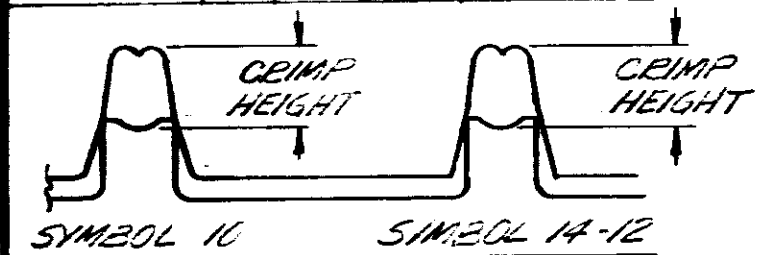


WIRE CRIMP				TERMINAL CRIMP HEIGHT
CRIMP SYMBOL	DIM	GO	NO GO	
14-12	F	.0724	.0774	SEE
	D	.0873	.0914	BELOW
10	F	.0934	.1034	SEE
	D	.1094	.1138	BELOW

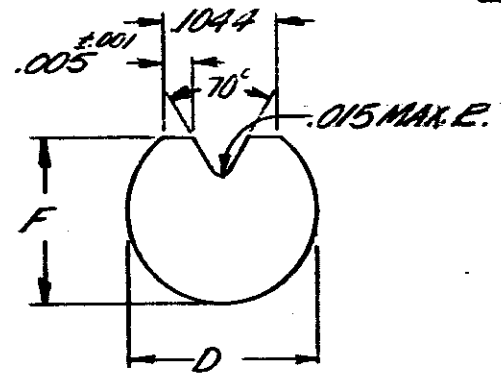
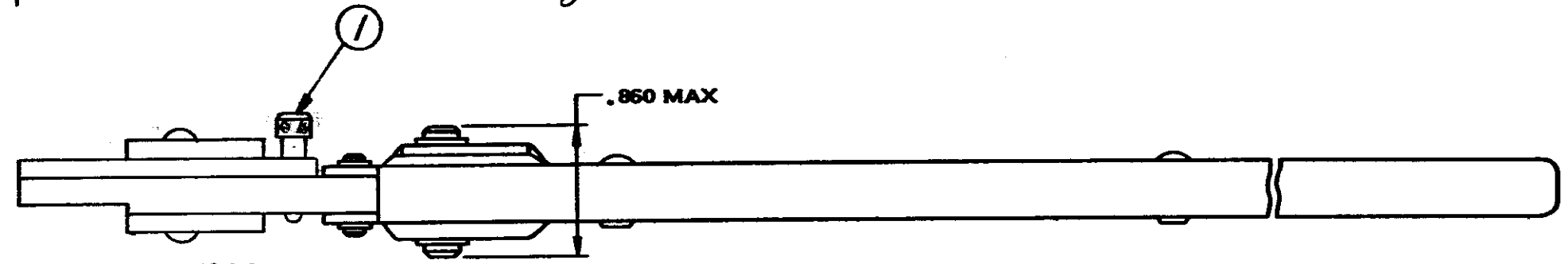
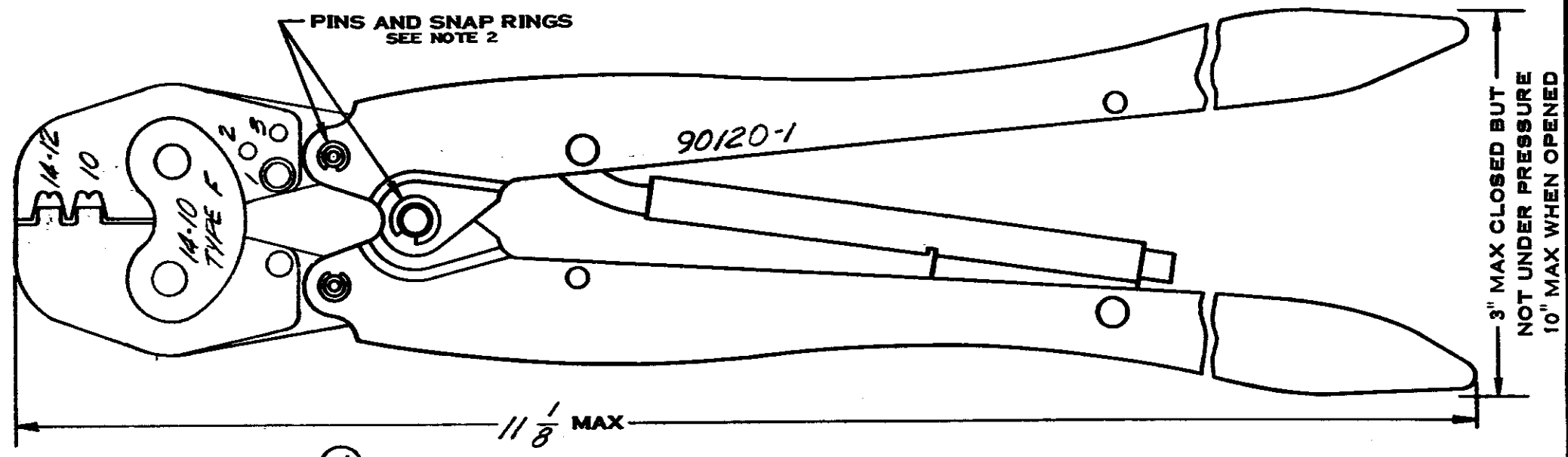


