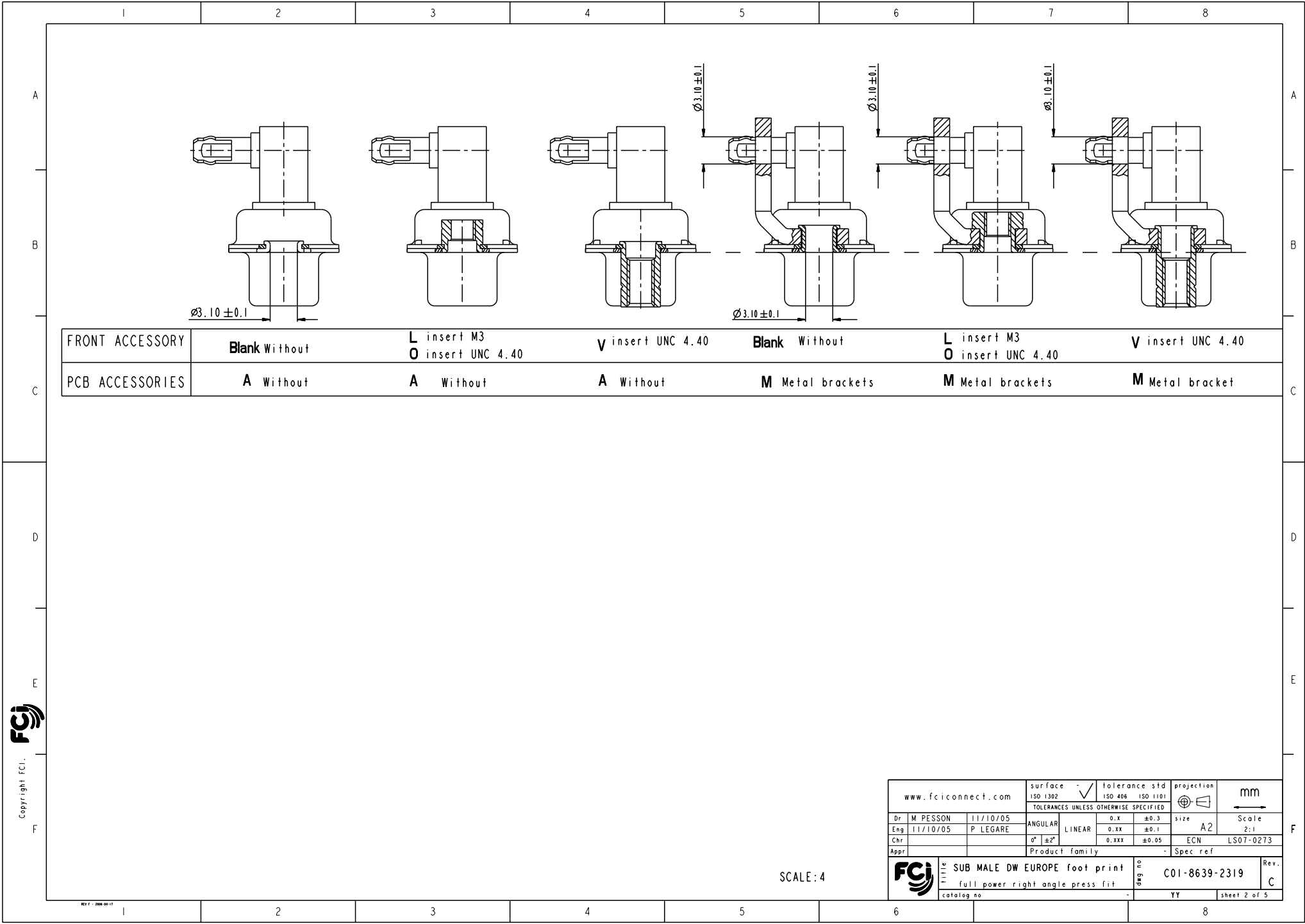
P.C.B HOLE DEFINITION	DRILL DIAMETER	SnPb holes for CONTACTS	Sn holes for CONTACTS	holes ACCESSORIES
	Ø3.22 REF(NOTE 3)	Ø3.22 REF(NOTE 3)	Ø3.22 REF(NOTE 3)	
	DRILLED HOLE	Ø3.19-3.25	Ø3.19-3.25	
	COPPER PLATING	25µ MINI (RECOMMENDED 50µ MAXI)	25µ MINI (RECOMMENDED 50µ MAXI)	
	TIN-LEAD PLATING	15µ MAXI (RECOMMENDED 5µ MINI)		
(NOTE-1 AND 2)	TIN PLATING		0.8 tol,2µ	Ø3.10±0.10
	FINISH HOLE (AFTER REFLOW)	Ø 3.02-3.20	Ø3.08-3.20	

NOTE-1:THESE DIMENSIONS MUST BE RESPECT TO SECURE PRESS-FIT PIN PERFORMANCES.

NOTE-2: ACCORDING TO IEC-352-5 SPEC.

NOTE-3: MAJOR REQUIREMENT FOR PRESS FIT PIN PERFORMANCE

www.fciconnect.com				surface ☒ ISO 1302		tolerance std ISO 406 ISO 1101		projection 		mm 	
				TOLERANCES UNLESS OTHERWISE SPECIFIED							
Dr		M PESSON		11/10/05		ANGULAR		0.X		±0.3	
Eng		11/10/05		P LEGARE		LINEAR		0.XX		±0.1	
Chr						0° ±2°		0.XXX		±0.05	
Appr						Product family				ECN LS07-0273	
										- Spec ref	
B		LS06-0208		LGO		2006/12/13				size A2	
C		LS07-0273		NPE		2007/11/05				Scale 2:1	
										ECN LS07-0273	



www.fciconnect.com		surface	ISO 1302	tolerance std	ISO 406	ISO 1101	projection	mm
		TOLERANCES UNLESS OTHERWISE SPECIFIED						
Dr	M PESSON	11/10/05	ANGULAR	0.X	±0.3	size	A2	Scale
Eng	11/10/05	P LEGARE	LINEAR	0.XX	±0.1			2:1
Chr			0° ±2°	0.XXX	±0.05	ECN	LS07-0273	
Appr			Product family		Spec ref			
FCI		SUB MALE DW EUROPE foot print		C01-8639-2319		Rev.		
		full power right angle press fit		YY		C		
		catalog no				sheet 2 of 5		

