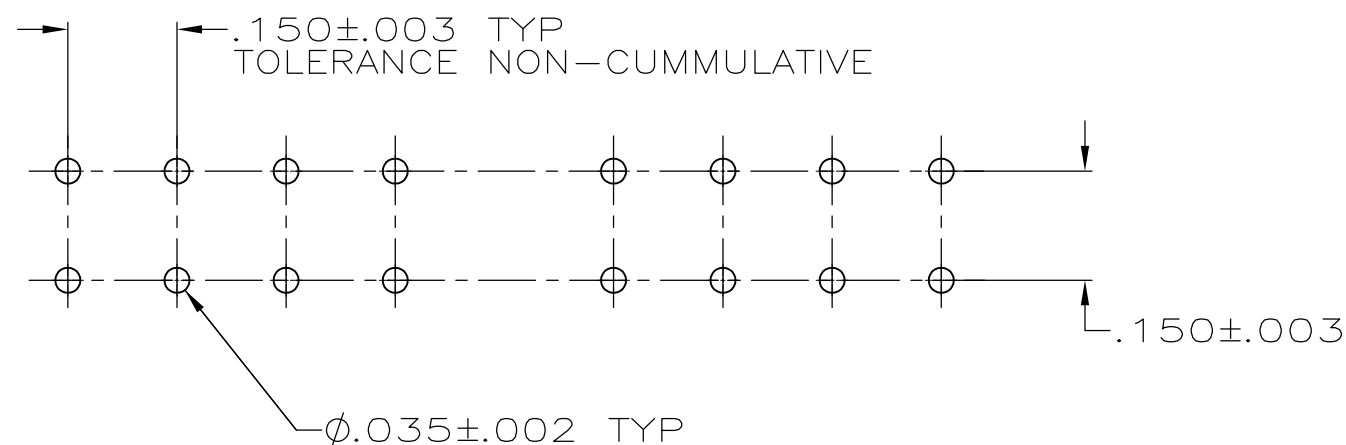
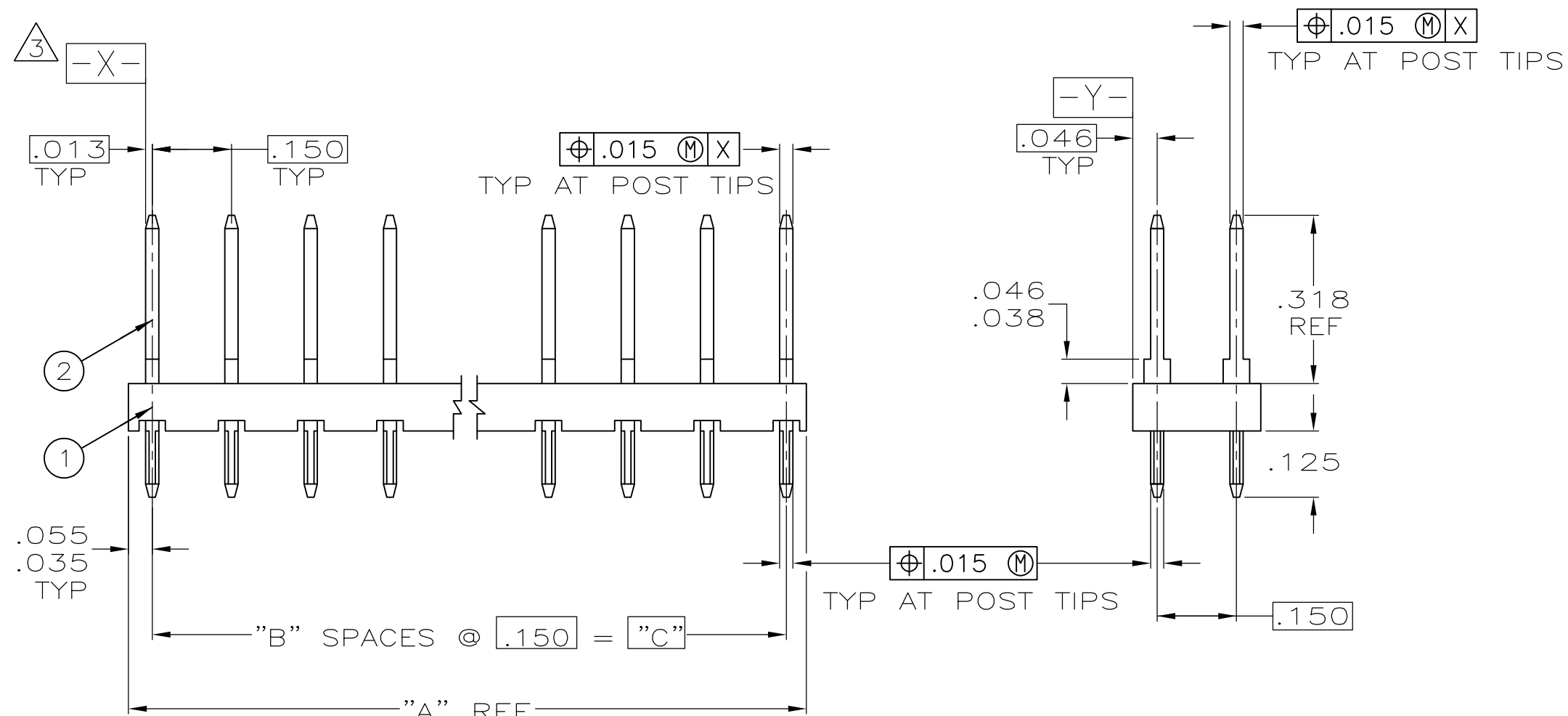




