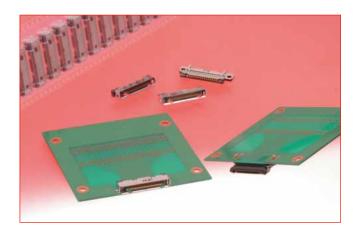
# Low-Angle Mating / Unmating Interface Connectors

**EX60B** Series



# Plug Receptacle (Cradle mount) (Portable device mount)

Rotating mating/unmating guide

#### Features

#### 1. Angle Mating / Unmating

The cradle mount plug incorporates a unique rotating mating/unmating guide allowing the portable device to be placed or removed at an angle, up to 20° max. In addition, the angle mating force is approximately 3N(29 pos.), with extremely low unmating forces.

#### 2. High durability

Bellow configuration of the contacts guarantees 10,000 angle mating/unmating cycles, without any degradation of electrical and mechanical performance.

#### 3. High-Speed Data Transfer

A full eye pattern is maintained at a speed of 2.5 G bps, making it applicable for high-speed differential signals of the USB 2.0 and PCI-EXPRESS.

#### 4. Secure attachment

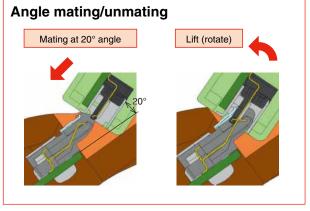
Standard or extended flange versions of the receptacle can be mounted directly to the portable device's case. The cradle mount plug is attached using screws.

#### 5. Low profile - Space-Saving

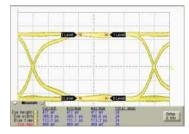
Small size (4 mm high  $\times$  6.8 mm deep) of the Receptacle allows efficient use of space in a portable device.

#### **Applications**

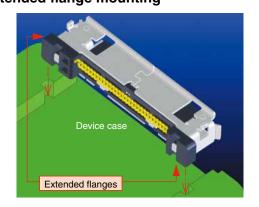
PDA and POS terminals, electronic books, tablet PCs, mobile TVs, media players, digital cameras and other devices requiring high durability angle mating/unmating connectors.



#### High speed data transfer 2.5 Gbps Eye Pattern Output Waveform



#### **Extended flange mounting**



## ■Specifications

Rating	Current raring 0.5A	Operating temperature range	−55°C to +85°C
	Voltage rating 125V AC	Operating temperature range	-55 C 10 +65 C

Characteristic	Specification	Conditions
1.Insulation resistance	1000MΩ min.	250V DC
2.Dielectric withstanding voltage	No flashover or insulation breakdown.	250V AC/ one minute
3.Contact resistance	60mΩ max.	100mA DC
4. Vibration	No electrical discontinuity of $1\mu$ sec. max.	Frequency: 10 to 55 Hz, single amplitude of 0.75mm,
	Contact resistance: 100mΩ max.	for 2 hours in 6 axis.
5.Shock	No electrical discontinuity of $1\mu$ sec. max.	Acceleration of 490 m/s², 11 ms duration, sine half-wave waveform,
	Contact resistance: $100m\Omega$ max.	3 cycles in each of the 6 axis.
6. Mating/un-mating	Mating: 10N max. (Horizontal),	With corresponding connector.
forces	5N max. (At 20° angle)	
	Un-mating: 10N max. (Horizontal),	
	2N max. (At 20° angle)	
7.Durability	Contact resistance: 100mΩ max.	5000 cycles (Straight mating)
(mating/un-mating)		10000 cycles (At 20° angle)
8.Temperature cycle	Contact resistance: 100mΩ max.	Temperature : -55°C $\rightarrow$ +15°C to +35°C $\rightarrow$ +85°C $\rightarrow$ +15°C to +35°C
	Insulation resistance: 1000M $\Omega$ min.	Time (Minutes) : 30 $\rightarrow$ 2 to 3 $\rightarrow$ 30 $\rightarrow$ 2 to 3 5 cycles
9.Humidity	Contact resistance: 100mΩ max.	96 hours at temperature of 60°C and humidity of 90% to 95%.
	Insulation resistance: 5MΩ min.(Dry state)	
10.Salt spray	No corrosions	5% salt water solution for 48 hours

Note: Includes temperature rise caused by the current flow.

