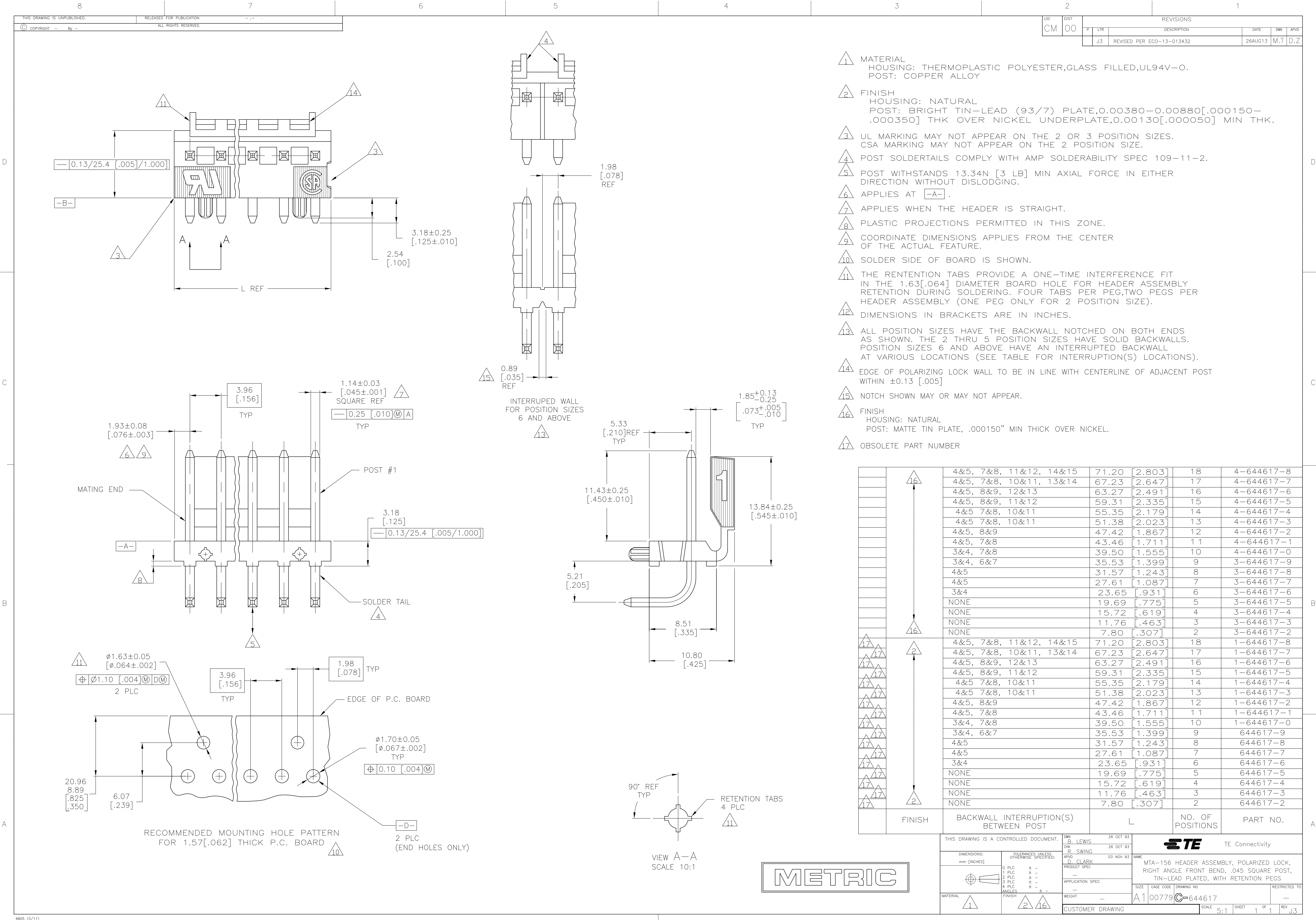




- 1 MATERIAL
HOUSING: THERMOPLASTIC POLYESTER, GLASS FILLED, UL94V-O.
POST: COPPER ALLOY
- 2 FINISH
HOUSING: NATURAL
POST: BRIGHT TIN-LEAD (93/7) PLATE, 0.00380-0.00880 [.000150-.000350] THK OVER NICKEL UNDERPLATE, 0.00130 [.000050] MIN THK.
- 3 UL MARKING MAY NOT APPEAR ON THE 2 OR 3 POSITION SIZES.
CSA MARKING MAY NOT APPEAR ON THE 2 POSITION SIZE.
- 4 POST SOLDER TAILS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-2.
- 5 POST WITHSTANDS 13.34N [3 LB] MIN AXIAL FORCE IN EITHER DIRECTION WITHOUT DISLODGING.
- 6 APPLIES AT -A-.
- 7 APPLIES WHEN THE HEADER IS STRAIGHT.
- 8 PLASTIC PROJECTIONS PERMITTED IN THIS ZONE.
- 9 COORDINATE DIMENSIONS APPLIES FROM THE CENTER OF THE ACTUAL FEATURE.
- 10 SOLDER SIDE OF BOARD IS SHOWN.
- 11 THE RETENTION TABS PROVIDE A ONE-TIME INTERFERENCE FIT IN THE 1.63 [.064] DIAMETER BOARD HOLE FOR HEADER ASSEMBLY RETENTION DURING SOLDERING. FOUR TABS PER PEG, TWO PEGS PER HEADER ASSEMBLY (ONE PEG ONLY FOR 2 POSITION SIZE).
- 12 DIMENSIONS IN BRACKETS ARE IN INCHES.
- 13 ALL POSITION SIZES HAVE THE BACKWALL NOTCHED ON BOTH ENDS AS SHOWN. THE 2 THRU 5 POSITION SIZES HAVE SOLID BACKWALLS. POSITION SIZES 6 AND ABOVE HAVE AN INTERRUPTED BACKWALL AT VARIOUS LOCATIONS (SEE TABLE FOR INTERRUPTION(S) LOCATIONS).
- 14 EDGE OF POLARIZING LOCK WALL TO BE IN LINE WITH CENTERLINE OF ADJACENT POST WITHIN ±0.13 [.005]
- 15 NOTCH SHOWN MAY OR MAY NOT APPEAR.
- 16 FINISH
HOUSING: NATURAL
POST: MATTE TIN PLATE, .000150" MIN THICK OVER NICKEL.
- 17 OBSOLETE PART NUMBER

		4&5, 7&8, 11&12, 14&15	71.20 [2.803]	18	4-644617-8
		4&5, 7&8, 10&11, 13&14	67.23 [2.647]	17	4-644617-7
		4&5, 8&9, 12&13	63.27 [2.491]	16	4-644617-6
