

Notice for TAIYO YUDEN products

Please read this notice before using the TAIYO YUDEN products.

REMINDERS

- Product information in this catalog is as of October 2012. All of the contents specified herein are subject to change without notice due to technical improvements, etc. Therefore, please check for the latest information carefully before practical application or usage of the Products.

Please note that Taiyo Yuden Co., Ltd. shall not be responsible for any defects in products or equipment incorporating such products, which are caused under the conditions other than those specified in this catalog or individual specification.

- Please contact Taiyo Yuden Co., Ltd. for further details of product specifications as the individual specification is available.
- Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.
- All electronic components or functional modules listed in this catalog are developed, designed and intended for use in general electronics equipment.(for AV, office automation, household, office supply, information service, telecommunications, (such as mobile phone or PC) etc.). Before incorporating the components or devices into any equipment in the field such as transportation,(automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network (telephone exchange, base station) etc. which may have direct influence to harm or injure a human body, please contact Taiyo Yuden Co., Ltd. for more detail in advance. Do not incorporate the products into any equipment in fields such as aerospace, aviation, nuclear control, submarine system, military, etc. where higher safety and reliability are especially required.

In addition, even electronic components or functional modules that are used for the general electronic equipment, if the equipment or the electric circuit require high safety or reliability function or performances, a sufficient reliability evaluation check for safety shall be performed before commercial shipment and moreover, due consideration to install a protective circuit is strongly recommended at customer's design stage.

- The contents of this catalog are applicable to the products which are purchased from our sales offices or distributors (so called "TAIYO YUDEN's official sales channel").
It is only applicable to the products purchased from any of TAIYO YUDEN's official sales channel.
- Please note that Taiyo Yuden Co., Ltd. shall have no responsibility for any controversies or disputes that may occur in connection with a third party's intellectual property rights and other related rights arising from your usage of products in this catalog. Taiyo Yuden Co., Ltd. grants no license for such rights.
- Caution for export
Certain items in this catalog may require specific procedures for export according to "Foreign Exchange and Foreign Trade Control Law" of Japan, "U.S. Export Administration Regulations", and other applicable regulations. Should you have any question or inquiry on this matter, please contact our sales staff.

LEADED NORMAL MODE CHOKE COILS FOR DC AND SIGNAL LINES



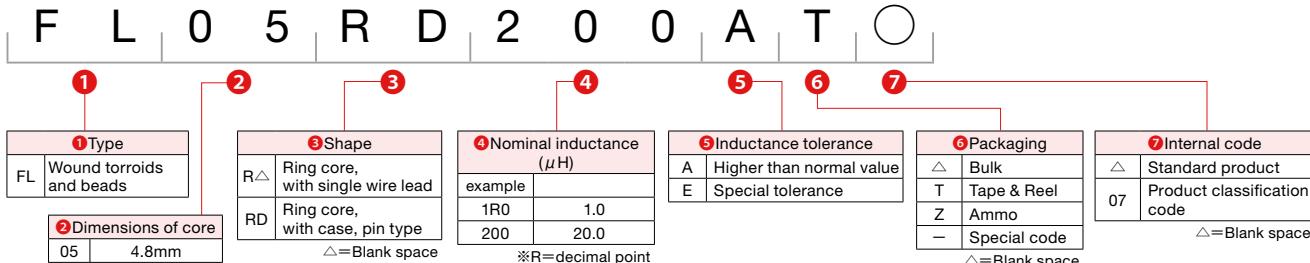
WAVE

FEATURES

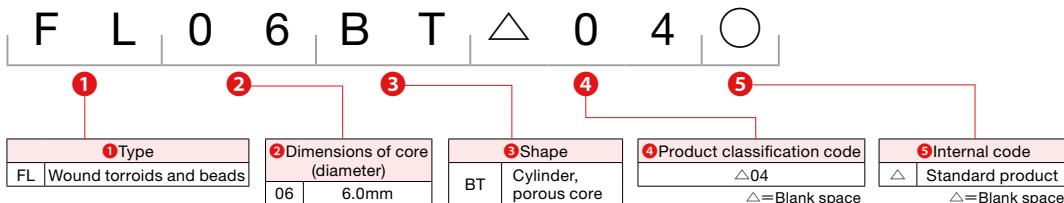
- Use of high loss ferrite materials for excellent high frequency noise absorption.
- High impedance for normal mode applications.
- 05 RD type available in taping for automatic insertion.
- 06 BT type is designed for high current applications (3A).

