Small U-shaped Micro Photoelectric Sensor Amplifier Built-in

FIBER SENSORS

Related Information

LASER SENSORS

PHOTOELECTRIC SENSORS

AREA SENSORS

LIGHT CURTAINS

PRESSURE / **FLOW** SENSORS INDUCTIVE PROXIMITY **SENSORS**

PARTICUI AR

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC CONTROL

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Convergent Reflective

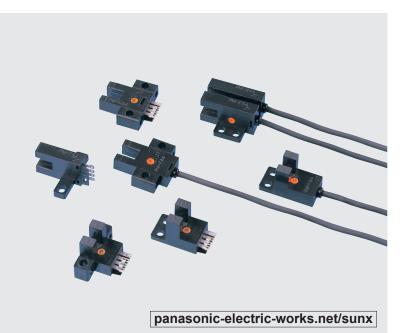
PM-64 PM-24

PM-44/PM-54

■ General terms and conditions F-17 ■ Glossary of terms / General precautions...... P.1359~ / P.1405

■ Sensor selection guide......P.441~

■ Korea's S-mark......P.1410











Enables space saving and quick installation!

Equipped with two independent outputs

All models are equipped with two independent outputs Light-ON and Dark-ON.

Hence, one model suffices even if the output is to be used differently, depending upon the location of use. Also, since two independent outputs have been provided, cumbersome handling of the output conversion control input, or fear of logic inversion due to a cable break, is eliminated. The sensor can be connected to the existing wiring as it is.

Quick fitting hook-up connector

Easy to maintain connector type models are available. Its exclusive connector is the hookup connector.

Since only crimping with exclusive pliers is to be done, cumbersome soldering or insulation is absolutely not

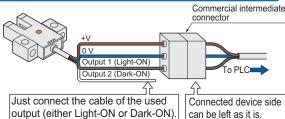
Further, connector attached cable is also available.





Quick connection to the sensor.

Example of connection with a commercial intermediate connector



Note: Ensure to insulate the unused output wire.

Wide model variety

A wide variety of 12 shapes and 24 models is available. You may select from this wide range to suit the mounting conditions.

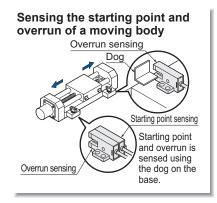
Meets global requirements

Conforms to Europe's EMC Directive and obtains UL Recognition.

The NPN output type with cable (excluding 3 m 9.843 ft cable length type) has also obtained Korea's Smark certification.

Both, NPN and PNP output models are available.

APPLICATIONS



ORDER GUIDE

| Тур | е | Appearance (mm in) | Sensing range | Model No. | Output | Output operation |
|----------------|--|--|--------------------------------------|-------------------------------|--|--------------------|
| | K type | 7 0.276 | | PM-K44 PM-K44P | NPN open-collector transistor PNP open-collector transistor | |
| | T type | 13.7 0.539 | | PM-T44 | NPN open-collector transistor | |
| | | 26.2 1.024 1.031 | | PM-T44P | PNP open-collector transistor | |
| | L type | 15,5 0.610 | | PM-L44 | NPN open-collector transistor | |
| With cable | | 26 1.024 0.728 | | PM-L44P | PNP open-collector transistor | |
| With | Y type | 15.5 0.610 | | PM-Y44 | NPN open-collector transistor | |
| | Υ | 25.5 13.4 0.528 | | PM-Y44P | PNP open-collector transistor | |
| | type | 13.2 0.520 | | PM-F44 | NPN open-collector transistor | |
| | F ty | 13.2 0.520 13.7 0.539 26.2 1.031 | | PM-F44P | PNP open-collector transistor | |
| | ype | 13.2 0.520 26.2 13.7 0.539 | PM-R44 PM-R44P PM-K54 PM-K54P PM-T54 | PM-R44 | NPN open-collector transistor | |
| Small | A A | | | PNP open-collector transistor | Incorporated with 2 outputs: | |
| Š | ype | 7 0.276 | | PM-K54 | NPN open-collector transistor | Light-ON / Dark-ON |
| | | 25.4 1.000 22.2 0.874 | | PM-K54P | PNP open-collector transistor | |
| | T type | 13.7 0.539 | | PM-T54 | NPN open-collector transistor | |
| | - | 26 1.024 22.2 0.874 | | PM-T54P | PNP open-collector transistor | |
| | :ype | 15.5 0.610 26 1.024 0.571 | PM-L54 PM-L54P PM-Y54 PM-Y54P PM-F54 | NPN open-collector transistor | - | |
| With connector | | | | PM-L54P | PNP open-collector transistor | |
| With or | ype | 15.5 0.610 21.5 0.846 | | PM-Y54 | NPN open-collector transistor | |
| | > | | | PM-Y54P | PNP open-collector transistor | |
| | F type | 13.2 0.520 13.7 0.539 | | PM-F54 | NPN open-collector transistor | |
| | Ft | | | PM-F54P | PNP open-collector transistor | |
| | R type | 13.2 0.520 | | PM-R54 | NPN open-collector transistor | |
| | \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\ | 13.7 0.539 22.2 0.874 | | PM-R54P | PNP open-collector transistor | |

