



Citrus Based Industrial Cleaner

Product Data Sheet

Updated : November 1993
Supersedes : April 1992

Product Description	3M Industrial Cleaner is a heavy duty cleaner/degreaser that works effectively on difficult to remove substances such as many dried, non-curing adhesives, tape residues, grease, oils and dirt.	The cleaner is based on a citrus oil and does not contain chlorinated compounds or petroleum distillate solvents.	The cleaner emulsifies when flushed with water.
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Physical Properties

Not for specification purposes

Base	Citrus Based Oil
Flash Point	-46°C
Propellant	Propane
Solids Content	0%
Colour	Clear
Shelf Life	12 months from date of despatch by 3M when stored in the original carton at 21°C (70°F) & 50 % Relative Humidity

Performance Characteristics

Not for specification purposes

As a general guide to the effectiveness of 3M Industrial Cleaner, the following shows the performance in removing a range of 3M Tapes and Adhesive products.

Key: 1 **Excellent**
2 **Good**
3 **Average**
4 **Difficult**
5 **Not Suitable**

Adhesive/Tape	Effectiveness	
	Wet	Cured
Neoprene:		
FASTBOND 10 Adhesive	2	3
Scotch-Grip Rubber Adhesive 1888V	3	4
Scotch-Grip Spray Adhesive 80	2	3
Nitrile:		
Scotch-Grip Vinyl Adhesive 1099	3	4

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Adhesive/Tape	Effectiveness	
	Wet	Cured
SBR:		
Scotch-Grip Spray Adhesive 76	1	2
Scotch-Grip Spray Adhesive 90	1	2
Scotch-Grip Spray Adhesive 77	1	2
Scotch-Grip Insulation Adhesive 34	1	2
Acrylic Tape:		
927 Adhesive Transfer Tape	3	3
465 Adhesive Transfer Tape	3	3
Acrylic (Thermoset):		
Scotch-Weld Adhesive DP801	2	5
Epoxy (Thermoset):		
Scotch-Weld Structural Adhesive 2216 B/A	1	5
Polyurethane (Thermoset):		
Scotch-Weld Structural Adhesive 3532 B/A	2	5
Scotch-Weld Cyanoacrylate Adhesive E1100	2	5
Ethyl Vinyl Acetate:		
Jet-melt Adhesive 3792	5	5
Jet-melt Adhesive 3738	5	5
Synthetic Rubber Tape:		
9308 UPVC Carrier Rubber Adhesive	2	2

Application Characteristics

Adhesive Removal:

When adhesives are still wet/uncured they will be easier to remove than when the adhesives have thoroughly dried or cured.

Directions for Use

3M Industrial Cleaner is applied in a similar way to most aerosol products.

Test for suitability on all surfaces before full use.

Best results are obtained when product is at room temperature.

Shake can well, for at least 5 seconds.

Turn Spray tip so arrow points to dot on can rim.

Thoroughly coat all grease, grime, etc. on the surfaces or parts being cleaned.

Wait for a few minutes for complete penetration and loosening action.

Wipe thoroughly with a clean cloth (if desired, wipe with a damp cloth or rinse surface with water).

NB: When removing adhesives it may be necessary to repeat application.

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Additional Product Information	The surfactant in 3M Industrial Cleaner complies with the EEC biodegradability requirements for non-ionic surfactants as laid down in Directive 82/242/EEC.	Does not contribute to ozone depletion.	For additional information please contact your local 3M Sales Representative via the Manchester Sales Office below.
Health and Safety Information	Precautions: Highly flammable. Irritating to skin. May cause eye and respiratory irritation. Keep away from sources of ignition - No Smoking. Avoid prolonged breathing of vapours/spray. Use only in well ventilated areas. Avoid prolonged or repeated contact with the skin. Do not spray directly into eyes. Keep out of reach of children!	First Aid: Eye Contact: Rinse immediately with plenty of water and seek medical advice. Skin Contact: Wash with soap and water.	WARNING! Pressurised container. Protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not spray on naked flame or incandescent material. For further Health and Safety information, please contact the Toxicology Department at Bracknell Head Office on (0344) 858000.

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Values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications. This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations.



Specialty Tapes & Adhesives

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3M United Kingdom PLC
3M House,
28 Great Jackson Street,
Manchester,
M15 4PA

Customer Service :
Tel 0161 236 8500
Fax 0161 237 1105

3M Ireland
3M House, Adelphi Centre,
Upper Georges Street,
Dun Laoghaire, Co. Dublin,
Ireland

Customer Service :
Tel (01) 280 3555
Fax (01) 280 3509