ORDERING CODE

[FL-R / RD Type]



[FL-BT Type]

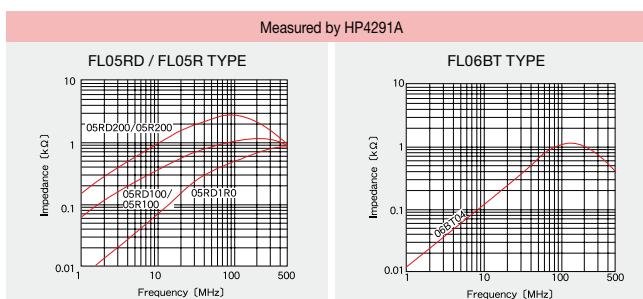


EXTERNAL DIMENSIONS/MINIMUM QUANTITY

Type	[05RD]	[05R]	[06BT04]
Fig.			
Minimum Quantity (pcs.)	Bulk 400 Tape & Reel 2000 Ammo 1500	500	250

Unit : mm (inch)

IMPEDANCE-FREQUENCY CHARACTERISTICS



Please contact TAIYO YUDEN for further information in regard to other characteristics.

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PART NUMBERS

Ordering code		EHS (Environmental Hazardous Substances)	Inductance [μ H]	Impedance [Ω] (typical)	DC Resistance [Ω] (max)	Rated current [A] (max)
FL05RD 1R0E□		RoHS	$1.0_{-0.5}^{+1.0}$	800 (at 400MHz)	0.08	0.5
FL05R 100A		RoHS	10 min.	900 (at 200MHz)	0.05	1.5
FL05RD 100A□		RoHS				
FL05R 200A-07		RoHS	20 min.	2000 (at 100MHz)	0.08	3.0
FL05RD 200A□		RoHS				
FL06BT 04		RoHS	—	1000 (at 150MHz)	0.05	

□Please specify the packaging code (T: Tape & reel, Z: ammo, Blank space : bulk)

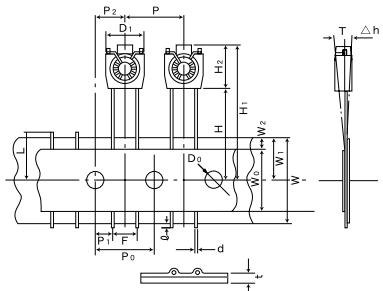
■ PACKAGING

① Minimum Quantity

Type	Minimum Quantity (pcs.)		
	Bulk	Tape & Reel	Ammo
FL05R	500	—	—
FL05RD	400	2000	1500
FL06BT	250	—	—

② Taping dimensions

• FL05RD



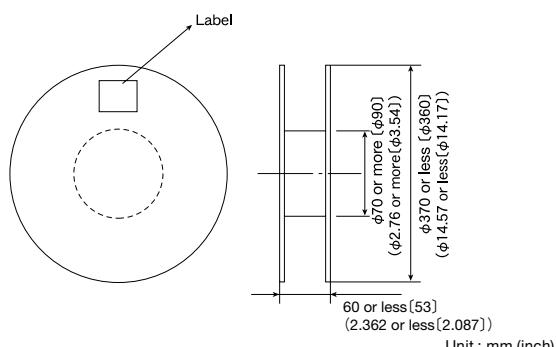
Type	Symbol	Dimension
FL05RD	D ₁	9.0 max. (0.354 max.)
	H ₂	9.0 max. (0.354 max.)
	T	3.7 max. (0.146 max.)
	H ₁	31.0 max. (1.22 max.)
	H	18.0±1.0 (0.709±0.039)
	P	12.7±1.0 (0.500±0.039)
	P ₀	12.7±0.3 (0.500±0.012) *1
	P ₁	3.85±0.8 (0.152±0.031)
	P ₂	6.35±1.3 (0.250±0.051)
	W ₁	9.0 ^{+0.75} _{-0.5} (0.354 ^{+0.036} _{-0.020})
	F	5.0 ^{+0.6} _{-0.2} (0.197 ^{+0.024} _{-0.008})
	d	Φ0.6 (Φ0.024)
	△h	0±2.0 (0±0.079)
	W	18.0 ^{+1.0} _{-0.5} (0.709 ^{+0.024} _{-0.008})
	W ₀	12.5 min. (0.492 min.)
	W ₂	3.0 min. (0.118 min.) *2
	ℓ	0 max. (0 max.)
	D ₀	4.0±0.3 (0.157±0.012)
	L	11.0 max. (0.433 max.)
	t	0.7±0.2 (0.028±0.008)

*1 Accumulated error for 20 pitches shall be within ±2mm. Unit : mm (inch)

*2 Pasting tape shall not exceed paste board.