## ■Materials/ Finish

#### Receptacles (Portable device mount)

Component	Material	Finish	Remarks		
Insulator	LCP	Color: Black	UL94V-0		
Contacts	Copper alloy	Contact area: Gold plated			
Metal shield	Stainless steel	Tin plated			

#### ●Plugs (Cradle mount)

Component	Material	Finish	Remarks		
Insulator	Polyamide	Color: Black	UL94V-0		
Contacts	Copper alloy	Contact area: Gold plated			
Metal shield	Stainless steel	Tin-plated			
Guide	Stainless steel				
Spring	Stainless steel				

## **■**Ordering information

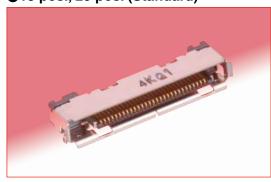
Receptacles (Portable device mount)

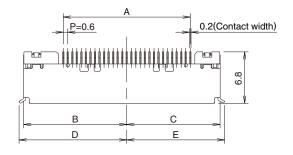
●Plugs (Cradle mount)

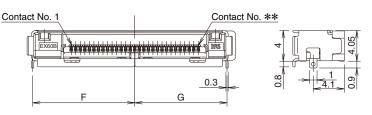
1 Series name	: EXB					
2 Termination type	: 60 : Right angle SMT					
Number of contact	Number of contacts: 15, 29					
4 Contact type	P : Male contact (Receptacle = device mount)					
	S : Female contact (Plug = cradle mount)					
<b>6</b> Option F	FL : Extended flanges					

## **■**Receptacles

## ●15 pos., 29 pos. (Standard)

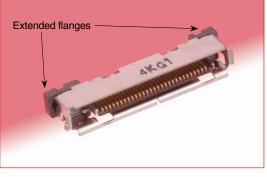


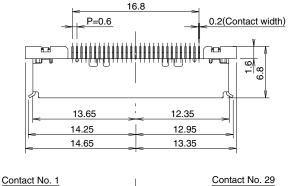




Part number	CL No.	HRS No.	Α	В	С	D	Е	F	G	RoHS	
EX60B-29P	29	CL232-0611-5	16.8	13.65	12.35	14.25	12.95	13.5	12.2	YES	
EX60B-15P	15	CL232-0621-9	8.4	9.45	8.15	10.05	8.75	9.3	8.0	169	

#### ●29 pos. (Extended flanges)

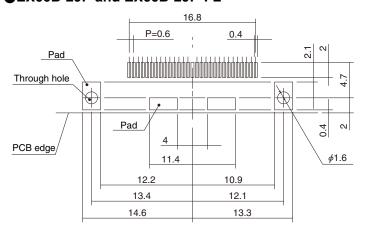




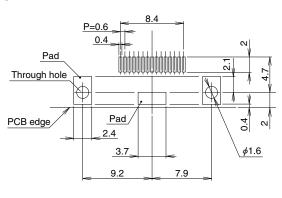
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Part number	CL No.	RoHS		0.3	$\varphi$ $\psi$ $\varphi$ $\varphi$ $\varphi$ $\varphi$
EX60B-29P-FL	232-0612-8	YES	13.5	12.2	ol 4.1 ol
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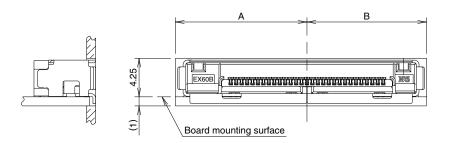
#### ●EX60B-29P and EX60B-29P-FL