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT CURTAINS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

Selection Guide

PM-64 PM-24

ORDER GUIDE

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT CURTAINS

PRESSURE / FLOW SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

COMPONENTS

MACHINE VISION SYSTEMS CURING SYSTEMS

Convergent Reflective

PM-64 PM-24 PM-44/ PM-54

3 m 9.843 ft cable length type

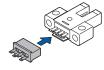
3 m 9.843 ft cable length type (standard: 1 m 3.281 ft) is also available. When ordering this type, suffix "-C3" to the model No. (e.g.) 3m 9.843 ft cable length type of PM-K44 is "PM-K44-C3".

OPTIONS

| Designation | Model No. | Description | | |
|----------------|-----------|---|---|--|
| Connector | CN-14 | Connector for soldering | | |
| Hook-up | CN-14H | This connector can be hooked-up on 0.08 to 0.2 mm² cable simply in one grip. Wire diameter: ø0.7 to ø1.2 mm ø0.028 to ø0.047 in | | |
| connector | CN-14H-2 | Suitable for UL standard cable. This connector can be hooked-up on 0.18 to 0.22 mm² cable simply in one grip. Wire diameter: Ø1.2 to Ø1.52 mm Ø0.047 to Ø0.060 in | | |
| Connector | CN-14H-C1 | Length: 1 m 3.281 ft Net weight: 20 g approx. | For the connector type, with 0.18 mm ² | |
| attached cable | CN-14H-C3 | Length: 3 m 9.843 ft Net weight: 65 g approx. | 4-core cabtyre cable Cable diameter: ø3.8 mm ø0.150 in | |
| Hook-up pliers | CN-HP | These are exclusive pliers for hook-up connectors CN-14H and CN-14H-2 . | | |