③ Reel size

• FL05RD



Dimensions in parenthesis are measured value.

RELIABILITY DATA

1. Operating temperature Range

LA Type	-25~+105°C
CAL45 Type	-25~+105°C
LHL□□□	-25~+85°C
FBA/FBR	-25~+85°C
FL05□ Type	-25~+105°C
FL06BT Type	-25~+105°C

[Test Method and Remarks]

LA・CA・FL : Including self-generated heat

LHL□□□ : Including self-generated heat

2. Storage temperature Range

LA Type	-40~+85°C
CAL45 Type	
LHL□□□	
FBA/FBR	
FL05□ Type	
FL06BT Type	

3. Rated current

LA Type	Within the specified tolerance
CAL45 Type	
LHL□□□	
FBA/FBR	
FL05□ Type	
FL06BT Type	

[Test Method and Remarks]

LA, CA : The maximum DC value having inductance within 10% and temperature increase within 40°C (LA:20°C) by the application of DC bias.

LHL□□□ : The maximum DC value having inductance decrease within 10% (LHL08, LHLC10 : within 30%) and temperature increase within the following specified temperature by the application of DC bias.

Reference temperature : 25°C (LHL08, LHL10, LHL13)

: 30°C (LHL16, LHLP□□)

: 40°C (LHL08, LHLC10)

FB : No disconnection or appearance abnormality by continuous current application for 30 min. Change after the application shall be within $\pm 20\%$ of the initial value.

This is not guaranteed for electrical characteristics during current application.

FL : The maximum DC value having temperature rise within specified value.

4. Impedance

LA Type	Within the specified tolerance
CAL45 Type	
LHL□□□	
FBA/FBR	
FL05□ Type	
FL06BT Type	

[Test Method and Remarks]

FB : Measuring equipment : Impedance analyzer (HP4191A) or its equivalent

Measuring frequency : Specified frequency

FL06BT : Measuring equipment : 4291A (HP) or its equivalent

Measuring frequency : Specified frequency

5. Inductance

LA Type	Within the specified tolerance
CAL45 Type	
LHL□□□	
FBA/FBR	
FL05□ Type	
FL06BT Type	

[Test Method and Remarks]

LA, CA : Measuring equipment : LCR meter (HP4285A + HP42851A or its equivalent)

Measuring frequency : Specified frequency

LHL□□□ : Measuring equipment : LCR meter (HP4285A+HP42851A or its equivalent)

LCR meter (HP4263A) or its equivalent (at 1kHz)

Measuring frequency : Specified frequency

FL05R□ : Measuring equipment : HP4262A or its equivalent

Measuring frequency : 1kHz

6. Q

LA Type	Within the specified tolerance
CAL45 Type	
LHL□□□	
FBA/FBR	
FL05□ Type	
FL06BT Type	

[Test Method and Remarks]

LA : Measuring equipment : LCR meter (HP4285A + HP42851A or its equivalent)

Measuring frequency : Specified frequency

LHL□□□ (except LHLP) : Measuring equipment : LCR meter (HP4285A+HP42851A or its equivalent)

LCR meter (HP4263A) or its equivalent (at 1kHz)

Measuring frequency : Specified frequency

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■ RELIABILITY DATA

7. DC Resistance

LA Type	Within the specified tolerance
CAL45 Type	
LHL□□□	
FBA/FBR	
FL05□ Type	
FL06BT Type	

[Test Method and Remarks]

LA, CA : Measuring equipment : low ohmmeter (A&D AD5812 or its equivalent)

LHL□□□・FB・FL : Measuring equipment : DC ohmmeter

8. Self resonance frequency

LA Type	Within the specified tolerance	
CAL45 Type		
LHL□□□		
FBA/FBR		
FL05□ Type		
FL06BT Type		

[Test Method and Remarks]

