

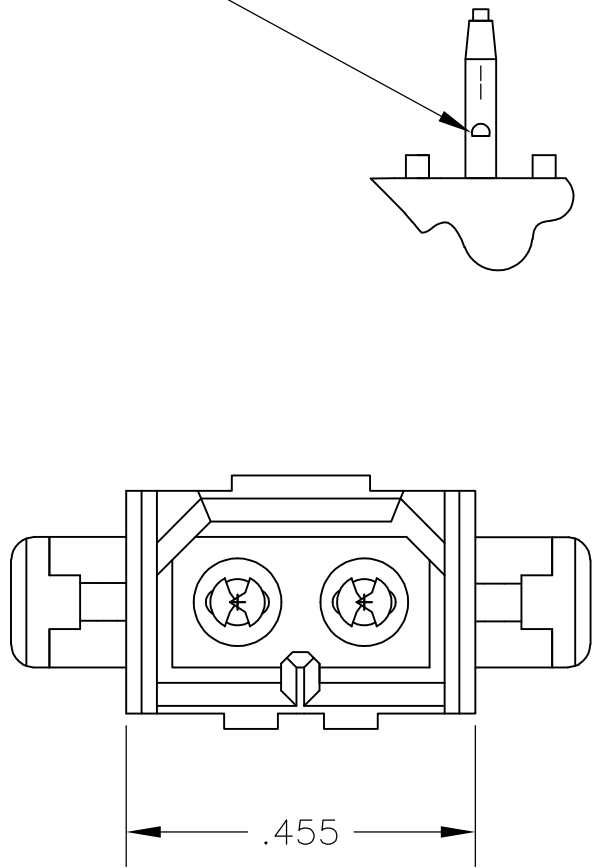
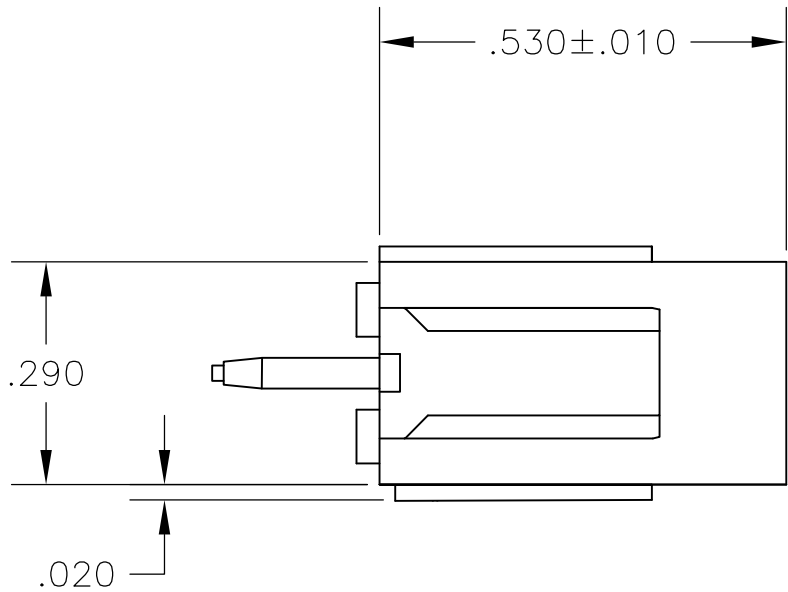
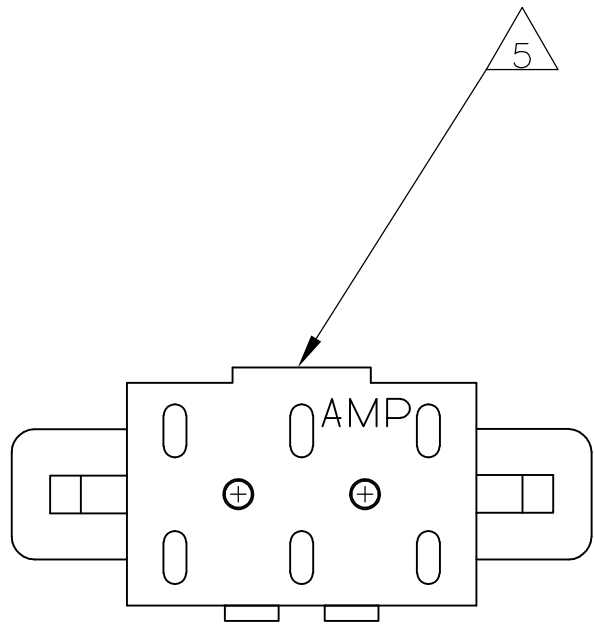
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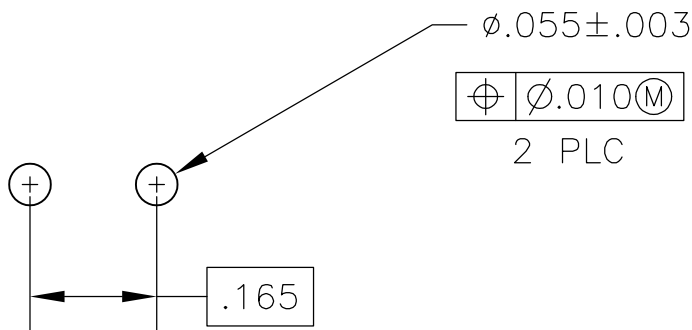
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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
CM	0		P1	REVISED PER ECO-11-004917	11MAR11	RK	HMR

