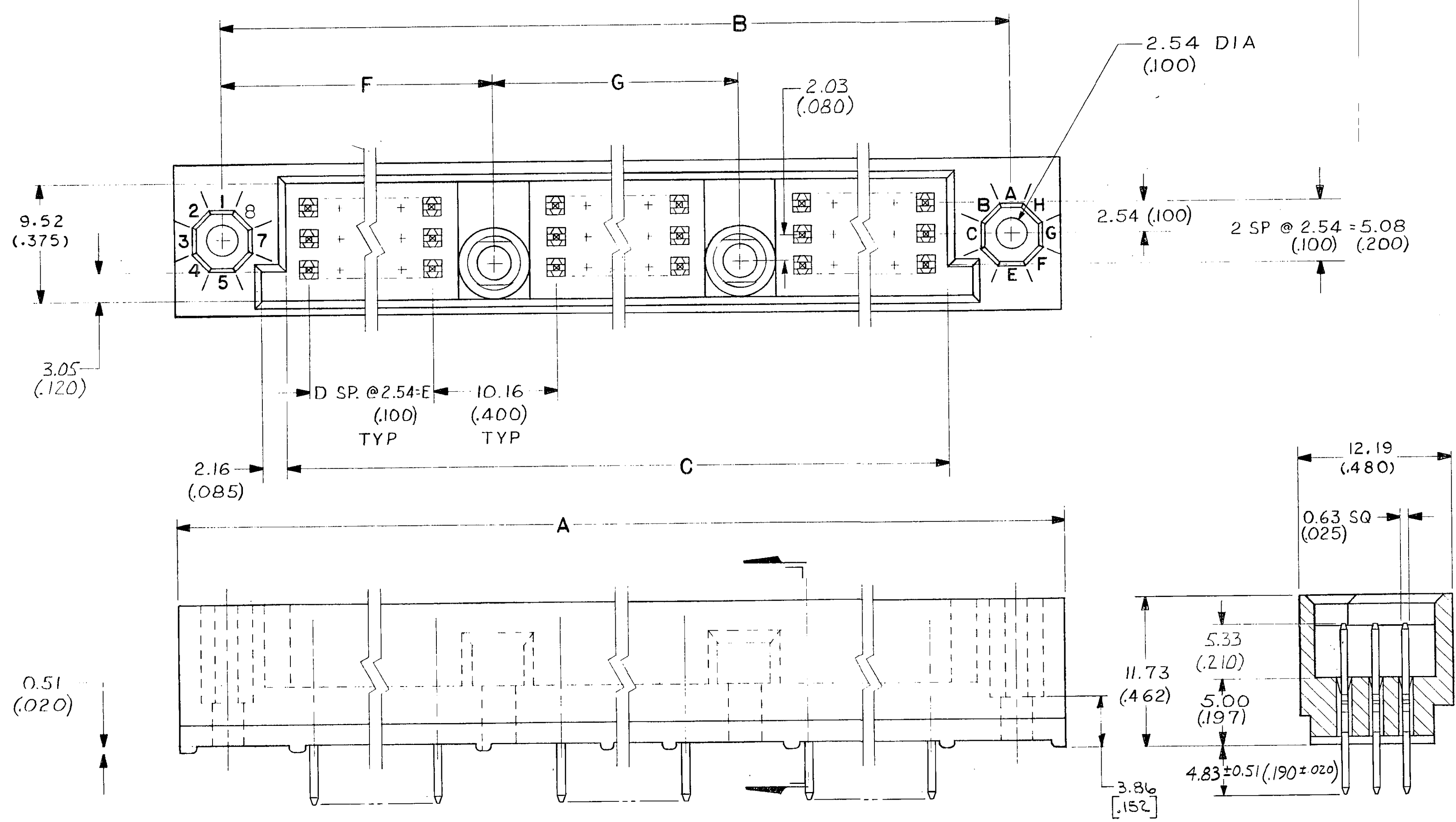
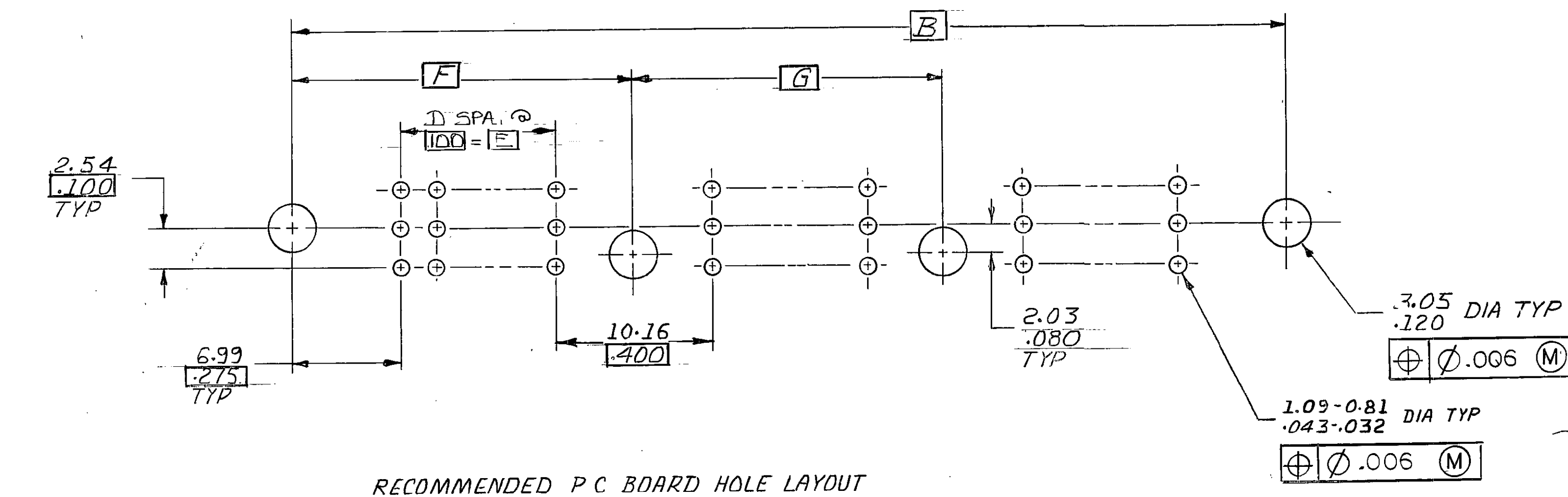
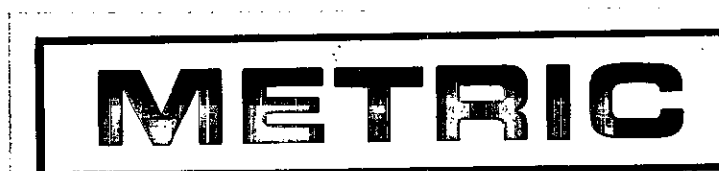




