

This exploded view diagram illustrates the assembly of a mechanical component, likely a valve or actuator. The parts are numbered 1 through 67. The assembly process is indicated by arrows and labels:

- Top Section:** Components 35, 36, 64, 37, 38, 40, 39, 62, 43, 42, and 45 are shown being assembled onto the main body (44).
- Body and Lever:** The main body (44) is shown with a lever (1) attached via a pin (45). A warning triangle (1) is present near the lever.
- Internal Components:** A detailed view of the internal mechanism (46) shows the lever (1) and other internal parts (2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67) being assembled into the main body (44).
- Bottom Section:** The main body (44) is shown being assembled onto a base (46) using a screw (60) and a pin (54). A warning triangle (1) is present near the base.

[illegible]

A technical diagram illustrating the removal of the insulation barrel. A hand is shown pulling the barrel away from the guide assembly. The barrel has four vertical slots. A callout circle with the number 49 points to a small pin or clip located at the bottom of the barrel's side profile.

GUIDE OFF
INSULATION BARREL

		B	EC	
		A	SE	
P	F	LTR		

GUIDE OFF
INSULATION BARREL

	-	1	1	1	1	1	1	1426482	PRINT, APPLICATOR LOG SHEET	72
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
										70
										69
										68
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
										65
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
	-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
	-	2	2	2	2	2	2	2-18032-5	SCR.SET(M5X20)DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
										58
										57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
	-	2	2	2	2	2	2	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
										53
										52
										51
										50
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-3	RAM	44
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
	-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
	-	1	1	1	1	1	1	690212-1	POST, RAM	35
										34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
										28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
	-	1	1	1	1	1	1	18025-2	WASHER,LOCK(M4)STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
										18
	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	2-1333200-0	ANVIL	8
										7
										6
	-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	238011-6	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	3-683453-3	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	456401-5	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY READ PER ASSY								PARTS LIST		
		DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ±- 2 PLC DEC ±- 3 PLC DEC ±- ANGLES ±- SURF TEXTURE: ☒ REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX					MATL	HT TR	FIN	
							-	-	-	
							DR 17FEB04 L.LOFTHOUSE	APP 17FEB04 F.BACKHURST		
							CHK -	REL 06-04-04 M.CLIFFORD		Teco Electronics Harrisburg, PA 17105-3608
TM	DEC08						NAME	SIDE FEED HD-I APPLICATOR		MACHINE REF
MC	APR04						SCALE	1426482		HD-I APPL
APP	DATE						☒ D	DWG NO		SHEET 1 OF 1
		PAGE CODE 00779					CUSTOMER AND ASSEMBLY DRAWING			REV B
										RESTRICTED TO -

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1426482-6](#)