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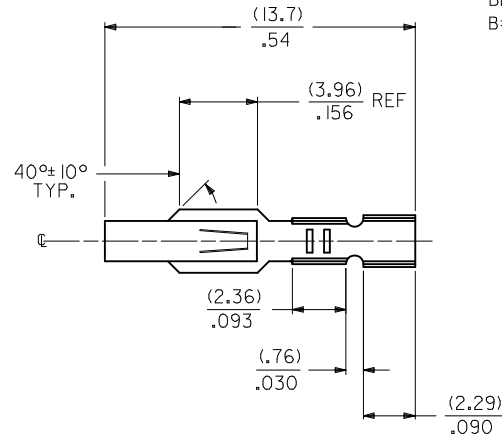
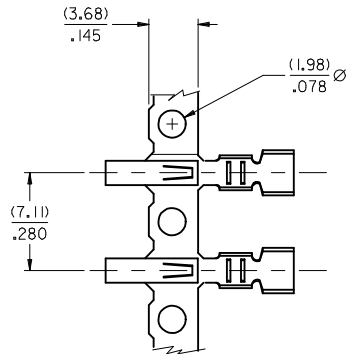
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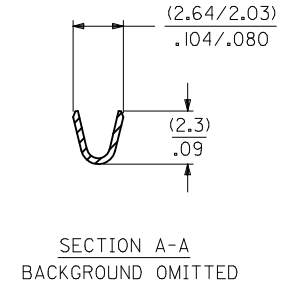
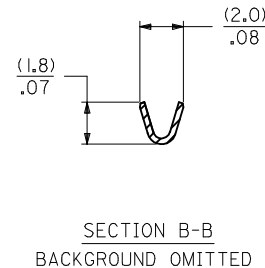
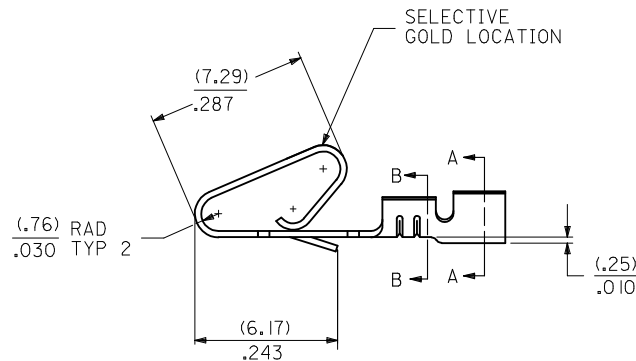
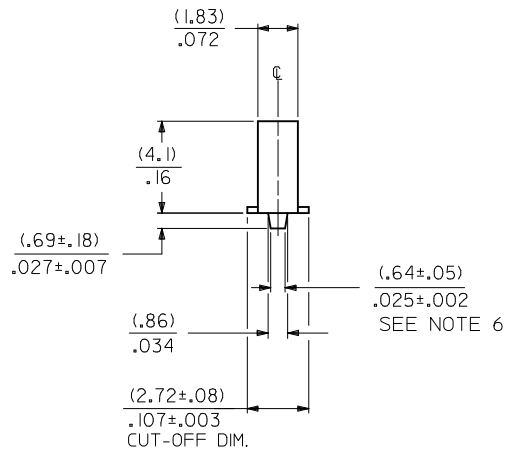
MATERIAL CODE
(.28)/.0106 THK
BLANK=BRASS
B=PHOS BRONZE

OPTIONS
BLANK=AS SHOWN
1 = WITH CAT EARS

WINDING SPEC.
A=CHAIN, PER WINDING DETAIL "A"
BLANK=CHAIN, PER WINDING DETAIL "B"
L=LOOSE

PLATING CODE
(PER SDES-88)

(122) - OVERALL TIN: (0.00381)/.000150 MIN.
OVER (0.00076)/.000030 MIN. NICKEL
(154) - OVERALL TIN (0.00254)/.000100 MIN.
OVER (0.00127)/.000050 MIN. NICKEL
(224) - OVERALL MATTE TIN: (0.00508)/.000200 MIN.
OVER (0.00127)/.000050 MIN. NICKEL
(550) - SELECT GOLD: (0.00038)/.000015 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
(555) - SELECT GOLD: (0.00038)/.000015 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
(558) - SELECT GOLD: (0.00076)/.000030 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
(P909) - OVERALL HOT TIN DIP: (0.00254)/.000100 MIN



1. MATERIAL: SEE LEGEND
2. FINISH: SEE LEGEND
3. PRODUCT SPECIFICATION: PS-08-50
4. CRIMP ACCEPTS 22 TO 26 GA. WIRE WITH (1.65)/0.65 MAX INSULATION DIA.
5. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
6. OPTIONAL DESIGN (.86±.05)/.034±.002
7. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002

ADD WINDING VIEW
EC NO: UCP2014-4131
DRAWN: KIPPER 2014/04/07
CHKD: NGUYEN 2014/04/07
APPR: FSMITH 2014/04/21
REV
X1

QUALITY SYMBOLS
▽=0
▽=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)
mm INCH
4 PLACES ± --- ± ---
3 PLACES ± --- ± .010
2 PLACES ± 0.25 ± .014
1 PLACE ± 0.36 ± ---
0 PLACE ± --- ± ---
ANGULAR ±1/2°
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE
MM/IN
DRAWN BY PEREZ/AR DATE 01/29/87
CHECKED BY PATEL DATE 01/29/87
APPROVED BY FSMITH DATE 2014/04/21
MATERIAL NO.
SEE CHART
SIZE C

SCALE ---
DESIGN UNITS INCH
THIRD ANGLE PROJECTION
CRIMP TERMINAL
(3.96)/.156 CENTERS
22 TO 26 GA WIRE
molex
DOCUMENT NO. SD-2578
SHEET NO. 1 OF 2
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX. INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

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