LA : Measuring equipment : Network analyzer (Anritsu MS620J or its equivalent)

LHL□□□ (except LHL16) : Measuring equipment : (HP4191A, 4192A) its equivalent

9. Temperature characteristic

LA Type	△L/L : Within ±5%	
CAL45 Type		
LHL□□□	△L/L : Within ±7% (except LHL16 : Within ±20%)	
FBA/FBR		
FL05□ Type		
FL06BT Type		

[Test Method and Remarks]

LA : Change of maximum inductance deviation in step 1 to 5

Step	Temperature (°C)
1	20
2	−25 (Minimum operating temperature)
3	20 (Standard temperature)
4	+85 (Maximum operating temperature)
5	20

LHL□□□ : Change of maximum inductance deviation in step 1 to 5

Temperature at step 1 : 20°C

Temperature at step 2 : Minimum operating temperature

Temperature at step 3 : 20°C (Standard temperature)

Temperature at step 4 : Maximum operating temperature

Temperature at step 5 : 20°C

10. Tensile strength test

LA Type	No abnormality such as cut lead, or looseness.
CAL45 Type	
LHL□□□	
FBA/FBR	
FL05□ Type	
FL06BT Type	

[Test Method and Remarks]

LA : Apply the stated tensile force progressively in the direction to draw terminal.

force (N)	duration (s)
25	5

CA : Apply the stated tensile force progressively in the direction to draw terminal.

force (N)	duration (s)
10	10

LHL□□□ : Apply the stated tensile force progressively in the direction to draw terminal.

Nominal wire diameter tensile ϕd (mm)	force (N)	duration (s)
0.3 < $\phi d \leq 0.5$	5	30±5
0.5 < $\phi d \leq 0.8$	10	
0.8 < $\phi d \leq 1.2$	25	

FBA/FBR : The body of a component shall be fixed and a tensile force of 20 ± 1 N shall be applied to the lead wire in the axial direction of the component during 10 ± 1 seconds.

FL05R□ : Fix the body of a component in the direction to draw terminal, and gradually apply the tensile force of 4.9N.

11. Over current

LA Type	No emission of smoke no firing.	
CAL45 Type		
LHL□□□		
FBA/FBR	There shall be no scorch or short of wire. LHL08, LHL10 : There shall be no firing.	
FL05□ Type		
FL06BT Type		

[Test Method and Remarks]

LHL□□□/LA・CAL45 Type : Measuring current

: Rated current $\times 2$

Duration : 5 min.

Number of measuring : one time

RELIABILITY DATA

12. Terminal strength : bending

LA Type		
CAL45 Type	No abnormality such as cut lead, or looseness.	
LHL□□□		
FBA/FBR		
FL05□ Type		
FL06BT Type		

[Test Method and Remarks]

LA, CA : Suspend a weight of specified mass at the end of the terminals and incline the body through the angle of 90 degrees and return it to the initial position. This operation is done over a period of 2-3 sec. Then second bend in the opposite direction shall be made.

Number of bends : Two times.

Nominal wire diameter tensile ϕd (mm)	Bending force (N)	Mass reference weight (kg)
0.3 < $\phi d \leq 0.5$	2.5	0.25
0.5 < $\phi d \leq 0.8$	5	0.50

LH·FB : Suspend a weight of specified mass at the end of the terminals and incline the body through the angle of 90 degrees and return it to the initial position. This operation is done over a period of 2-3 sec. Then second bend in the opposite direction shall be made.

Number of bends : Two times.

Nominal wire diameter tensile ϕd (mm)	Bending force (N)	Mass reference weight (kg)
0.3 < $\phi d \leq 0.5$	2.5	0.25
0.5 < $\phi d \leq 0.8$	5	0.5
0.8 < $\phi d \leq 1.2$	10	1.0

13. Insulation resistance : between the terminals and body

LA Type		
CAL45 Type		
LHL□□□	100MΩ min.	
FBA/FBR		
FL05□ Type		
FL06BT Type		

[Test Method and Remarks]

LHL□□□ : Applied voltage : 500 VDC

Duration : 60 sec.

14. Insulation resistance : between terminals and core

LA Type		
CAL45 Type		
LHL□□□		
FBA/FBR	1MΩ min. (Other than material code MA)	
FL05□ Type		
FL06BT Type		

[Test Method and Remarks]

FBA·FBR : Applied voltage : 100 VDC

Duration : 60±5 sec.