RECOMMENDED HOLE LAYOUT

1. TRUE POSITION TOLERANCE OF POST TIPS APPLIES WHEN HEADERS ARE HELD FLAT AGAINST PRINTED CIRCUIT BOARD.
2. POINT OF MEASUREMENT FOR PLATING THICKNESS.
3. .000030 GOLD ON CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL
4. MATERIAL:
HOUSING - GLASS FILLED NYLON
COLOR - BLACK
POSTS - PHDS BRONZE
5. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

		3.750	25	3.840	52	2-87216-6
5	OBSOLETE	3.600	24	3.690	50	2-87216-5
	OBSOLETE	3.450	23	3.540	48	2-87216-4
	OBSOLETE	3.300	22	3.390	46	2-87216-3
	OBSOLETE	3.150	21	3.240	44	2-87216-2
	OBSOLETE	3.000	20	3.090	42	2-87216-1
5	OBSOLETE	2.850	19	2.940	40	2-87216-0
	OBSOLETE	2.700	18	2.790	38	1-87216-9
	OBSOLETE	2.550	17	2.640	36	1-87216-8
	OBSOLETE	2.400	16	2.490	34	1-87216-7
5	OBSOLETE	2.250	15	2.340	32	1-87216-6
	OBSOLETE	2.100	14	2.190	30	1-87216-5
	OBSOLETE	1.950	13	2.040	28	1-87216-4
	OBSOLETE	1.800	12	1.890	26	1-87216-3
5	OBSOLETE	1.650	11	1.740	24	1-87216-2
	OBSOLETE	1.500	10	1.590	22	1-87216-1
		1.350	9	1.440	20	1-87216-0
		1.200	8	1.290	18	87216-9
		1.050	7	1.140	16	87216-8
		.900	6	.990	14	87216-7
	OBSOLETE	.750	5	.840	12	87216-6
	OBSOLETE	.300	2	.390	6	87216-5
	OBSOLETE	.150	1	.240	4	87216-4
	OBSOLETE	.000	0	.090	2	87216-3
		.600	4	.690	10	87216-2
	OBSOLETE	.450	3	.540	8	87216-1
		C	B	A	NO. OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN THOMPSON 11-08-93		 AMP Incorporated Harrisburg, PA 17105-3608	
		CHK J. KNITTLE 11-30-93			
DIMENSIONS: INCH 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.005 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES ±.		NAME HOUSING ASSEMBLY, MOD II, DOUBLE ROW .150 X .150 GRID, .025 SQ POSTS	
MATERIAL 		FINISH  		APPLICATION SPEC — SIZE CAGE CODE DRAWING NO RESTRICTED T A2 00779 C- 87216 —	
		WEIGHT —		CUSTOMER DRAWING SCALE 4:1 SHEET 1 OF 1 REV N1	