Connector

• CN-14



Hook-up connector

- CN-14H
- CN-14H-2

• CN-14H-C1

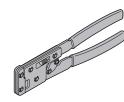
Connector attached cable

• CN-14H-C3



Hook-up pliers

• CN-HP



SPECIFICATIONS

| Туре | | _ | Sn | nall | |
|--------------------------|--------------|------------------|---|--|--|
| | | Туре | With cable | With connector | |
| | S. | NPN output | PM-□44 | PM-□54 | |
| Iten | Model No | PNP output | PM-□44P | PM-□54P | |
| Sen | sing range | | 5 mm 0.19 | 77 in (fixed) | |
| Mini | mum sensii | ng object | 0.8 × 1.8 mm 0.031 × 0.071 in opaque object | | |
| Hyst | teresis | | 0.05 mm 0.0 | 002 in or less | |
| Rep | eatability | | 0.03 mm 0.0 | 001 in or less | |
| Sup | ply voltage | | 5 to 24 V DC ±10 % F | Ripple P-P 10 % or less | |
| Curr | ent consum | nption | 15 mA | or less | |
| Output | | | <npn output="" type=""> NPN open-collector transistor</npn> | <pnp output="" type=""> PNP open-collector transistor • Maximum source current: 50 mA • Applied voltage: 30 V DC or less (between output and +V) • Residual voltage: 0.7 V or less (at 50 mA source current) 0.4 V or less (at 16 mA source current)</pnp> | |
| Utilization category | | category | DC-12 or DC-13 | | |
| Output operation | | eration | Incorporated with 2 outputs: Light-ON / Dark-ON | | |
| Response time | | | Under light received condition: 20 μs or less, Under light interrupted condition: 100 μs or less (Response frequency: 1 kHz or more) (Note 2) | | |
| Ope | ration indic | ator | Vermilion LED (lights up un | der light received condition) | |
| | Pollution of | degree | 3 (Industrial environment) | | |
| ø | Ambient to | emperature | -25 to +55 °C −13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +80 °C −22 to +176 °F | | |
| stanc | Ambient h | numidity | 35 to 85 % RH, Storage: 35 to 85 % RH | | |
| Environmental resistance | Ambient il | luminance | Fluorescent light: 1,000 & at the light-receiving face | | |
| ental | EMC | | EN 60947-5-2 | | |
| onme | Voltage w | rithstandability | 1,000 V AC for one min. between all supply terminals connected together and enclosure | | |
| Envire | Insulation | resistance | 50 M Ω , or more, with 250 V DC megger between all supply terminals connected together and enclosure | | |
| Ш | Vibration i | resistance | 10 to 2,000 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each | | |
| | Shock res | sistance | 15,000 m/s² acceleration (1,500 G approx.) in X, Y and Z directions for three times each | | |
| Emitting element | | nt | Infrared LED (Peak emission wavelength: 940 nm 0.037 mil, non-modulated) | | |
| Material | | | Enclosure: PBT, Slit cover: Polycarbonate, Terminal part [PM-□54(P) only]: Solder plated | | |
| Cable | | | 0.09 mm² 4-core cabtyre cable, 1 m 3.281 ft long | | |
| Cable extension | | n | Extension up to total 100 m 328.084 ft is | s possible with 0.3 mm², or more, cable. | |
| Weight | | | Net weight: 15 g approx. | Net weight: 3 g approx. | |

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The response frequency is the value when the disc, given in the figure below, is rotated.



FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT CURTAINS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING

WIRE-SAVING

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide U-shaped

Convergent Reflective

PM-64 PM-24

PM-44/ PM-54

LASER SENSORS PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT PRESSURE / SENSORS

PARTICULAR SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS STATIC CONTROL DEVICES

ENDOSCOPE LASER MARKERS

HUMAN MACHINE INTERFACES ENERGY VISUALIZATION COMPONENTS

COMPONENTS MACHINE VISION SYSTEMS

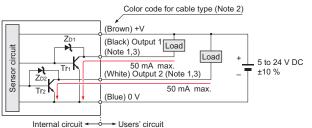
Convergent Reflective

PM-64 PM-24 PM-44/ PM-54

■ I/O CIRCUIT AND WIRING DIAGRAMS

PM-□44 PM-□54 NPN output type

I/O circuit diagram

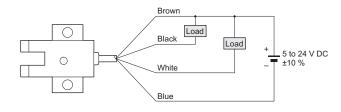


Notes: 1) Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit. Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

- 2) The color code of the connector attached cable is also the same.
- 3) Ensure to insulate the unused output wire.

ZD1, ZD2: Surge absorption zener diode Tr1, Tr2: NPN output transistor Symbols ...