15. Withstanding : between the terminals and body

LA Type		
CAL45 Type		
LHL□□□	No abnormality such as insulation damage	
FBA/FBR		
FL05□ Type		
FL06BT Type		

[Test Method and Remarks]

LHL□□□ : According to JIS C5102. 7. 1. 3 (C)

Metal gage method

Applied voltage : 500 VDC

Duration : 60 sec.

16. DC bias characteristic

LA Type	$\Delta L/L$: Within -10%	
CAL45 Type		
LHL□□□		
FBA/FBR		
FL05□ Type		
FL06BT Type		

[Test Method and Remarks]

LA, CA : Measure inductance with application of rated current using LCR meter to compare it with the initial value.

17. Body strength

LA Type	No abnormality as damage.	
CAL45 Type		
LHL□□□		
FBA/FBR	No abnormality such as cracks on body.	
FL05□ Type		
FL06BT Type		

[Test Method and Remarks]

LA : Applied force : 30N

Duration : 10 sec.

Speed : Shall attain to specified force in 2 sec.

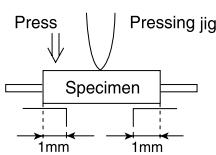
CAL45 : Applied force : 50N

Duration : 10 sec.

Speed : Shall attain to specified force in 2 sec.

FBA : Applied force : 50±3N

Duration : 30±1 sec.



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■ RELIABILITY DATA

18. Resistance to vibration

LA Type	△L/L : Within ±5% Q : 30min
CAL45 Type	△L/L : Within ±5%
LHL□□□	Appearance : No abnormality △L/L : Within ±5% Q change : Within ±30% (LHLP : only △L/L)
FBA/FBR	Appearance : No abnormality Impedance change : Within ±20%
FL05□ Type	
FL06BT Type	

【Test Method and Remarks】

LA, CA : Directions : 2 hrs each in X, Y and Z directions total : 6hrs.
 Frequency range : 10 to 55 to 10Hz (1min.)
 Amplitude : 1.5mm
 Mounting method : Soldering onto printed board.
 Recovery : At least 1hr of recovery under the standard condition after the test, followed by the measurement within 2hrs.

LHL□□□·FB : Directions : 2 hrs each in X, Y and Z directions total : 6hrs.
 Frequency range : 10 to 55 to 10Hz (1min.)
 Amplitude : 1.5mm (But don't exceed acceleration 196m/s² (two power))
 Mounting method : Soldering onto printed board.

19. Resistance to shock

LA Type	No significant abnormality in appearance
CAL45 Type	
LHL□□□	
FBA/FBR	
FL05□ Type	
FL06BT Type	

【Test Method and Remarks】

LA, CA : Drop test
 Impact material : concrete or vinyl tile
 Height : 1m
 Total number of drops : 10 times

20. Solderability

LA Type	At least 75% of terminal electrode is covered by new solder.
CAL45 Type	
LHL□□□	At least 75% of terminal electrode is covered by new solder.
FBA/FBR	At least 90% of terminal electrode is covered by new solder.
FL05□ Type	At least 75% of terminal electrode is covered by new solder.
FL06BT Type	

【Test Method and Remarks】

LA, CA : Solder temperature : 230±5°C
 Duration : 2±0.5 sec.

LHL□□□ : Solder temperature : 235±5°C
 Duration : 2±0.5 sec.
 Immersion depth : Up to 1.5mm from bottom of case.

FB : Solder temperature : 230±5°C
 Duration : 3±1 sec.
 Immersion depth : Up to 1.5mm from terminal root.

FL05R□ : Solder temperature : 230±5°C
 Duration : 2±0.5 sec.
 Immersion depth : Up to 2 to 2.5mm from terminal root.

FL06BT : Solder temperature : 230±5°C
 Duration : 3±1 sec.
 Immersion depth : Up to 0.5 to 1.0mm from terminal root.

