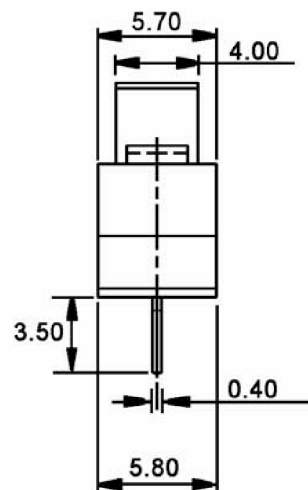
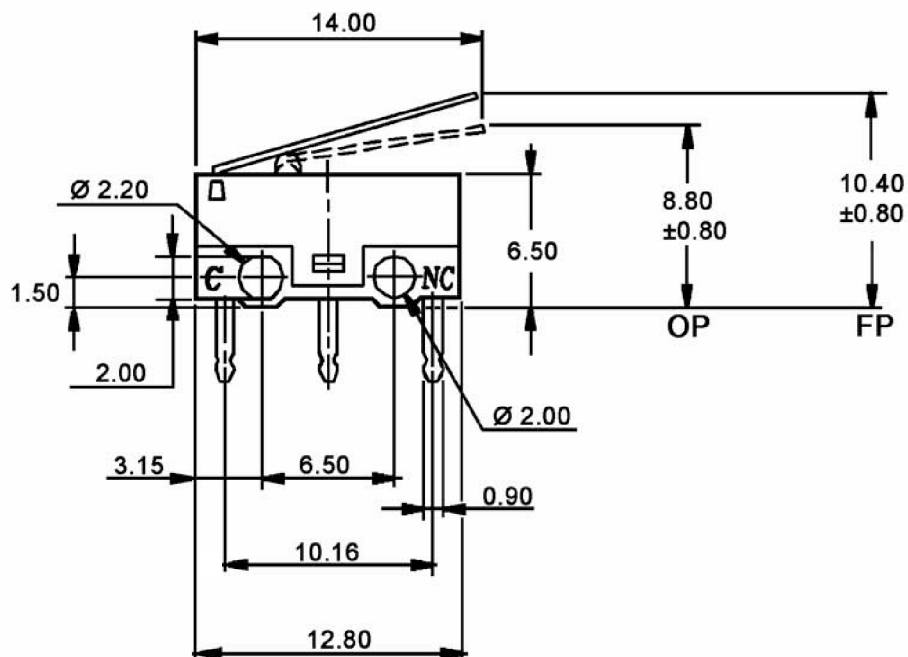
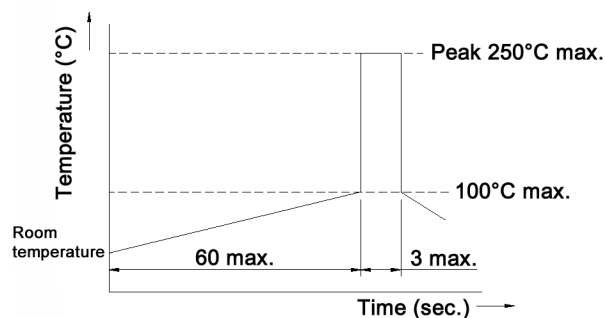


Soldering conditions:

Wave soldering profile
(temperatures on the solder side of the PCB)



Items	Condition
Preheating temperature	Ambient temperature of the soldered surface of PC board 100°C max.
Preheating time	60sec. max.
Soldering temperature	250°C max.
Continuous dipping time	3sec. max.
Number of soldering	2 times max.

Specifications:

Contact rating:	1A, 125V AC
Contact resistance:	50mOhm max.
Insulation resistance:	100MOhm min. at 500V DC
Operating temperature:	-25°C to +65°C
Mechanical life:	1 000 000 cycles



Tolerances: 0.00 to 30.00: ±0.20mm 30.01 to 80.00: ±0.25mm			Date	Name	DM-DM-01-P	
			01/04	us		
					knitter-switch	
Soldering conditions	03/09	dr				
RoHS compliant	01/08	dr				
P.C.B. Layout	01/08	dr				
P/N modified	09/05	rs			30 04 26	
Modifications	Date	Name				
					Page	1/1