Wiring diagram

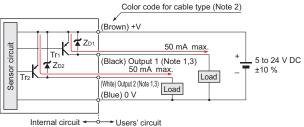


Output operation

| | Color code | Output operation |
|----------|------------|------------------|
| Output 1 | Black | Light-ON |
| Output 2 | White | Dark-ON |

PM-044P PM-054P PNP output type

I/O circuit diagram

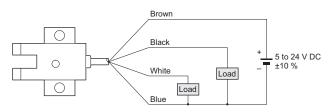


Notes: 1) Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit. Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

- 2) The color code of the connector attached cable is also the same.
- 3) Ensure to insulate the unused output wire.

Symbols ... ZD1, ZD2: Surge absorption zener diode Tr1, Tr2: PNP output transistor

Wiring diagram



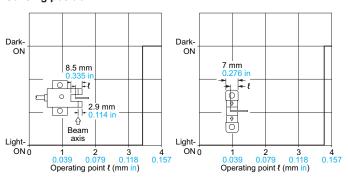
Output operation

| | Color code | Output operation |
|----------|------------|------------------|
| Output 1 | Black | Light-ON |
| Output 2 | White | Dark-ON |

SENSING CHARACTERISTICS (TYPICAL)

PM-L44(P)/K44(P) PM-L54(P)/K54(P)

Sensing position



PRECAUTIONS FOR PROPER USE

Refer to General precautions.

All models



· Never use this product as a sensing device for personnel protection.

· In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.



· Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

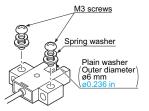
Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

Mounting

· When fixing the sensor with screws, use M3 screws and the tightening torque should not exceed the values given

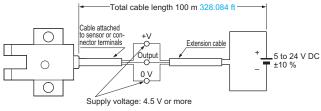
Further, use small, round type plain washers (ø6 mm ø0.236 in).

| Model No. | Tightening torque | |
|-----------|-------------------|--|
| PM-□44(P) | 0.5 N | |
| PM-□54(P) | 0.5 N·m | |



Cable extension

· Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm², or more, cable. However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the cable attached to the sensor or at the sensor terminals is within the rating.



But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

| Conductor cross-section area of extension cable | Total cable length |
|---|----------------------|
| 0.08 to 0.1 mm ² | Up to 5 m 16.404 ft |
| 0.2 mm ² | Up to 10 m 32.808 ft |
| 0.3 mm ² | Up to 20 m 65.617 ft |

Others

· Since the sensor is intended for use inside machines, no special countermeasures have been taken against extraneous light. Take care that extraneous light is not directly incident on the beam receiving section.



· Do not use during the initial transient time (50 ms) after the power supply is switched on.



Selection Guide

PM-64

PM-24

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT CURTAINS

PRESSURE / FLOW SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

CONTROL

ENDOSCOPE LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES

VISUALIZATION COMPONENTS FA COMPONENTS

MACHINE SYSTEMS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

LIGHT PRESSURE / SENSORS

PARTICULAR SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

STATIC CONTROL

ENDOSCOPE LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES ENERGY VISUALIZATION COMPONENTS

COMPONENTS

MACHINE VISION SYSTEMS

PM-64 PM-24 PM-44/ PM-54

PRECAUTIONS FOR PROPER USE

Refer to General precautions

PM-□54 PM-□54P

Cautions in plugging or unplugging a connector

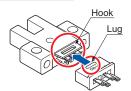


· Do not plug or unplug a connector more than 10 times.

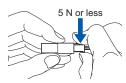
· Be sure not to give stress more than 5 N to a terminal of both a connector and a sensor. If you do not follow the above cautions, it will cause a poor contact.

Procedures of plugging or unplugging a connector

①Insert a connector straight into a sensor until the connector lug is locked by the sensor hook.



When unplugging, give as much stress as a connector lug can be relieved from a hook. Then unplug it.



Caution: Be sure to hold a connector when plugging or unplugging it. Do not hold a terminal or a cable when plugging or unplugging the connector. Otherwise, it will cause a poor contact.