21. Resistance to soldering heat

LA Type	No significant abnormality in appearance
CAL45 Type	△L/L : Within ±5%
LHL□□□	No significant abnormality in appearance Inductance change : Within ±5% Q change : Within ±30% (LHLP : only △L/L)
FBA/FBR	No significant abnormality in appearance Impedance change : Within ±20%
FL05□ Type	Refer to individual specification
FL06BT Type	No significant abnormality in appearance Impedance change : Within ±20%

【Test Method and Remarks】

LA, CA : Solder temperature : (CA) 270±5°C, (LA) 260±5°C
 Duration : 5±0.5 sec. One time
 Immersed conditions : Inserted into substrate with t=1.6mm
 Recovery : At least 1hr of recovery under the standard condition after the test, followed by the measurement within 2hrs.

LHL□□□ : Solder bath method : Solder temperature : 260±5°C
 Duration : 10±1 sec.
 Up to 1.5mm from the bottom of case.
 Manual soldering : Solder temperature : 350±10°C (At the tip of soldering iron)
 Duration : 5±1 sec.
 Up to 1.5mm from the bottom of case.
 Caution : No excessive pressing shall be applied to terminals.
 Recovery : 4 to 24hrs of recovery under the standard condition after the test.

FB : Solder bath method : Condition 1 : Solder temperature : 260±5°C
 Duration : 10±1 sec.
 Immersion depth : Up to 1.5mm from the terminal root.
 Condition 2 : Solder temperature : 350±5°C
 Duration : 3±1 sec.
 Immersion depth : Up to 1.5mm from the terminal root.
 Recovery : 3hrs of recovery under the standard condition after the test.

FL : Solder condition : 260±5°C 10±1 sec.
 Immersion depth : Up to 0.5 to 1.0mm from the terminal root.
 Recovery : 3hrs of recovery under the standard condition after the test.

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RELIABILITY DATA

22. Resistance to solvent

LA Type	Please avoid the ultrasonic cleaning of this product.		
CAL45 Type			
LHL□□□			
FBA/FBR	No significant abnormality in appearance Impedance change : Within ±20%		
FL05□ Type			
FL06BT Type			
[Test Method and Remarks]			
FB : Solvent temperature : 20~25°C			
Duration : 30±5 sec.			
Solvent type : Acetone			
Recovery : 3hrs of recovery under the standard condition after the test.			

23. Thermal shock

LA Type	△L/L : Within ±10% Q : 30min
CAL45 Type	△L/L : Within ±10%
LHL□□□	Appearance : No abnormality Inductance change : Within ±10% Q change : Within ±30% (LHL : only △L/L)
FBA/FBR	Appearance : No abnormality Impedance change : Within ±20%
FL05□ Type	Refer to individual specification
FL06BT Type	Appearance : No abnormality Impedance change : Within ±20%

[Test Method and Remarks]

LA, CA : Conditions for 1 cycle

Step	Temperature (°C)	Duration (min.)
1	-25 ⁺⁰ ₋₃	30±3
2	Room temperature	Within 3
3	+85 ⁺² ₋₀	30±3
4	Room temperature	Within 3

Number of cycles : 5 cycles

Recovery : At least 1hr of recovery under the standard condition after the removal from test chamber, followed by the measurement within 2hrs.

LHL□□□·FB : According to JIS C0025

Conditions for 1 cycle

Step	Temperature (°C)	Duration (min.)
1	Minimum operating temperature ⁺⁰ ₋₃	30±3
2	Room temperature	Within 3
3	Minimum operating temperature ⁺² ₋₀	30±3
4	Room temperature	Within 3

Number of cycles : 10 cycles (LHL□□□)

: 5 cycles (FBA, FBR)

Recovery : 4 to 24hrs of recovery under the standard condition after the removal from the test chamber. (LHL□□□)

: 3hrs of recovery under the standard condition after the removal from the test chamber. (FBA, FBR)

FL

: According to JIS C0025

Conditions for 1 cycle

Step	Temperature (°C)	Duration (min.)
1	-25 ⁺⁰ ₋₃	30±3
2	Room temperature	Within 3
3	+85 ⁺² ₋₀	30±3
4	Room temperature	Within 3

Number of cycles : 10 cycles

Recovery : 1 to 2hrs of recovery under the standard condition after the removal from the test chamber.

24. Damp heat

LA Type	△L/L : Within ±10% Q : 30min
CAL45 Type	△L/L : Within ±10%
LHL□□□	
FBA/FBR	Appearance : No abnormality Impedance change : Within ±20%
FL05□ Type	
FL06BT Type	

[Test Method and Remarks]

LA, CA : Temperature : 40±2°C

Humidity : 90~95%RH

Duration : 1000 hrs

Recovery : At least 1hr of recovery under the standard removal from test chamber, followed by the measurement within 2hrs.

