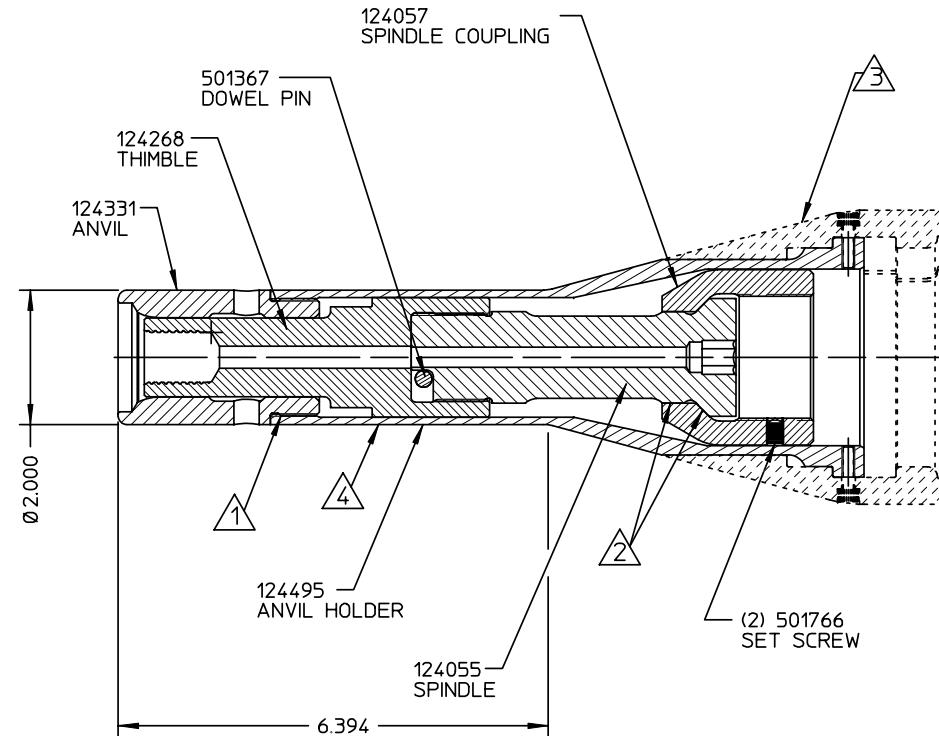
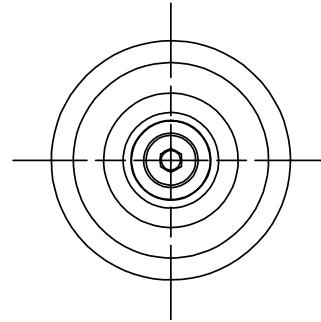


DATA SHEET



NOTES:

- 1) APPLY LOCTITE 242 P/N 505016 TO THIS THREADED JOINT.
- 2) APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY INTO SPINDLE COUPLING.
- 3) ALUMINUM SPLIT RING, P/N 124058 AND ACCOMPANYING ASSEMBLY SCREWS (4), P/N 500102 MAY BE USED WITH THIS NOSE ASSEMBLY AND SHOULD BE ORDERED SEPARATELY, IF DESIRED.
- 4) APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.

TO ASSEMBLE SPINDLE/THIMBLE:

- A) INSERT SPINDLE 124055 INTO SPINDLE COUPLING 124057.
- B) THREAD THIMBLE 124268 ON SPINDLE 124055 UNTIL SPINDLE BOTTOMS.
- C) BACK OFF SPINDLE 124055 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THE THIMBLE 124268.
- D) INSTALL DOWEL PIN 501367.

Part Number	Alcoa Fastening Systems	
	Commercial Products	1 Corporate Drive, Kingston, NY 12401
99-7419	TYPE: N/A	
	FASTENER: M20 HUCKSPIN	
	TOOL(S): HS52	
	Notes: OBSOLETE SUPERSEDED BY: 99-7418-1	Product Revision: D
	US Patent:	Date: 07/17/03