Soldering (Both connector CN-14 and sensor)

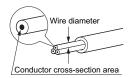
 If soldering is done directly on the terminals, strictly adhere to the conditions given below.

| Soldering temperature | 260 °C 500 °F or less |
|-----------------------|---------------------------|
| Soldering time | 3 sec. or less |
| Soldering position | Refer to the below figure |

| Sensor | Connector |
|-----------|---------------------------|
| +V 1 2 0V | +V 1 2 0V 1.5 mm 0.059 in |
| | Soldering |

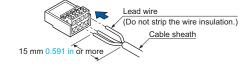
Crimping of hook-up connectors CN-14H and CN-14H-2

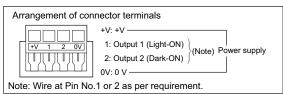
| Model No. | CN-14H | CN-14H-2 |
|----------------------------------|---|--|
| Conductor cross- section area | 0.08 to 0.2 mm ² (AWG28 to AWG24) | 0.18 to 0.22 mm ² (AWG25 to AWG24) |
| Wire diameter | Ø0.7 to Ø1.2 mm Ø0.028 to Ø0.047 in | ø1.2 to ø1.52 mm ø0.047 to ø0.060 in |
| Wire insulation material | Vinyl chloride or soft polyethylene | |



Crimping method

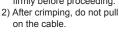
①Strip the cable sheath 15 mm 0.591 in, or more, and insert the wires into the connector insertion holes till the wire tips reach the end.

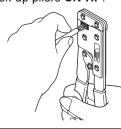




②Crimp with the exclusive hook-up pliers CN-HP.

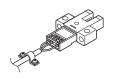
Notes: 1) When attaching or detaching the connector fitted with a cable, make sure to hold the connector firmly before proceeding.





Caution: Make sure to use the exclusive hook-up pliers CN-HP. Commercially available pliers cannot be used.

 Prior to using the sensor, affix the cable in a way as to avoid direct stress on the crimped part.



LIGHT CURTAINS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR

USE SENSORS

WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

CONTROL

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS

HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION

VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

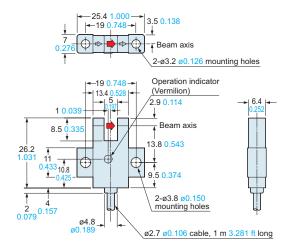
Sensor

PM-Y44 PM-Y44P

DIMENSIONS (Unit: mm in)

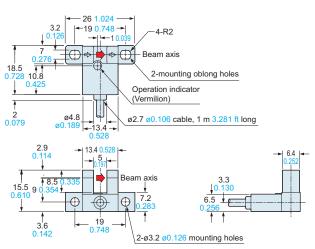
The CAD data in the dimensions can be downloaded from our website.

PM-K44 PM-K44P Sensor PM-T44 PM-T44P Sensor



13.7 0.539 7 0.276 3 0.118 13.4 0.528 10.252 10.39 10.126 10.31 10.8 10.8 10.8 10.406 10.

PM-L44 PM-L44P Senso

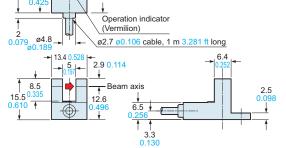


0.039 25.5 0.138 mounting holes

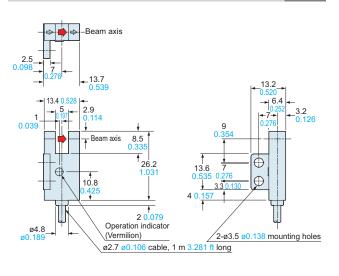
0.039 7 0.276 2.03.5 © 0.138 mounting holes

7 0.276 25.5 Beam axis

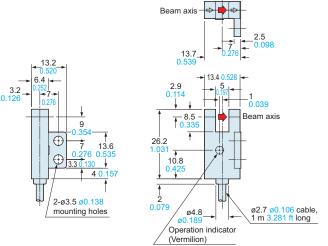
15 0.591



PM-F44 PM-F44P Sensor



PM-R44 PM-R44P Sensor



Selection Guide

PM-64

PM-24 PM-44/ PM-54

LASER SENSORS PHOTO-ELECTRIC SENSORS

PHOTO-ELECTRIC SENSORS AREA SENSORS

LIGHT CURTAINS PRESSURE / FLOW SENSORS

PARTICULAR USE SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS STATIC CONTROL DEVICES