FB : Temperature : 60±2°C

Humidity : 90~95%RH

Duration : 1000 hrs

Recovery : 1 to 2hrs of recovery under the standard condition after the removal from the test chamber.

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■ RELIABILITY DATA

25. Loading under damp heat

LA Type	$\triangle L/L$: Within $\pm 10\%$ Q : 30min		
CAL45 Type	$\triangle L/L$: Within $\pm 10\%$		
LHL□□□	Appearance : No abnormality	Inductance change : Within $\pm 10\%$	Q change : Within $\pm 30\%$ (LHLP : only $\triangle L/L$)
FBA/FBR			
FL05□ Type	Refer to individual specification		
FL06BT Type	Appearance : No abnormality	Impedance change : Within $\pm 20\%$	

[Test Method and Remarks]

LA, CA : Temperature : $40 \pm 2^\circ\text{C}$
 Humidity : 90~95%RH
 Duration : 1000 hrs
 Applied current : Rated current
 Recovery : At least 1hr of recovery under the standard removal from test chamber, followed by the measurement within 2hrs.

LHL□□□ : Temperature : $40 \pm 2^\circ\text{C}$
 Humidity : 90~95%RH
 Duration : 1000 ± 24 hrs
 Applied current : Rated current
 Recovery : 1 to 2hrs of recovery under the standard condition after the removal from the test chamber.

FL : Temperature : $60 \pm 3^\circ\text{C}$
 Humidity : 90~95%RH
 Duration : $500 (+12, -0)$ hrs
 Applied current : Rated current
 Recovery : 1 to 2hrs of recovery under the standard condition after the removal from the test chamber.

26. Loading at high temperature

LA Type	$\triangle L/L$: Within $\pm 10\%$ Q : 30min		
CAL45 Type	$\triangle L/L$: Within $\pm 10\%$		
LHL□□□			
FBA/FBR			
FL05□ Type			
FL06BT Type			

[Test Method and Remarks]

LA, CA : Temperature : $85 \pm 2^\circ\text{C}$
 Duration : 1000 hrs
 Applied current : Rated current
 Recovery : At least 1hr of recovery under the standard removal from test chamber, followed by the measurement within 2hrs.

27. Low temperature life test

LA Type	$\triangle L/L$: Within $\pm 10\%$ Q : 30min		
CAL45 Type	$\triangle L/L$: Within $\pm 10\%$		
LHL□□□	Appearance : No abnormality	Inductance change : Within $\pm 10\%$	Q change : Within $\pm 30\%$ (LHLP : only $\triangle L/L$)
FBA/FBR			
FL05□ Type	Refer to individual specification		
FL06BT Type	Appearance : No abnormality	Impedance change : Within $\pm 20\%$	

[Test Method and Remarks]

LA, CA : Temperature : $-25 \pm 2^\circ\text{C}$
 Duration : 1000 hrs
 Recovery : At least 1hr of recovery under the standard removal from test chamber, followed by the measurement within 2hrs.

LHL□□□ : Temperature : $-40 \pm 3^\circ\text{C}$
 Duration : 1000 ± 24 hrs
 Recovery : 1 to 2hrs of recovery under the standard condition after the removal from the test chamber.

FL : Temperature : $-40 \pm 3^\circ\text{C}$
 Duration : $500 (+12, -0)$ hrs
 Recovery : 1 to 2hrs of recovery under the standard condition after the removal from the test chamber.

28. High temperature life test

LA Type			
CAL45 Type			
LHL□□□	Appearance : No abnormality	Inductance change : Within $\pm 10\%$	Q change : Within $\pm 30\%$ (LHLP : only $\triangle L/L$)
FBA/FBR			
FL05□ Type	Refer to individual specification		
FL06BT Type	Appearance : No abnormality	Impedance change : Within $\pm 20\%$	

[Test Method and Remarks]

LHL□□□ : Temperature : $105 \pm 3^\circ\text{C}$

Duration : 1000 ± 24 hrs

Recovery : 1 to 2hrs of recovery under the standard condition after the removal from the test chamber.