TYP SECT THRU CAVITIES



RECOMMENDED PC BOARD HOLE LAYOUT



REVISIONS							REVISIONS						
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED	P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓	✓		B	REV PER ECN AB-0647-0731	db 3-21-85	SW	✓	✓	O		WAS 5248-187-2	5/16/83	R.S.
✓	✓		B1	REV PC BD HOLE DIMS AB-1146	db 9-13-85		✓	✓	O1		ADDED -4	12-27-83	R.S.
✓	✓		C	REV PER ECN AB-2368	JA 10-87		✓	✓	A		ECN ABO138	2-2-84	R.S.
✓	✓		C1	RD 2214	TH 6/88		✓	✓	A1		REVISED DIST.	m.s. 3-84	
✓	✓		D	REV PER 0328-96	JR 5/96		✓	✓	A2		ADDED DASH NO'S PER ECN AB-0539	db 11-2-84	
											REV PER ECN AB-0582	db 11-15-84	ms
REV RECORD IS CONT'D; SEE COLUMN TO LEFT													

- 1 HOUSING MATERIAL: THERMOPLASTIC, COLOR-NATURAL
- 2 CONTACT MATERIAL: COPPER ALLOY.
- 3 CONTACT FINISH: .000762 (.000030) GOLD IN CONTACT AREA OVER .00127 - .00252 (.000050 - .000100) NICKEL UNDERPLATE, TIN-LEAD PLATED POSTS
4. DIMENSIONS IN BRACKETS ARE IN INCHES.

OBSOLETE	OBSOLETE						513	532836-8
	OBSOLETE						495	↑ -7
	OBSOLETE						477	-6
	OBSOLETE						459	↓ -5
	132.08 (5.200)	133.98 (5.275)	121.92 (4.800)	48	389.89 (15.350)	400.05 (15.750)	407.67 (16.050)	441
127.00 (5.000)	128.90 (5.075)	116.84 (4.600)	46	374.65 (14.750)	384.81 (15.150)	392.43 (15.450)	423	532836-3
121.92 (4.800)	123.82 (4.875)	111.76 (4.400)	44	359.41 (14.150)	369.57 (14.550)	377.19 (14.850)	405	532836-2
116.84 (4.600)	118.74 (4.675)	106.68 (4.200)	42	344.17 (13.550)	354.33 (13.950)	361.95 (14.250)	387	532836-1
G	F	E	D	C	B	A	POS	PART NO

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES - mm		CONTRACT NO		AMP AMP INCORPORATED Harrisburg, Pa. 17105	
TOLERANCES ON:		DR <i>R. Lufried</i> 5/16/83		NAME	
DECIMALS ±.013 [.005]		CHK		CONNECTOR ASSY,	
ANGLES ±		APPD		3-ROW, HDI, PIN,	
MATERIAL		APPD		2 GUIDE PINS, SOLDER POSTS	
FINISH		DSGN APPD		SIZE	FSCM NO
1 2 3		OTHER APPD		D	00779
				DRAWING NO	532836
				SCALE 4:1	SHEET