		4&5, 8&9, 11&12	59.31 [2.335]	15	4-644617-5
		4&5 7&8, 10&11	55.35 [2.179]	14	4-644617-4
		4&5 7&8, 10&11	51.38 [2.023]	13	4-644617-3
		4&5, 8&9	47.42 [1.867]	12	4-644617-2
		4&5, 7&8	43.46 [1.711]	11	4-644617-1
		3&4, 7&8	39.50 [1.555]	10	4-644617-0
		3&4, 6&7	35.53 [1.399]	9	3-644617-9
		4&5	31.57 [1.243]	8	3-644617-8
		4&5	27.61 [1.087]	7	3-644617-7
		3&4	23.65 [.931]	6	3-644617-6
		NONE	19.69 [.775]	5	3-644617-5
		NONE	15.72 [.619]	4	3-644617-4
		NONE	11.76 [.463]	3	3-644617-3
		NONE	7.80 [.307]	2	3-644617-2
		4&5, 7&8, 11&12, 14&15	71.20 [2.803]	18	1-644617-8
		4&5, 7&8, 10&11, 13&14	67.23 [2.647]	17	1-644617-7
		4&5, 8&9, 12&13	63.27 [2.491]	16	1-644617-6
		4&5, 8&9, 11&12	59.31 [2.335]	15	1-644617-5
		4&5 7&8, 10&11	55.35 [2.179]	14	1-644617-4
		4&5 7&8, 10&11	51.38 [2.023]	13	1-644617-3
		4&5, 8&9	47.42 [1.867]	12	1-644617-2
		4&5, 7&8	43.46 [1.711]	11	1-644617-1
		3&4, 7&8	39.50 [1.555]	10	1-644617-0
		3&4, 6&7	35.53 [1.399]	9	644617-9
		4&5	31.57 [1.243]	8	644617-8
		4&5	27.61 [1.087]	7	644617-7
		3&4	23.65 [.931]	6	644617-6
		NONE	19.69 [.775]	5	644617-5
		NONE	15.72 [.619]	4	644617-4
		NONE	11.76 [.463]	3	644617-3
		NONE	7.80 [.307]	2	644617-2
	FINISH	BACKWALL INTERRUPTION(S) BETWEEN POST	L	NO. OF POSITIONS	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. LEWIS 26 OCT 93	TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK R. SWING 26 OCT 93	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. CLARK 03 NOV 93	PRODUCT SPEC	
0 PLC ± -		APPLICATION SPEC		
1 PLC ± -		SIZE		
2 PLC ± -		CAGE CODE		
3 PLC ± -		DRAWING NO		
4 PLC ± -		RESTRICTED TO		
ANGLES ± -		WEIGHT		
MATERIAL		CUSTOMER DRAWING		
FINISH		SCALE		
1		5:1		
2		SHEET		
16		1 OF 1		
		REV		
		J3		

METRIC

VIEW A-A
SCALE 10:1