FL : Temperature : $85 \pm 3^\circ\text{C}$
 Duration : $500 (+12, -0)$ hrs
 Recovery : 1 to 2hrs of recovery under the standard condition after the removal from the test chamber.

PRECAUTIONS

CAL Type, LH Type, FB Type, FL Type, LA Type

1. Circuit Design	
Precautions	<p>◆Operating environment</p> <p>1.The products described in this specification are intended for use in general electronic equipment,(office supply equipment, telecommunications systems, measuring equipment, and household equipment). They are not intended for use in mission-critical equipment or systems requiring special quality and high reliability (traffic systems, safety equipment, aerospace systems, nuclear control systems and medical equipment including life-support systems,) where product failure might result in loss of life, injury or damage. For such uses, contact TAIYO YUDEN Sales Department in advance.</p>
2. PCB Design	
Precautions	<p>◆Design</p> <p>1.Please design insertion pitches as matching to that of leads of the component on PCBs.</p>
Technical considerations	<p>◆Design</p> <p>1.When Inductors are mounted onto a PC board, hole dimensions on the board should match the lead pitch of the component, if not, it will cause breakage of the terminals or cracking of terminal roots covered with resin as excess stress travels through the terminal legs.</p>
3. Considerations for automatic placement	
Precautions	<p>◆Adjustment of mounting machine</p> <p>1.Excessive impact load should not be imposed on the products when mounting onto the PC boards.</p> <p>2.Mounting and soldering conditions should be checked beforehand.</p>
Technical considerations	<p>◆Adjustment of mounting machine</p> <p>1.When installing products, care should be taken not to apply distortion stress as it may deform the products.</p>
4. Soldering	
Precautions	<p>◆Wave soldering</p> <p>1. Please refer to the specifications in the catalog for a wave soldering.</p> <p>2. Do not immerse the entire inductor in the flux during the soldering operation.</p> <p>◆Lead free soldering</p> <p>1.When using products with lead free soldering, we request to use them after confirming adhesion, temperature of resistance to soldering heat, soldering etc sufficiently.</p> <p>Recommended conditions for using a soldering iron:</p> <ul style="list-style-type: none"> • Put the soldering iron on the land-pattern. • Soldering iron's temperature - Below 350°C • Duration - 3 seconds or less • The soldering iron should not directly touch the inductor. <p>◆Reflow soldering</p> <p>1. As for reflow soldering, please contact our sales staff.</p>
Technical considerations	<p>◆Lead free soldering</p> <p>1.If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products.</p>
5. Cleaning	
Precautions	<p>◆Cleaning conditions</p> <p>1. CAL type, LH type, LA Type Please do not do cleaning by a supersonic wave.</p>
Technical considerations	<p>◆Cleaning conditions</p> <p>1. CAL type, LH type, LA Type If washing by supersonic waves, supersonic waves may deform products.</p>
6. Handling	
Precautions	<p>◆Handling</p> <p>1. Keep the inductors away from all magnets and magnetic objects.</p> <p>◆Mechanical considerations</p> <p>1. Please do not give the inductors any excessive mechanical shocks.</p> <p>2. LH type If inductors are dropped onto the floor or a hard surface they should not be used.</p> <p>◆Packing</p> <p>1. Please do not give the inductors any excessive mechanical shocks. In loading, please pay attention to handling indication mentioned in a packing box (a loading direction / number of maximum loading / fragile item).</p>
Technical considerations	<p>◆Handling</p> <p>1. There is a case that a characteristic varies with magnetic influence.</p> <p>◆Mechanical considerations</p> <p>1. There is a case to be damaged by a mechanical shock.</p> <p>2. LH type There is a case to be broken by a fall.</p> <p>◆Packing</p> <p>1. There is a case that a lead wire could be deformed by a fall or an excessive shock.</p>
7. Storage conditions	
Precautions	<p>◆Storage</p> <p>1. To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled.</p> <p>Recommended conditions</p> <ul style="list-style-type: none"> •Ambient temperature 0~40°C •Humidity Below 70% RH <p>The ambient temperature must be kept below 30°C. Even under ideal storage conditions, solderability of products electrodes may decrease as time passes. For this reason, inductors should be used within one year from the time of delivery. In case of storage over 6 months, solderability shall be checked before actual usage.</p>
Technical considerations	<p>◆Storage</p> <p>1.Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place.</p>

* This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (<http://www.ty-top.com/>).

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