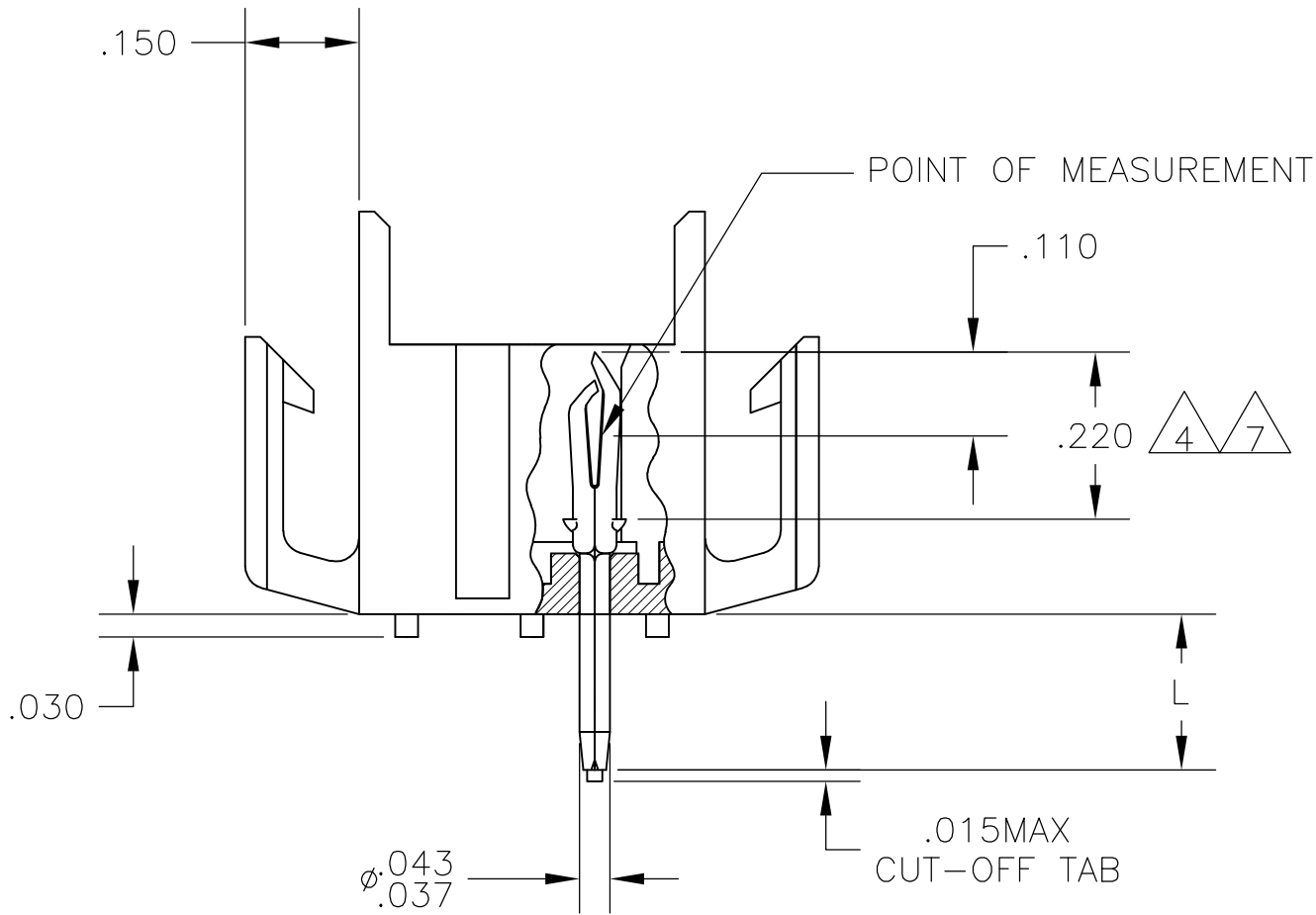
ANTI SOLDER WICKING TAB



1. FITS SOCKET HOUSING 640517.
2. ASSEMBLY CONFORMS TO AMP SOLDERABILITY SPEC. 109-11-3.
3. FOR USE WITH .063 THICK P.C. BOARD.
4. CONTACT IS PLATED OVERALL WITH.000050 NICKEL, THEN .000030 GOLD OVER CONTACT LENGTH INDICATED AND .000150 MATTE TIN-LEAD ON SOLDER TAIL END.
5. UL AND CSA LOGO LOCATED ON THIS SURFACE.
6. FOR USE WITH .120 THICK P.C. BOARD.
7. CONTACT IS PLATED OVERALL WITH.000050 NICKEL, THEN .000030 GOLD OVER CONTACT LENGTH INDICATED AND .000150 MATTE TIN ON SOLDER TAIL END.

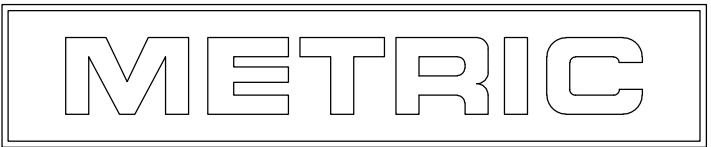


RECOMMENDED P.C. BOARD LAYOUT



.043	1.09	.530	13.46
.037	0.94	.455	11.56
.030	0.76	.290	7.37
.020	0.51	.220	5.59
.015	0.38	.210	5.33
.010	0.25	.165	4.19
.008	0.20	.150	3.81
.005	0.13	.110	2.79
.003	0.08	.063	1.60
.000050	0.00127	.055	1.40
IN	MM	IN	MM

CONVERSION TABLE



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. HUFFMAN 27APR98	TE Connectivity			
DIMENSIONS: INCHES		CHK R. SWING 27APR98				
		APVD T. BEDDICK 27APR98	NAME HEADER ASSEMBLY, PIN, 2 POSITION, MR.			
		PRODUCT SPEC —				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC —	SIZE A2		CAGE CODE 00779	DRAWING NO C=640497
MATERIAL HOUSING:FLAME RETARDANT NYLON UL 94V-0 PIN:.008 PH. BRZ.		WEIGHT —	RESTRICTED TO —			
FINISH SEE TABLE		CUSTOMER DRAWING	SCALE 4:1	SHEET 1 of 1	REV P1	