INSULATION CRIMP				TERMINAL CRIMP HEIGHT
CRIMP SYMBOL	DIM	GO	NO GO	
14-12	F	.1509	.1669	++
	D	.1690	.1850	++
10	F	.1509	.1669	+
	D	.1690	.1850	++

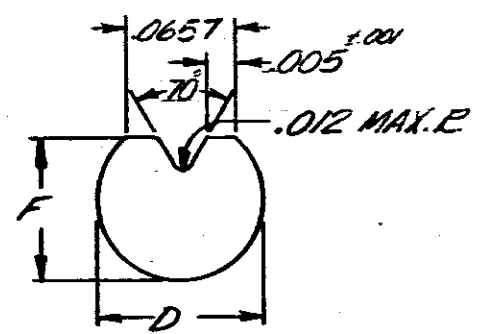
SEE NOTE #6

WIRE SIZE	TERMINAL CRIMP HEIGHT
14	.0925
12	.0970
10	.1140

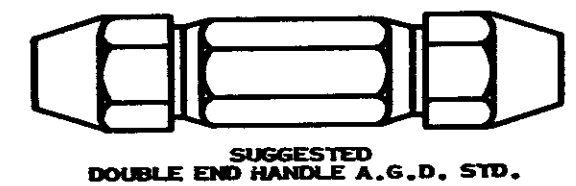
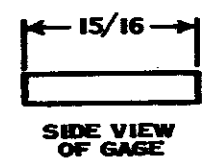
INACTIVE,
REFER TO
IS SHEET 7157
11/8/77



INSULATION CRIMPS
CRIMP SYMBOLS 14-12 & 10
ENLARGED END VIEWS OF GAGES



WIRE CRIMPS
CRIMP SYMBOL 14-12 & 10



INACTIVE
11/8/77 SEE I.S. - 7157

SUGGESTED GAGE DESIGN

				C-90120
A	INACTIVE PER ECN AT-1114	SET	11/8/77	
LTR	REVISION RECORD	OR	CHK	DATE

1	39207	PIN-ADJUSTMENT	1
NO. REQD	NUMBER	NAME	ITEM NO.
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OR <i>R. Canty 4/23/64</i> CHK <i>S. Dried 4/30/64</i> DE <i>J. G. B. 4/30/64</i> APP <i>J. M. Long 4/30/64</i>		MATERIAL-STEEL FINISH-BLACK OXIDE WEIGHT-1 LBS. 3 OZ. WIRE - RANGE - INSULATION TOLERANCE EXCEPT AS NOTED SCALE NAME DOUBLE ACTION HAND TOOL	CUSTOMER COPY REFERENCE ONLY AMP AMP INCORPORATED HARRISBURG PENNA. CLASS TYPE LOC NO R B C-90120 REV A

- CRIMP GAGE DIMENSIONS APPLY WHEN TOOL IS CLOSED OR BOTTOMED BUT NOT UNDER PRESSURE.
- FOR REPLACEMENT OF PARTS SUCH AS PINS AND SNAP RINGS. ORDER REPAIR KIT NO. 125218-4.
- FOR REPLACEMENT OF PARTS OTHER THAN PINS AND SNAP RINGS. TOOL IS TO BE RETURNED TO AMP INC., HARRISBURG, PENNA. TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.
- FOR TOOL USAGE. SEE INSTRUCTION SHEET NO. 7157.
- HAND TOOL CAN BE CHECKED BY MEASURING TERMINAL CRIMP HEIGHT.
- GAGE DIMENSIONS ARE MEASURED WITH INSULATION ADJUSTMENT PIN IN #1 POSITION.

DIMENSIONS IN INCHES DO NOT SCALE PRINT