ENDOSCOPE

LASER MARKERS PLC / TERMINALS

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

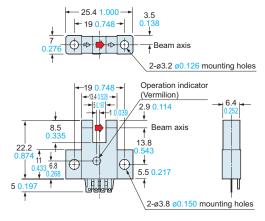
Selection Guide U-shaped Convergent Reflective

PM-64 PM-24 PM-44/ PM-54

DIMENSIONS (Unit: mm in)

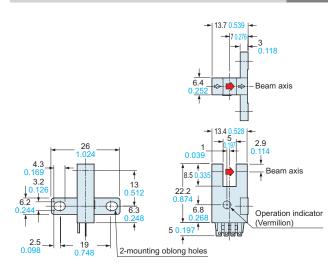
The CAD data in the dimensions can be downloaded from our website.

PM-K54 PM-K54P Sensor

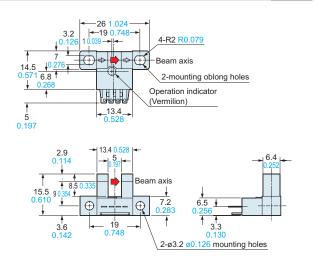


PM-T54 PM-T54P

Sensor



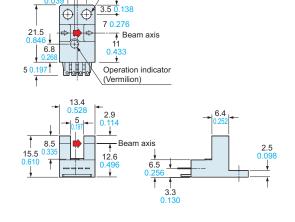
PM-L54 PM-L54P Sensor



PM-Y54 PM-Y54P

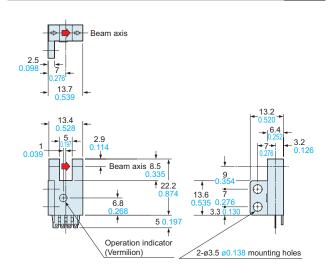
Sensor

Sensor

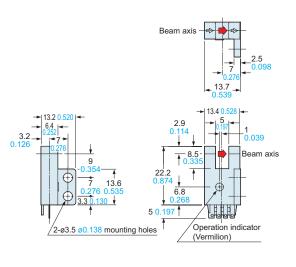


2-ø3.5 ø0.138 mounting holes

PM-F54 PM-F54P Senso



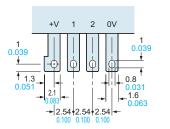
PM-R54 PM-R54P

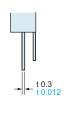


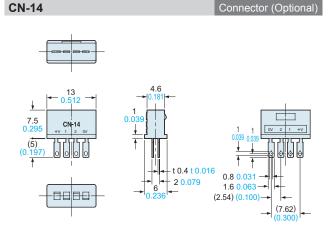
DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

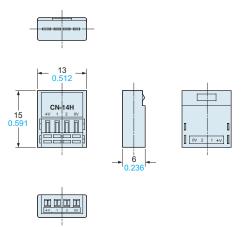
*Terminal part (PM-=54, PM-=54P)

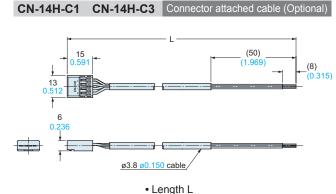












| Longaria | |
|-----------|--------------|
| Model No. | Length L |
| CN-14H-C1 | 1 m 3.281 ft |
| CN-14H-C3 | 3 m 9.843 ft |

LASER SENSORS

SENSORS
MICRO
PHOTOFLECTRIC

AREA SENSORS

LIGHT CURTAINS

PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

WIRE-SAVING UNITS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

ENDOSCOPE

LASER MARKERS

PLC / TERMINALS

> HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING

Selection Guide U-shaped

PM-64

PM-24