#### ●EX60B-15P

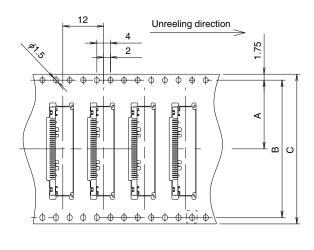


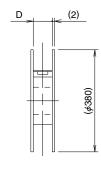
## **■**Portable device case cutout

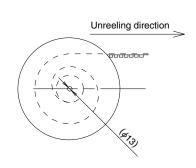


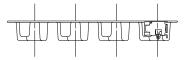
Part number	Α	В	
EX60B-29P	14.5	10.0	
EX60B-29P-FL	14.5	13.2	
EX60B-15P	10.3	9	

## **■**Packaging specifications







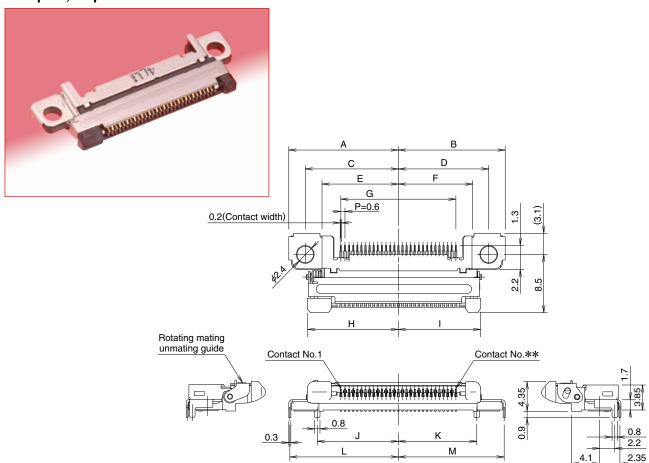


Part number	Α	В	С	D
EX60B-29P	20.2	40.4	44.0	44.4
EX60B-29P-FL	20.2	40.4	44.0	44.4
EX60B-15P	14.2	28.4	32.0	32.4

Note: 1,200 pieces per reel.

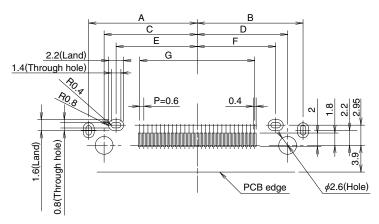
## **■Plug (Cradle mount)**

## ●15 pos., 29 pos.



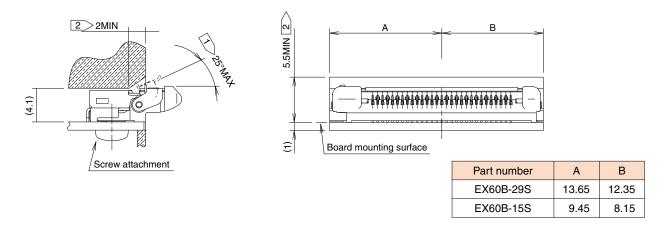
Part number	Number of contacts	HRS No.	Α	В	С	D	Е	F	G	Н	ı	J	K	L	М	RoHS
EX60B-29S	29	CL232-0613-0	(16.0)	(15.6)	13.6	13.2	11.15	10.75	16.8	13.3	12.0	11.85	11.45	15.85	15.45	
EX60B-15S	15	CL232-0622-1	(11.8)	(11.4)	9.4	9.0	6.95	6.55	8.4	9.1	7.8	7.65	7.25	11.65	11.25 YES	TES

## ■Recommended PCB mounting pattern



Part number	Α	В	С	D	E	F	G
EX60B-29S	15.85	15.45	13.6	13.2	11.85	11.45	16.8
EX60B-15S	11.65	11.25	9.4	9.0	7.65	7.25	8.4

## **■**Cradle case mounting recommendations - Plug



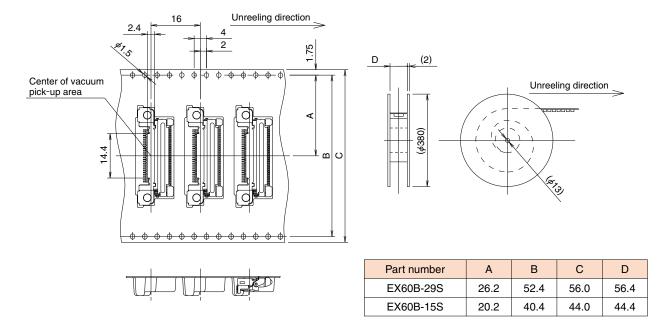
Notes The maximum opening angle of the rotating mating/unmating guide is 25°. Do not exceed this angle.

Notes 2 Device's case must have the recommended cutout dimensions.

Assure that there is no interference with the free movement and operation of the mating/unmating guide.

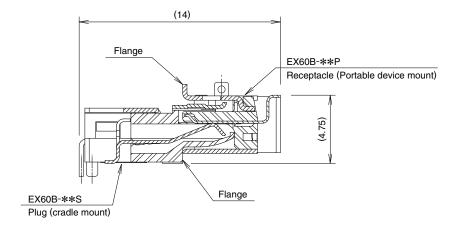
Notes 3 Use screw (not supplied) to attach the receptacle to the case.

## **■**Packaging Specifications (Plug, EX60B-29S)

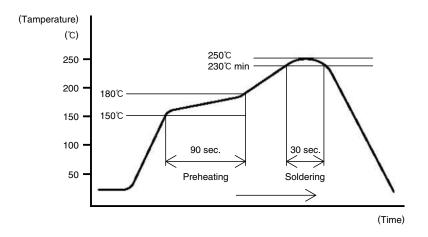


Note: 800 pieces per reel.

## **■**Mating cross-section



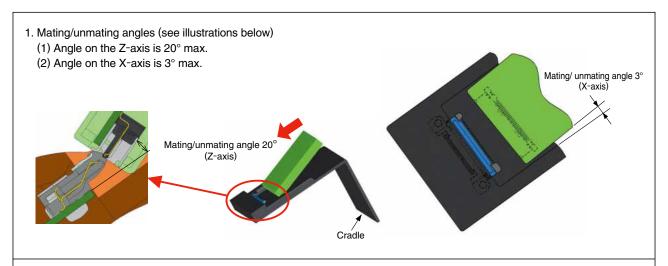
## **■**Recommended Temperature Profile



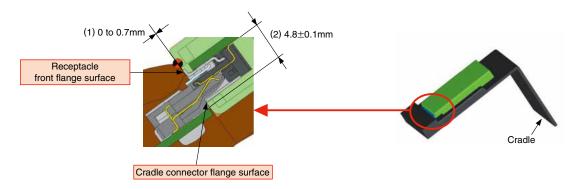
Note 1: Up to 2 cycles of Reflow soldering are possible under the same conditions, provided that there is a return to normal temperature between the first and second cycle.

Note 2: The temperature profile indicates the board surface temperature at the point of contacts with the connector terminals.

## ■Portable device case and cradle design requirements

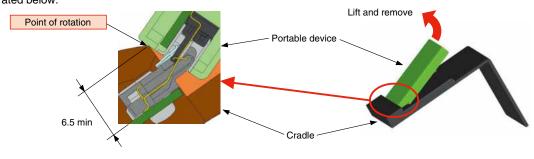


- 2.Dimensional requirements
  - (1) Distance between the flanges of the receptacle and plug: 0 to 0.7 mm.
  - (2) Distance between the PCB mounting surface of the plug (cradle) and the PCB surface of the receptacle (portable device): 4.8±0.1 mm.



3.Portable device removal

The point of the rotation of the portable device during it's removal from the cradle should be at the distance of 6.5 mm min. as illustrated below.





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